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System Software for S7-300/400 System and **Standard Functions**

Reference Manual

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Bibliography, Glossary, Index

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Preface

Purpose

This manual provides you with a comprehensive overview of the organization blocks (OB), system functions (SFC), system and standard function blocks (SFC), and IEC functions contained in the operating systems of the CPUs of the S7-300 and S7-400. The appendix describes the diagnostic data, system status lists (SZL), and events.

Note

Refer to the reference section of the "S7-300 Automation System CPU Specifications: CPU 31xC and CPU 31x" and "S7-300 Automation System CPU Specifications: CPU 312IFM - 318-2 DP" [70] or the "Automation System S7-400: CPU Specifications" reference manual [101] or the Instruction List: S7-400 Programmable Controller [102] (whichever version applies to your CPU) for details of which of these functions and blocks are available on which CPU. The properties of the CFBs and the S7 signaling functions for specific CPUs are described in [70] and [101].

For information about the CPU operating systems, program design, and the communications and diagnostic capabilities of the CPUs, refer to the "Configuring Hardware and Communication Connections STEP 7 V5.3" manual /234/ How to call functions and function blocks in your program is explained in the language descriptions.

You program and assign parameters for all these functions using the STEP 7 standard software. How to use this software is described in the "*Programming with STEP 7 V5.3*" manual <u>/231/</u> and in the STEP 7 online help.

Audience

This manual is intended for programmers and engineers who are familiar with controlling processes and are responsible for writing programs for programmable logic controllers.

STEP 7 Documentation Packages

The following table displays an overview of the STEP 7 documentation:

| Documentation | Purpose | Order Number | |
|---|--|--------------------|--|
| STEP 7 Basic Information with | Basic information for technical | 6ES7810-4CA07-8BW0 | |
| Working with STEP 7 V5.3, Getting Started Manual | personnel describing the methods of implementing control tasks with | | |
| Programming with STEP 7 V5.3 | STEP 7 and the S7-300/400 programmable controllers. | | |
| Configuring Hardware and Communication Connections, STEP 7 V5.3 | programmable controllers. | | |
| From S5 to S7, Converter Manual | | | |
| STEP 7 Reference with | Provides reference information | 6ES7810-4CA07-8BW1 | |
| Ladder Logic (LAD)/Function Block Diagram (FBD)/Statement List (STL) for S7-300/400 manuals | and describes the programming languages LAD, FBD, and STL, and standard and system | | |
| Standard and System Functions for S7-300/400 | functions extending the scope of the STEP 7 basic information. | | |

| Online Helps | Purpose | Order Number |
|--|--|--|
| Help on STEP 7 | Basic information on programming and configuring hardware with STEP 7 in the form of an online help. | Part of the STEP 7 Standard software. |
| Reference helps on STL/LAD/FBD Reference help on SFBs/SFCs Reference help on Organization Blocks | Context-sensitive reference information. | Part of the STEP 7 Standard software. |

Online Help

The manual is complemented by an online help which is integrated in the software. This online help is intended to provide you with detailed support when using the software.

The help system is integrated in the software via a number of interfaces:

- There are several menu commands which you can select in the **Help** menu: The **Contents** command opens the index for the Help on STEP 7.
- **Using Help** provides detailed instructions on using the online help.
- The context-sensitive help offers information on the current context, for example, an open dialog box or an active window. You can open the context-sensitive help by clicking the "Help" button or by pressing F1.
- The status bar offers another form of context-sensitive help. It displays a short explanation for each menu command when the mouse pointer is positioned on the menu command.
- A brief explanation is also displayed for each icon in the toolbar when the mouse pointer is positioned on the icon for a short time.

If you prefer to read the information from the online help in printed format, you can print out individual help topics, books, or the entire online help.

This manual is an extract from the HTML-based Help on STEP 7. As the manual and the online help share an almost identical structure, it is easy to switch between the manual and the online help.

Feedback on Documentation

To help us to provide the best possible documentation for you and future STEP 7 users, we need your support. If you have any comments or suggestions relating to this *manual* or the *online help*, please complete the questionnaire at the end of the manual and send it to the address shown. Please include your own personal rating of the documentation.

Other Manuals

The various S7-300 and S7-400 CPUs and the S7-300 and S7-400 modules are described in the following manuals:

- For the S7-300 programmable logic controller, refer to the manuals: "
 Automatisierungssystem S7-300 CPU-Daten: CPU 31xC und CPU 31x und
 Automatisierungssystem S7-300 CPU-Daten: CPU 312 IFM bis 318-2 DP" "
 /70/, "S7-300, M7-300 Programmable Controllers Module Specifications" /71/
 and in the Instruction List /72/.
- For the S7-400 programmable logic controller, refer to the manual:
 " Automatisierungssystem S7-400: CPU Daten " /101/ and in the Instruction List /102/.

How to Use this Manual

This manual covers the following topics:

- Chapter 1 explains the functions of all the organization blocks.
- Chapter 2 describes the common parameters RET_VAL, REQ and BUSY.
- Chapters 3 to 29 describe the SFCs, SFBs and IEC-FCs.
- The Chapters sections 30 to 33 contain a description of the structure of the diagnostic data, an overview of the SZL-IDs, the possible events, lists of the SFCs, SFBs and FCs described in this manual, an overview of the SDBs.
- The bibliography contains a list of further manuals.
- The Glossary explains important terminology.
- The Index helps you to locate sections of text and topics quickly.

Conventions

References to other manuals and documentation are indicated by numbers in slashes /.../. These numbers refer to the titles of manuals listed in the bibliography.

Special Note

The system functions can be interrupted. If there are any restrictions that apply to certain SFCs or situations, these are explained in the description of the particular SFC.

Further Support

If you have any technical questions, please get in touch with your Siemens representative or agent responsible.

You will find your contact person at:

http://www.siemens.com/automation/partner

Training Centers

Siemens offers a number of training courses to familiarize you with the SIMATIC S7 automation system. Please contact your regional training center or our central training center in D 90327 Nuremberg, Germany for details:

Telephone: +49 (911) 895-3200.

http://www.sitrain.com/

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| The languages of the SIMATIC Hotlines and the authorization hotline are generally German and English. | | | | | |

Service & Support on the Internet

In addition to our documentation, we offer our Know-how online on the internet at: http://www.siemens.com/automation/service&support

where you will find the following:

- The newsletter, which constantly provides you with up-to-date information on your products.
- The right documents via our Search function in Service & Support.
- A forum, where users and experts from all over the world exchange their experiences.
- Your local representative for Automation & Drives.
- Information on field service, repairs, spare parts and more under "Services".

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Glossary

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1 Organization Blocks

1.1 Overview of the Organization Blocks (OBs)

What Are Organization Blocks?

Organization Blocks (OBs) are the interface between the operating system of the CPU and the user program. OBs are used to execute specific program sections:

- At the startup of the CPU
- In a cyclic or clocked execution
- Whenever errors occur
- · Whenever hardware interrupts occur.

Organization blocks are executed according to the priority they are allocated.

Which OBs Are Available?

Not all CPUs can process all of the OBs available in STEP 7. Refer to Operations lists /72/ and /102/ to determine which OBs are included with your CPU.

Where to Find More Information?

Refer to the online help and the following manuals for more information:

- **/70/**: this manual contains the technical data that describe the capabilities of the different S7-300 CPUs.
- /101/: this manual contains the technical data that describe the capabilities of the different S7-400 CPUs.

The following table contains the start event belonging to each OB as well as the default priority class.

| ОВ | Start Event | Default Priority Class | Explanation |
|-------|---|---------------------------|--------------------------|
| OB1 | End of startup or end of OB1 | 1 | Free cycle |
| OB10 | Time-of-day interrupt 0 | 2 | No default time |
| OB11 | Time-of-day interrupt 1 | 2 | specified |
| OB12 | Time-of-day interrupt 2 | 2 | |
| OB13 | Time-of-day interrupt 3 | 2 | |
| OB14 | Time-of-day interrupt 4 | 2 | |
| OB15 | Time-of-day interrupt 5 | 2 | |
| OB16 | Time-of-day interrupt 6 | 2 | |
| OB17 | Time-of-day interrupt 7 | 2 | |
| OB20 | Time-delay interrupt 0 | 3 | No default time |
| OB21 | Time-delay interrupt 1 | 4 | specified |
| OB22 | Time-delay interrupt 2 | 5 | |
| OB23 | Time-delay interrupt 3 | 6 | |
| OB30 | Cyclic interrupt 0 (default interval: 5 s) | 7 | Cyclic interrupts |
| OB31 | Cyclic interrupt 1 (default interval: 2 s) | 8 | |
| OB32 | Cyclic interrupt 2 (default interval: 1 s) | 9 | |
| OB33 | Cyclic interrupt 3 (default interval: 500 ms) | 10 | |
| OB34 | Cyclic interrupt 4 (default interval: 200 ms) | 11 | |
| OB35 | Cyclic interrupt 5 (default interval: 100 ms) | 12 | |
| OB36 | Cyclic interrupt 6 (default interval: 50 ms) | 13 | |
| OB37 | Cyclic interrupt 7 (default interval: 20 ms) | 14 | |
| OB38 | Cyclic interrupt 8 (default interval: 10 ms) | 15 | |
| OB40 | Hardware interrupt 0 | 16 | Hardware interrupts |
| OB41 | Hardware interrupt 1 | 17 | |
| OB42 | Hardware interrupt 2 | 18 | |
| OB43 | Hardware interrupt 3 | 19 | |
| OB44 | Hardware interrupt 4 | 20 | |
| OB45 | Hardware interrupt 5 | 21 | |
| OB46 | Hardware interrupt 6 | 22 | |
| OB47 | Hardware interrupt 7 | 23 | |
| OB55 | Status interrupt | 2 | DPV1 interrupts |
| OB56 | Update interrupt | 2 | |
| OB57 | Manufacturer specific interrupt | 2 | |
| OB60 | SFC35 "MP_ALM" call | 25 | Multicomputing interrupt |
| OB 61 | Synchronous Cycle Interrupt 1 | 25 | Synchronous Cycle |
| OB 62 | Synchronous Cycle Interrupt 2 | 25 | Interrupt |
| OB 63 | Synchronous Cycle Interrupt 3 | 25 | |
| OB 64 | Synchronous Cycle Interrupt 4 | 25 | |

| ОВ | Start Event | Default Priority Class | Explanation |
|-------|--|--------------------------------------|------------------------------|
| OB70 | I/O redundancy error (only in H CPUs) | 25 | Redundancy error |
| OB72 | CPU redundancy error (only in H CPUs) | 28 | interrupts |
| OB 73 | Communication redundancy error OB (only in H CPUs) | 25 | |
| OB80 | Time error | 26, 28 ¹⁾ | Asynchronous error |
| OB81 | Power supply fault | 25, 28 ¹⁾ | interrupts |
| OB82 | Diagnostic interrupt | 25, 28 ¹⁾ | |
| OB83 | Insert/remove-module interrupt | 25, 28 ¹⁾ | |
| OB84 | CPU hardware fault | 25, 28 ¹⁾ | |
| OB85 | Program error | 25, 28 ¹⁾ | |
| OB86 | Failure of an expansion rack, DP master system or station for distributed I/Os | 25, 28 ¹⁾ | |
| OB87 | Communication error | 25, 28 ¹⁾ | |
| OB 88 | Processing interrupt | 28 | |
| OB90 | Warm or cold restart or delete a block being executed in OB90 or load an OB90 on the CPU or terminate OB90 | 29 ²⁾ | Background cycle |
| OB100 | Warm restart | 27 ¹⁾ | Startup |
| OB101 | Hot restart | 27 ¹⁾ | |
| OB102 | Cold restart | 27 ¹⁾ | |
| OB121 | Programming error | Priority of the OB causing the error | Synchronous error interrupts |
| OB122 | I/O access error | Priority of the OB causing the error | |

¹⁾ Priority classes 27 and 28 are valid in the priority class model of the startup.

Priority class 29 corresponds to priority 0.29. This means that the background cycle has lower priority than the free cycle.

1.2 Program Cycle Organization Block (OB1)

Description

The operating system of the S7 CPU executes OB1 periodically. When OB1 has been executed, the operating system starts it again. Cyclic execution of OB1 is started after the startup has been completed. You can call other function blocks (FBs, SFBs) or functions (FCs, SFCs) in OB1.

Understanding the Operation of OB1

OB1 has the lowest priority of all of the OBs whose run-times are monitored, in other words, all of the other OBs except OB90 can interrupt the execution of OB1. The following events cause the operating system to call OB1:

- The startup is completed.
- The execution of OB1 (the previous cycle) has finished.

When OB1 has been executed, the operating system sends global data. Before restarting OB1, the operating system writes the process-image output table to the output modules, updates the process-image input table and receives any global data for the CPU.

S7 monitors the maximum scan time, ensuring a maximum response time. The value for the maximum scan time is preset to 150 ms. You can set a new value or you can restart the time monitoring anywhere within your program with SFC43 "RE_TRIGR." If your program exceeds the maximum cycle time for OB1, the operating system calls OB80 (time error OB); if OB80 is not programmed, the CPU changes to the STOP mode.

Apart from monitoring the maximum scan time, it is also possible to guarantee a minimum scan time. The operating system will delay the start of a new cycle (writing of the process image output table to the output modules) until the minimum scan time has been reached.

Refer to the manuals /70/ and /101/ for the ranges of the parameters "maximum" and "minimum" scan time. You change parameter settings using STEP 7.

Local Data for OB1

The following table describes the temporary (TEMP) variables for OB1. The variable names are the default names of OB1.

| Variable | Туре | Description |
|----------------|---------------|--|
| OB1_EV_CLASS | BYTE | Event class and identifiers: B#16#11: OB1 active |
| OB1_SCAN_1 | BYTE | B#16#01: completion of a warm restart |
| | | B#16#02: completion of a hot restart |
| | | B#16#03: completion of the main cycle |
| | | B#16#04: completion of a cold restart |
| | | B#16#05: first OB1 cycle of the new master CPU after master-reserve switchover and STOP of the previous master |
| OB1_PRIORITY | BYTE | Priority class 1 |
| OB1_OB_NUMBR | BYTE | OB number (01) |
| OB1_RESERVED_1 | BYTE | Reserved |
| OB1_RESERVED_2 | BYTE | Reserved |
| OB1_PREV_CYCLE | INT | Run time of previous scan (ms) |
| OB1_MIN_CYCLE | INT | Minimum cycle time (ms) since the last startup |
| OB1_MAX_CYCLE | INT | Maximum cycle time (ms) since the last startup |
| OB1_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

1.3 Time-of-Day Interrupt Organization Blocks (OB10 to OB17)

Description

STEP 7 provides up to eight OBs (OB10 to OB17) which can be run once or periodically. You can assign parameters for CPU using SFCs or STEP 7 so that these OBs are processed at the following intervals:

- Once
- Every minute
- Hourly
- Daily
- Weekly
- Monthly
- At the end of each month

Note

For monthly execution of a time-of-day interrupt OBs, only the days 1, 2, ... 28 can be used as a starting date.

Understanding the Operation of Time-of-Day Interrupt OBs

To start a time-of-day interrupt, you must first set and then activate the interrupt. The three following start possibilities exist:

- Automatic start of the time-of-day interrupt. This occurs once you have set and then activated the time-of-day interrupt with STEP 7. The following table shows the basic possibilities for activating a time-of-day interrupt with STEP 7.
- You set the time-of-day interrupt with STEP 7 and then activate it by calling SFC30 "ACT-TINT" in your program.
- You set the time-of-day interrupt by calling SFC28 "SET_TINT" and then activate it by calling SFC30 "ACT_TINT."

| Interval | Description |
|------------------------|--|
| Not activated | The time-of-day interrupt is not executed, even when loaded in the CPU. It can be activated by calling SFC30. |
| Activated once only | The time-of-day OB is canceled automatically after it runs the one time specified. |
| | Your program can use SFC28 and SFC30 to reset and reactivate the OB. |
| Activated periodically | When the time-of-day interrupt occurs, the CPU calculates the next start time for the time-of-day interrupt based on the current time of day and the period. |

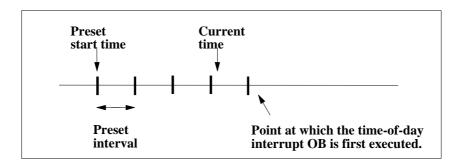
The behavior of the time-of-day interrupt when you move the clock forwards or backwards is described in /234/.

Note

If you configure a time-of-day interrupt in such a way that the corresponding OB is to be processed once, the DATE_AND_TIME must not be in the past (relative to the real-time clock of the CPU).

If you configure a time-of-day interrupt in such a way that the corresponding OB is to be processed periodically, the start DATE_AND_TIME, however, are in the past, then the time-of-day interrupt will be processed the next time it is due. This is illustrated in the following figure.

You can disable or delay and re-enable time-of-day interrupts using SFCs 39 to 42.



Conditions That Affect Time-of-Day Interrupt OBs

Since a time-of-day interrupt occurs only at specified intervals, certain conditions can affect the operation of the OB during the execution of your program. The following table shows some of these conditions and describes the effect on the execution of the time-of-day interrupt OB.

| Condition | Result |
|--|--|
| Your program calls SFC29 (CAN_TINT) and cancels a time-of-day interrupt. | The operating system clears the start event (DATE_AND_TIME) for the time-of-day interrupt. You must set the start event again and activate it before the OB can be called again. |
| Your program attempted to activate a time-of-day interrupt OB, but the OB was not loaded on the CPU. | The operating system calls OB85. If OB85 has not been programmed (loaded on the CPU), the CPU changes to the STOP mode. |
| When synchronizing or correcting the system clock of the CPU, you set the time ahead and skipped the start event date or time for the | The operating system calls OB80 and encodes the number of the time-of-day OB and the start event information in OB80. |
| time-of-day OB. | The operating system then runs the time-of-day OB once, regardless of the number of times that this OB should have been executed. The start event information of OB80 shows the DATE_AND_TIME that the time-of-day OB was first skipped. |
| When synchronizing or correcting the system clock of the CPU, the time was set back so that the start event, date, or time for the OB is | S7-400-CPUs and CPU 318: If the time-of-day OB had already been activated before the clock was set back, it is not called again. |
| repeated. | S7-300-CPUs: The time-of-day OB is executed. |
| The CPU runs through a warm or cold restart. | Any time-of-day OB that was configured by an SFC is changed back to the configuration that was specified in STEP 7. |
| | If you have configured a time-of-day interrupt for a one- time start of the corresponding OB, set it with STEP 7, and activated it, the OB is called once after a warm or cold restart of the operating system, if the configured start time is in the past (relative to the real-time clock of the CPU). |
| A time-of-day OB is still being executed when the start event for the next interval occurs. | The operating system calls OB80. If OB80 is not programmed, the CPU changes to the STOP mode. |
| | If OB80 is loaded, both OB80 and the time-of-day interrupt OB are first executed and then second the requested interrupt is executed. |

Local Data for Time-of-Day Interrupt OBs

The following table describes the temporary (TEMP) variables for a time-of-day interrupt OB. The variable names are the default names of OB10.

| Variable | Туре | Description |
|-----------------|---------------|--|
| OB10_EV_CLASS | ВУТЕ | Event class and identifiers: B#16#11 = interrupt is active |
| OB10_STRT_INFO | BYTE | B#16#11: start request for OB10 |
| | | (B#16#12: start request for OB11) |
| | | : |
| | | : |
| | | (B#16#18: start request for OB17) |
| OB10_PRIORITY | BYTE | Assigned priority class; default 2 |
| OB10_OB_NUMBR | BYTE | OB number (10 to 17) |
| OB10_RESERVED_1 | BYTE | Reserved |
| OB10_RESERVED_2 | BYTE | Reserved |
| OB10_PERIOD_EXE | WORD | The OB is executed at the specified intervals: |
| | | W#16#0000: once |
| | | W#16#0201: once every minute |
| | | W#16#0401: once hourly |
| | | W#16#1001: once daily |
| | | W#16#1201: once weekly |
| | | W#16#1401: once monthly |
| | | W#16#1801: once yearly |
| | | W#16#2001: end of month |
| OB10_RESERVED_3 | INT | Reserved |
| OB10_RESERVED_4 | INT | Reserved |
| OB10_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

1.4 Time-Delay Interrupt Organization Blocks (OB20 to OB23)

Description

S7 provides up to four OBs (OB20 to OB23) which are executed after a specified delay. Every time-delay OB is started by calling SFC32 (SRT_DINT). The delay time is an input parameter of the SFC.

When your program calls SFC32 (SRT_DINT), you provide the OB number, the delay time, and a user-specific identifier. After the specified delay, the OB starts. You can also cancel the execution of a time-delay interrupt that has not yet started.

Understanding the Operation of Time-Delay Interrupt OBs

After the delay time has expired (value in milliseconds transferred to SFC32 together with an OB number), the operating system starts the corresponding OB.

To use the time-delay interrupts, you must perform the following tasks:

- You must call SFC32 (SRT_DINT).
- You must download the time-delay interrupt OB to the CPU as part of your program.

Time-delay OBs are executed only when the CPU is in the RUN mode. A warm or a cold restart clears any start events for the time-delay OBs. If a time-delay interrupt has not started, you can use SFC33 (CAN_DINT) to cancel its execution.

The delay time has a resolution of 1 ms. A delay time that has expired can be started again immediately. You can query the status of a delay-time interrupt using SFC34 (QRY_DINT).

The operating system calls an asynchronous error OB if one of the following events occur:

- If the operating system attempts to start an OB that is not loaded and you specified its number when calling SFC32 "SRT_DINT."
- If the next start event for a time-delay interrupt occurs before the time-delay OB has been completely executed.

You can disable or delay and re-enable delay interrupts using SFCs 39 to 42.

Local Data for Time-Delay Interrupt OBs

The following table describes the temporary (TEMP) variables for a time-delay interrupt OB. The variable names are the default names of OB20.

| Variable | Туре | Description |
|-----------------|-------------------|--|
| OB20_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#11: interrupt is active |
| OB20_STRT_INF | BYTE | B#16#21: start request for OB20 |
| | | (B#16#22: start request for OB21) |
| | | (B#16#23: start request for OB22) |
| | | (B#16#24: start request for OB23) |
| OB20_PRIORITY | BYTE | Assigned priority class: default values 3 (OB20) to 6 (OB23) |
| OB20_OB_NUMBR | BYTE | OB number (20 to 23) |
| OB20_RESERVED_1 | BYTE | Reserved |
| OB20_RESERVED_2 | BYTE | Reserved |
| OB20_SIGN | WORD | User ID: input parameter SIGN from the call for SFC32 (SRT_DINT) |
| OB20_DTIME | TIME | Configured delay time in ms |
| OB20_DATE_TIME | DATE_AND_TIM E | DATE_AND_TIME of day when the OB was called |

1.5 Cyclic Interrupt Organization Blocks (OB30 to OB38)

Description

S7 provides up to nine cyclic interrupt OBs (OB30 to OB38) which interrupt your program at fixed intervals. The following table shows the default intervals and priority classes for the cyclic interrupt OBs.

| OB Number | Default Interval | Default Priority Class | |
|-----------|------------------|------------------------|--|
| OB30 | 5 s | 7 | |
| OB31 | 2 s | 8 | |
| OB32 | 1 s | 9 | |
| OB33 | 500 ms | 10 | |
| OB34 | 200 ms | 11 | |
| OB35 | 100 ms | 12 | |
| OB36 | 50 ms | 13 | |
| OB37 | 20 ms | 14 | |
| OB38 | 10 ms | 15 | |

Understanding the Operation of Cyclic Interrupt OBs

The equidistant start times of the cyclic interrupt OBs are determined by the interval and the phase offset. Refer to /234/ for the relationship between the start time, time cycle, and phase offset of an OB.

Note

You must make sure that the run time of each cyclic interrupt OB is significantly shorter than its interval. If a cyclic interrupt OB has not been completely executed before it is due for execution again because the interval has expired, the time error OB (OB80) is started. The cyclic interrupt that caused the error is executed later.

You can disable or delay and re-enable cyclic interrupts using SFCs 39 to 42

Refer to the specifications of your specific CPU for the range of the parameters interval, priority class, and phase offset. You can change the parameter settings using STEP 7.

Local Data for Cyclic Interrupt OBs

The following table describes the temporary (TEMP) variables for a cyclic interrupt OB. The variable names are the default names of OB35.

| Variable | Туре | Description |
|-------------------|---------------|---|
| OB35_EV_CLASS | BYTE | Event class and identifiers |
| | | B#16#11: interrupt is active |
| OB35_STRT_INF | ВУТЕ | B#16#30: Start request for cyclic interrupt OB with special criteria (only for H-CPUs and there only if explicitly configured for them) |
| | | B#16#31 : start request for OB30 |
| | | : |
| | | B#16#36 : start request for OB35 |
| | | : |
| | | B#16#39 : start request for OB38 |
| OB35_PRIORITY | ВҮТЕ | Assigned priority class: defaults 7 (OB30) to 15 (OB38) |
| OB35_OB_NUMBR | BYTE | OB number (30 to 38) |
| OB35_RESERVED_1 | BYTE | Reserved |
| OB35_RESERVED_2 | BYTE | Reserved |
| OB35_PHASE_OFFSET | WORD | Phase offset [ms] |
| OB35_RESERVED_3 | INT | Reserved |
| OB35_EXC_FREQ | INT | Interval in milliseconds |
| OB35_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

1.6 Hardware Interrupt Organization Blocks (OB40 to OB47)

Description

S7 provides up to eight independent hardware interrupts each with its own OB.

By assigning parameters with STEP 7, you specify the following for each signal module that will trigger hardware interrupts:

- Which channels trigger a hardware interrupt under what conditions.
- Which hardware interrupt OB is assigned to the individual groups of channels (as default, all hardware interrupts are processed by OB40).

With CPs and FMs, you assign these parameters using their own software.

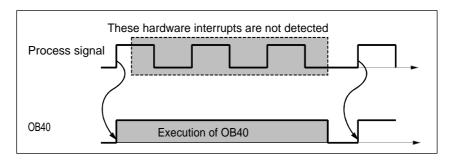
You select the priority classes for the individual hardware interrupt OBs using STEP 7.

Understanding the Operation of Hardware Interrupt OBs

After a hardware interrupt has been triggered by the module, the operating system identifies the slot and the corresponding hardware interrupt OB. If this OB has a higher priority than the currently active priority class, it will be started. The channel-specific acknowledgement is sent after this hardware interrupt OB has been executed.

If another event that triggers a hardware interrupt occurs on the same module during the time between identification and acknowledgement of a hardware interrupt, the following applies:

If the event occurs on the channel that previously triggered the hardware
interrupt, then the new interrupt is lost. This is illustrated in the following figure
based on the example of a channel of a digital input module. The triggering
event is the rising edge. The hardware interrupt OB is OB40.



• If the event occurs on another channel of the same module, then no hardware interrupt can currently be triggered. This interrupt, however, is not lost, but is triggered after the acknowledgement of the currently active hardware interrupt.

If a hardware interrupt is triggered and its OB is currently active due to a hardware interrupt from another module, the new request is recorded and the OB processed when it is free.

You can disable or delay and re-enable hardware interrupts using SFCs 39 to 42.

You can assign parameters for the hardware interrupts of a module not only with STEP 7 but also with SFCs 55 to 57.

Local Data for Hardware Interrupt OBs

The following table describes the temporary (TEMP) variables for a hardware interrupt OB. The variable names are the default names of OB40.

| Variable | Туре | Description |
|-----------------|---------------|--|
| OB40_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#11: interrupt is active |
| OB40_STRT_INF | BYTE | B#16#41: interrupt via interrupt line 1 |
| | | B#16#42: interrupt via interrupt line 2 (only with an S7-400) |
| | | B#16#43: interrupt via interrupt line 3 (only with an S7-400) |
| | | B#16#44: interrupt via interrupt line 4 (only with an S7-400) |
| | | B#16#45: WinAC: interrupt triggered via PC |
| OB40_PRIORITY | BYTE | Assigned priority class: defaults 16 (OB40) to 23 (OB47) |
| OB40_OB_NUMBR | BYTE | OB number (40 to 47) |
| OB40_RESERVED_1 | BYTE | Reserved |
| OB40_IO_FLAG | BYTE | Input module: B#16#54 |
| | | Output module: B#16#55 |
| OB40_MDL_ADDR | WORD | Logical base address of the module that triggers the interrupt |
| OB40_POINT_ADDR | DWORD | For digital modules: bit field with the statuses of the inputs on the module (Bit 0 corresponds to the first input) The assignment the bits from OB40_POINT_ADDR to the channels in the module can be found in the description for the given module. |
| | | For analog modules: Bit field, informing which channel has exceeded which limit (for detailed info on the structure refer to /71/ or /101/). |
| | | For CPs or IMs: Module interrupt status (not user relevant) |
| OB40_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

Note

If you are using a DPV1 capable CPU you can obtain additional information on the interrupt with the help of SFB54 "RALRM" which exceeds the start information of the OB. This also applies when you operate the DP Master in S7 compatible mode.

1.7 Status Interrupt OB (OB 55)

Note

A status interrupt OB (OB 55) is only available for DPV1 capable CPUs.

Description

The CPU operating system calls OB55 if a status interrupt was triggered via the slot of a DPV1 slave. This might be the case if a component (module or rack) of a DPV1 slaves changes its operating mode, for example from RUN to STOP. For precise information on events that trigger a status interrupt, refer to the documentation of the DPV1 slave's manufacturer.

Local data of the status interrupt OB

The table below contains the temporary (TEMP) variables of the status interrupt OB. Selected variable names are the default names of OB55.

| Variable | Data type | Description |
|-----------------|---------------|---|
| OB55_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#11 (upcoming event) |
| OB55_STRT_INF | BYTE | B#16#55 (Start request for OB55) |
| OB55_PRIORITY | BYTE | Configured priority class, default values 2 |
| OB55_OB_NUMBR | BYTE | OB number (55) |
| OB55_RESERVED_1 | BYTE | Reserved |
| OB55_IO_FLAG | BYTE | Input module: B#16#54 |
| | | Output module: B#16#55 |
| OB55_MDL_ADDR | WORD | logical base address of the interrupt triggering component (module) |
| OB55_LEN | BYTE | Data block length supplied by the interrupt |
| OB55_TYPE | BYTE | ID for the interrupt type "Status interrupt" |
| OB55_SLOT | BYTE | slot number of the interrupt triggering component (module) |
| OB55_SPEC | BYTE | Specifier |
| | | Bit 0 to 1: Interrupt specifier |
| | | bit 2: Add_Ack |
| | | • Bit 3 to 7: Seq. no. |
| OB55_DATE_TIME | DATE_AND_TIME | Date and time at which the OB was called |

Note

You can obtain the full auxiliary information on the interrupt the DP message frame contains by calling SFB54 "RALRM" with OB55.

1.8 Update Interrupt OB (OB 56)

Note

A update interrupt OB (OB 56) is only available for DPV1 capable CPUs.

Description

The CPU operating system calls OB56 if an update interrupt was triggered via the slot of a DPV1 slave. This can be the case if you have changed the parameters for the slot of a DPV1 slave (via local or remote access). For precise information on events that trigger an update interrupt, refer to the documentation of the DPV1 slave's manufacturer.

Local data of the update interrupt OB

The table below contains the temporary (TEMP) variables of the update interrupt OB. Selected variable names are the default names of OB56.

| Variable | Data type | Description |
|-----------------|---------------|---|
| OB56_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#11 (upcoming event) |
| OB56_STRT_INF | BYTE | B#16#56 (Start request for OB56) |
| OB56_PRIORITY | BYTE | Configured priority class, default values 2 |
| OB56_OB_NUMBR | BYTE | OB number (56) |
| OB56_RESERVED_1 | BYTE | Reserved |
| OB56_IO_FLAG | BYTE | Input module: B#16#54 |
| | | Output module: B#16#55 |
| OB56_MDL_ADDR | WORD | logical base address of the interrupt triggering component (module) |
| OB56_LEN | BYTE | Data block length supplied by the interrupt |
| OB56_TYPE | BYTE | ID for the interrupt type "Update interrupt" |
| OB56_SLOT | BYTE | slot number of the interrupt triggering component (module) |
| OB56_SPEC | BYTE | Specifier |
| | | Bit 0 to 1: Interrupt specifier |
| | | bit 2: Add_Ack |
| | | Bit 3 to 7: Seq. no. |
| OB56_DATE_TIME | DATE_AND_TIME | Date and time at which the OB was called |

Note

You can obtain the full auxiliary information on the interrupt the DP message frame contains by calling SFB54 "RALRM" with OB56.

1.9 Manufacturer Specific Interrupt OB (OB57)

Note

An OB for manufacturer specific interrupts (OB57) is only available for DPV1 capable CPUs.

Description

The CPU operating system calls OB57 if an manufacturer specific interrupt was triggered via the slot of a DPV1 slave.

Local data of the OB for manufacturer specific interrupts

The table below contains the temporary (TEMP) variables of the OB for manufacturer specific interrupt interrupts. Selected variable names are the default names of OB57.

| Variable | Data type | Description | | |
|-----------------|---------------|---|--|--|
| OB57_EV_CLASS | BYTE | Event class and identifiers: | | |
| | | B#16#11 (upcoming event) | | |
| OB57_STRT_INF | BYTE | B#16#57 (Start request for OB57) | | |
| OB57_PRIORITY | BYTE | Configured priority class, default values 2 | | |
| OB57_OB_NUMBR | BYTE | OB number (57) | | |
| OB57_RESERVED_1 | BYTE | Reserved | | |
| OB57_IO_FLAG | BYTE | Input module: B#16#54 | | |
| | | Output module: B#16#55 | | |
| OB57_MDL_ADDR | WORD | logical base address of the interrupt triggering component (module) | | |
| OB57_LEN | BYTE | Data block length supplied by the interrupt | | |
| OB57_TYPE | BYTE | ID for the interrupt type "Manufacturer specific interrupt" | | |
| OB57_SLOT | BYTE | slot number of the interrupt triggering component (module) | | |
| OB57_SPEC | BYTE | Specifier | | |
| | | Bit 0 to 1: Interrupt specifier | | |
| | | bit 2: Add_Ack | | |
| | | Bit 3 to 7: Seq. no. | | |
| OB57_DATE_TIME | DATE_AND_TIME | Date and time at which the OB was called | | |

Note

You can obtain the full auxiliary information on the interrupt the DP message frame contains by calling SFB54 "RALRM" with OB57.

1.10 Multicomputing Interrupt Organization Block (OB60)

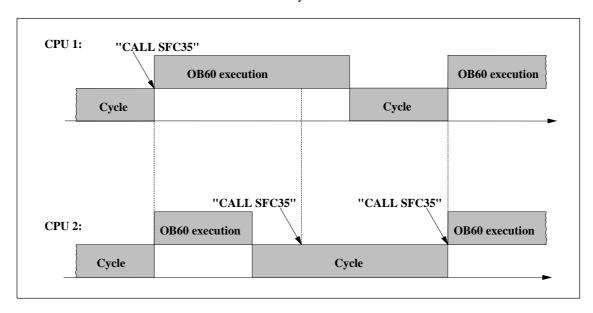
Description

Using the multicomputing interrupt, you can make sure that the reaction of the CPUs is synchronized to an event during multicomputing. In contrast to hardware interrupts triggered by signal modules, the multicomputing interrupt can only be output by CPUs.

Understanding the Operation of Multicomputing Interrupt OBs

A multicomputing interrupt is triggered by calling SFC35 "MP_ALM." During multicomputing, this brings about a synchronized OB60 start on all CPUs of the bus segment unless you have disabled OB60 (with SFC39 "DIS_IRT") or delayed it (with SFC41 "DIS_AIRT"). If you have not loaded OB60 on a CPU, the CPU returns to the last priority class before the interrupt and continues program execution there. In single processor operation and when using segmented racks, OB60 is only started on the CPU on which you called SFC35 "MP_ALM."

When your program calls SFC35 "MP_ALM," you supply a job ID. This ID is transferred to all CPUs. This allows you to react to a specific event. If you program OB60 differently on the various CPUs, this may result in different execution times for the OB. In this case, the CPUs return to the interrupted priority class at different times. If the next multicomputing interrupt is output by a CPU while another CPU is still busy executing the OB60 of the previous multicomputing interrupt, then OB60 is not started either on the requesting or on any other CPU belonging to the bus segment. This is illustrated in the following figure taking the example of two CPUs. You are informed of the outcome by the function value of the called SFC35.



Local Data for Multicomputing Interrupt OBs

The following table describes the temporary (TEMP) variables of the multicomputing interrupt OB. The variable names are the default names of OB60.

| Variable | Data Type | Description | | |
|-----------------|---------------|--|---|--|
| OB60_EV_CLASS | BYTE | Event class and IDs: | | |
| | | B#16#11: Interrupt is active | | |
| OB60_STRT_INF | ВҮТЕ | B#16#61: CPU | Multicomputing interrupt triggered by own | |
| | | | Multicomputing interrupt triggered by CPU | |
| OB60_PRIORITY | BYTE | Assigned Priority class: default 25 | | |
| OB60_OB_NUMBR | BYTE | OB number: 60 | | |
| OB60_RESERVED_1 | BYTE | Reserved | | |
| OB60_RESERVED_2 | BYTE | Reserved | | |
| OB60_JOB | INT | Job ID: input variable JOB of SFC35 "MP_ALM" | | |
| OB60_RESERVED_3 | INT | Reserved | | |
| OB60_RESERVED_4 | INT | Reserved | | |
| OB60_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day at which the OB was called. | | |

1.11 Synchronous Cycle Interrupt OBs (OB 61 to OB 64)

Description

Synchronous cycle interrupts give you the option of starting programs in synchronous cycle with the DP cycle. OB 61 serves as an interface OB to the synchronous cycle interrupt TSAL1. You can set the priority for OB 61 between 0 (OB deselected) and from 2 to 26.



Caution

For direct access with L or T commands (e.g. L PEB, T PAB) as well when using SFCs 14 "DPRD_DAT" and 15 "DPWR_DAT", avoid accessing I/O areas, whose process image partitions are assigned with a connection to OB6x (synchronous cycle interrupt)

Local Data for the Synchronous Cycle Interrupt OBs

The following table describes the temporary (TEMP) variables of the synchronous cycle interrupt OBs. The variable names are the default names of OB 61.

| Variable | Data Type | Description |
|------------------|---------------|--|
| OB61_EV_CLASS | BYTE | Event class and IDs: |
| | | B#16#11: Interrupt is active |
| OB61_STRT_INF | BYTE | B#16#64: Start request for OB 61 |
| | | : B#16#67: Start request for OB 64 |
| OB61_PRIORITY | BYTE | Assigned Priority class; default: 25 |
| OB61_OB_NUMBR | BYTE | OB number: 61 64 |
| OB61_RESERVED_1 | BYTE | Reserved |
| OB61_RESERVED_2 | BYTE | Reserved |
| OB61_GC_VIOL | BOOL | GC violation |
| OB61_FIRST | BOOL | First use after startup or stop status |
| OB61_MISSED_EXEC | BYTE | Number of failed starts of OB 61 since last execution of OB 61 |
| OB61_DP_ID | BYTE | DP master system ID of the synchronous DP master system |
| OB61_RESERVED_3 | BYTE | Reserved |
| OB61_RESERVED_4 | WORD | Reserved |
| OB61_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day at which the OB was called. |

1.12 I/O Redundancy Error OB (OB70)

Note

The I/O redundancy error OB (OB70) can only be used with H CPUs.

Description

The operating system of the H CPU calls OB70 when there is a loss of redundancy on PROFIBUS DP (for example, a bus failure for the active DP master or when an error occurs in the interface module of the DP slave) or when the active DP master of DP slaves with connected I/Os changes.

The CPU does not change to the STOP mode if a start event occurs and OB70 is not programmed. If OB70 is loaded and if the H system is in the redundant mode, OB70 is executed on both CPUs. The H system remains in the redundant mode.

Local Data of the I/O Redundancy OB

The following table contains the temporary (TEMP) variables of the I/O redundancy error OB. The variable names selected are the default names of OB70.

| Variable | Туре | Description |
|-----------------|---------------|-------------------------------------|
| OB70_EV_CLASS | BYTE | Event class and IDs: |
| | | B#16#72: outgoing event |
| | | B#16#73: incoming event |
| OB70_FLT_ID | BYTE | Error code (possible values: |
| | | B#16#A2, B#16#A3 |
| OB70_PRIORITY | BYTE | Priority class; can be assigned via |
| | | STEP 7 (hardware configuration) |
| OB70_OB_NUMBR | BYTE | OB number (70) |
| OB70_RESERVED_1 | WORD | Reserved |
| OB70_INFO_1 | WORD | Dependent on error code |
| OB70_INFO_2 | WORD | Dependent on error code |
| OB70_INFO_3 | WORD | Dependent on error code |
| OB70_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME at which the OB |
| | | was called |

The following table shows which event resulted in OB70 being started.

| OB70_EV_CLASS | OB70_FLT_ID | Start Event of OB70 | |
|-----------------|-------------|---|--|
| B#16#72 | B#16#A2 | Failure of a DP master or a DP master system respectively | |
| B#16#73/B#16#72 | B#16#A3 | Loss of redundancy / return of redundancy of a DP slave | |

The variables that depend on the error code have the following significance:

| Error code | Bit | Meaning |
|----------------|----------|---|
| • B#16#A2 | | |
| - OB70_INFO_1: | | Logical base address of the affected DP master |
| - OB70_INFO_2: | | Reserved |
| - OB70_INFO_3: | 0 to 7: | Reserved |
| | 8 to 15: | DP master system ID of the affected DP master |
| • B#16#A3 | | |
| - OB70_INFO_1: | | Logical base address of the DP master |
| - OB70_INFO_2: | | Affected DP Slave: |
| | 0 to 14: | Logical base address, if an S7 slave is used, or diagnostic address if a DP norm slave is used. |
| - OB70_INFO_3 | 15: | I/O identification |
| | | Affected DP slave: |
| | 0 to 7: | Number of the DP station |
| | 8 to 15: | DP master system ID |

Note

If you are using a DPV1 capable CPU you can obtain additional information on the interrupt with the help of SFB54 "RALRM" which exceeds the start information of the OB. This also applies when you operate the DP Master in S7 compatible mode.

1.13 CPU Redundancy Error OB (OB72)

Note

The CPU redundancy error OB (OB72) exists only with H CPUs.

Description

The operating system of the H CPU calls OB72 when one of the following events occurs:

- Loss of CPU redundancy
- · Reserve-master switchover
- Synchronization error
- · Error in a SYNC module
- Updating aborted
- Comparison error (for example, RAM, PIQ)

OB72 is executed by all CPUs that are in the RUN or STARTUP mode following a suitable start event.

Local Data of the CPU Redundancy Error OB

The following table contains the temporary (TEMP) variables of the CPU redundancy error OB. The default names of OB72 have been used as the variable names.

| Variable | Туре | Description |
|---------------|------|---|
| OB72_EV_CLASS | ВҮТЕ | Event class and IDs: B#16#78: outgoing event B#16#73, B#16#75, B#16#79: incoming event |
| OB72_FLT_ID | ВУТЕ | Error code (possible values: B#16#01, B#16#02, B#16#03, B#16#20, B#16#21, B#16#22, B#16#23, B#16#31, B#16#33, B#16#34, B#16#35, B#16#40, B#16#41, B#16#42, B#16#43, B#16#44, B#16#50, B#16#51, B#16#52, B#16#53, B#16#54, B#16#55, B#16#56, B#16#C1, B#16#C2) |
| OB72_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB72_OB_NUMBR | BYTE | OB number (72) |

| Variable | Туре | Description |
|-----------------|---------------|---|
| OB72_RESERVED_1 | WORD | Only for error code B#16#03: |
| | | high byte: ID for the content of OB72_INFO_2 and OB72_INFO_3 |
| | | 0: OB72_INFO-2 and OB72_INFO_3 are of no significance |
| | | B#16#C4: Transition to redundant mode after troubleshooting mode was carried out with standby-master switch-over (if OB72_INFO_3=W#16#0001) or without standby-master switch-over (if OB72_INFO_3=W#16#0002). OB72_INFO_2 is reserved. |
| | | B#16#CD: OB72_INFO_2 and OB72_INFO_3 contain the actual lock time for priority classes > 15 |
| | | - Low byte: reserved |
| OB72_INFO_1 | WORD | Only for error code B#16#C2: |
| | | - High byte: ID for exceeded monitoring time: |
| | | - 1: Scan cycle time increase |
| | | - 2: I/O dead time |
| | | - 3: Communication time delay |
| | | - Low byte: current update attempt |
| OB72_INFO_2 | WORD | Only for error code B#16#03 and OB72_RESERVED_1=B#16#CD: high word of the actual lock time for priority classes > 15 in ms |
| OB72_INFO_3 | WORD | Only for error code B#16#03: |
| | | • OB72_RESERVED_1=B#16#C4: |
| | | W#16#0001: Transition to redundant operation after troubleshooting mode was carried out with standby-master switch-over |
| | | W#16#0002: Transition to redundant operation after troubleshooting mode was carried out without standby-master switch-over |
| | | OB72_RESERVED_1=B#16#CD: high word of the actual lock time for priority classes > 15 in ms |
| OB82_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME at which the OB was called |

The following table shows which event caused OB72 to be started.

| OB72_EV_CLASS | OB72_FLT_ID | Start Event of OB72 | |
|-----------------|-------------|---|--|
| B#16#73 | B#16#01 | Loss of redundancy (1 of 2) due to a CPU failure | |
| B#16#73 | B#16#02 | Loss of redundancy (1 of 2) due to STOP on the reserve triggered by user | |
| B#16#73 | B#16#03 | H system (1 of 2) changed to redundant mode | |
| B#16#73 | B#16#20 | Error in RAM comparison | |
| B#16#73 | B#16#21 | Error comparing process image output value | |
| B#16#73 | B#16#22 | Error comparing memory bits, timers, or counters | |
| B#16#73 | B#16#23 | Different operating system data recognized | |
| B#16#73 | B#16#31 | Standby-master switchover due to master failure | |
| B#16#73 | B#16#33 | Standby-master switchover due to system modification during runtime | |
| B#16#73 | B#16#34 | Standby-master switchover due to sync module connection problem | |
| B#16#73 | B#16#35 | Standby-master switchover triggered by 90 "H_CTRL" | |
| B#16#73 | B#16#40 | Synchronization error in user program due to elapsed wait time | |
| B#16#73 | B#16#41 | Synchronization error in user program due to waiting at different synchronization points | |
| B#16#73 | B#16#42 | Synchronization error in operating system due to waiting at different synchronization points | |
| B#16#73 | B#16#43 | Synchronization error in operating system due to elapsed wait time | |
| B#16#73 | B#16#44 | Synchronization error in operating system due to wrong data | |
| B#16#79 | B#16#50 | No SYNC module | |
| B#16#79 | B#16#51 | Modification at SYNC module without Power On | |
| B#16#79/B#16#78 | B#16#52 | SYNC module removed/inserted | |
| B#16#79 | B#16#53 | Modification at SYNC module without reset | |
| B#16#79 | B#16#54 | SYNC module: rack number assigned twice | |
| B#16#79/B#16#78 | B#16#55 | SYNC module error/eliminated | |
| B#16#79 | B#16#56 | Illegal rack number set on the SYNC module | |
| B#16#73 | B#16#C1 | Updating aborted | |
| B#16#73 | B#16#C2 | Abort of update attempt because a monitoring time was exceeded during the n-th attempt (1 <= n <= maximum possible number of update attempts after an abort due to the monitoring time being exceeded.) | |

1.14 Communication Redundancy Error OB (OB73)

Note

The communications redundancy error OB (OB73is only available in firmware version V2.0.x for the CPU 417-4H.

Description

The operating system of the H CPU calls OB73 when the first loss of redundancy occurs in a fault-tolerant S7 connection (Fault-tolerant S7 connections only exist for S7 communication. For more information, see "S7-400 H Programmable Controller, Fault-Tolerant Systems."). If a loss of redundancy occurs for additional fault-tolerant S7 connections, there are no more OB73 starts.

Another OB73 start will not occur until you have restored redundancy for all S7 connections that were fault tolerant.

The CPU does not change to the STOP mode if a start event occurs and the OB73 is not programmed.

Local Data of the CPU Redundancy Error OB

The following table contains the temporary (TEMP) variables of the communication redundancy error OB. The default names of OB73 have been used as the variable names.

| Variable | Туре | Description |
|-----------------|---------------|--|
| OB73_EV_CLASS | BYTE | Event class and IDs: |
| | | B#16#73, B#16#72 |
| OB73_FLT_ID | BYTE | Error code (possible values: B#16#E0) |
| OB73_PRIORITY | BYTE | Assigned priority class: default 25 |
| OB73_OB_NUMBR | BYTE | OB number (73) |
| OB73_RESERVED_1 | WORD | Reserved |
| OB73_INFO_1 | WORD | (irrelevant to the user) |
| OB73_INFO_2 | WORD | (irrelevant to the user) |
| OB73_INFO_3 | WORD | (irrelevant to the user) |
| OB73_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME at which the OB was called |

The following table shows which event caused OB73 to be started.

| OB73_FLT_ID | Start Event of OB 73 |
|-------------|--|
| B#16#E0 | Loss of redundancy in communication/problem eliminated |

1.15 Time Error Organization Block (OB80)

Description

The operating system of the S7-300 CPU calls OB80 whenever an error occurs while executing an OB. Such errors include: exceeding the cycle time, an acknowledgement error when executing an OB, moving the time forward so that the start time for the OB is skipped, resume RUN mode after CiR. If, for example, a start event for a cyclic interrupt OB occurs while the same OB is still being executed following a previous call, the operating system calls OB80.

If OB80 has not been programmed, the CPU changes to the STOP mode.

You can disable or delay and re-enable the time error OB using SFCs 39 to 42.

Note

If OB80 is called twice during the same scan cycle due to the scan time being exceeded, the CPU changes to the STOP mode. You can prevent this by calling SFC43 "RE_TRIGR" at a suitable point in the program.

Local Data for the Time Error OB

The following table describes the temporary (TEMP) variables for the time error OB. The variable names are the default names of OB80.

| Variable | Туре | Description |
|-------------------|---------------|--|
| OB80_EV_CLASS | BYTE | Event class and identifiers: B#16#35 |
| OB80_FLT_ID | BYTE | Error code: (possible values: |
| | | B#16#01, B#16#02, B#16#05, B#16#06, B#16#07, B#16#08, B#16#09, B#16#0A) |
| OB80_PRIORITY | ВҮТЕ | Priority class: OB 80 runs with priority class 26 in RUN mode, and in the event of an overflow of the OB request buffer with priority class 28 |
| OB80_OB_NUMBR | BYTE | OB number (80) |
| OB80_RESERVED_1 | BYTE | Reserved |
| OB80_RESERVED_2 | BYTE | Reserved |
| OB80_ERROR_INFO | WORD | Error information: depending on error code |
| OB80_ERR_EV_CLASS | BYTE | Event class for the start event that caused the error |
| OB80_ERR_EV_NUM | BYTE | Event number for the start event that caused the error |
| OB80_OB_PRIORITY | BYTE | Error information: depending on error code |
| OB80_OB_NUM | BYTE | Error information: depending on error code |
| OB80_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

The variables dependent on the error code have the following meaning:

| Error code | | Bit | Meaning |
|------------|-------------------------------|--------------|--|
| • | B#16#01 | | Cycle time exceeded. |
| | - OB80_ERROR_INFO: | | Run time of last scan cycle (ms). |
| | - OB80_ERR_EV_CLASS: | | Class of the event that triggered the interrupt. |
| | - OB80_ERR_EV_NUM: | | Number of the event that triggered the interrupt. |
| | - OB80_OB_PRIORITY: | | Priority class of the OB which was being executed |
| | - OBOO_OB_FIXIONTT. | | when the error occurred. |
| | - OB80_OB_NUM | | Number of the OB which was being executed when |
| | - OBOO_OB_NOW | | the error occurred. |
| • | B#16#02 | | The called OB is still being executed. |
| | - OB80_ERROR_INFO: | | The respective temporary variable of the called block |
| | - OBOO_ERROR_INI O. | | which is determined by |
| | | | OB80_ERR_EV_CLASS and |
| | | | OB80_ERR_EV_NUM. |
| | - OB80_ERR_EV_CLASS: | | Class of the event that triggered the interrupt. |
| | - OB80_ERR_EV_NUM: | | Number of the event that triggered the interrupt. |
| | - OB80_OB_PRIORITY | | Priority class of the OB causing the error (for |
| | - OBOO_OB_FRIORITI | | example: "7" for OB30/Priority class 7 which |
| | | | should have been started, but could not be |
| | - OB80_OB_NUM: | | started). |
| | - ODOO_OD_NOIVI. | | Number of the OB causing the error (for example: |
| | | | "30" for OB30 which should have been started, |
| | | | but could not be started). |
| | B#16#05 and | | Elapsed time-of-day interrupt due to moving the clock |
| | Dir Ton oc and | | forward. |
| • | B#16#06 | | Elapsed time-of-day interrupt on return to RUN after |
| | | | HOLD. |
| | - OB80_ERROR_INFO: | Bit 0 set: | The start time for time-of-day interrupt 0 is in the past. |
| | | Bit 7 set: | The start time for time-of-day interrupt 7 is in the past. |
| | - OB80_ERR_EV_CLASS: | Bit 8 to 15: | Not used |
| | - OB80_ERR_EV_NUM: | | Not used |
| | - OB80_OB_PRIORITY: | | Not used |
| | - OB80_OB_NUM: | | Not used |
| | | | Not used |
| • | B#16#07 | | Overflow of OB request buffer for the current priority |
| | Meaning of the parameters | | class |
| | see error code B#16#02. | | (Each OB start request for a priority class will be |
| | | | entered in the corresponding OB request buffer; after |
| | | | completion of the OB the entry will be deleted. If there |
| | | | are more OB start requests for a priority class than the |
| | | | maximum permitted number of entries in the |
| | | | corresponding OB request buffer, OB80 will be called |
| | | | with error code B#16#07). |
| • | B#16#08 | | Synchronous-cycle interrupt time error |
| | Meaning of the parameters | | |
| | see error code B#16#02. | | |
| • | B#16#09 | | Interrupt loss due to high interrupt load |
| | For information on parameters | | |
| | refer to error code B#16#02. | | |
| B#1 | 6#0A | | |
| • | OB80_ERROR_INFO: | | Resume RUN after CiR |
| L | | | CiR synchronizations time in ms |

1.16 Power Supply Error Organization Block (OB81)

Description

The operating system of the S7-300 CPU calls OB81 whenever an event occurs that is triggered by an error or fault related to the power supply (only on an S7-400) or the back-up battery (when entering and when outgoing event).

In S7-400, OB81 is only called in the event of a battery fault if the battery test function has been activated with the BATT.INDIC switch.

The CPU does not change to the STOP mode if OB81 is not programmed.

You can disable or delay and re-enable the power supply error OB using SFCs 39 to 42.

Local Data for the Power Supply Error OB

The following table describes the temporary (TEMP) variables for the power supply error OB. The variable names are the default names of OB81.

| Variable | Туре | Description | |
|-----------------|---------------|---|--|
| OB81_EV_CLASS | BYTE | Event class and identifiers: | |
| | | B#16#38: outgoing event | |
| | | B#16#39: incoming event | |
| OB81_FLT_ID | BYTE | Error code: (possible values) | |
| | | B#16#21, B#16#22, B#16#23, B#16#25, B#16#26, B#16#27, B#16#31, B#16#32, B#16#33) | |
| OB81_PRIORITY | ВҮТЕ | Priority class; can be assigned via STEP 7 (hardware configuration) | |
| | | For example, possible values for the RUN mode: 2-26 | |
| OB81_OB_NUMBR | BYTE | OB number (81) | |
| OB81_RESERVED_1 | BYTE | Reserved | |
| OB81_RESERVED_2 | BYTE | Reserved | |
| OB81_RACK_CPU | WORD | Bits 0 to 2: Rack no. | |
| | | Bit 3: 0=standby CPU, 1=master CPU | |
| | | Bits 4 to 7: 1111 | |
| OB81_RESERVED_3 | BYTE | Relevant only for error codes B#16#31, B#16#32 and B#16#33 | |
| OB81_RESERVED_4 | BYTE | | |
| OB81_RESERVED_5 | BYTE | | |
| OB81_RESERVED_6 | BYTE | | |
| OB81_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called | |

The variables OB81_RESERVED_i, $3 \le i \le 6$ indicate the expansion racks on which the battery backup (error code B#16#31), the back-up voltage (error code B#16#32) or the 24-V power supply (error code B#16#33) has failed or returned. The following table shows what bit is assigned to which expansion rack in the variables OB81_RESERVED_i, $3 \le i \le 6$.

| | OB81_RESERVED_6 | OB81_RESERVED_5 | OB81_RESERVED_4 | OB81_RESERVED_3 |
|-------|--------------------|---------------------|---------------------|-----------------|
| Bit 0 | Reserved | 8th expansion rack | 16th expansion rack | Reserved |
| Bit 1 | 1st expansion rack | 9th expansion rack | 17th expansion rack | Reserved |
| Bit 2 | 2nd expansion rack | 10th expansion rack | 18th expansion rack | Reserved |
| Bit 3 | 3rd expansion rack | 11th expansion rack | 19th expansion rack | Reserved |
| Bit 4 | 4th expansion rack | 12th expansion rack | 20th expansion rack | Reserved |
| Bit 5 | 5th expansion rack | 13th expansion rack | 21st expansion rack | Reserved |
| Bit 6 | 6th expansion rack | 14th expansion rack | Reserved | Reserved |
| Bit 7 | 7th expansion rack | 15th expansion rack | Reserved | Reserved |

The bits in the variables OB81_RESERVED_i have the following meaning (for the expansion rack concerned):

When the event occurs, the expansion racks are marked (the corresponding bits are set) on which at least one battery or back-up voltage or the 24 V power supply has failed. Expansion racks on which at least one battery or back-up voltage or the 24 V power supply failed earlier are no longer indicated.

When the event is eliminated and the backup is restored on at least one expansion rack, this is signaled (the corresponding bits are set).

The following table shows the event that started OB81:

| OB81_EV_CLASS | OB81_FLT_ID | Meaning |
|-----------------|-------------|--|
| B#16#39/B#16#38 | B#16#21: | At least one back-up battery of the central rack is exhausted/problem eliminated (BATTF) |
| | | Note: This event occurs only if one of the two batteries fails (if there are redundant back-up batteries). If the second battery should also happen to fail, the event will not occur again. |
| B#16#39/B#16#38 | B#16#22: | Back-up voltage in the central rack failed/problem eliminated (BAF) |
| B#16#39/B#16#38 | B#16#23: | Failure of the 24 V power supply in the central rack/problem eliminated. |
| B#16#39/B#16#38 | B#16#25: | At least one back-up battery in at least one redundant central rack is exhausted/problem eliminated (BATTF) |
| B#16#39/B#16#38 | B#16#26: | Back-up voltage in at least one redundant central rack failed/problem eliminated (BAF) |
| B#16#39/B#16#38 | B#16#27: | Failure of the 24 V supply in at least one redundant central rack |
| B#16#39/B#16#38 | B#16#31: | At least one back-up battery of at least one expansion rack is exhausted/problem eliminated (BATTF). |
| B#16#39/B#16#38 | B#16#32: | Back-up voltage in at least one expansion rack failed/problem eliminated (BAF) |
| B#16#39/B#16#38 | B#16#33: | Failure of the 24 V power supply in at least one expansion rack/problem eliminated. |

1.17 Diagnostic Interrupt Organization Block (OB82)

Description

If a module with diagnostic capability for which you have enabled the diagnostic interrupt detects an error, it outputs a request for a diagnostic interrupt to the CPU (when entering and outgoing event). The operating system then calls OB82.

The local variables of OB82 contain the logical base address as well as four bytes of diagnostic data of the defective module (see the following table).

If OB82 has not been programmed, the CPU changes to the STOP mode.

You can disable or delay and re-enable the diagnostic interrupt OB using SFCs 39 to 42.

Local Data for Diagnostic Interrupt OB

The following table describes the temporary (TEMP) variables for the diagnostic interrupt OB. The variable names are the default names of OB82.

| Variable | Туре | Description |
|------------------|------|---|
| OB82_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#38: outgoing event |
| | | B#16#39: incoming event |
| OB82_FLT_ID | BYTE | Error code (B#16#42) |
| OB82_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB82_OB_NUMBR | BYTE | OB number (82) |
| OB82_RESERVED_1 | BYTE | Reserved |
| OB82_IO_FLAG | BYTE | Input module: B#16#54 |
| | | Output module: B#16#55 |
| OB82_MDL_ADDR | WORD | Logical base address of the module where the fault occurred |
| OB82_MDL_DEFECT | BOOL | Module is defective |
| OB82_INT_FAULT | BOOL | Internal fault |
| OB82_EXT_FAULT | BOOL | External fault |
| OB82_PNT_INFO | BOOL | Channel fault |
| OB82_EXT_VOLTAGE | BOOL | External voltage failed |
| OB82_FLD_CONNCTR | BOOL | Front panel connector not plugged in |
| OB82_NO_CONFIG | BOOL | Module is not configured |
| OB82_CONFIG_ERR | BOOL | Incorrect parameters on module |
| OB82_MDL_TYPE | BYTE | Bit 0 to 3: Module class |
| | | Bit 4: Channel information exists |
| | | Bit 5: User information exists |
| | | Bit 6: Diagnostic interrupt from substitute |
| | | Bit 7: Reserve |
| OB82_SUB_MDL_ERR | BOOL | Submodule is missing or has an error |
| OB82_COMM_FAULT | BOOL | Communication problem |

| Variable | Туре | Description |
|---------------------|---------------|---|
| OB82_MDL_STOP | BOOL | Operating mode (0: RUN, 1: STOP) |
| OB82_WTCH_DOG_FLT | BOOL | Watchdog timer responded |
| OB82_INT_PS_FLT | BOOL | Internal power supply failed |
| OB82_PRIM_BATT_FLT | BOOL | Battery exhausted |
| OB82_BCKUP_BATT_FLT | BOOL | Entire backup failed |
| OB82_RESERVED_2 | BOOL | Reserved |
| OB82_RACK_FLT | BOOL | Expansion rack failure |
| OB82_PROC_FLT | BOOL | Processor failure |
| OB82_EPROM_FLT | BOOL | EPROM fault |
| OB82_RAM_FLT | BOOL | RAM fault |
| OB82_ADU_FLT | BOOL | ADC/DAC error |
| OB82_FUSE_FLT | BOOL | Fuse tripped |
| OB82_HW_INTR_FLT | BOOL | Hardware interrupt lost |
| OB82_RESERVED_3 | BOOL | Reserved |
| OB82_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

Note

If you are using a DPV1 capable CPU you can obtain additional information on the interrupt with the help of SFB54 "RALRM" which exceeds the start information of the OB. This also applies when you operate the DP Master in S7 compatible mode.

1.18 Insert / Remove Module Interrupt Organization Block (OB83)

Description

The CPU operating system calls OB 83 in following situations:

- after insertion / removal of a configured module
- after modifications of module parameters under STEP 7 and download of changes to the CPU during RUN

You can disable/delay/enable the insert/remove interrupt OB with the help of SFCs 39 to 42.

Module insertion and removal

Each time a configured module is removed or inserted during the RUN, STOP, and STARTUP modes, an insert/remove interrupt is generated (power supply modules, CPUs, adapter modules and IMs must not be removed in these modes). This interrupt causes an entry in the diagnostic buffer and in the system status list for the CPU involved. The insert/remove OB is also started if the CPU is in the RUN mode. If this OB has not been programmed, the CPU changes to the STOP mode.

Then system polls S7-400 modules in seconds intervals to detect insertion or removal. To enable the CPU to detect the removal and insertion of an S7-400 module, a minimum time interval of two seconds must expire between removal and insertion. This minimum time is slightly higher for other modules.

If you remove a configured module in the RUN mode, OB83 is started. Since the existence of modules is only monitored at intervals of one second, an access error may be detected first if the module is accessed directly or when the process image is updated.

If you insert a module in a configured slot in the RUN mode, the operating system checks whether the type of the module inserted corresponds to the recorded configuration. OB83 is then started and parameters are assigned if the module types match.

Reconfiguring modules

You can reassign the parameters to existing modules when you modify your system configuration during runtime (CiR). This reassignment of parameters is performed by transferring the required parameter data records to the modules.

This is the procedure:

- OB 83 will be started (Start event W#16#3367) after you have assigned new parameters to a module under STEP 7 and downloaded this configuration to the CPU in RUN mode. Relevant OB -start information is the logical basic address (OB83_MDL_ADDR) and the module type (OB83_MDL_TYPE). Module I/O data may be incorrect as of now, which means that no SFC may be busy sending data records to this module.
- 2. The module parameters are reassigned after OB 83 was executed.

3. OB 83 will be restarted after the parameters have been assigned (Start event W#16#3267, provided this parameter assignment was successful, or W#16#3968 if failed). The module's I/O data response is identical to their response after an insertion interrupt, that is, currently they may be incorrect. You can now call SFCs again to send data records to the module.

Local Data for OB 83

The following table describes the temporary (TEMP) variables for the insert/remove module interrupt OB. The variable names are the default names of OB 83.

| Variable | Туре | Description |
|---------------------|---------------|---|
| OB83_EV_CLASS | ВҮТЕ | Event class and identifiers: B#16#32: End of reassignment of module parameters B#16#33: Start of reassignment of module parameters B#16#38: module inserted B#16#39: module removed or not responding, or end of parameter assignment |
| OB83_FLT_ID | BYTE | Error code: (possible values B#16#61, B#16#63, B#16#64, B#16#65, B#16#67, B#16#68, B#16#84) |
| OB83_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB83_OB_NUMBR | BYTE | OB number (83) |
| OB83_RESERVED_ 1 | BYTE | Identification of block module or interface module |
| OB83_MDL_TD | ВҮТЕ | Range: B#16#54: Peripheral input (PI) B#16#55: Peripheral output (PQ) |
| OB83_MDL_ADDR | WORD | Logical base address of the module affected; if is a mixed module, it is the smallest logical address used in the module. If the I and O addresses in the mixed block are equal, the logical base address is the one that receives the event identifier. |
| OB83_RACK_NUM | WORD | If OB83_RESERVED_1 =B#16#A0: number of interface module If OB83_RESERVED_1 = B#16#C4: rack number or number of DP station (low byte) and DP master system ID (high byte) |
| OB83_MDL_TYPE | WORD | Module type of the module affected: W#16#X5XX: analog module W#16#X8XX: function module W#16#XCXX: CP W#16#XFXX: digital module X: Value irrelevant to the user |
| OB83_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

The following table shows the event that started OB83:

| OB83_EV_CLASS | OB83_FLT_ID | Meaning |
|---------------|-------------|--|
| B#16#39 | B#16#61 | Module removed or not responding OB83_MDL_TYPE: Actual module type |
| B#16#38 | B#16#61 | Module inserted. Module type OK OB83_MDL_TYPE: Actual module type |
| B#16#38 | B#16#63 | Module inserted but incorrect module type OB83_MDL_TYPE: Actual module type |
| B#16#38 | B#16#64 | Module inserted but problem (module ID cannot be read) OB83_MDL_TYPE: Configured module type |
| B#16#38 | B#16#65 | Module inserted but error in module parameter assignment OB83_MDL_TYPE: Actual module type |
| B#16#39 | B#16#66 | Module not responding, load voltage error |
| B#16#38 | B#16#66 | Module responds again, load voltage error corrected |
| B#16#33 | B#16#67 | Start of module reconfiguration |
| B#16#32 | B#16#67 | End of module reconfiguration |
| B#16#39 | B#16#68 | Module reconfiguration terminated with error |
| B#16#38 | B#16#84 | Interface module inserted |
| B#16#39 | B#16#84 | Interface module removed |

Note

If you are using a DPV1 capable CPU you can obtain additional information on the interrupt with the help of SFB54 "RALRM" which exceeds the start information of the OB. This also applies when you operate the DP Master in S7 compatible mode.

1.19 CPU Hardware Fault Organization Block (OB84)

Description

The OS in the CPU calls OB84 in the following cases:

- · After memory errors have been detected and corrected
- For S7-400H: if there is reduced performance of the redundant link between the two CPUs

You can use SFCs 39 to 42 to disable or delay the CPU hardware error OB and then enable it again.

Local Data for the Hardware Fault OB

The following table includes the temporary (TEMP) variables of the CPU hardware fault. The variable names are the default names of OB84.

| Variable | Туре | Description |
|-----------------|---------------|---|
| OB84_EV_CLASS | ВҮТЕ | Event class and identifiers: B#16#38: outgoing event B#16#35, B#16#39: incoming event |
| OB84_FLT_ID | BYTE | Error code (B#16#81, B#16#82, B#16#83, B#16#85, B#16#86, B#16#87) |
| OB84_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB84_OB_NUMBR | BYTE | OB number (84) |
| OB84_RESERVED_1 | BYTE | Reserved |
| OB84_RESERVED_2 | BYTE | Reserved |
| OB84_RESERVED_3 | WORD | Reserved |
| OB84_RESERVED_4 | DWORD | Reserved |
| OB84_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

The following table shows the event that started OB84:

| OB84_EV_CLASS | OB84_FLT_ID | Start Event of OB 84 | |
|---------------|-------------|---|--|
| B#16#39 | B#16#81 | Interface error, incoming | |
| B#16#38 | B#16#81 | Interface error, outgoing | |
| B#16#35 | B#16#82 | Memory error in operating system detected and corrected | |
| B#16#35 | B#16#83 | Accumulation of detected and corrected memory errors | |
| B#16#35 | B#16#85 | Error in PC operating system | |
| B#16#39 | B#16#86 | Performance of an H-Sync link negatively affected | |
| B#16#35 | B#16#87 | Multi-bit memory error detected and corrected | |

1.20 Priority Class Error Organization Block (OB85)

Description

The operating system of the CPU calls OB85 whenever one of the following events occurs:

- Start event for an OB that has not been loaded (except OB81).
- Error when the operating system accesses a module.
- I/O access error during update of the process image by the system (if the OB85 call was not suppressed due to the configuration).

Note

If OB85 has not been programmed, the CPU changes to STOP mode when one of these events is detected.

You can disable or delay and re-enable the priority class error OB using SFCs 39 to 42.

Local Data for the Priority Class Error OB

The following table describes the temporary (TEMP) variables for the priority class error OB. The variable names are the default names of OB85.

| Variable | Туре | Description |
|-------------------|---------------|---|
| OB85_EV_CLASS | BYTE | Event class and identifiers: B#16#35 |
| | | B#16#38 (only with error codes B#16#B3 and B#16#B4) B#16#39 (only with error codes B#16#B1, B#16#B2, B#16#B3 and B#16#B4) |
| OB85_FLT_ID | ВҮТЕ | Error code (possible values: B#16#A1, B#16#A2, B#16#A3, B#16#A4, B#16#B1, B#16#B2, B#16#B3, B#16#B4)) |
| OB85_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB85_OB_NUMBR | BYTE | OB number (85) |
| OB85_RESERVED_1 | BYTE | Reserved |
| OB85_RESERVED_2 | BYTE | Reserved |
| OB85_RESERVED_3 | INT | Reserved |
| OB85_ERR_EV_CLASS | BYTE | Class of the event that caused the error |
| OB85_ERR_EV_NUM | BYTE | Number of the event that caused the error |
| OB85_OB_PRIOR | BYTE | Priority class of the OB that was active when the error occurred |
| OB85_OB_NUM | BYTE | Number of the OB that was active when the error occurred |
| OB85_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

If you want to program OB85 dependent on the possible error codes, we recommend that you organize the local variables as follows:

| Variable | Туре |
|-----------------|---------------|
| OB85_EV_CLASS | ВУТЕ |
| OB85_FLT_ID | ВУТЕ |
| OB85_PRIORITY | ВУТЕ |
| OB85_OB_NUMBR | ВУТЕ |
| OB85_DKZ23 | ВУТЕ |
| OB85_RESERVED_2 | ВУТЕ |
| OB85_Z1 | WORD |
| OB85_Z23 | DWORD |
| OB85_DATE_TIME | DATE_AND_TIME |

The following table shows the event that started OB85:

| OB85_EV_CLASS | OB85_FLT_ID | Meaning |
|---------------|-------------|--|
| B#16#35 | B#16#A1 | As a result of your configuration created with STEP 7, your program or the operating system creates a start event for an OB that is not loaded on the CPU. |
| | | OB85_Z1: The respective local variable of the called OB which is determined by OB85_Z23. |
| | | • OB85_Z23: |
| | | high word: Class and number of the event causing the OB call |
| | | low word, high byte: Program level and OB active at the time of error |
| | | low word, low byte: active OB |
| B#16#35 | B#16#A2 | As a result of your configuration created with STEP 7, your program or the operating system creates a start event for an OB that is not loaded on the CPU. |
| | | OB85_Z1 and OB85_Z23 as for OB85_FLT_ID=B#16#A1 |
| B#16#35 | B#16#A3 | Error when the operating system accesses a module |
| | | OB85_Z1: Error ID of the operating system |
| | | - high byte: 1=integrated function, 2=IEC-Timer |
| | | low byte: 0=no error resolution, 1=block not loaded, 2=area length error, 3=write-protect error |
| | | • OB85_Z23: |
| | | - high word: Block number |
| | | low word: Relative address of the MC7 command causing the error. The block type must be taken from OB 85_DKZ23 (B#16#88: OB, B#16#8C: FC, B#16#8E: FB, B#16#8A: DB). |
| B#16#35 | B#16#A4 | PROFInet Interface DB cannot be addressed |
| B#16#34 | B#16#A4 | PROFInet Interface DB can be addressed again |

| OB85_EV_CLASS | OB85_FLT_ID | Meaning | |
|---------------------------------------|---------------------|---|--|
| OB85_EV_CLASS B#16#39 | OB85_FLT_ID B#16#B1 | Meaning I/O access error when updating the process image of the inputs OB85_DKZ23: ID of the type of process image transfer during which the I/O access error has occurred - B#16#10: Byte access - B#16#20: Word access - B#16#30: DWord access - B#16#57: Transmitting a configured consistency range OB85_Z1: Reserved for internal use by the CPU: logical base address of the module If OB85_RESERVED_2 has the value B#16#76, OB85_Z1 receives the return value of the affected SFC (SFC14, 15, 26 or 27). OB85_Z23: - Byte 0: Part process image no. - Byte 1: Irrelevant, if OB85_DKZ23=B#16#10, 20 or 30; Length of the consistency range in bytes, if OB85_DKZ23=B#16#57 | |
| B#16#39 | B#16#B2 | - Bytes 2 and 3: The I/O address causing the PAE, if OB85_DKZ23=B#16#10, 20 or 30; Logical start address of the consistency range, if OB85_DKZ23=B#16#57 I/O access error when transferring the output process image to the output modules | |
| | | OB85_DKZ23, OB85_Z1 and OB85_Z23 as for OB85_FLT_ID=B#16#B1 and B#16#B2 if you have configured the repeated OB85 call of I/O | |
| access errors for the B#16#39/B#16#38 | | and B#16#B2 if you have configured the repeated OB85 call of I/O image table update. I/O access error when updating the process image of the inputs, incoming/outgoing event OB85_DKZ23: ID of the type of process image transfer during which the I/O access error has occurred B#16#10: Byte access B#16#20: Word access B#16#30: DWord access B#16#57: Transmitting a configured consistency range OB85_Z1: Reserved for internal use by the CPU: logical base address of the module If OB85_RESERVED_2 has the value B#16#76, OB85_Z1 receives the return value of the affected SFC (SFC14, 15, 26 or 27). OB85_Z23: Byte 0: Part process image no. Byte 1: Irrelevant, if OB85_DKZ23=B#16#10, 20 or 30; Length of the consistency range in bytes, if OB85_DKZ23=B#16#57 Bytes 2 and 3: The I/O address causing the PAE, if OB85_DKZ23=B#16#10, 20 or 30; Logical start address of the consistency range, if OB85_DKZ23=B#16#57 | |

| OB85_EV_CLASS | OB85_FLT_ID | Meaning |
|-----------------|-------------|--|
| B#16#39/B#16#38 | | I/O access error when updating the process image of the outputs, incoming/outgoing event OB85_DKZ23, OB85_Z1, OB85_Z23 as for OB85_FLT_ID=B#16#B3 |

You obtain the error codes B#16#B3 and B#16#B4 if you configured the OB85 call of I/O access errors entering and outgoing event for process image table updating by the system. After a cold or warm restart, all access to non-existing inputs and outputs will be reported as I/O access errors during the next process image table updating.

1.21 Rack Failure Organization Block (OB86)

Description

The operating system of the CPU calls OB86 whenever the failure of an expansion rack (not with CPU 318), a DP master system, or a station is detected in the distributed I/Os (both when entering and outgoing event).

If OB86 has not been programmed, the CPU changes to the STOP mode when this type of error is detected.

You can disable or delay and re-enable OB86 using SFCs 39 to 42.

Local Data for the Rack Failure OB

The following table describes the temporary (TEMP) variables for the rack failure OB. The variable names are the default names of OB86.

| Variable | Туре | Description |
|-----------------|---------------|--|
| OB86_EV_CLASS | BYTE | Event class and identifiers: |
| | | B#16#38: outgoing event |
| | | B#16#39: incoming event |
| OB86_FLT_ID | BYTE | Error code: |
| | | (possible values B#16#C1, B#16#C2, B#16#C3, B#16#C4, B#16#C5, B#16#C6, B#16#C7, B#16#C8) |
| OB86_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB86_OB_NUMBR | BYTE | OB number (86) |
| OB86_RESERVED_1 | BYTE | Reserved |
| OB86_RESERVED_2 | BYTE | Reserved |
| OB86_MDL_ADDR | WORD | Depends on the error code |
| OB86_RACKS_FLTD | Array [031] | Depends on the error code |
| | of BOOL | |
| OB86_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

If you want to program OB86 dependent on the possible error codes, we recommend that you organize the local variables as follows:

| Variable | Туре |
|-----------------|---------------|
| OB86_EV_CLASS | ВУТЕ |
| OB86_FLT_ID | ВУТЕ |
| OB86_PRIORITY | ВУТЕ |
| OB86_OB_NUMBR | ВУТЕ |
| OB86_RESERVED_1 | ВҮТЕ |
| OB86_RESERVED_2 | ВУТЕ |
| OB86_MDL_ADDR | WORD |
| OB86_Z23 | DWORD |
| OB86_DATE_TIME | DATE_AND_TIME |

The following table show the event started OB86:

| OB86_EV_CLASS | OB86_FLT_ID | Meaning |
|-----------------|-------------|---|
| B#16#39 | B#16#C1 | Expansion rack failure |
| | | OB86_MDL_ADDR: Logical base address of the IM |
| | | OB86_Z23: Contains one bit for each possible expansion rack: Each expansion rack that caused a call of OB86 is reported as having failed (the respective bits are set). Expansion racks that previously failed are no longer shown. |
| | | - Bit 0: always 0 |
| | | - Bit 1: 1st expansion rack |
| | | - : |
| | | - Bit 21: 21st expansion rack |
| | | - Bit 22 to 29: always 0 |
| | | - Bit 30: Failure of at least one expansion rack in the SIMATIC S5 area |
| | | - Bit 31: always 0 |
| B#16#38 | B#16#C1 | Expansion rack operational again |
| | | OB86_MDL_ADDR as for OB86_FLT_ID=B#16#C1. The expansion racks that are operational again are reported in OB86_Z23 (the respective bits are set). |
| B#16#38 | B#16#C2 | Expansion rack operational again (expansion rack failure with discrepancy between expected and actual configuration) |
| | | OB86_MDL_ADDR: Logical base address of the IM |
| | | OB86_Z23: Contains one bit for every possible expansion rack, see OB86_FLT_ID B#16#C1. Meaning of the set bit: in the affected expansion rack: |
| | | - Modules with an incorrect type ID exist |
| | | - Configured modules missing |
| | | - At least one module is defective. |
| B#16#39 | B#16#C3 | Distributed I/O devices: failure of a DP master system Only incoming event causes the start of OB 86, with error code B#16#C3. An outgoing event starts OB 86 with error code B#16#C4 and event class B#16#38: The return of every DP slave station starts OB86 |
| | | OB86_MDL_ADDR: Logical base address of the DP master |
| | | OB86_Z23: DP master ID: |
| | | - Bit 0 to 7: Reserved |
| | | - Bit 8 to 15: DP master system ID |
| | | - Bit 16 to 31: Reserved |
| B#16#39/B#16#38 | B#16#C4 | Failure of a DP station |
| | | OB86_MDL_ADDR: Logical base address of the DP master |
| | | OB86_Z23: Address of the affected DP slave: |
| | | - Bit 0 to 7: No. of the DP station |
| | | - Bit 8 to 15: DP master system ID |
| | | Bit 16 to 30: logical base address of an S7 slave or diagnostic address of a standard DP slave |
| | | - Bit 31: I/O identifier |

| OB86_EV_CLASS | OB86_FLT_ID | Meaning | |
|-----------------|-------------|--|--|
| B#16#39/B#16#38 | B#16#C5 | Fault in a DP station | |
| | | OB86_MDL_ADDR and OB86_Z23 as for FLT_ID=B#16#C4 | |
| B#16#38 | B#16#C6 | Expansion rack operational again, but still and error with module parameters. | |
| | | OB86_MDL_ADDR: Logical base address of the IM | |
| | | OB86_Z23: contains a bit for each possible expansion rack: | |
| | | - Bit 0: always 0 | |
| | | - Bit 1: 1st expansion rack | |
| | | - : | |
| | | - Bit 21: 21st expansion rack | |
| | | - Bit 22 to 30: Reserved | |
| | | - Bit 31: always 0 | |
| | | Meaning when bit set (in expansion rack concerned): | |
| | | - Modules with incorrect type identifiers exist | |
| | | - Modules with missing or incorrect parameters exist. | |
| B#16#38 | B#16#C7 | Return of a DP station, but error in module parameter assignment | |
| | | OB86_MDL_ADDR: Logical base address of the DP master | |
| | | Address of the DP slave affected: | |
| | | - Bit 0 to 7: No. of the DP station | |
| | | - Bit 8 to 15: DP master system ID | |
| | | - Bit 16 to 30: Logical base address of the DP slave | |
| | | - Bit 31: I/O identifier | |
| B#16#38 | B#16#C8 | Return of a DP station, however discrepancy in configured and actual configuration | |
| | | OB86_MDL_ADDR: Logical base address of the DP master | |
| | | OB86_Z23: Address of the affected DP slave: | |
| | | - Bit 0 to 7: No. of the DP station | |
| | | - Bit 8 to 15: DP master system ID | |
| | | - Bit 16 to 30: Logical base address of the DP slave | |
| | | - Bit 31: I/O identifier | |

Note

If you are using a DPV1 capable CPU you can obtain additional information on the interrupt with the help of SFB54 "RALRM" which exceeds the start information of the OB. This also applies when you operate the DP Master in S7 compatible mode.

1.22 Communication Error Organization Block (OB87)

Description

The operating system of the CPU calls OB87 whenever an event occurs that was caused by a communication error.

The CPU does not change to the STOP mode if OB87 has not been programmed.

You can disable or delay and re-enable the communication error OB using SFCs 39 to 42.

Local Data for OB87

The following table describes the temporary (TEMP) variables for the communication error OB. The variable names are the default names of OB87.

| Variable | Туре | Description |
|-----------------|---------------|---|
| OB87_EV_CLASS | BYTE | Event class and identifiers: B#16#35 |
| OB87_FLT_ID | BYTE | Error code: |
| | | (possible values: B#16#D2, B#16#D3, B#16#D4, B#16#D5, B#16#E1, B#16#E2, B#16#E3, B#16#E4, B#16#E5, B#16#E6) |
| OB87_PRIORITY | BYTE | Priority class; can be assigned via STEP 7 (hardware configuration) |
| OB87_OB_NUMBR | BYTE | OB number (87) |
| OB87_RESERVED_1 | BYTE | Reserved |
| OB87_RESERVED_2 | BYTE | Reserved |
| OB87_RESERVED_3 | WORD | Depends on the error code |
| OB87_RESERVED_4 | DWORD | Depends on the error code |
| OB87_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called |

The variables dependent on the error code have the following meaning:

| Err | or code | Byte/Word | Meaning |
|-----|------------------|------------|--|
| • | B#16#D2: | | Transmission of diagnostic entries currently not possible. |
| • | B#16#D3 | | Synchronization messages cannot be transmitted (master). |
| • | B#16#D4: | | Illegal time-of-day jump due to clock synchronization. |
| • | B#16#D5 | | Error when receiving synchronization time (slave). |
| | OB87_RESERVED_3: | | Contains no further information. |
| | OB87_RESERVED_4: | | Contains no further information. |
| • | B#16#E1: | | Incorrect frame ID during global data communication. |
| • | B#16#E3: | | Frame length error during global data communication. |
| • | B#16#E4: | | Illegal GD packet number received. |
| | OB87_RESERVED_3: | | interface ID (0: K bus, 1: MPI) |
| | OB87_RESERVED_4: | high byte: | GD circuit number |
| | | low byte: | Contains no further information. |

| Err | or code | Byte/Word | Meaning |
|-----|------------------|------------|---|
| • | B#16#E2: | | GD packet status cannot be entered in the DB |
| | OB87_RESERVED_3: | | DB number |
| | OB87_RESERVED_4: | high word: | Contains no further information. |
| | | low word: | GD circle number (high byte), |
| | | | GD packet number (low byte) |
| • | B#16#E5: | | Access error to DB during data exchange via communication function blocks |
| | OB87_RESERVED_3: | | Reserved for internal use by CPU. |
| | OB87_RESERVED_4: | high word: | Number of block containing the MC7 command that caused the error. |
| | | low word: | Relative address of the MC7 command that has caused the error. |

The block type may be read from OB_87_RESERVED_1 (B#16#88: OB, B#16#8A: DB, B#16#8C: FC, B#16#8E: FB).

| Error code | | Meaning |
|------------|------------------|--|
| • B#16#E6: | | GD group status cannot be entered in DB. |
| | OB87_RESERVED_3: | DB number. |
| | OB87_RESERVED_4: | Contains no further information. |

1.23 Processing Interrupt OB (OB 88)

Description

The CPU operating system calls OB 88 after a program block execution is been aborted. Possible causes for this interruption may be:

- the nesting depth of synchronous errors is too high
- the nesting depth of block calls (U-Stack) is too high
- · Error during allocation of local data

If you have not programmed OB 88 and a program block execution is aborted, the CPU goes into STOP mode (Event ID W#16#4570).

If program block execution is aborted in priority class 28, the CPU goes into STOP mode.

You can disable, delay and enable the processing interrupt OB with the help of SFCs 39 to 42.

Local data of the Processing Interrupt OB

The table below contains the temporary (TEMP) variables of the processing interrupt OB. The default names of OB 88 was selected as variable name.

| Variable | Data type | Description |
|-------------------|---------------|--|
| OB88_EV_CLASS | BYTE | Event class and lds: B#16#35 |
| OB88_SW_FLT | ВУТЕ | Error code possible values: B#16#73: the nesting depth of synchronous errors is too high B#16#75: the nesting depth of block calls (B-Stack) is too high B#16#76: Error during allocation of local data |
| OB88_PRIORITY | BYTE | Priority class: 28 |
| OB88_OB_NUMBR | BYTE | OB number (88) |
| OB88_BLK_TYPE | ВҮТЕ | Type of block at which the error has occurred: B#16#88: OB B#16#8C: FC B#16#8E: FB B#16##00: Could not determine interrupt source |
| OB88_RESERVED_1 | BYTE | Reserved |
| OB88_FLT_PRIORITY | BYTE | Priority class of the OB that has caused the error |
| OB88_FLT_OB_NUMBR | BYTE | Number of the OB that has caused the error |
| OB88_BLK_NUM | WORD | Number of the block with the MC7 instruction that has caused the error |
| OB88_PRG_ADDR | WORD | Relative address of the MC7 instruction that has caused the error |
| OB88_DATE_TIME | DATE_AND_TIME | Date and TOD of the OB call |

1.24 Background Organization Block (OB90)

Description

With STEP 7, you can monitor a maximum scan cycle time and can guarantee a minimum scan cycle time. If the execution time of OB1 including all the nested interrupts and system activities is less than the minimum scan cycle time that you have specified, the operating system reacts as follows:

- It calls the background OB (providing it exists on the CPU).
- It delays the next OB1 start (if OB90 does not exist on the CPU).

Understanding the Operation of OB90

OB90 has the lowest priority of all OBs. It is interrupted by any system activity and any interrupt (even by OB1 after the minimum cycle time has elapsed) and is only resumed if the selected minimum scan cycle time has not yet been reached. The one exception to this is the execution of SFCs and SFBs that are started in OB90. These are executed with the priority of OB1 and are therefore not interrupted by OB1. There is no time monitoring of OB90.

The user program in OB90 is processed starting with the first instruction in the following situations:

- Following a warm, cold, or hot restart
- After deleting a block being executed in OB90 (with STEP 7)
- After loading OB90 on the CPU in the RUN mode
- After terminating the background cycle

Note

With configurations in which there is no great difference between the minimum scan cycle time and the cycle monitoring time, SFC and SFB calls in the background OB can lead to the cycle time being exceeded unexpectedly.

Local Data for OB90

The following table describes the temporary (TEMP) variables of OB90. The variable names are the default names of OB90.

| Variable | Data Type | Description |
|-----------------|---------------|--|
| OB90_EV_CLASS | BYTE | Event class and identifiers: B#16#11: active |
| OB90_STRT_INF | ВУТЕ | B#16#91: warm restart/cold restart/hot restart B#16#92: block deleted B#16#93: downloading OB90 to the CPU in the RUN mode B#16#95: termination of the background cycle |
| OB90_PRIORITY | BYTE | Priority class: 29 (corresponds to priority 0.29) |
| OB90_OB_NUMBR | BYTE | OB number (90) |
| OB90_RESERVED_1 | BYTE | Reserved |
| OB90_RESERVED_2 | BYTE | Reserved |
| OB90_RESERVED_3 | INT | Reserved |
| OB90_RESERVED_4 | INT | Reserved |
| OB90_RESERVED_5 | INT | Reserved |
| OB90_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day at which the OB was called |

1.25 Startup Organization Blocks (OB100, OB101 and OB102)

Types of Startup

A distinction is made between the following types of startup

- Hot restart (not with the S7-300 and the S7-400H)
- Warm restart
- Cold restart

In the following table, you can see which OB is called by the operating system during startup.

| Type of Startup | Corresponding OB |
|-----------------|------------------|
| Hot restart | OB101 |
| Warm restart | OB100 |
| Cold restart | OB102 |

For more detailed information on the types of startup, refer to the manuals "Programming with STEP 7" "Configuring hardware and connections with STEP7" and "S7-400H PLC."

Startup Events

The CPU executes a startup as follows:

- After POWER ON
- Whenever you switch the mode selector from STOP to RUN-P
- After a request using a communication function (menu command from the programming device or by calling the communication function blocks 19 "START" or 21 "RESUME" on a different CPU).
- Synchronization in multicomputing
- In an H system after link-up (only on the standby CPU)

Depending on the start event, the particular CPU, and its parameters, the appropriate startup OB (OB100, OB101, or OB102) is called. With suitable programming, you can make certain settings for your cyclic program (exception: in an H system, when the standby CPU is linked-up, there is a startup on the standby CPU but no startup OB is called).

Local Data for Startup OBs

The following table describes the temporary (TEMP) variables for a startup OB. The variable names are the default names of OB100.

| Variable | Туре | Description | |
|------------------|---------------|---|--|
| OB10x_EV_CLASS | BYTE | Event class and identifiers: B#16#13: active | |
| OB10x_STRTUP | ВҮТЕ | Startup request: B#16#81: Manual warm restart B#16#82: Automatic warm restart B#16#83: Request for manual hot restart B#16#84: Request for automatic hot restart B#16#85: Request for manual cold restart B#16#86: Request for automatic cold restart B#16#87: Master: Request for manual cold restart B#16#88: Master: Request for automatic cold restart B#16#8A: Master: Request for manual warm restart B#16#8B: Master: Request for manual warm restart B#16#8C: Standby: Request for manual restart B#16#8D: Standby: Request for automatic restart | |
| OB10x_PRIORITY | BYTE | Priority class: 27 | |
| OB10x_OB_NUMBR | BYTE | OB number (100, 101, or 102) | |
| OB10x_RESERVED_1 | BYTE | Reserved | |
| OB10x_RESERVED_2 | BYTE | Reserved | |
| OB10x_STOP | WORD | Number of the event that caused the CPU to stop | |
| OB10x_STRT_INFO | DWORD | Supplementary information about the current startup | |
| OB10x_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called | |

The following table shows the variables $OB100_STR_INFO$ and $OB101_STR_INFO$.

| Bit No. | Meaning | Possible Binary Values | Explanation |
|---------|---------------------|------------------------|---|
| 31 - 24 | Startup information | 0000 xxxx | Rack number 0 (H CPUs only) |
| | | 0100 xxxx | Rack number 1 (H CPUs only) |
| | | 1000 xxxx | Rack number 2 (H CPUs only) |
| | | 0001 xxxx | Multicomputing (S7-400 only) |
| | | 0010 xxxx | Operation of more than one CPU in the segmented rack (S7-400 only) |
| | | xxxx xxx0 | No difference between expected and actual configuration (S7-300 only) |
| | | xxxx xxx1 | Difference between expected and actual configuration (S7-300 only) |

| Bit No. | Meaning | Possible Binary Values | Explanation |
|---------|------------------------|------------------------|--|
| | | xxxx xx0x | No difference between expected and actual configuration |
| | | xxxx xx1x | Difference between expected and actual configuration |
| | | xxxx x0xx | Not an H CPU |
| | | xxxx x1xx | H CPU |
| | | xxxx 0xxx | Clock for time stamp not battery- backed at last POWER ON |
| | | xxxx 1xxx | Clock for time stamp battery- backed at last POWER ON |
| 23 - 16 | Startup just completed | 0000 0001 | Warm restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 0011 | Restart (warm) triggered with mode selector |
| | | 0000 0100 | Restart (warm) triggered by command via MPI |
| | | 0000 0101 | Cold restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 0011 | Cold restart triggered with mode selector |
| | | 0000 1000 | Cold restart triggered by command via MPI |
| | | 0000 1010 | Hot restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 1011 | Hot restart triggered with mode selector (S7-400 only) |
| | | 0000 1100 | Hot restart triggered by command via MPI (S7-400 only) |
| | | 0001 0000 | Automatic restart (warm) after battery-backed POWER ON |
| | | 0001 0001 | Cold restart after battery-backed POWER ON according to parameter assignment |
| | | 0001 0011 | Restart (warm) triggered with mode selector; last POWER ON battery-backed |
| | | 0001 0100 | Restart (warm) triggered by command via MPI; last POWER ON battery-backed |
| | | 0010 0000 | Automatic restart (warm) after battery-backed POWER ON (with memory reset by system) |
| | | 0010 0001 | Cold restart after battery-backed POWER ON (with memory reset by system) |

| Bit No. | Meaning | Possible Binary Values | Explanation |
|---------|---|------------------------|--|
| | | 0010 0011 | Restart (warm) triggered with mode selector; last POWER ON not battery-backed |
| | | 0010 0100 | Restart (warm) triggered by command via MPI; last POWER ON not battery-backed |
| | | 1010 0000 | Automatic hot restart after battery-backed POWER ON according to parameter assignment (S7-400 only) |
| 15 - 12 | Permissibility of automatic startup | 0000 | Automatic startup illegal, memory reset requested |
| | | 0001 | Automatic startup illegal, parameter modifications, etc. necessary |
| | | 0111 | Automatic restart (warm) permitted |
| | | 1111 | Automatic restart (warm/hot) permitted (S7-400 only) |
| 11 - 8 | Permissibility of manual startup | 0000 | Startup illegal, memory reset requested |
| | | 0001 | Startup illegal, parameter modifications, etc. necessary |
| | | 0111 | Restart (warm) permitted |
| | | 1111 | Restart (warm/hot) permitted (S7-400 only) |
| 7 - 0 | Last valid intervention or setting of the automatic startup at POWER ON | 0000 0000 | No startup |
| | | 0000 0001 | Warm restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 0011 | Restart (warm) triggered by mode selector |
| | | 0000 0100 | Restart (warm) triggered by command via MPI |
| | | 0000 0101 | Hot restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 0111 | Cold restart triggered with mode selector |
| | | 0000 1000 | Cold restart triggered by command via MPI |
| | | 0000 1010 | Hot restart in multicomputing without changing setting on the CPU according to parameter assignment (S7-400 only) |
| | | 0000 1011 | Hot restart triggered with mode selector (S7-400 only) |

| Bit No. | Meaning | Possible Binary Values | Explanation |
|---------|---------|------------------------|---|
| | | 0000 1100 | Hot restart triggered by command via MPI (S7-400 only) |
| | | 0001 0000 | Automatic Restart (warm) after battery-backed POWER ON |
| | | 0001 0001 | Cold restart after battery-backed POWER ON according to parameter assignment |
| | | 0001 0011 | Restart (warm) triggered with mode selector; last POWER ON battery-backed |
| | | 0001 0100 | Restart (warm) triggered by command via MPI; last POWER ON battery-backed |
| | | 0010 0000 | Automatic Restart (warm) after battery-backed POWER ON (with memory reset by system) |
| | | 0010 0001 | Cold restart after battery-backed POWER ON according to parameter assignment |
| | | 0010 0011 | Restart (warm) triggered with mode selector; last POWER ON not battery-backed |
| | | 0010 0100 | Restart (warm) triggered by command via MPI; last POWER ON not battery-backed |
| | | 1010 0000 | Automatic hot restart after battery-backed POWER ON according to parameter assignment (S7-400 only) |

1.26 Programming Error Organization Block (OB121)

Description

The operating system of the CPU calls OB121 whenever an event occurs that is caused by an error related to the processing of the program. For example, if your program calls a block that has not been loaded on the CPU, OB121 is called.

Understanding the Operation of the Programming Error OB

OB121 is executed in the same priority class as the interrupted block.

If OB121 is not programmed, the CPU changes from the RUN mode to the STOP mode.

S7 provides the following SFCs for masking and unmasking start events for OB121 during the execution of your program:

- SFC36 (MSK_FLT): masks specific error codes
- SFC37 (DMSK_FLT): unmasks the error codes that were masked by SFC36
- SFC38 (READ_ERR): reads the error register

Local Data for the Programming Error OB

The following table describes the temporary (TEMP) variables for programming error OB. The variable names are the default names of OB121.

| Variable | Туре | Description | |
|------------------|---------------|---|--|
| OB121_EV_CLASS | BYTE | Event class and identifiers: B#16#25 | |
| OB121_SW_FLT | BYTE | Error code : | |
| | | (possible values: B#16#21, B#16#22, B#16#23, B#16#24, B#16#25, B#16#26, B#16#27, B#16#28, B#16#29, B#16#30, B#16#31, B#16#32, B#16#33, B#16#34, B#16#35, B#16#3A, B#16#3C, B#16#3D, B#16#3E, B#16#3F) | |
| OB121_PRIORITY | BYTE | Priority class = priority class of the OB in which the error occurred | |
| OB121_OB_NUMBR | BYTE | OB number (121) | |
| OB121_BLK_TYPE | BYTE | Type of block where the error occurred (no valid value is entered here in case of S7-300): B#16#88: OB, B#16#8A: DB, B#16#8C: FC, B#16#8E: FB | |
| OB121_RESERVED_1 | BYTE | Reserved | |
| OB121_FLT_REG | WORD | Source of the error (depends on error code). For example: | |
| | | Register where the conversion error occurred Incorrect address (read/write error) | |
| | | Incorrect timer/counter/block number Incorrect memory area | |
| OB121_BLK_NUM | WORD | Number of the block with the MC7 command that caused the error (no valid number is entered here for an S7-300) | |
| OB121_PRG_ADDR | WORD | Relative address of the MC7 command that caused the error | |
| | | (no valid value is entered here for an S7-300) | |
| OB121_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called | |

The variables dependent on the error code have the following meaning:

| Error code | Meaning | | |
|-------------------|--|--|--|
| B#16#21: | BCD conversion error | | |
| OB121_FLT_REG: | ID for the register concerned (W#16#0000: accumulator 1) | | |
| B#16#22: | Area length error when reading | | |
| B#16#23: | Area length error when writing | | |
| B#16#28: | Read access to a byte, word, or double word with a pointer whose bit address is not 0. | | |
| B#16#29: | Write access to a byte, word, or double word with a pointer whose bit address is not 0. | | |
| | Incorrect byte address. The data area and access type can be read from OB121_RESERVED_1. | | |
| OD404 DE0EDVED 4 | Bits 7 to 4 access type. | | |
| OB121_RESERVED_1: | - 0: bit access, | | |
| | - 1: byte access, | | |
| | - 2: word access, | | |
| | - 3: double word access | | |
| | Bits 3 to 0 memory area: | | |
| | - 0: I/O area | | |
| | - 1: process-image input table | | |
| | - 2: Process-image output table | | |
| | - 3: bit memory | | |
| | - 4: global DB | | |
| | - 5: instance DB | | |
| | - 6: own local data | | |
| | - 7: local data of caller | | |
| B#16#24: | Range error when reading | | |
| B#16#25: | Range error when writing | | |
| OB121_FLT_REG: | Contains the ID of the illegal area in the low byte (B#16#86 of own local data area) | | |
| B#16#26: | Error for timer number | | |
| B#16#27: | Error for counter number | | |
| OB121_FLT_REG: | Illegal number | | |
| B#16#30: | Write access to a write-protected global DB | | |
| B#16#31: | Write access to a write-protected instance DB | | |
| B#16#32: | DB number error accessing a global DB | | |
| B#16#33: | DB number error accessing an instance DB | | |
| OB121_FLT_REG: | Illegal DB number | | |

| Error code | Meaning | |
|----------------|---|--|
| B#16#34: | FC number error in FC call | |
| B#16#35: | FB number error in FB call | |
| B#16#3A: | Access to a DB that has not been loaded; the DB number is in the permitted range | |
| B#16#3C: | Access to an FC that has not been loaded; the FC number is in the permitted range | |
| B#16#3D: | Access to an SFC that has not been loaded; the SFC number is in the permitted range | |
| B#16#3E: | Access to an FB that has not been loaded; the FB number is in the permitted range | |
| B#16#3F: | Access to an SFB that has not been loaded; the SFB number is in the permitted range | |
| OB121_FLT_REG: | Illegal number | |

1.27 I/O Access Error Organization Block (OB122)

Description

The operating system of the CPU calls OB122 whenever an error occurs while accessing data on a module. For example, if the CPU detects a read error when accessing data on an I/O module, the operating system calls OB122.

Understanding the Operation of the I/O Access Error OB

OB122 is executed in the same priority class as the interrupted OB. If OB122 is not programmed, the CPU changes from the RUN mode to the STOP mode.

S7 provides the following SFCs for masking and unmasking start events for OB122 during the execution of your program:

- SFC36 (MSK_FLT): masks specific error codes
- SFC37 (DMSK_FLT): unmasks the error codes that were masked by SFC36
- SFC38 (READ_ERR): reads the error register

Local Data for the I/O Access Error OB

The following table describes the temporary (TEMP) variables for the I/O access error OB. The variable names are the default names of OB122.

| Variable | Туре | Description | | |
|----------------|------|--|--|--|
| OB122_EV_CLASS | BYTE | Event class and identifiers: B#16#29 | | |
| OB122_SW_FLT | BYTE | Error code: | | |
| | | B#16#42 | | |
| | | For S7-300 and CPU 417: I/O access error, reading For all other S7-400 CPUs: error during the first read access after an error occurred | | |
| | | B#16#43 | | |
| | | For S7-300 and CPU 417: I/O access error, writing For all other S7-400 CPUs: error during the first write access after an error occurred | | |
| | | B#16#44 | | |
| | | (Only for S7-400, excluding CPU 417) error during the n-th (n > 1) read access after an error has occurred | | |
| | | B#16#45 | | |
| | | (Only for S7-400, excluding CPU 417) error during the n-th (n > 1) write access after an error has occurred | | |
| OB122_PRIORITY | BYTE | Priority class: | | |
| | | Priority class of the OB where the error occurred | | |
| OB122_OB_NUMBR | BYTE | OB number (122) | | |

| Variable | Туре | Description | | |
|-----------------|---------------|---|--|--|
| OB122_BLK_TYPE | ВҮТЕ | Type of block where the error occurred (B#16#88: OB, B#16#8C: FC, B#16#8E: FB) (no valid number is entered here for an S7-300) | | |
| OB122_MEM_AREA | ВУТЕ | Memory area and access type: Bit 7 to 4: Access type C: Bit access 1: Byte access 2: Word access Bit 3 to 0: memory area C: I/O area 1: Process image of the inputs 2: Process image of the outputs | | |
| OB122_MEM_ADDR | WORD | Memory address where the error occurred | | |
| OB122_BLK_NUM | WORD | Number of the block with the MC7 command that caused the error (no valid number is entered here for an S7-300) | | |
| OB122_PRG_ADDR | WORD | Relative address of the MC7 command that caused the error (no valid number is entered here for an S7-300) | | |
| OB122_DATE_TIME | DATE_AND_TIME | DATE_AND_TIME of day when the OB was called | | |

2 Common Parameters for SFCs

2.1 Evaluating Errors with Output Parameter RET_VAL

Types of Error Information

A system function (SFC) executed in your user program indicates whether or not the CPU was able to execute the function of the SFC successfully.

You can obtain information about any errors that occurred in two ways:

- In the BR bit of the status word
- In the output parameter RET_VAL (return value)

Note

Before evaluating the output parameters specific to an SFC, you should always follow the steps below:

- First, evaluate the BR bit of the status word.
- Then check the output parameter RET_VAL.

If the BR bit indicates that an error has occurred or if RET_VAL contains a general error code, you must not evaluate the SFC output parameter!

Error Information in the Return Value

A system function (SFC) indicates that an error occurred during its execution by entering the value "0" in the binary result bit (BR) of the status word. Some system functions provide an additional error code at an output known as the return value (RET_VAL) output. If a general error is entered in the output parameter RET_VAL (see below for explanation), this is only indicated by the value "0" in the BR bit of the status word.

The return value is of the data type integer (INT). The relationship of the return value to the value "0" indicates whether or not an error occurred during execution of the function.

| CPU Execution of the SFC | BR | Return Value | Sign of the Integer |
|--------------------------|----|------------------------------|----------------------------|
| With error(s) | 0 | less than "0" | negative (sign bit is "1") |
| Without error | 1 | greater than or equal to "0" | positive (sign bit is "0") |

Reactions to Error Information

There are two different types of error code in RET_VAL as follows:

- A general error code, that all system functions can output and
- A specific error code, that the system function can output and which relates to its specific function.

You can write your program so that it reacts to the errors that occur during execution of a system function. This way you prevent further errors occurring as a result of the first error.

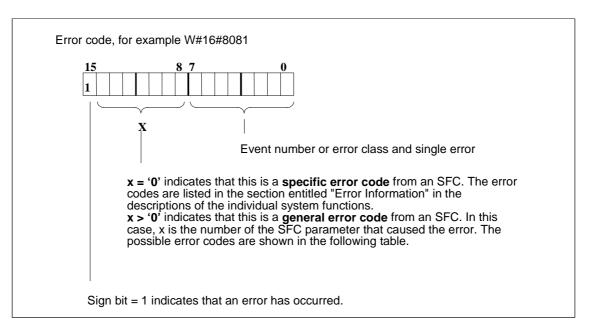
General and Specific Error Information

The return value (RET_VAL) of a system function provides one of the two following types of error codes:

- A general error code, that relates to errors that can occur in any system function.
- A specific error code, that relates only to the particular system function.

Although the data type of the output parameter RET_VAL is integer (INT), the error codes for system functions are grouped according to hexadecimal values. If you want to examine a return value and compare the value with the error codes listed in this manual, then display the error code in hexadecimal format.

The figure below shows the structure of a system function error code in hexadecimal format.

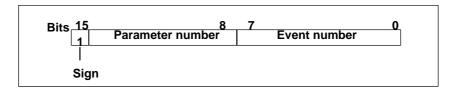


General Error Information

The general error code indicates errors that can occur in any system function. A general error code consists of the following two numbers:

- A parameter number from 1 to 111, where 1 indicates the first parameter,
 2 indicates the second parameter of the SFC, etc.
- An event number from 0 to 127. The event number indicates that a synchronous error occurred.

The following table lists the codes for general errors and an explanation of each error.



Note

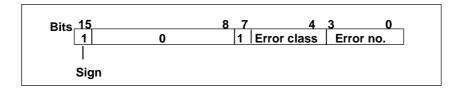
If a general error code was entered in RET_VAL, the following situations are possible:

- The action associated with the SFC may have been started or already completed.
- A specific SFC error may have occurred when the action was performed. As a result of a general error that occurred later, the specific error could, however, no longer be indicated.

Specific Error Information

Some system functions (SFCs) have a return value that provides a specific error code. This error code indicates that an error pertaining to a particular system function occurred during the execution of the function (see figure). A specific error code consists of the following two numbers:

- An error class from 0 to 7.
- An error number from 0 to 15.



General Error Codes

The following table explains the general error codes of a return value. The error code is shown in hexadecimal format. The letter x in each code number is simply a place holder and represents the number of the system function parameter that caused the error.

| Error Code (W#16#) | Explanation | | | |
|--------------------|--|--|--|--|
| 8x7F | Internal error | | | |
| | This error code indicates an internal error at parameter x. This error was not | | | |
| | caused by the user and cannot be eliminated by the user. | | | |
| 8x01 | Illegal syntax ID at an ANYparameter | | | |
| 8x22 | Range length error when reading a parameter. | | | |
| 8x23 | Range length error when writing a parameter. | | | |
| | This error code indicates that the parameter x is located either entirely or partly | | | |
| | outside the range of an address or that the length of a bit range is not a multiple | | | |
| | of 8 with an ANY parameter. | | | |
| 8x24 | Range error when reading a parameter. | | | |
| 8x25 | Range error when writing a parameter. | | | |
| | This error code indicates that the parameter x is located in a range that is illegal | | | |
| | for the system function. Refer to the descriptions of the individual functions for | | | |
| | information about the illegal ranges. | | | |
| 8x24 | Range error when reading a parameter. | | | |
| 8x25 | Range error when writing a parameter. | | | |
| | This error code indicates that the parameter x is located in a range that is illegal | | | |
| | for the system function. Refer to the descriptions of the individual functions for | | | |
| | information about the illegal ranges. | | | |
| 8x26 | The parameter contains a timer number that is too high. | | | |
| | This error code indicates that the timer specified in parameter x does not exist. | | | |
| 8x27 | The parameter contains a counter number that is too high (counter number | | | |
| | error). | | | |
| | This error code indicates that the counter specified in parameter x does not | | | |
| | exist. | | | |
| 8x28 | Alignment error when reading a parameter. | | | |
| 8x29 | Alignment error when writing a parameter. | | | |
| | This error code indicates that the reference to parameter x is a bit address that is not equal to 0. | | | |
| 020 | • | | | |
| 8x30 8x31 | The parameter is located in a read-only global DB. The parameter is located in a read-only instance DB. | | | |
| 0.001 | This error code indicates that parameter x is located in a read-only data block. If | | | |
| | the data block was opened by the system function itself, the system function | | | |
| | always returns the value W#16#8x30. | | | |
| 8x32 | The parameter contains a DB number that is too high (DB number error). | | | |
| 8x34 | The parameter contains an FC number that is too high (FC number error). | | | |
| 8x35 | The parameter contains an FB number that is too high (FB number error). | | | |
| | This error code indicates that parameter x contains a block number higher than | | | |
| | the highest permitted number. | | | |
| 8x3A | The parameter contains the number of a DB that is not loaded. | | | |
| 8x3C | The parameter contains the number of an FC that is not loaded. | | | |
| 8x3E | The parameter contains the number of an FB that is not loaded. | | | |
| 8x42 | An access error occurred while the system was attempting to read a parameter | | | |
| | from the peripheral input area. | | | |
| 8x43 | An access error occurred while the system was attempting to write a parameter | | | |
| | to the peripheral output area. | | | |
| 8x44 | Error in the nth (n > 1) read access after an error occurred. | | | |
| 8x45 | Error in the nth (n > 1) write access after an error occurred. | | | |
| | This error code indicates that access to the required parameter is denied. | | | |

2.2 Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs

Asynchronous SFCs

SFCs that operate asynchronously are SFCs that are called more than once before they complete their functions. The following SFCs are either always executed asynchronously or in certain situations:

- SFC7 "DP PRAL"
- SFC11 "DPSYC_FR"
- SFC12 "D_ACT_DP"
- SFC13 "DPNRM DG"
- SFC51 "RDSYSST"
- SFC55 "WR PARM"
- SFC56 "WR_DPARM"
- SFC57 "PARM_MOD"
- SFC58 "WR_REC"
- SFC59 "RD_REC"
- SFC65 "X_SEND"
- SFC67 "X_GET"
- SFC68 "X PUT"
- SFC69 "X_ABORT"
- SFC72 "I_GET"
- SFC73 "I_PUT"
- SFC74 "I_ABORT"
- SFC82 "CREA_DBL"
- SFC83 "READ DBL"
- SFC84 "WRIT_DBL"
- SFC90 "H_CTRL"
- SFC102 "RD_DPARA"
- SFC103 "DP TOPOL"
- SFC114 "PN_DP"

Identifying the Job

If you trigger a hardware interrupt, output control commands to DP slaves, start a data transfer, or abort a non-configured connection with one of the SFCs listed above and then call the same SFC again before the current job is completed, the reaction of the SFC will depend on whether or not the second call involves the same job.

The following table explains which input parameters specify the job for each of these SFCs. If these parameters match those of a job that is not yet completed, the SFC call counts as a follow-on call.

| SFC | Job is Identified by | |
|----------------|--|--|
| 7 "DP_PRAL" | IOID, LADDR | |
| 11 "DPSYC_FR" | LADDR, GROUP, MODE | |
| 12 "D_ACT_DP" | LADDR | |
| 13 "DPNRM_DG" | LADDR | |
| 51 "RDSYSST" | SSL_ID, INDEX | |
| 55 "WR_PARM" | IOID, LADDR, RECNUM | |
| 56 "WR_DPARM" | IOID, LADDR, RECNUM | |
| 57 "PARM_MOD" | IOID, LADDR | |
| 58 "WR_REC" | IOID, LADDR, RECNUM | |
| 59 "RD_REC" | IOID, LADDR, RECNUM | |
| 65 "X_SEND" | DEST_ID, REQ_ID | |
| 67 "X_GET" | DEST_ID, VAR_ADDR | |
| 68 "X_PUT" | DEST_ID, VAR_ADDR | |
| 69 "X_ABORT" | DEST_ID | |
| 72 "I_GET" | IOID, LADDR, VAR_ADDR | |
| 73 "I_PUT" | IOID, LADDR, VAR_ADDR | |
| 74 "I_ABORT" | IOID, LADDR | |
| 82 "CREA_DBL" | LOW_LIMIT, UP_LIMIT, COUNT, ATTRIB, SRCBLK | |
| 83 "READ_DBL" | SRCBLK, DSTBLK | |
| 84 "WRIT_DBL" | SRCBLK, DSTBLK | |
| 90 "H_CTRL" | MODE, SUBMODE | |
| 102 "RD_DPARA" | LADDR, RECNUM | |
| 103 "DP_TOPOL" | DP_ID | |
| 114 "PN_DP" | - | |

Input Parameter REQ

The REQ (request) input parameter is used solely to start the job:

- If you call the SFC for a job that is not currently active, the job is started by REQ = 1 (situation 1).
- If a particular job has been started and not yet completed and you call the SFC again to perform the same job (for example, in a cyclic interrupt OB), then REQ is not evaluated by the SFC (situation 2).

Output Parameters RET_VAL and BUSY

The status of the job execution is indicated by the output parameters RET_VAL and BUSY.

Refer also to the note in Evaluating Errors with the Output Parameter RET VAL.

 In Case 1 (first call with REQ=1), W#16#7001 is entered in RET_VAL if system resources are free and the input parameters are correct. BUSY is then set.

If the required system resources are currently being used or the input parameters have errors, the corresponding error code is entered in RET_VAL and BUSY has the value 0.

- In Case 2 (call while the same job is active), W#16#7002 is entered in RET_VAL (this is a warning that the job is still being processed), and BUSY is set
- The following applies to the last call for a job:
 - With SFC13 "DPNRM_DG," SFC67 "X_GET" and SFC72 "I_GET" the number of supplied data is entered in RET_VAL as a positive number of bytes if no error occurred. BUSY then has the value 0.
 If an error occurs, RET_VAL contains the error information. You must not evaluate BUSY in this case.
 - With SFC59 "RD_REC" the size of the data record in bytes is entered in RET_VAL or the value 0 if no error occurred (refer to Reading a Data Record with the SFC59 "RD_REC"!). In this case, BUSY has the value 0.
 If an error occurs, the error code is entered in RET_VAL and BUSY has the value 0.)
 - With all other SFCs, if the job was executed error-free, 0 is entered in RET_VAL, and BUSY has the value 0. If an error occurs, the error code is entered in RET_VAL and BUSY has the value 0.

Note

If the first and last call come together, the reaction is the same for RET_VAL and BUSY as described for the last call.

Overview

The following table provides you with an overview of the relationships explained above. In particular, it shows the possible values of the output parameters if the execution of the job is not completed after an SFC has been called.

Note

Following every call, you must evaluate the relevant output parameters in your program.

Relationship between Call, REQ, RET, RET_VAL, and BUSY during the execution of a job.

| Number of the Call | Type of Call | REQ | RET_VAL | BUSY |
|--------------------|-------------------|------------|---|------|
| 1 | First call | 1 | W#16#7001 | 1 |
| | | | Error code | 0 |
| 2 to (n - 1) | Intermediate call | Irrelevant | W#16#7002 | 1 |
| N | Last call | Irrelevant | W#16#0000 (exceptions: SFC59 "RD_REC" if the destination area is larger than the data record transferred and SFC13 "DPNRM_DG," SFC67 "X_GET" and SFC72 "I_GET"), if no error has occurred | 0 |
| | | | Error code if errors occurred | 0 |

3 Copy and Block Functions

3.1 Copying Memory Area with SFC20 "BLKMOV"

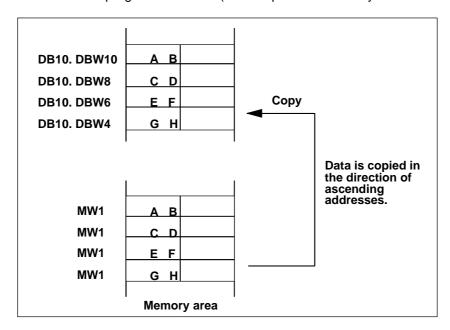
Description

You use SFC20 "BLKMOV" (block move) to copy the contents of a memory area (= source area) to another memory area (= destination area).

Permissible source areas are the following:

- · Parts of data blocks
- · Memory bits
- Process-image partition (part process image) for inputs
- Process-image partition (part process image) for outputs

The source parameter can be a part of the data block in the load memory which is not relevant to program execution (DB compiled with the keyword UNLINKED).



Interruptability

As long as the source area is not part of a data block that only exists in the load memory, there is no limit to the nesting depth.

If, however, SFC20 is interrupted while copying from a DB that is not relevant to program execution, the execution of SFC20 can no longer be nested.

| Parameter | Declara- tion | Data Type | Memory Area | Description |
|-----------|------------------|-----------|----------------|--|
| SRCBLK | INPUT | ANY | I, Q, M, D, L | Specifies the memory area to be copied (source area). Arrays of the data type STRING are not permitted. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs when the function is being executed, the return value contains an error code. |
| DSTBLK | OUTPUT | ANY | I, Q, M, D, L | Specifies the memory area to which the data will be copied (destination area). Arrays of the data type STRING are not permitted. |

Note

The source and destination areas must not overlap. If the specified destination area is larger than the source area, the function only copies as much data to the destination area as is contained in the source area.

If the specified destination area is smaller than the source area, the function only copies as much data as can be written to the destination area.

If the ANY pointer (source or destination) is of the type BOOL, the length specified must be divisible by 8; otherwise the SFC will not be executed.

Source or destination parameters (or both) should also be STRING data types. If the source is a string, only the current characters in the string will be copied. If the destination is a string, the current length of the number of copied characters will be written. No ARRAY OF STRING can be copied. This means that only "STRING 1" is permissible.

If you have used STEP 7 to define a source and destination string in a DB or in the local data area and are using these strings in the SRCBLK and DSTBLK parameters, SFC20 will also transfer the "maximum length" and the "actual length" of the source string to the destination string. To prevent this from occurring, create the ANY pointer that you use in the SRCBLK and DSTBLK parameters yourself. Use the STRING data type for this.

Special feature: If an unlinked data block is copied to the RAM with SFC20 BLKMOV and loaded at the same time, for example, through the programming device, the SFC can be delayed up to several milliseconds. This results in a longer OB cycle and may alert the cycle monitoring. Avoid loading the block during the time in which the CPU is copying this block with SFC20.

| Error Code (W#16#) | Explanation |
|-----------------------|---|
| 0000 | No error |
| 8091 | Nesting depth exceeded. |
| 8092 | The SFC20 "BLKMOV" cannot be executed because a non-executable block was being accessed. Use SFC 83 to do this. |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

3.2 Uninterruptible Copying of Variables with SFC81 "UBLKMOV"

Description

With SFC81 "UBLKMOV" (uninterruptible block move), you can copy the contents of a memory area (= source area) consistently to a different memory area (= destination area). The copy operation cannot be interrupted by other operating system activities.

Using SFC81 "UBLKMOV," you can copy all memory areas except:

- The following block types: FB, SFB, FC, SFC, OB, SDB
- Counters
- Timers
- Memory areas of the peripheral I/O areas
- Runtime irrelevant blocks

You can copy a maximum of 512 bytes of data. Note the CPU-specific restrictions; you can find them in the instruction list, for example.

The source parameters can also be included in a the load memory of an unlinked data block (DB, compiled with the keyword UNLINKED)!

Interrupt ability, Interrupt Reaction Times

Copying cannot be interrupted. Remember that if you use SFC81 "UBLKMOV," this can increase the interrupt reaction times of your CPU.

| Parameter | Declaration | Туре | Memory Area | Description |
|-----------|-------------|------|---------------|--|
| SRCBLK | INPUT | ANY | I, Q, M, D, L | Specifies the memory area to be copied (source area). Arrays of the data type STRING are not permitted. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs when the function is being executed, the return value contains an error code. |
| DSTBLK | OUTPUT | ANY | I, Q, M, D, L | Specifies the memory area to which the data will be copied (destination area). Arrays of the data type STRING are not permitted. |

Note

The source and destination areas must not overlap. If the specified destination area is larger than the source area, the function only copies as much data to the destination area as is contained in the source area.

If the specified destination area is smaller than the source area, the function only copies as much data as can be written to the destination area.

If the ANY pointer (source or destination) is of the type BOOL, the length specified must be divisible by 8; otherwise the SFC will not be executed.

If the ANY pointer is of the type STRING, the length specified must be 1.

| Error Code (W#16#) | Description | |
|--------------------|--|--|
| 0000 | No error | |
| 8091 | The source area is in an unlinked data block. | |
| 1 ,, | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

3.3 Initializing a Memory Area with SFC21 "FILL"

Description

With SFC21 "FILL," you can initialize a memory area (destination area) with the contents of another memory area (source area). The SFC copies the contents of the specified destination area until the memory area is completely full.

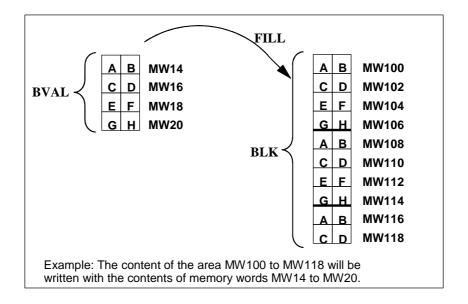
Note

The source and destination field must not overlap.

If the destination area to be initialized is not a whole multiple of the length of the input parameter BVAL, the destination area is nevertheless written up to the last byte.

If the destination area to be initialized is smaller than the source area, the function only copies as much data as can be written to the destination area.

If the ANY pointer (source or destination) is of the type BOOL, the length specified must be divisible by 8; otherwise the SFC will not be executed.



Exceptions

The following cannot be used as the source field:

- Counters
- Timers

You cannot write values to the following using SFC21:

- The following block types: FB, SFB, FC, SFC, SDB,
- Counters,
- Timers,
- Memory areas of the peripheral I/O area.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| BVAL | INPUT | ANY | I, Q, M, D, L | The parameter BVAL contains the value or description of the area whose contents will be used to initialize the destination area (source area). Arrays of the data type STRING are not permitted. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being processed, the return value contains an error code. |
| BLK | OUTPUT | ANY | I, Q, M, D, L | The parameter BLK contains the description of the area to be initialized (destination area). Arrays of the data type STRING are not permitted. |

The Input Parameter is a Structure

If you transfer a structure as the input parameter, remember the following point:

STEP 7 always defines the length of a structure as an even number of bytes. As a result, the structure will need one byte of additional memory space if you declare a structure with an odd number of bytes.

Example

The structure was declared as:

TYP_5_BYTE_STRUCTURE: STRUCT

BYTE_1_2: WORD BYTE_3_4: WORD

BYTE_5 : BYTE

END_STRUCT

The declared structure "TYP_5_BYTE_STRUCTURE" requires 6 bytes of memory.

Error Information

SFC21 "FILL" only provides general (not specific) error information. See Evaluating Errors with the Output Parameter RET_VAL.

3.4 Creating a Data Block with SFC22 "CREAT_DB"

Description

With SFC22 "CREAT_DB" (create data block), you create a data block that does not contain initialized values. Instead, it contains random data. The SFC creates a data block of a selectable length with a block number taken from a specified range. The SFC assigns the lowest possible number to the DB from the specified range. If you want to create a DB with a particular number, simply select the range specifying the same value as the upper and lower limit. You cannot assign a number if a DB with the same number already exists in the user program. The length of the DB must be an even number of bytes.

Interrupt ability

SFC22 "CREAT_DB" can be interrupted by higher priority OBs. If SFC22 "CREAT_DB" is called again in a higher priority OB, the call is rejected with error code W#16#8091.

| Parameter | Declara- tion | Data Type | Memory Area | Description |
|-----------|------------------|-----------|-------------------------|--|
| LOW_LIMIT | INPUT | WORD | I, Q, M, D, L, constant | The lower limit value is the smallest number in the range of numbers that you can assign to your data block. |
| UP_LIMIT | INPUT | WORD | I, Q, M, D, L, constant | The upper limit value is the highest number in the range of numbers you can assign to your data block. |
| COUNT | INPUT | WORD | I, Q, M, D, L, constant | The count value specifies the number of data bytes you want to reserve for your data block. Here you must specify an even number of bytes (maximum 65534). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains an error code. |
| DB_NUMBER | OUTPUT | WORD | I, Q, M, D, L | The data block number is the number of the created data block. If an error occurs, (bit 15 of RET_VAL was set) the value 0 is entered in DB_NUMBER. |

| Error Code (W#16#) | Explanation | | |
|-----------------------|--|--|--|
| 0000 | No error occurred. | | |
| 8091 | You have called SFC22 nested. | | |
| 8092 | The "create DB" function cannot be executed currently because | | |
| | The "compress user memory" function is currently active | | |
| | The "compress user program" function is currently active. | | |
| | The H CPU runs coupling or update functions. | | |
| | The WinAC Software CPU has detected an error in the operating system of the computer where WinAC is installed. | | |
| 80A1 | Error in the number of the DB: | | |
| | The number is 0. | | |
| | The number exceeds the number of DBs for the specific CPU. | | |
| | Parameter lower limit > upper limit. | | |
| 80A2 | Error in the length of the DB: | | |
| | The length is 0. | | |
| | The length was specified as an odd number. | | |
| | The length is greater than permitted by the CPU. | | |
| 80B1 | There is no DB number free. | | |
| 80B2 | There is not enough free memory available. | | |
| 80B3 | There is not enough continuous memory space available (remedy: compress memory!) | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

3.5 Deleting a Data Block with SFC23 "DEL_DB"

Description

With SFC23 "DEL_DB" (delete data block) you delete a data block located in the work memory and, if present, in the load memory of the CPU. The DB to be deleted must not be open in the current or in any lower priority class, in other words, it must not be entered in either of the two DB registers or in the B stack. Otherwise the CPU starts OB°121 when SFC23 is called. If OB°121 is not present the CPU switches to the STOP mode.

Note

It is not advisable to delete instance DBs with SFC23 "DEL_DB". This always leads to program errors. Avoid deleting instance DBs with SFC23!

The following table explains when a DB can be deleted with SFC23 "DEL-DB."

| If | Then |
|--|-------------------------|
| The DB was created by calling SFC22 "CREAT_DB," | SFC23 can delete it. |
| The DB was transferred to the CPU by STEP 7 and was not created with the keyword UNLINKED, | SFC23 can delete it. |
| The DB is located on a flash card, | SFC23 cannot delete it. |

Interruptability

SFC23 "DEL_DB" can be interrupted by priority classes of a higher priority. If the SFC is again called there, then this second call is aborted and W#16#8091 is entered in RET_VAL.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------------------|--------------------------------|
| DB_NUMBER | INPUT | WORD | I, Q, M, D, L, constant | Number of the DB to be deleted |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

| Error Code (W#16#) | Explanation |
|-----------------------|---|
| 0000 | No error occurred. |
| 8091 | SFC23 calls were nested and the maximum nesting level of the CPU used was exceeded. |
| 8092 | The "delete DB" function cannot be executed currently because |
| | The "compress user memory" function is currently active. |
| | You are copying the DB to be deleted from the CPU to an offline project. |
| | The H CPU is running coupling or update functions. |
| | WinAC Software CPU has detected an error in the operating system of the computer where WinAC is installed |
| 80A1 | Error in the input parameter DB_NUMBER: the actual parameter selected |
| | • Is 0. |
| | Is greater than the maximum permitted DB number for the CPU used. |
| 80B1 | The DB with the specified number does not exist on the CPU. |
| 80B2 | The DB with the specified number created using the keyword UNLINKED. |
| 80B3 | The DB is on a flash card. |
| 80B4 | The DB cannot be deleted. Possible causes: |
| | It belongs to an F-program. |
| | • It is an instance DB of a block for S7 communication (only for S7-400). |
| | It is a technology DB. |
| 80C1 | The "Delete DB" function cannot be executed at this time due to a temporary resource bottleneck. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

3.6 Testing a Data Block with SFC24 "TEST_DB"

Description

With SFC24 "TEST_DB" (test data block), you obtain information about a data block located in the work memory of the CPU. The SFC queries the number of data bytes in the selected DB and checks whether or not the DB is read only.

| Parameter | Declaration | Data Type | Memory Area | Description |
|------------|-------------|-----------|----------------------------|---|
| DB_NUMBER | INPUT | WORD | I, Q, M, D, L, constant | Number of the DB to be tested |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| DB_LENGTH | OUTPUT | WORD | I, Q, M, D, L | Number of data bytes the selected DB contains. |
| WRITE_PROT | OUTPUT | BOOL | I, Q, M, D, L | Information about the write-protect identifier of the DB (1 means read only). |

| Error Code (W#16#) | Explanation | |
|--------------------|--|--|
| 0000 | No error occurred. | |
| 80A1 | Error in the input parameter DB_NUMBER: the actual parameter selected • Is 0 | |
| | Is greater than the max. permissible DB number for the CPU used. | |
| 80B1 | The DB with the specified number does not exist on the CPU. | |
| 80B2 | The DB was created using the keyword UNLINKED. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

3.7 Compressing the User Memory with SFC25 "COMPRESS"

Gaps in Memory

Gaps can occur in the load memory and in the work memory if data blocks are deleted and reloaded several times. These gaps reduce the effective memory area.

Description

With SFC25 "COMPRESS," you start compression of the RAM section of both the load memory and the work memory. The compression function is the same as when started externally in the RUN-P mode (mode selector setting).

If compression was started externally and is still active, the SFC25 call will result in an error message.

Note

Data blocks with a length greater than 1000 bytes are not shifted with SFC25 "COMPRESS." This means that gaps may still remain in the work memory after compression.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---|
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | Indicates whether the compression function started by an SFC25 call is still active. (1 means active.) |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | Indicates whether the compression function started by SFC25 was completed successfully. (1 means completed successfully.) |

Checking the Compression Function

If SFC25 "COMPRESS" is called once, the compression function is started. You cannot, however, check whether the memory was successfully compressed.

If you want to check the compression function, follow the steps outlined below:

Call SFC25 cyclically. First evaluate the parameter RET_VAL after every call. Provided that its value is 0, the parameters BUSY and DONE can be evaluated. If BUSY = 1 and DONE = 0, this indicates that the compression function is still active. When BUSY changes to value 0 and DONE to the value 1, this indicates that the compression function was completed successfully. If SFC25 is called again afterwards, the compression function is started again.

| Error Code (W#16#) | Explanation | | | |
|--------------------|--|--|--|--|
| 0000 | No error occurred. The compression function was started by SFC25. Evaluation of the output parameters BUSY and DONE by the user program (see above) only provides useful information when this is the case. | | | |
| 8091 | The compression function was started externally and is still active. | | | |
| 8092 | The "compress user memory" function cannot currently be executed because The "delete data block" function was started externally by STEP 7 and is | | | |
| | still active | | | |
| | A test and startup function currently requires a particular block (for example, status) | | | |
| | The "copy blocks" function was triggered externally and is still active. | | | |
| | The H- CPU is running coupling or update functions. | | | |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | | |

3.8 Transferring a Substitute Value to Accumulator 1 with SFC44 "REPL VAL"

Description

With SFC44 "REPL_VAL" (replace value), you transfer a value to accumulator 1 of the priority class that caused the error.

Restriction: Only in Synchronous Error OBs

You can only call SFC44 "REPL_VAL" in a synchronous error OB (OB121, OB122).

Example of an Application

If an input module is damaged to such an extent that no more values can be read from it, then each time the module is accessed, OB 122 is started. Using SFC44 "REPL_VAL," a suitable value in OB 122 can be transferred to accumulator 1 of the interrupted priority class so that the program can continue with this substitute value. The information for selecting the substitute value (for example, the block in which the error occurred or the address affected) is located in the local variables of OB 122.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------------------|---|
| VAL | INPUT | DWORD | I, Q, M, D, L, constant | Substitute value |
| RET_VAL | OUTPUT | INT | , , , | If an error occurs while the function is being executed, the return value contains an error code. |

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error occurred. A substitute value was entered. | | |
| 8080 | SFC44 was not called by a synchronous error OB (OB 121, OB 122). | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

3.9 Generating Data Blocks in Load Memory with SFC82 "CREA DBL"

Description

With SFC82 "CREA_DBL" (create data block in load memory) you can create a new data block in the load memory (Micro Memory Card). The SFC82 generates a default size data block using a number from a specified range and. The SFC82 assigns the smallest possible number to the DB. You can generate a DB with a certain number by assigning the same number to the upper and to the lower limit of the rage to be specified. You cannot assign numbers that are already assigned to DBs that exist in the user program. If a DB already exists with the same number in work memory and/or load memory or if the DB exists as copied version the SFC is terminated and an error message is generated.

Note

With the SFC24 "TEST_DB" you can determine whether a DB with the same number already exists.

The content of the data area to which the parameter SRCBLK (source block) points are written to the DB. This data area must be a DB or an area from a DB. To maintain consistency, you must not change this data area while the SFC82 is being processed (i.e. as long as the BUSY parameter has the value TRUE).

A DB with READ_ONLY attribute can only be created and initialized by SFC82.

The SFC82 does not change the checksum of the user program.

Operating principle

The SFC82 "CREA_DBL" operates asynchronously, that is, processing covers multiple SFC calls. Start the job by calling SFC82 with REQ = 1.

The job status is displayed via the output parameters RET_VAL and BUSY.

Refer also to Meaning of REQ, RET_VAL and BUSY for asynchronously operating SFCs.

| Parameters | Declaration | Data type | Memory area | Descriptio | n |
|------------|-------------|-----------|---------------|--|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: Request to generate the DB | |
| LOW_LIMIT | INPUT | WORD | I, Q, M, D, L | Lower limit of the range used by the SFC to assign a number to our DB | |
| UP_LIMIT | INPUT | WORD | I, Q, M, D, L | Upper limit of the range used by the SFC to assign a number to our DB | |
| COUNT | INPUT | WORD | I, Q, M, D, L | The count value specifies the quantity of data bytes you want to reserve for your DB. Here you must specify an even number of bytes. | |
| ATTRIB | INPUT | BYTE | I, Q, M, D, L | DB properties: | |
| | | | | Bit 0 = 1: | UNLINKED: The DB exists only in load memory. |
| | | | | Bit 1 = 1: | READ_ONLY: The DB is write protected. |
| | | | | Bit 2 = 1: | NON_RETAIN: The DB is not retentive. |
| | | | | Bit 3 to 7: | Reserved |
| SRCBLK | INPUT | ANY | D | Pointer to the data area with whose values the DB to be created is initialized | |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information | |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The process is not terminated. | |
| DB_NUM | OUTPUT | WORD | I, Q, M, D, L | Number of the generated DB | |

| Error code (W#16#): | Description | | | | | |
|------------------------|--|--|--|--|--|--|
| 0000 | No error | | | | | |
| 0081 | The target range is larger than the source range. The source area is written completely to the target area. The remaining bytes of the target area are filled with 0. | | | | | |
| 7000 | First call with REQ=0: no data transfer active; BUSY has the value 0. | | | | | |
| 7001 | First call with REQ=1: no data transfer active; BUSY has the value 1. | | | | | |
| 7002 | Intermediate call (REQ irrelevant): data transfer already active; BUSY has the value 1. | | | | | |
| 8081 | The source range is larger than the target range. The target range is fully written. The remaining bytes of the source area are ignored. | | | | | |
| 8091 | You have called the SFC82 nested. | | | | | |
| 8092 | The operation "Generate a DB" is currently not executable because | | | | | |
| | The "Compress Application Memory" operation is currently active | | | | | |
| | The maximum number of blocks on your CPU has already been reached. | | | | | |
| 8093 | No data block or a data block that is not in the work memory is indicated for the parameter SRCBLK. | | | | | |
| 8094 | A not yet supported attribute was specified for the ATTRIB parameter | | | | | |
| 80A1 | DB number error: | | | | | |
| | the number is 0 | | | | | |
| _ | Lower limit > Upper Limit | | | | | |
| 80A2 | DB length error: | | | | | |
| | the length is 0 | | | | | |
| | the length is an odd number | | | | | |
| | the length is higher than permitted by the CPU | | | | | |
| 80B1 | No free DB number | | | | | |
| 80B2 | Insufficient memory | | | | | |
| 80BB | Insufficient load memory | | | | | |
| 80C0 | The target is currently being processed by another SFC or communication operation. | | | | | |
| 80C3 | The maximum number of simultaneously active SFC82 is currently reached. | | | | | |
| 8хуу | General error codes, for example: | | | | | |
| | Source DB does not exist or it is only available as copied version | | | | | |
| | Source area in DB does not exist | | | | | |
| | See Evaluating Errors with the Output Parameter RET_VAL | | | | | |

3.10 Reading from a Data Block In Load Memory with SFC83 "READ_DBL"

Description

Use SFC83 "READ_DBL" (read data block in load memory) to copy a DB or an area from a DB in load memory (Micro Memory Card) to the data area of a target DB. The target DB must be relevant for execution; that is, it must not be created with the attribute UNLINKED. The content of the load memory is not changed during the copy process.

To ensure consistency, you must not change the target area while the SFC83 is being processed (i.e. as long as the BUSY parameter has the value TRUE).

The following restrictions apply to the parameters SRCBLK (source block) and DSTBLK (destination block):

- For an ANY pointer of the type BOOLEAN the length must be divisible by 8.
- For an ANY pointer of the type BOOLEAN the length must be divisible by 1.

If required, you can determine the length of the source area with SFC24 "TEST_DB".

Note

The SFC83 is processed asynchronously. Therefore, it is not suitable for frequent (or cyclical) reading of variables from load memory.

Note

Once started, a job is always completed. If the maximum number of simultaneously active SFC 83 is reached and you call SFC 83 once again at this time in a priority class having higher priority, error code W#16#80C3 will be returned. As such, it does not make sense to restart the high-priority job right away.

Working method

The SFC83 "READ_DBL" is an asynchronous operating SFC, that is, processing covers multiple SFC calls. Start the job by calling SFC83 with REQ = 1.

The job status is displayed via the output parameters RET_VAL and BUSY.

See also Meaning of REQ, RET_VAL and BUSY for Asynchronously Operating SFCs.

| Parameter | Declaration | Data type | Memory area | Description |
|-----------|-------------|-----------|----------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: Read request |
| SRCBLK | INPUT | ANY | D | Pointer to data block in the load memory that is to be read from |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The read process is not yet terminated. |
| DSTBLK | OUTPUT | ANY | D | Pointer to the data block in the work memory that is to be written to |

| Error code (W#16#): | Description | | | |
|------------------------|--|--|--|--|
| 0000 | No error | | | |
| 8081 | The source range is larger than the target range. The target range is fully written. The remaining bytes of the source area are ignored. | | | |
| 7000 | First call with REQ=0: no data transfer active; BUSY has the value 0. | | | |
| 7001 | First call with REQ=1: no data transfer active; BUSY has the value 1. | | | |
| 7002 | Intermediate call (REQ irrelevant): data transfer already active; BUSY has the value 1. | | | |
| 0081 | The target range is larger than the source range. The source area is written completely to the target area. The remaining bytes of the target area are not changed. | | | |
| 80C0 | The target is currently being processed by another SFC or communication operation. | | | |
| 8093 | No data block or a data block that is not in the work memory is indicated for the parameter DSTBLK. | | | |
| 80B1 | No data block is indicated for the parameter SRCBLK, or the data block indicated there is not an object in the load memory (e.g. a DB generated by SFC22). | | | |
| 80B4 | DB with an F-attribute must not be read. | | | |
| 80C0 | The destination DB is currently being processed by another SFC or a communication function. | | | |
| 80C3 | The maximum number of simultaneously active SFC 83 is currently reached. | | | |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | | | |

3.11 Writing a Data Block in Load Memory with SFC84 "WRIT DBL"

Description

With the SFC84 "WRIT_DBL" (write data block in load memory) you can transfer the contents of a DB or a DB area from the work memory to a DB or a DB area in the Micro Memory Card. The source DB must be process relevant; that is, it must not have been created with the attribute UNLINKED. However, it may also be generated with SFC22 "CREAT_DB".

To ensure consistency, you must not change the source area while the SFC84 is being processed (i.e. as long as the BUSY parameter has the value TRUE).

The following restrictions apply to the parameters SRCBLK (source block) and DSTBLK (destination block):

- For an ANY pointer of the type BOOLEAN the length must be divisible by 8.
- For an ANY pointer of the type STRING the length must be equal to 1.

If required, you can determine the length of the target DB with SFC24 "TEST_DB".

SFC84 does not change the checksum of the user program if you describe a DB that was generated via SFC. However, when writing a loaded DB the first entry in this DB changes the checksum of the user program.

Note

SFC84 is not suitable for frequent (or cyclical) writing of variables to the load memory writing. This is because the technology of Micro Memory Cards means that only a certain number of write accesses can be made to a Micro Memory Card. For more information, see the reference manual "SIMATIC S7-300 Programmable Controller CPU Data: CPU 31xC and CPU 31x".

Operating principle

The SFC84 "WRIT_DBL" operates asynchronously, that is, processing covers multiple SFC calls. Start the job by calling SFC84 with REQ = 1.

The job status is displayed via the output parameters RET VAL and BUSY.

Refer also to Meaning of REQ, RET_VAL and BUSY with Asynchronously Operating SFCs.

| Parameters | Declaration | Data type | Memory area | Description |
|------------|-------------|-----------|---------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: Write request |
| SRCBLK | INPUT | ANY | D | Pointer to DB in the work memory from which is to be read |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The write process is not yet terminated. |
| DSTBLK | OUTPUT | ANY | D | Pointer to the data block in the load memory that is to be written to |

| Error code (W#16#): | Description | | | |
|------------------------|--|--|--|--|
| 0000 | no error | | | |
| 0081 | The target range is larger than the source range. The source area is written completely to the target area. The remaining bytes of the target area are not changed. | | | |
| 7000 | First call with REQ=0: no data transfer active; BUSY has the value 0. | | | |
| 7001 | First call with REQ=1: no data transfer active; BUSY has the value 1. | | | |
| 7002 | Intermediate call (REQ irrelevant): data transfer already active; BUSY has the value 1. | | | |
| 8081 | The source range is larger than the target range. The target range is fully written. The remaining bytes of the source area are ignored. | | | |
| 8092 | Incorrect operating mode: While the SFC 84 was active, the CPU went into STOP mode. This error code is supplied at the next transition to RUN. Call SFC 84 again. | | | |
| 8093 | No data block or a data block that is not in the work memory is indicated for the parameter SRCBLK. | | | |
| 80B1 | No data block is indicated for the parameter DSTBLK, or the data block indicated there is not an object in the load memory (e.g. a DB generated by SFC22). | | | |
| 80B4 | A DB with F attribute must not be changed | | | |
| 80C0 | The target is currently being processed by another SFC or communication operation. Example: You upload a DB from the CPU to the programming device (PG). You want to change the contents of this DB with SFC 84. | | | |
| 80C3 | The maximum number of simultaneously active SFC 84 is currently reached. | | | |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | | | |

3.12 Creating a Data Block with SFC85 "CREA_DB"

Description

With SFC85 "CREA_DB" (create data block) you create a data block with no default values in the user program. Instead, the DB contains random data. The SFC creates a data block with a number from a specified area and with a default size. The SFC assigns the smallest possible number from this area to the DB. To create a DB with a specific number, enter the same number for the upper and lower limits of the default area. You cannot issue the numbers from the DBs already continued in the user program. The length of the DB must be specified with an even number.

Depending on the selection made for the ATTRIB parameter, the DB created has the property RETAIN or NON_RETAIN:

- RETAIN means that the DB is created in the retentive part of the work memory.
 This means the current values of the DB are retained after each power OFF/power ON transition and every restart (warm restart).
- NON_RETAIN means that the DB is created in the non-retentive part of the work memory. This means the current values of the DB are undefined after each power OFF/power ON transition and every restart (warm restart).

If no distinction is made between retentive and non-retentive work memory, the ATTRIB parameter is ignored. This means the values of the DB are retained after each power OFF/power ON transition and every restart (warm restart).

Interruptability

SFC85 "CREA_DB" can be interrupted by higher-priority OBs. If SFC85 "CREA_DB" is again called in a higher-priority OB, this call is rejected with the error code W#16#8091.

| Parameter | Declaration | Data Type | Memory area | Description |
|-----------|-------------|--------------|---------------------------|--|
| LOW_LIMIT | INPUT | WORD | I, Q, M, D, L constant | The lower limit value is the lowest number in the range of numbers that you can assign to your data block. |
| UP_LIMIT | INPUT | WORD | I, Q, M, D, L constant | The upper limit value is the highest number in the range of numbers that you can assign to your data block. |
| COUNT | INPUT | WORD | I, Q, M, D, L constant | The count value indicates the number of data bytes that you want to reserve for your data block. You must specify an even number of bytes (maximum 65534). |
| ATTRIB | INPUT | ВҮТЕ | I, Q, M, D, L constant | DB attributes: B#16#00: RETAIN B#16#04: NON_RETAIN |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs during processing, the function, the return value contains an error code. |
| DB_NUMBER | OUTPUT | WORD | I, Q, M, D, L | The data block number is the number of the created data block. In case of an error, (bit 15 for RET_VAL was set) the value of 0 is entered in DB_NUMBER. |

| Fehlercode (W#16#) | Erläuterung | | |
|-----------------------|---|--|--|
| 0000 | No error | | |
| 8091 | You have called SFC85 nested. | | |
| 8092 | The "Create a DB" function is currently unavailable because | | |
| | The "Compress User Memory" function is currently active | | |
| | The WinAC software CPU has detected an error in the OS of the computer on which WinAC is installed. | | |
| 8094 | Invalid value in ATTRIB | | |
| 80A1 | Error in number for DB: | | |
| | The number is 0 | | |
| | The number exceeds the CPU-specific DB numbers | | |
| | Lower limit > upper limit | | |
| 80A2 | Error in length of DB: | | |
| | The length is 0 | | |
| | The length was specified with an uneven number | | |
| | The length is greater than the CPU allows | | |
| 80B1 | There is no DB number free. | | |
| 80B2 | There is not enough free memory available. | | |
| 80B3 | There is not enough contiguously memory available (compress it!) | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

4 SFCs for Controlling Program Execution

4.1 Re-triggering Cycle Time Monitoring with SFC43 "RE_TRIGR"

Description

With SFC43 "RE_TRIGR" (re-trigger watchdog), you can re-trigger the cycle time monitoring.

Parameters

SFC43 "RE_TRIGR" has no parameters.

Error Information

SFC43 "RE_TRIGR" does not provide any error information.

4.2 Changing the CPU to STOP with SFC46 "STP"

Description

With SFC46 "STP" (stop), you change the CPU to the STOP mode.

Parameters

SFC46 "STP" does not have any parameters.

Error Information

SFC46 "STP" does not provide any error information.

4.3 Delaying Execution of the User Program with SFC47 "WAIT"

Description

With SFC47 "WAIT," you program delays or waiting times in your user program. You can program waiting times up to 32767 μs . The smallest possible waiting time depends on the particular CPU and is the same as the execution time of SFC47.

Interrupt ability

SFC47 "WAIT" can be interrupted by higher priority OBs.

Note

(for S7-300 only, but not for CPU 318)

The waiting time programmed with SFC47 is a minimum time. It is extended by the execution time of the nested priority classes and by load on the system.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| WT | INPUT | INT | | The parameter WT contains the waiting time in us. |

Error information

SFC47 "WAIT" does not provide any error information.

4.4 Triggering a Multicomputing Interrupt with SFC35 "MP ALM"

Description

Calling SFC35 "MP_ALM" during multicomputing triggers the multicomputing interrupt. This leads to a synchronized start of OB 60 on all CPUs involved. In the single processor mode and when operating with a segmented rack, OB 60 is only started on the CPU that called SFC35.

You can indicate the cause of the multicomputing interrupt using the JOB input parameter. This job identifier is transferred to all the CPUs involved and you can evaluate it in the multicomputing interrupt (OB 60) (refer to the **online documentation "Programming with STEP 7"**).

You can call SFC35 "MP_ALM" at any point in your program. Since the call would be pointless in any mode other than RUN, if it is called in the STARTUP mode, the multicomputing interrupt is suppressed. The function value informs you of this.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-----------------------|---|
| JOB | INPUT | ВҮТЕ | I, Q, M, D, L, const. | Job identifier: Possible values: 1 to 15 |
| RET_VAL | OUTPUT | INT | | If an error occurs during execution of the function, the return value contains an error code. |

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | No error occurred. |
| 8090 | The JOB input parameter contains an illegal value. |
| 80A0 | Execution of OB60 following the last multicomputing interrupt is not completed either on the local or on another CPU. |
| 80A1 | Incorrect mode (STARTUP instead of RUN). |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL |

4.5 Controlling CiR with SFC104 "CiR"

Description

You can use SFC104 "CiR" to influence a reconfiguration in RUN mode as follows:

- You can disable CiR completely. In this case, the download of a modified configuration from the PG to the CPU is always rejected. The lock is maintained until you reset it with SFC104 "CiR".
- You can specify a high limit for the CiR synchronization time to disable CiR conditionally. In this case, the download of a modified configuration from the PG to the CPU is only accepted if the CPU requires less than this specified time for the evaluation of a modified configuration.
- You can determine whether or not to enable CiR. If enabled, or if conditionally enabled, parameter A_FT also returns the actual high limit for the CiR synchronization time.

Note

The outputs are frozen for the duration of the CiR synchronization period and the inputs will not be evaluated.

Parameters

| Parameter | Declaration | Data type | Memory area | Description |
|-----------|-------------|-----------|----------------------------|--|
| MODE | INPUT | ВУТЕ | I, Q, M, D, L, constant | Job ID Possible values: O: Information function I: Enable CiR operation (The high limit of the CiR synchronization time is set to the default value here.) C: Disable CiR completely S: Disable CiR conditionally. Specify the high limit of the CiR synchronization time in FRZ_TIME. |
| FRZ_TIME | INPUT | TIME | I, Q, M, D, L, constant | "freeze time" High limit of the CiR synchronization time in ms Permitted range of values: 200 2500 ms (default: 1000 ms) Note: FRZ_TIME is only relevant when MODE=3. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being processed, the return value will contain an error code. When MODE=0, RET_VAL contains the information whether or not CiR is enabled. |
| A_FT | OUTPUT | TIME | I, Q, M, D, L | Currently valid high limit of the CiR synchronization time |

Error information

| Error code (W#16#) | Explanation |
|-----------------------|---|
| 0000 | The job was executed without error. (This error code is only available when MODE=1 or MODE=2 or MODE=3.) |
| 0001 | CiR is enabled. (This error code is only available when MODE=0.) |
| 0002 | CiR is disabled completely. (This error code is only available when MODE=0.) |
| 0003 | CiR is disabled conditionally. (This error code is only available when MODE=0.) |
| 8001 | The CPU is not ready for a CiR operation. You are using an H CPU in an H system (stand-alone), or you are working with a standard CPU in multicomputing mode. |
| 8002 | Illegal value in MODE |
| 8003 | Illegal value in FRZ_TIME |
| 8xyy | General error codes, see Evaluating Errors with the Output Parameter RET_VAL |

Sample application for SFC104

SFC104 "CIR" can be used, for example to ensure that no CiR operation is initiated during periods in which processing requires the maximum or adequate CPU performance.

To achieve this, execute the following CPU program segment prior to the start of periods of increased process activity:

Call SFC104 with MODE = 2 (Disable CiR operation entirely)

After this period of increased process activity, execute the following CPU program segment:

 Call SFC104 with MODE = 1 (re-enable CiR operation) or MODE = 3 (conditional disabling of CiR)

5 SFCs for Handling the System Clock

5.1 Setting the TOD with SFC0 "SET_CLK"

Description

With SFC0 "SET_CLK" (set system clock), you set the time and the date of the CPU clock. The SFC0 call starts the clock. The clock then runs starting from the set time and set date.

If the clock is a master clock, the CPU also starts to synchronize the time when SFC 0 is called. You set the synchronization intervals using STEP 7.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| PDT | INPUT | DT | | At the PDT input, you enter the date and time you want to set. |
| RET_VAL | OUTPUT | INT | | If an error occurs during the execution of the function, the return value contains an error code. |

Date and Time

You enter the date and time as data type DT. As an example: for January 15th, 1995, 10:30 a.m. and 30 seconds you would enter: DT#1995-01-15-10:30:30. The time can only be entered with a precision of seconds. The day of the week is calculated by SFC 0 "SET_CLK" from the date.

You can create the data type DT with FC3 "D_TOD_DT" (see time-of-day functions: FC1, FC3, FC6, FC7, FC8, FC33, FC34, FC35, FC40).

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error |
| 8080 | Error in date |
| 8081 | Error in time |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL |

5.2 Reading the Time with SFC1 "READ_CLK"

Description

With SFC1 "READ_CLK" (read system clock), you read the current date or current time of the system clock of the CPU.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| RET_VAL | OUTPUT | INT | | If an error occurs during the execution of the function, the return value contains an error code. |
| CDT | OUTPUT | DT | D,L | The current date and current time are output at the CDT output. |

Error Information

See Chapter Evaluating Errors with the Output Parameter RET_VAL

5.3 Synchronizing Slave Clocks with SFC48 "SNC_RTCB"

Definition: Synchronizing Slave Clocks

Synchronizing slave clocks refers to the transmission of the date and time from the master clock of a bus segment (for example, the S7-400 K-bus, MPI, or S7 backplane bus) to all clock slaves of the bus segment.

Description

With SFC48 "SNC_RTCB" (synchronize real time clocks) you synchronize all the slave clocks on a bus segment, independent of the configured synchronization interval. Successful synchronization is only possible when SFC48 is called on a CPU whose real-time clock was assigned the master clock function for at least one bus segment. You assign the relevant parameters with STEP 7.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---|
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs during the execution of the function, the return value contains an error code. |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred during synchronization. |
| 0001 | The existing clock was not assigned the master clock function for any of the bus segments. |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL |

5.4 Setting the Time-of-Day and the TOD Status with SFC100 "SET_CLKS"

Description

Set the TOD and the TOD status for your CPU with SFC100 "SET_CLKS".

Caution

Only use SFC100 if the TOD for your CPU is not going to synchronized. Otherwise, with every synchronization the master's TOD status would be applied. This would overwrite the value specified per SFC.

Via the MODE parameter you can specify whether to change only the TOD, only the TOD status or both. This is explained in the table below:

| MODE (B#16#) | Meaning |
|-----------------|---|
| 01 | Setting the TOD |
| | The SFC call corresponds with the call of SFC 0 "SET_CLK". The input parameters CORR, SUMMER and ANN_1 are not evaluated. |
| 02 | Setting the TOD status |
| | The input parameter PDT is not evaluated. The remaining input parameters form the following TOD status elements: |
| | Correction value including the sign |
| | Announcement hour |
| | Summer/Winter Time indicator |
| | The TOD resolution is matched to that of your CPU. The bit synchronization failure of the TOD status is indicated with FALSE. |
| | The TOD remains unchanged. |
| 03 | Setting the TOD and the TOD status |

Note

You can determine the current TOD status of your CPU by reading SSL ID W#16#0132 index W#16#0008 using SFC51 "RDSYSST".

| Parameters | Declaration | Data type | Memory Area | Description | |
|------------|-------------|--------------|----------------------------|--|------------------------------------|
| MODE | INPUT | BYTE | I, Q, M, D, L, constant | Operating mode Possible values: | |
| | | | | B#16#01: | Setting the TOD |
| | | | | B#16#02: | Setting the TOD status |
| | | | | B#16#03: | Setting the TOD and the TOD status |
| PDT | INPUT | DT | D, L | Default TOD | |
| CORR | INPUT | INT | I, Q, M, D, L, constant | Correction value (in 0.5 h pattern) Possible values: -24 to +26 | |
| SUMMER | INPUT | BOOL | I, Q, M, D, L, constant | Summer/Winter Time ID: • 0 = Winter Time • 1 = Summer Time | |
| ANN_1 | INPUT | BOOL | I, Q, M, D, L, constant | Announcement hour 1: At the next hourly change summer time is switched over to winter time or vice versa. | |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error code | |

| Error code (W#16#): | Explanation | |
|------------------------|---|--|
| 0000 | no error | |
| 8080 | MODE out of the permitted value range | |
| 8081 | CORR out of the permitted value range (only for MODE = B#16#02 or MODE = B#16#03) | |
| 8082 | PDT out of the permitted value range: Illegal date and or TOD | |
| 8xyy | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | |

6 SFCs for Handling Run-Time Meters

6.1 Runtime Meters

Introduction

The CPUs have a number of runtime meters (refer to the data sheets of your CPUs).

- If your CPU is equipped with 16-bit runtime meters, you can set, start, stop or read them with the SFCs 2, 3 and 4.
- If your CPU is equipped with 32-bit runtime meters, you can set, start, stop or read them with SFC101 "RTM".

Note

SFCs 2, 3 and 4 can also be used for 32-bit runtime meters. In this case however, the runtime meters operate in a 16-bit mode (Range of values: 0 to 32767 hours). See also: Data Record of Partial List Extract with SSL ID W#16#0132 Index W#16#000B.

Application

You can use a runtime meter for a variety of applications:

- For measuring the runtime of the CPU
- For measuring the runtime of controlled equipment or connected devices.

Characteristics of the Runtime Meter

When it is started, the runtime meter begins to count starting at the last recorded value. If you want it to start at a different initial value, you must explicitly specify this value (SFC2 or SFC101 with MODE=4). If the CPU changes to the STOP mode, or you stop the runtime meter, the CPU records the current value of the runtime meter. When a warm restart or a cold restart of the CPU is executed, the runtime meter must be restarted (SFC3 or SFC101 with MODE=1).

Range of Values

- CPU with 16-bit runtime meters: 0 to 32 767 hours
- CPU with 32-bit runtime meters: 0 to (2E31) -1 hours = 2.147.483.647 hours

6.2 Handling Runtime meters with SFC101 "RTM"

Description

Call SFC101 "RTM" (runtime meter) to set, start, stop and read a 32-bit runtime meter of your CPU.

To fetch the values of all 32-bit runtime meters of your CPU, call SFC51 "RDSYSST" with SZL_ID=W#16#0132 and INDEX=W#16#000B (for runtime meters 0 ... 7) or INDEX=W#16#000C (for runtime meters 8 ... 15). (See also Data Record of the Partial List Extract with SSL ID W#16#0132 Index W#16#000B.

| Parameter | Declaration | Data type | Memory area | Description | |
|-----------|-------------|-----------|----------------------------|---|--|
| NR | INPUT | BYTE | I, Q, M, D, L, constant | Number of the runtime meter (possible values: 0 15) | |
| MODE | INPUT | ВУТЕ | I, Q, M, D, L, constant | Job ID: O: fetch (the status is then written to CQ and the current value to CV). After the runtime meter has reached (2E31) -1 hours, it stops at the highest value that can be displayed and outputs an "Overflow" error message. 1: start (at the last counter value) 2: stop 4: set (to the value specified in PV) and then start 6: set (to the value specified in PV) and then stop | |
| PV | INPUT | DINT | I, Q, M, D, L, constant | New value for the runtime meter | |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | The return value will contain an error code if an error occurs while the function is being processed. | |
| CQ | OUTPUT | BOOL | I, Q, M, D, L | Status of the runtime meter (1: running) | |
| CV | OUTPUT | DINT | I, Q, M, D, L | Current value of the runtime meter | |

Compatibility to programs developed for a CPU with 16-bit runtime meters

You can also operate your 32-bit runtime meters with the SFCs 2 "SET_RTM", 3 "CTRL_RTM" and 4 "READ_RTM". In this case however, the 32-bit runtime meters operate in the same way as 16-bit meters (Range of values: 0 to 32767 hours).

The partial list extract with SSL ID W#16#0132 and index W#16#0008 displays the 32-bit runtime meters 0 to 7 in 16-bit mode. This means that you can continue to use programs developed for a CPU with 16-bit runtime meters that use partial list extract with SSL ID W#16#0132 and index W#16#0008.

| Error code W#16#) | Explanation | |
|----------------------|--|--|
| 0000 | No error | |
| 8080 | Wrong runtime meter number | |
| 8081 | A negative value was passed to parameter PV. | |
| 8082 | Overflow of the runtime meter. | |
| 8091 | Illegal value in input parameter MODE. | |
| 8xvv | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | |

6.3 Setting the Runtime Meter with SFC2 "SET_RTM"

Description

With SFC2 "SET_RTM" (set runtime meter), you set a runtime meter of the CPU to a selected value. The number of runtime meters you can set depends on the particular CPU you are using.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| NR | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Input NR contains the number of the runtime meter you want to set (possible values: 0 to 7). |
| PV | INPUT | INT | I, Q, M, D, L, constant | Input PV contains the setting for the runtime meter (default). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains an error code. |

| Error Code (W#16#) Explanation | | |
|--------------------------------|--|--|
| 0000 | No error | |
| 8080 | Wrong number for the runtime meter | |
| 8081 | A negative value was transferred to the PV parameter. | |
| 8xyy | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | |

6.4 Starting and Stopping a Run-time Meter with SFC3 "CTRL_RTM"

Description

With SFC3 "CTRL_RTM" (control runtime meter), you can start or stop a runtime meter of the CPU.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| NR | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Input NR contains the number of the runtime meter you want to start or stop (possible values: 0 to 7). |
| S | INPUT | BOOL | I, Q, M, D, L, constant | Input S starts or stops the runtime meter. Set the signal state to "0" when you want to stop the counter. Set the signal state to "1" when you want to start the counter. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains an error code. |

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error | | |
| 8080 | Wrong number for the runtime meter | | |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | | |

6.5 Reading a Runtime Meter with SFC4 "READ_RTM"

Description

With SFC4 "READ_RTM" (read runtime meter), you read a runtime meter. SFC4 provides the current run time as output data and the status of the counter, for example, "stopped" or "counting."

If the runtime meter runs for longer than 32767 hours, it stops at the count 32767 and outputs the error message "overflow."

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| NR | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Input NR contains the number of the runtime meter you want to read (possible values: 0 to 7). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while processing the function, the return value contains an error code. |
| CQ | OUTPUT | BOOL | I, Q, M, D, L | Output CQ indicates whether the runtime meter is running or stopped. The signal state "0" shows that the runtime meter is stopped. Signal state "1" shows that the runtime meter is running. |
| CV | OUTPUT | INT | I, Q, M, D, L | Output CV indicates the current value of the runtime meter. |

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error | | |
| 8080 | Wrong number for the runtime meter | | |
| 8081 | Overflow of the runtime meter | | |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | | |

6.6 Reading the System Time with SFC64 "TIME_TCK"

Description

With SFC64 "TIME_TCK" (time tick), you can read the system time of the CPU. The system time is a "time counter" counting cyclically from 0 to a maximum of 2147483647 ms. In case of an overflow the system time is counted again starting with 0. The resolution and the accuracy of the system time are 1 ms for the S7-400 and CPU 318 and 10 ms for all other S7-300 CPUs. The system time is influenced only by the operating modes of the CPU.

Application

You can use the system time for example, to measure the duration of processes by comparing the results of two SFC64 calls.

System Time and Modes

| Mode | System Time |
|---|---|
| Startup | is constantly updated |
| RUN | |
| STOP | is stopped and retains the current value |
| Hot restart (not with S7-300 and S7-400 H) | continues with the value saved at the change to the STOP mode |
| Warm restart | is deleted and restarts with "0" |
| Cold restart | |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| RET_VAL | OUTPUT | TIME | | The RET_VAL parameter contains the read system time in the range from 0 to 2 ³¹ -1 ms. |

Error Information

SFC64 "TIME_TCK" does not provide any error information.

7 SFCs for Transferring Data Records

7.1 Writing and Reading Data Records

Principle

Some modules have a write-only system data area to which your program can transfer data records. This area contains data records with numbers from 0 to a maximum of 240. Not every module contains all of the data records (see following table).

Other modules have a read-only system data area in which your program can read data records. This area contains data records with numbers from 0 to a maximum of 240. Not every module contains all of the data records (see following table).

Note

There are modules that have both system data areas. These are physically separate areas and all they have in common is their logical structure.

Write-Only System Data Area

The following table shows the structure of the write-only system data area. This table also shows how long the data records can be and with which SFCs the data records can be written.

| Data Record Number | Contents | Size | Restriction | Can be Written with SFC |
|-----------------------|------------|--|----------------------------------|---|
| 0 | Parameters | With S7-300: from 2 to 14 bytes | Can only be written by an S7-400 | 56 "WR_DPARM" 57 "PARM_MOD" |
| 1 | Parameters | With S7-300: from 2 to 14 bytes Data records 0 and 1 together have a total of exactly 16 bytes. | - | 55 "WR_PARM" 56 "WR_DPARM" 57 "PARM_MOD" |
| 2 to 127 | User data | Each = 240 bytes | - | 55 "WR_PARM" 56 "WR_DPARM" 57 "PARM_MOD" 58 "WR_REC" |
| 128 to 240 | Parameters | Each = 240 bytes | - | 55 "WR_PARM" 56 "WR_DPARM" 57 "PARM_MOD" 58 "WR_REC" |

Read-only System Data Area

The following table shows the structure of the read-only system data area. This table also shows how long the data records can be and with which SFCs the data records can be read.

| Data Record Number | Contents | Size | Can be Read with SFC |
|-----------------------|--|---|--|
| 0 | Module-specific diagnostic data (set as standard for the whole system) | 4 bytes | 51 "RDSYSST" (SSL_ID 00B1H) 59 "RD_REC" |
| 1 | Channel-specific diagnostic data (including data record 0) | with S7-300: 16 byteswith S7-400: 4 to 220 Bytes | 51 "RDSYSST" (SSL_ID 00B2H and 00B3H) 59 "RD_REC" |
| 2 to 127 | User data | Each < 240 bytes | 59 "RD_REC" |
| 128 to 240 | Diagnostic data | Each < 240 bytes | 59 "RD_REC" |

System Resources

If you start several asynchronous data record transfers one after the other with only short intervals between them, the allocation of system resources by the operating system ensures that all the jobs are executed and that they do not interfere with each other.

If all the available system resources are being used, this is indicated in RET_VAL. You can remedy this temporary error situation by simply repeating the job.

The maximum number of "simultaneously" active SFC jobs depends on the CPU. Refer to /70/ and /101/ for more detailed information.

7.2 Reading Defined Parameters with SFC54 "RD_DPARM"

Description

With SFC54 "RD_DPARM" (read defined parameter), you read the data record with the number RECNUM of the addressed module from system data configured with STEP 7. The data record that is read is entered in the destination area opened by the parameter RECORD.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| IOID | INPUT | BYTE | I, Q, M, D, L, constant | ID of the address area: B#16#54 =Peripheral input (PI) B#16#55 =Peripheral output (PQ) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical base address of the module. With mixed modules, specify the lower of the two addresses. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number (permitted values: 0 to 240) |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Length of the data record read in bytes if the read data record fits in the destination area and no error occurred in the transfer. If an error occurs while the function is active, the return value contains an error code. |
| RECORD | OUTPUT | ANY | I, Q, M, D, L | Destination area for the read data record. Only the data type BYTE is permitted. |

Error Information

Assigning Parameters to a Module with SFC57 "PARM_MOD"

7.3 Reading Predefined Parameters with SFC102 "RD_DPARA"

Description

With SFC102 "RD_DPARA" you can read the data record with the number RECNUM of a selected module from system data configured with STEP 7. The read data record is entered into the target area opened with the parameter RECORD.

Operating principle

The SFC102 "RD_DPARA" operates asynchronously, that is, processing covers multiple SFC calls. Start the job by calling SFC102 with REQ = 1.

The job status is displayed via the output parameters RET_VAL and BUSY.

Refer also to Meaning of REQ, RET_VAL and BUSY with Asynchronously Operating SFCs .

| Parameters | Declaration | Data type | Memory area | Description |
|------------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: Read request |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Any address of the module. For an output address, the highest-value bit must be set. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number (permitted values: 0 to 240 |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. In addition: Length of the data record read in bytes if the read data record fits in the destination area and no error occurred in the transfer. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The job is not yet closed. |
| RECORD | OUTPUT | ANY | I, Q, M, D, L | Target area for the fetched data record. Only the data type BYTE is permitted. |

Error Information

See Configuring Modules with SFC57 "PARM_MOD"

7.4 Writing Dynamic Parameters with SFC55 "WR_PARM"

Description

With SFC55 "WR_PARM" (write parameter), you transfer the data record RECORD to the addressed module. Parameters transferred to the module do not overwrite parameters configured with STEP 7.

Requirements

The data record to be transferred must not be static.
 (Refer to /71/ and /101/ for more information on static data records.)

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Write request |
| IOID | INPUT | BYTE | I, Q, M, D, L, | ID of the address area: |
| | | | constant | B#16#54 =Peripheral input (PI) B#16#55 =Peripheral output (PQ) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical base address of the module. With mixed modules, specify the lower of the two addresses. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number |
| RECORD | INPUT | ANY | I, Q, M, D, L | Data record |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: Writing is not yet completed. |

Input Parameter RECORD

The data to be transferred are read from the parameter RECORD during the first SFC call. If the transfer of the data record takes longer than the duration of a call, the contents of the parameter RECORD are no longer relevant for the subsequent SFC calls (for the same job).

Error Information

Assigning Parameters to a Module with SFC57 "PARM_MOD"

Note (S7-400 only)

If the general error W#16#8544 occurs, this only indicates that access to at least one byte of the I/O memory area containing the data record was denied. The data transfer was continued.

7.5 Writing Default Parameters with SFC56 "WR_DPARM"

Description

With SFC56 "WR_DPARM" (write default parameter), you transfer the data record with the number RECNUM from STEP 7 configuration data to the addressed module. With this function, it is irrelevant whether the data record is static or dynamic.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Write request |
| IOID | INPUT | ВУТЕ | I, Q, M, D, L, constant | ID of the address area: B#16#54 = Peripheral Input (PI) B#16#55 = Peripheral Output (PO) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical base address of the module. With mixed modules, specify the lower of the two addresses. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: Writing is not yet completed. |

Error Information

Assigning Parameters to a Module with SFC57 "PARM_MOD"

7.6 Assigning Parameters to a Module with SFC57 "PARM MOD"

Description

With SFC57 "PARM_MOD" (assign parameters to a module) you transfer all the data records of a module that you configured with STEP 7 to the module. With this function, it is irrelevant whether the data records are static or dynamic.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Write request |
| IOID | INPUT | ВУТЕ | I, Q, M, D, L, constant | ID of the address area: B#16#54 = Peripheral input (PI) B#16#55 = Peripheral output (PQ) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical base address of the module. With mixed modules, specify the lower of the two addresses. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: Writing is not yet completed. |

Error Information

The "real" error information (error codes W#16#8xyz) can be divided into two classes:

- Temporary errors (error codes W#16#80A2 to 80A4, 80Cx):
 - With this type of error, it is possible that the error will be eliminated without you taking any action, in other words, it is advisable to call the SFC again (if necessary more than once).
 - An example of a temporary error is when required resources are currently being used (W#16#80C3).
- Permanent errors (error codes W#16#809x, 80A1, 80Bx, 80Dx):

This type of error will not be eliminated without you taking action. Retries to call SFC will only be successful after the error has been eliminated. An example of a permanent error is entering the wrong length in RECORD (W#16#80B1).

Note

If you transfer data records to a DPV1 Slave with SFCs 55, 56 or 57 and if this slave operates in DPV1 mode the DP master evaluates the error information it has received from this slave as follows:

If the error information lies within the range from W#16#8000 to W#16#80FF or W#16#F000 to W#16#FFFF the DP master passes the error information to the SFC. If it lies out of this range, the CPU passes the value W#16#80A2 to the SFC and suspends the slave.

Error information for SFC54 "RD_DPARM," SFC55 "WR_PARM," SFC56 "WR_DPARM," and SFC57 "PARM_MOD."

| Error Code (W#16#) | Explanation | Restriction |
|-----------------------|---|--|
| 7000 | First call with REQ=0: No data transfer active; BUSY has the value 0. | - |
| 7001 | First call with REQ=1: Data transfer started; BUSY has the value 1. | Distributed I/Os |
| 7002 | Interim call (REQ irrelevant): Data transfer active; BUSY has the value 1. | Distributed I/Os |
| 8090 | Specified logical base address invalid: There is no assignment in SDB1/SDB2x or there is no base address. | - |
| 8092 | The type specified in the ANY reference is not BYTE. | Only with S7-400 for SFC54 "RD_PARM" and SFC55 "WR_PARM" |
| 8093 | This SFC is not permitted for the module specified by LADDR and IOID (the following modules are permitted: S7-300 modules for an S7-300, S7-400 modules for an S7-400, S7-DP modules for an S7-300 and S7-400). | - |
| 80A1 | Negative acknowledgment when sending the data record to the module (the module was removed or became defective during transfer). | 1) |
| 80A2 | DP protocol error at layer 2, possibly hardware/interface fault in DP slave | Distributed I/Os 1) |
| 80A3 | DP protocol error with user interface/user. | Distributed I/Os 1) |
| 80A4 | Communication problem on communication bus. | Error occurs between the CPU and external DP interface module 1) |
| 80B0 | SFC for module type not possible, module does not recognize the data record. | 1) |
| 80B1 | The length of the transferred data record is incorrect. With SFC54 "RD_PARM": the length of the destination area opened by RECORD is too short. | - |
| 80B2 | The configured slot is not occupied. | 1) |
| 80B3 | Actual module type does not match the required module type in SDB1. | 1) |
| 80C1 | The data of the previous write job for the same data record on the module have not yet been processed by the module. | 1) |
| 80C2 | The module is currently processing the maximum possible number of jobs for a CPU. | 1) |

| Error Code (W#16#) | Explanation | Restriction |
|-----------------------|---|---------------------------|
| 80C3 | The required resources (memory, etc.) are currently occupied. | 1) |
| 80C4 | Internal temporary error. The job could not be processed. Repeat the job. If this error occurs frequently check your system for electrical disturbance sources. | 1) |
| 80C5 | Distributed I/Os not available. | Distributed I/Os 1) |
| 80C6 | Data record transfer was stopped due to a priority class abort (hot restart or background) | Distributed I/Os 1) |
| 80D0 | There is no entry for the module in the corresponding SDB. | - |
| 80D1 | The data record number is not configured in the corresponding SDB for the module (data record numbers = 241 are rejected by STEP 7). | - |
| 80D2 | The module cannot be assigned parameters according to its type identifier. | - |
| 80D3 | The SDB cannot be accessed since it does not exist. | - |
| 80D4 | SDB structure error: The SDB internal pointer points to a value outside the SDB. | only with S7-300 |
| 80D5 | The data record is static. | only with SFC55 "WR_PARM" |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | |

Does not occur in SFC54 "RD_DPARM"

7.7 Writing a Data Record with SFC58 "WR_REC"

Description

With SFC58 "WR_REC" (write record), you transfer the data record contained in RECORD to the addressed module.

You start the write job by assigning the value 1 to the input parameter REQ when SFC58 is called. If the write job could be executed immediately, the SFC returns the value 0 at the output parameter BUSY. If BUSY has the value 1, writing is not yet completed.

Note

If a DPV1 slave is configured using a GSD file (GSD as of Rev. 3) and the DP interface of the DP master is set to "S7 compatible", then data records must not be written to the I/O modules in the user program with SFC58. The reason is that in this case the DP master addresses the incorrect slot (configured slot +3).

Remedy: Set the interface for the DP master to "DPV1".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|--------------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Write request |
| IOID | INPUT | BYTE | I, Q, M, D, L, | ID of the address area: |
| | | | constant | B#16#54 = Peripheral input (PI) |
| | | | | B#16#55 = Peripheral output (PQ) |
| | | | | With mixed modules, specify the area ID of the lowest address. With the same addresses, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the module. With mixed modules, specify the lower of the two addresses. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number (permitted values: 2 to 240) |
| RECORD | INPUT | ANY | I, Q, M, D, L | Data record. Only the data type BYTE is permitted. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: Writing is not yet completed. |

Input Parameter RECORD

The data to be transferred are read from the parameter RECORD during the first SFC call. If the transfer of the data record takes longer than the duration of a call, the contents of the parameter RECORD are no longer relevant for the subsequent SFC calls (for the same job).

Error Information

Reading a Data Record with SFC59 "RD_REC"

Note

If the general error W#16#8544 occurs, this only indicates that access to at least one byte of the I/O memory area containing the data record was denied. The data transfer was continued.

7.8 Reading a Data Record with SFC59 "RD_REC"

Description

With SFC59 "RD_REC" (read record), you read the data record with the number RECNUM from the addressed module. You start the read job by calling SFC59 and assigning the value 1 to the input parameter REQ. If the read job could be executed immediately, the SFC returns the value 0 in the BUSY output parameter. If BUSY has the value 1, the read job is not yet completed (see Evaluating Errors with Output Parameter RET_VAL). The data record read is entered in the destination area indicated by the RECORD parameter providing the data transfer was free of errors.

Note

When you fetch a data record with a number > 1 from an FM or a CP you have purchased prior to February 1997 (below referred to as "old modules"), SFC59 responds differently than in new modules. This special situation is covered in the section "Using old S7-300 FMs and CPs with DR Numbers >1".

Note

If a DPV1 slave is configured using a GSD file (GSD as of Rev. 3) and the DP interface of the DP master is set to "S7 compatible", then data records must not be read from the I/O modules in the user program with SFC59. The reason is that in this case the DP master addresses the incorrect slot (configured slot +3).

Remedy: Set the interface for the DP master to "DPV1".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Read request |
| IOID | INPUT | ВУТЕ | I, Q, M, D, L, constant | ID of the address area: B#16#54 = Peripheral input (PI) B#16#55 = Peripheral output (PQ) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the module. With mixed modules, specify the lower of the two addresses. |
| RECNUM | INPUT | BYTE | I, Q, M, D, L, constant | Data record number (permitted values 0 to 240) |
| RET_VAL | ОИТРИТ | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. The length of the data record actually transferred in bytes (possible values: +1 to +240) is also entered if the destination area is larger than the transferred data record and if no error occurred in the transfer. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---|
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: Reading is not yet completed. |
| RECORD | ОИТРИТ | ANY | ,, , | Destination area for the data record read. With asynchronous execution of SFC59, make sure that the actual parameters of RECORD have the same length information for all calls. Only data type BYTE is permitted. |

Output Parameter RET_VAL

- If an error occurred while the function was being executed, the return value contains an error code.
- If no error occurred, RET_VAL contains the following:
 - 0: if the entire destination area was filled with data from the selected data record (the data record can also be incomplete).
 - The length of the data record actually transferred in bytes (possible values: +1 to + 240) if the destination area is larger than the transferred data record.

Note

If the general error W#16#8545 occurs, this only indicates that access to at least one byte of the I/O memory area containing the data record was blocked. The data record was read by the module correctly and written to the I/O memory area.

Setting RECORD

Note

If you want to ensure that the entire data record is always read, select a destination area with a length of 241 bytes. If the data transfer is error-free, RET_VAL contains the actual data record length.

Using Old S7-300 FMs and CPs with Data Record Numbers > 1

If you want to read out a data record with a number higher than 1 from an old S7-300 FM or old S7-300 CP using SFC59 "RD_REC," remember the following points:

- If the destination area is larger than the actual length of the required data record, no data are entered in RECORD.
 RET VAL has the value W#16#80B1.
- If the destination area is smaller than the actual length of the required data record, the CPU reads as many bytes beginning at the start of the record as are specified in the length information of RECORD and enters this number of bytes in RECORD.

RET_VAL has the value 0.

 If the length specified in RECORD is the same as the actual length of the required data record, the CPU reads the data record and enters it in RECORD. RET_VAL has the value 0.

Error Information

The "real" error information (error codes W#16#8xyz) in the following table can be divided into two classes:

- Temporary errors (error codes W#16#80A2 to 80A4, 80Cx):
 With this type of error, it is possible that the error will be eliminated without you taking any action, in other words, it is advisable to call the SFC again (if necessary, more than once).
 An example of a temporary error is when required resources are currently being used (W#16#80C3).
- Permanent errors (error codes W#16#809x, 80A1, 80Bx, 80Dx):
 This type of error will not be eliminated without you taking action. Calling the SFC again will only be successful after the error has been eliminated. An example of a permanent error is entering the wrong length in RECORD (W#16#80B1).

Note

If you transfer data records to a DPV1 slave with SFC58 "WR_REC" or if you fetch data records from a DPV1 slave with SFC59 "RD_REC" and if this DPV1 slave operates in DPV1 mode, the DP Master evaluates the error information it received from the Slave as follows:

If the error information lies within the range from W#16#8000 to W#16#80FF or W#16#F000 to W#16#FFFF the DP master passes the error information to the SFC. If it lies out of this range, the CPU passes the value W#16#80A2 to the SFC and suspends the slave.

For a description of the error information received from DPV1-Slaves, see Receiving an Interrupt from a DP-Slave with SFB54 "RALRM" STATUS[3].

Error information for SFC58 "WR_REC" and SFC59 "RD_REC."

| Error Code (W#16#) | Explanation | Restriction |
|-----------------------|--|---|
| 7000 | First call with REQ=0: No data transfer active; BUSY has the value 0. | - |
| 7001 | First call with REQ=1: No data transfer active; BUSY has the value 1. | Distributed I/Os |
| 7002 | Interim call (REQ irrelevant): Data transfer already active; BUSY has the value 1. | Distributed I/Os |
| 8090 | Specified logical base address invalid: There is no assignment in SDB1/SDB2x or there is no base address. | - |
| 8092 | The type specified in the ANY reference is not BYTE. | S7-400 only |
| 8093 | This SFC is not permitted for the module specified by LADDR and IOID (the following modules are permitted: S7-300 modules for an S7-300, S7-400 modules for an S7-400, S7-DP modules for an S7-300 and S7-400). | - |
| 80A0 | Negative acknowledgement when reading from the module the module was removed during the read job or is defective additionally with H-Systems: unilateral I/O of the standby CPU not available (for example, standby CPU in STOP) | SFC59 "RD_REC" only |
| 80A1 | Negative acknowledgement when sending the data record to the module the module was removed during transfer or is defective additionally with H-Systems: unilateral I/O of the standby CPU not available (for example, standby CPU in STOP) | SFC58 "WR_REC" only |
| 80A2 | DP protocol error at layer 2 | Distributed I/Os |
| 80A3 | DP protocol error with user interface/user | Distributed I/Os |
| 80A4 | Communication problem on the communication bus | The error occurs between the CPU and the external DP interface module. |
| 80B0 | SFC not possible for module type. The module does not recognize the data record. Data record number w 241 not permitted. With SFC58 (WR_REC), data records 0 and 1 are not permitted. | - |
| 80B1 | The length specified in the RECORD parameter is incorrect. | SFC58 "WR_REC": Length incorrect |
| | | SFC59 "RD_REC" (only when using old S7-300 FMs and S7-300 CPs): specified length > record length With SFC13 "DPNRM_DG": specified length > record length |

| Error Code (W#16#) | Explanation | Restriction | |
|-----------------------|--|---|--|
| 80B2 | The configured slot is not occupied. | - | |
| 80B3 | Actual module type does not match the required module type in SDB1 | - | |
| 80C0 | For SFC59 (RD_REC): The module has the data record, but there are still no data to be read. | Only for SFC59 "RD_REC" or SFC13 "DPNRM_DG" | |
| | For SFC13 (DPNRM_DG): There are no diagnostic data available. | | |
| 80C1 | The data of the previous write job for the same data record on the module have not yet been processed by the module. | - | |
| 80C2 | The module is currently processing the maximum possible number of jobs for a CPU. | - | |
| 80C3 | The required resources (memory, etc.) are currently occupied. | - | |
| 80C4 | Internal temporary error. The job could not be processed. | - | |
| | Repeat the job. If this error occurs frequently check your system for electrical disturbance sources. | | |
| 80C5 | Distributed I/Os not available. | Distributed I/Os | |
| 80C6 | Data record transfer was stopped due to a priority class abort (restart or background) Distributed I/Os | | |
| 8хуу | General error codes, see Evaluating Errors with the Output Parameter RET_VAL | | |

7.9 Further Error Information for SFCs 55 to 59

S7-400 only

With the S7-400, the SFCs 55 to 59 can also return the error information W#16#80Fx. In this case an error occurred that could not be localized. Please contact the maintenance department in this case.

8 DPV1 SFBs According to PNO AK 1131

8.1 Reading a Data Record from a DP Slave with SFB52 "RDREC"

Note

The SFB52 "RDREC" interface is identical to the FB "RDREC" defined in the standard "PROFIBUS Guideline PROFIBUS Communication and Proxy Function Blocks according to IEC 61131-3".

Description

With the SFB52 "RDREC" (read record) you read a data record with the number INDEX from a DP Slave component (module or modules) that has been addressed via ID.

Specify the maximum number of bytes you want to read in MLEN. The selected length of the target area RECORD should have at least the length of MLEN bytes.

TRUE on output parameter VALID verifies that the data record has been successfully transferred into the target area RECORD. In this case, the output parameter LEN contains the length of the fetched data in bytes.

The output parameter ERROR indicates whether a data record transmission error has occurred. In this case, the output parameter STATUS contains the error information.

Note

If a DPV1 slave is configured using a GSD file (GSD as of Rev. 3) and the DP interface of the DP master is set to "S7 compatible", then data records must not be read from I/O modules in the user program with SFC52. The reason is that in this case the DP master addresses the incorrect slot (configured slot +3).

Remedy: Set the interface for the DP master to "DPV1".

Operating principle

The SFC52 "RDREC" operates asynchronously, that is, processing covers multiple SFC calls. Start the job by calling SFC52 with REQ = 1.

The job status is displayed via the output parameter BUSY and bytes 2 and 3 of output parameter STATUS. Here, the STATUS bytes 2 and 3 correspond with the output parameter RET_VAL of the asynchronously operating SFCs (see also Meaning of REQ, RET_VAL and BUSY with Asynchronously Operating SFCs).

Data record transmission is completed when the output parameter BUSY = FALSE.

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|-------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Transfer data record |
| ID | INPUT | DWORD | I, Q, M, D, L, constant | Logical address of the DP Slave component (module or submodule) |
| | | | | For an output module, bit 15 must be set (e.g. for address 5: ID:=DW#16#8005). For a combination module, the smaller of the two addresses should be specified. |
| INDEX | INPUT | INT | I, Q, M, D, L, constant | Data record number. |
| MLEN | INPUT | INT | I, Q, M, D, L, constant | maximum length in bytes of the data record information to be fetched |
| VALID | OUTPUT | BOOL | I, Q, M, D, L | New data record was received and valid |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The read process is not yet terminated. |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR = 1: A read error has occurred. |
| STATUS | OUTPUT | DWORD | I, Q, M, D, L | Call ID (bytes 2 and 3) or error code |
| LEN | OUTPUT | INT | I, Q, M, D, L | Length of the fetched data record information |
| RECORD | IN_OUT | ANY | I, Q, M, D, L | Target area for the fetched data record. |

Error Information

See Receiving an Interrupt from a DP Slave with SFB54 "RALRM"

8.2 Writing a Data Record in a DP Slave with SFB53 "WRREC"

Note

The SFB52 "WRREC" interface is identical to the FB "WRREC" defined in the standard "PROFIBUS Guideline PROFIBUS Communication and Proxy Function Blocks according to IEC 61131-3"

Description

With the SFB52 "WRREC" (write record) you transfer a data record with the number INDEX to a DP Slave component (module) that has been addressed via ID

Specify the byte length of the data record to be transmitted. The selected length of the source area RECORD should, therefore, have at least the length of LEN bytes.

TRUE on output parameter DONE verifies that the data record has been successfully transferred to the DP Slave.

The output parameter ERROR indicates whether a data record transmission error has occurred. In this case, the output parameter STATUS contains the error information.

Note

If a DPV1 slave is configured using a GSD file (GSD as of Rev. 3) and the DP interface of the DP master is set to "S7 compatible", then data records must not be written to I/O modules in the user program with SFC53. The reason is that in this case the DP master addresses the incorrect slot (configured slot +3).

Remedy: Set the interface for the DP master to "DPV1".

Operating principle

The SFC53 "WRREC" operates asynchronously, that is, processing covers multiple SFC calls. Start the job by calling SFC53 with REQ = 1.

The job status is displayed via the output parameter BUSY and bytes 2 and 3 of output parameter STATUS. Here, the STATUS bytes 2 and 3 correspond with the output parameter RET_VAL of the asynchronously operating SFCs (see also Meaning of REQ, RET_VAL and BUSY with Asynchronously Operating SFCs).

Please note that you must assign the same value to the actual parameter of RECORD for all SFB53 calls that belong to one and the same job. The same applies to the LEN parameters.

Data record transmission is completed when the output parameter BUSY = FALSE.

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|-------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Transfer data record |
| ID | INPUT | DWORD | I, Q, M, D, L, constant | Logical address of the DP Slave component (module or submodule) |
| | | | | For an output module, bit 15 must be set (e.g. for address 5: ID:=DW#16#8005). |
| | | | | For a combination module, the smaller of the two addresses should be specified. |
| INDEX | INPUT | INT | I, Q, M, D, L, constant | Data record number. |
| LEN | INPUT | INT | I, Q, M, D, L, constant | maximum byte length of the data record to be transferred |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | Data record was transferred |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: The write process is not yet terminated. |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR = 1: A write error has occurred. |
| STATUS | OUTPUT | DWORD | I, Q, M, D, L | Call ID (Bytes 2 and 3) or error code |
| RECORD | IN_OUT | ANY | I, Q, M, D, L | Data record |

Error Information

See Receiving an Interrupt from a DP Slave with SFB54 "RALRM"

8.3 Receiving an Interrupt from a DP Slave with SFB54 "RALRM"

Note

The SFB52 "RALRM" interface is identical to the FB "RALRM" defined in the standard "PROFIBUS Guideline PROFIBUS Communication and Proxy Function Blocks according to IEC 61131-3"

Description

The SFB "RALRM" receives an interrupt with all corresponding information from a peripheral module (centralized structure) or from a DP Slave component. It supplies this information to its output parameters.

The information in the output parameters contains the start information of the called OB as well as information of the interrupt source.

Call the SFB54 only within the interrupt OB started by the CPU operating system as a result of the peripheral interrupt that is to be examined.

Note

If you call SFB54 "RALRM" in an OB for which the start event was not triggered by peripherals, the SFB supplies correspondingly reduced information on its outputs. Make sure to use different instance DBs when you call SFB54 "RALRM" in different OBs. If you want to evaluate data that are the result of an SFB54 call outside of the associated interrupt OB you should moreover use a separate instance DB per OB start event.

Call of the SFB54

You can call the SFB54 "RALRM" in three operating modes (MODE). They are explained in the table below.

| MODE | The SFB54 | | | | | |
|------|--|--|--|--|--|--|
| 0 | shows the component that triggered the interrupt in the output parameter ID and sets the output parameter NEW to TRUE. | | | | | |
| 1 | describes all output parameters, independent on the interrupt triggering component. | | | | | |
| 2 | checks whether the component specified in input parameter F_ID has triggered the nterrupt. | | | | | |
| | • If not, NEW = FALSE | | | | | |
| | If yes, NEW = TRUE, and all other outputs parameters are described | | | | | |

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|-------------------------|--|
| MODE | INPUT | INT | I, Q, M, D, L, constant | Operating mode |
| F_ID | INPUT | DWORD | I, Q, M, D, L, constant | Logical start address of the component (module) from which interrupts are to be received |
| MLEN | INPUT | INT | I, Q, M, D, L, constant | maximum length in bytes of the data interrupt information to be received |
| NEW | OUTPUT | BOOL | I, Q, M, D, L | A new interrupt was received. |
| STATUS | OUTPUT | DWORD | I, Q, M, D, L | Error code of the SFB or DP Master |
| ID | OUTPUT | DWORD | I, Q, M, D, L | Logical start address of the component (module) from which an interrupt was received. |
| | | | | Bit 15 contains the I/O ID: 0 for an input address; 1 for and output address |
| LEN | OUTPUT | INT | I, Q, M, D, L | Length of the received interrupt information |
| TINFO | IN_OUT | ANY | I, Q, M, D, L | (task information) |
| | | | | Target range for OB start and management information |
| AINFO | IN_OUT | ANY | I, Q, M, D, L | (interrupt information) |
| | | | | Target area for header information and additional interrupt information |
| | | | | For AINFO you should provide a length of at least MLEN bytes. |

Caution

If you select a target area TINFO or AINFO that is too short the SFB54 cannot enter the full information.

Data structure of the target area TINFO

| Byte | Meaning | | | | |
|----------|---|--|--|--|--|
| 0 to 19 | Start information of the OB in which SFB54 was currently called: | | | | |
| | Byte 0 to 11: structured like the parameter TOP_SI in SFC6 "RD_SINFO" | | | | |
| | Byte 12 to 19: date and time the OB was requested | | | | |
| 20 to 27 | Management information | | | | |

Structure of the Management Information

| Byte no. for TINFO | Data type | Meaning | | | | |
|--------------------------|--------------|--------------|--|------------------------|----------------|--|
| 20 | BYTE | central: | 0 | | | |
| | | distributed: | DP master sy | ystem ID (possit | ole values) | 1 to 255 |
| 21 | BYTE | central: | Module rack number (possible values: 0 to 31 | | | |
| | | distributed: | Number of th | e DP station (po | ossible valu | ues: 0 to 127 |
| 22 | BYTE | central: | 0 | | | |
| | | distributed: | • Bit 0 to 3 | Slave type | 0000: | DP |
| | | | | | 0001: | DPS7 |
| | | | | | 0010: | DPS7 V1 |
| | | | | | 0011: | DPV1 |
| | | | | | as of 0100: | reserved |
| | | | • Bit 4 to | Profile type | 0000: | DP |
| | | | 7: | | as of 0001: | reserved |
| | | | | | | |
| 23 | BYTE | central: | 0 | | | |
| | | distributed: | • Bit 0 to 3: | Interrupt info type | 0000: | Transparent (Interrupt originates from a configured distributed module) |
| | | | | | 0001: | Representative (Interrupt originating from a non-DPV1 Slave or a slot that is not configured) |
| | | | | | 0010: | Generated (interrupt generated in the CPU) |
| | | | | | as of 0011: | reserved |
| | | | • Bit 4 to | Structure | 0000: | Initial |
| | | | 7: | version | as of 0001: | reserved |
| | | | | | | |
| 24 | BYTE | central: | 0 | | | |
| | | distributed: | Flags of the | DP Master interf | face | |
| | | | • Bit 0 = 0: | Interrupt origin | ating from | an integrated DP interface |
| | | | • Bit 0 = 1: | Interrupt origin | ating from | an external DP interface |
| | | | • Bit 1 to 7: | reserved | | |
| | | | | | | |

| Byte no. for TINFO | Data type | Meaning | |
|--------------------------|--------------|--------------|---|
| 25 | BYTE | central: | 0 |
| | | distributed: | Flags of the DP Slave interface |
| | | | bit 0: EXT_DIAG_Bit of the diagnostic message frame, or 0 if this bit does not exist in the interrupt |
| | | | Bit 1 to reserved 7: |
| | | | |
| 26 to 27 | WORD | central: | 0 |
| | | distributed: | PROFIBUS ID number |

Data structure of the target area AINFO

| Byte | Meaning | Meaning | | | |
|----------|--------------------|--|--|--|--|
| 0 to 3 | Header information | | | | |
| 4 to 223 | Additional interru | Additional interrupt information: module specific data for the respective interrupt: | | | |
| | central: | ARRAY[0] to ARRAY[220] | | | |
| | distributed: | ARRAY[0] to ARRAY[59] | | | |

Structure of the Header Information

| Byte | Data type | Meaning | | | |
|------|-----------|---|---|--|--|
| 0 | BYTE | Length of the received interrupt information in bytes | | | |
| | | • local: | 1 to 224 | | |
| | | distributed | 4 to 63 | | |
| | | • | I | | |
| 1 | BYTE | local: | reserved | | |
| | | distributed: | ID for the ir | nterrupt type | |
| | | | 1: | Diagnostic interrupt | |
| | | | 2: | Hardware interrupt | |
| | | | 3: | Removal interrupt | |
| | | | 4: | Insertion interrupt | |
| | | | 5: | Status interrupt | |
| | | | 6: | Update Interrupt | |
| | | | 31: | failure of an expansion device, DP Master system or DP station | |
| | | | 32 to 126 | manufacturer specific interrupt | |
| | | | | | |
| 2 | BYTE | Slot number of | Slot number of the interrupt triggering component | | |
| | | | | | |
| 3 | BYTE | local: | reserved | | |

| Byte | Data type | Meaning | Meaning | | | |
|------|-----------|--------------|-----------------|---|--|--|
| | | distributed: | Identifier | | | |
| | | | Bits 0 and 1 | 0: no further information 1: upcoming event, disrupted slot 2: outgoing event, slot not disrupted anymore 3: outgoing event, slot still disrupted | | |
| | | | Bit 2: | Add_Ack | | |
| | | | Bits 3 to 7: | Sequence number | | |

Target Area TINFO and AINFO

Dependent on the respective OB in whichSFB54 is called, the target areas TINFO and AINFO are only partially written. Refer to the table below for information on which info is entered respectively.

| Interrupt type | ОВ | TINFO OB status information | TINFO management information | AINFO header information | AINFO additional information | • |
|---------------------------------------|---------------------|-----------------------------------|------------------------------------|--------------------------------|------------------------------|------------------------------|
| Hardware interrupt | 4x | Yes | Yes | Yes | central: | No |
| | | | | | distributed: | as delivered by the DP Slave |
| Status interrupt | 55 | Yes | Yes | Yes | Yes | |
| Update Interrupt | 56 | Yes | Yes | Yes | Yes | |
| manufacturer specific interrupt | 57 | Yes | Yes | Yes | Yes | |
| Peripheral redundancy error | 70 | Yes | Yes | No | No | |
| Diagnostic interrupt | 82 | Yes | Yes | Yes | central: | Data record 1 |
| | | | | | distributed: | as delivered by the DP Slave |
| Removal/ Insertion interrupt | 83 | Yes | Yes | Yes | central: | No |
| | | | | | distributed: | as delivered by the DP Slave |
| Module rack/ Station failure | 86 | Yes | Yes | No | No | |
| | all other OBs | Yes | No | No | No | |

Error Information

The output parameter STATUS contains information. It is interpreted as ARRAY[1...4] OF BYTE the error information has the following structure:

| Field element | Name: | Meaning |
|---------------|--------------|--|
| STATUS[1] | Function_Num | B#16#00, if no error Function ID from DPV1-PDU: In error case B#16#80 is OR linked. If no DPV1 protocol element is used: B#16#C0. |
| STATUS[2] | Error_Decode | Location of the error ID |
| STATUS[3] | Error_Code_1 | Error ID |
| STATUS[4] | Error_Code_2 | manufacturer specific error ID expansion |

STATUS[2] can have the following values:

| Error_Decode (B#16#) | Source | Meaning |
|-------------------------|------------|--|
| 00 to 7F | CPU | no error or no warning |
| 80 | DPV1 | Error according to IEC 61158-6 |
| 81 to 8F | CPU | B#16#8x shows an error in the nth call parameter of the SFB. |
| FE, FF | DP Profile | profile specific error |

STATUS[3] can have the following values:

| Error_Decode (B#16#) | Error_Code_1 (B#16#) | Explanation according to DVP1 | Meaning |
|-------------------------|-------------------------|-------------------------------|--|
| 00 | 00 | | no error, no warning |
| 70 | 00 | reserved, reject | initial call; no active data record transfer |
| | 01 | reserved, reject | initial call; data record transfer has started |
| | 02 | reserved, reject | intermediate call; data record transfer already active |
| 80 | 90 | reserved, pass | invalid logical start address |
| | 92 | reserved, pass | illegal type for ANY pointer |
| | 93 | reserved, pass | The DP component addressed via ID or F_ID is not configured. |
| | 95 | | Error in the H system when fetching additional interrupt information (when fetching additional interrupt information at the local or distributed I/O via an external DP interface, this error is output as "group error".) Note: When connecting or updating the additional interrupt information may not be available temporarily. |

| Error_Decode (B#16#) | Error_Code_1 (B#16#) | Explanation according to DVP1 | Meaning |
|-------------------------|-------------------------|-------------------------------|---|
| | 96 | | A master-reserve switchover has occurred in an H system, and the previous master CPU has gone into STOP mode. At that time, an OB was being processed. SFB54 cannot supply the OB start information, management information, header information or additional interrupt information. You can read out the OB start information with SFC6 "RD_SINFO". In addition, you can use SFC13 "DPNRM_DG" to synchronously read the current diagnostic frame of the affected DP slave for OBs 4x, 55, 56, 57, 82 and 83 (Address information from the OB start information). |
| | A0 | read error | Negative acknowledgement while reading the module. |
| | A1 | write error | negative acknowledgement while writing the module |
| | A2 | module failure | DP protocol error at layer 2 |
| | А3 | reserved, pass | DP protocol error with Direct-Data-Link-Mapper or User-Interface/User |
| | A4 | reserved, pass | Bus communication disrupted |
| | A5 | reserved, pass | _ |
| | A7 | reserved, pass | DP slave or modules is occupied (temporary error |
| | A8 | version conflict | DP slave or modules reports non-compatible versions |
| | A9 | feature not supported | Feature not supported by DP slave or module |
| | AA to AF | user specific | DP slave or module reports a manufacturer-specific error in its application. Please check the documentation from the manufacturer of the DP slave or module. |
| | В0 | invalid index | Data record not known in module Illegal data record number ≥256 |
| | B1 | write length error | Wrong length specified in parameter RECORD; with SFB54: length error in AINFO |
| | B2 | invalid slot | Configured slot not occupied. |
| | B3 | type conflict | Actual module type not equal to specified module type |
| | B4 | invalid area | DP slave or module reports access to an invalid area |
| | B5 | status conflict | DP slave or module not ready |
| | B6 | access denied | DP slave or module denies access |
| | B7 | invalid range | DP slave or module reports an invalid range for a parameter or value |
| | B8 | invalid parameter | DP slave or module reports an invalid parameter |
| | B9 | invalid type | DP slave or module reports an invalid type |
| | BA to BF | user specific | DP slave or module reports a manufacturer-specific error when accessing. Please check the documentation from the manufacturer of the DP slave or module. |
| | CO | read constrain conflict | The module has the data record, however, there are no read data yet. |

| Error_Decode (B#16#) | Error_Code_1 (B#16#) | Explanation according to DVP1 | Meaning |
|-------------------------|-------------------------|-------------------------------|--|
| C1 | | write constrain conflict | The data of the previous write request to the module for the same data record have not yet been processed by the module. |
| | C2 | resource busy | The module currently processes the maximum possible jobs for a CPU. |
| | C3 | resource unavailable | The required operating resources are currently occupied. |
| | C4 | | Internal temporary error. Job could not be carried out. Repeat the job. If this error occurs often, check your plant for sources of electrical interference. |
| | C5 | | DP slave or module not available. |
| | C6 | | Data record transfer was canceled due to priority class cancellation |
| | C7 | | Job canceled due to restart (warm restart) or cold restart of DP master |
| | C8 to CF | | DP slave or module reports a manufacturer-specific resource error. Please check the documentation from the manufacturer of the DP slave or module. |
| | Dx | user specific | DP Slave specific. Refer to the description of the DP Slave. |
| | | | |
| 81 | 00 to FF | | Error in the initial call parameter (with SFB54: MODE) |
| | 00 | | Illegal operating mode |
| 82 | 00 to FF | | Error in the second call parameter |
| : | : | | : |
| 88 | 00 to FF | | Error in the eighth call parameter (with SFB54: TINFO) |
| | 01 | | Wrong syntax ID |
| | 23 | | Quantity frame exceeded or target area too small |
| | 24 | | Wrong range ID |
| | 32 | | DB/DI no. out of user range |
| | ЗА | | DB/DI no. is NULL for area ID DB/DI or specified DB/DI does not exist |
| | | | |
| 89 | 00 to FF | | Error in the ninth call parameter (with SFB54: AINFO) |
| | 01 | | Wrong syntax ID |
| | 23 | | Quantity frame exceeded or target area too small |
| | 24 | | Wrong range ID |
| | 32 | | DB/DI no. out of user range |
| | ЗА | | DB/DI no. is NULL for area ID DB/DI or specified DB/DI does not exist |
| | | | |
| 8A | 00 to FF | | Error in the 10th call parameter |
| : | : | | <u> </u> : |

| Error_Decode (B#16#) | | Explanation according to DVP1 | Meaning |
|-------------------------|----------|-------------------------------|----------------------------------|
| 8F | 00 to FF | | Error in the 15th call parameter |
| | | | |
| FE, FF | 00 to FF | | Profile-specific error |

With DPV1 errors, the DP Master passes on STATUS[4] to the CPU and to the SFB. Without DPV1 error, this value is set to 0, with the following exceptions for the SFB52:

- STATUS[4] contains the target area length from RECORD, if MLEN > the target area length from RECORD
- STATUS[4]=MLEN, if the actual data record length < MLEN < the target area length from RECORD

8.4 Sending an Interrupt to the DP Master with SFB75 "SALRM"

Note

The SFB75 "SALRM" interface is identical to the FB "SALRM" defined in the standard "PROFIBUS Guideline PROFIBUS Communication and Proxy Function Blocks according to IEC 61131-3"

Description

SFB75 "SALRM" sends an interrupt for a slot from the user program of an intelligent slave to the associated DP master, which accesses it in the transitional area (virtual slot). This starts the associated OB at the DP master.

You can send additional interrupt-specific information along with the interrupt. At the DP master, you can use SFB54 "RALRM" to read all the additional information.

SFB75 can only be used in S7-compatible mode.

- DP: The master uses a GSD file to integrate the I-slave.
- S7-compatible: The I-slave is linked to a master in STEP 7 via HW Config.

Operating principle

SFB75 "SALRM" is an is an asynchronous SFB, which means that its processing extends over several SFB calls. Call SFB75 with REQ = 1 to start the transfer of the interrupt.

The send procedure remains active until interrupt processing is either acknowledged or canceled by the DP master.

Output parameter BUSY and bytes 2 and 3 of the output parameter STATUS indicate the job status, whereby STATUS bytes 2 and 3 correspond to the RET_VAL output parameter of the asynchronously operating SFCs (see also Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs

The transfer of the interrupt is concluded when the output parameter BUSY = FALSE.

Identifying the job

When you initiate the transfer of an interrupt to the DP masters with SFB75 and then call this SFB once again before the current job has been completed, the further response of this SFB will depend on whether or not the new call is identical to the previous one.

If the parameters ID and TYPE match a still unfinished job, the new call of the SFB call will be treated in sequential order.

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|-------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ = 1: Transfer the interrupt |
| ID | INPUT | DWORD | I, Q, M, D, L, constant | Any logical address of the transition area to the DP master (virtual slots), as viewed from the DP slave, except the diagnostic address of the station and the logical address of slot 2. The relevant information is found in the low word. Enter zero in the high word. Bit 15 contains the I/O ID: 0 = input address, 1 = output address. |
| ATYPE | INPUT | INT | I, Q, M, D, L, constant | Interrupt type ID for the interrupt type. Possible values: 1: Diagnostic interrupt |
| | | | | 2: Hardware interrupt |
| ASPEC | INPUT | INT | I, Q, M, D, L, constant | |
| 7.0. 20 | | | 1, Q, W, D, E, CONSTANT | 0: No further information |
| | | | | 1: Incoming event, faulty slot |
| | | | | 2: Outgoing event, slot no longer faulty |
| | | | | 3: Outgoing event, slot still faulty |
| LEN | INPUT | INT | I, Q, M, D, L, constant | Length (in bytes) of additional interrupt information to be sent Highest value: 16 |
| DONE | OUTPUT | BOOL | I, Q, M, D, L, | DONE=1: Interrupt was transmitted |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L, | BUSY = 1: Interrupt transmission is still busy |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L, | ERROR = 1: An error has occurred. |
| STATUS | OUTPUT | DWORD | I, Q, M, D, L, | Error information |
| AINFO | IN_OUT | ANY | I, Q, M, D, L, | Interrupt info Source area for additional interrupt information |

ATYPE parameter

The following table shows all permissible values for ATYPE, which OB is started in the associated master, and in which DP mode the given interrupt type is permitted.

| | Meaning in DPV1 standard | Associated OB in the S7 DP master | DP mode | |
|---|--------------------------|---------------------------------------|---------|---------------|
| | | | DP | S7-compatible |
| 1 | Diagnostic interrupt | Diagnostic interrupt OB (OB82) | _ | Yes |
| 2 | Hardware interrupt | Hardware interrupt OBs (OBs 40 to 47) | _ | Yes |

Note

In addition to the information given in the table above, the extent to which interrupt types can be used can also be restricted by the DP master.

Dependency of the interrupt type on the operating mode of the S7 master

For a slave in S7-compatible mode (operated on an S7 master), hardware and diagnostic interrupts can only be sent when the associated DP master is in RUN mode (DP: Operate). If the DP master is in STOP mode (DP: Clear), the interrupt will be withheld, and SFB75 will return the error information W#16#80C8. In this case, the user is responsible for sending the interrupt at a later time.

ASPEC parameters

According to the applicable standard, this parameter shows the diagnostic status of the virtual slot. For this reason, you may assign a value other than zero to ASPEC only when sending a diagnostic interrupt.

Since the S7 additional interrupt information for a diagnostic interrupt (data record 0) contains incoming/outgoing information (see Diagnostic Data Byte 0 Bit 0), you must describe bit 0 (module fault) in byte 0 of the additional interrupt information as follows:

| ASPEC | "Module fault" bit in AINFO |
|-------|-----------------------------|
| 0 | 0 |
| 1 | 1 |
| 2 | 0 |
| 3 | 1 |

LEN parameters

The LEN parameter specifies the length in bytes of the additional interrupt information to be sent. The maximum permitted range of values is 0 to 16.

For all possible interrupt types, the following table shows the values LEN can have for the individual modes of an intelligent slave.

| Interrupt type | DP | S7-compatible |
|----------------------|----|---------------|
| Diagnostic interrupt | _ | 4 to 16 |
| Hardware interrupt | _ | 4 |

The following table shows the response of SFB75 when you assign LEN a value other than the length of AINFO in BYTE.

| Value of LEN | SFB75 response |
|---|--|
| <= length specified for AINFO | SFB75 sends an interrupt to the DP master. The amount of bytes of additional interrupt information transmitted is as specified in LEN. |
| Outside the permitted range of values (< 0 or > 16) | SFB75 does not send an interrupt. Error information: W#16#80B1, STATUS[4]=B#16#FF |
| > length specified for AINFO | SFB75 sends an interrupt to the DP master. The amount of bytes of additional interrupt information transmitted is as specified in the length information from AINFO. Error information: W#16#00B1, STATUS[4]=Length information from AINFO |

AINFO parameters

AINFO is the source area for additional interrupt information. As far as the intelligent slave is concerned, you can fill this area with any values that you wish. However, if you are using a DP master of the S7 family, the additional information sent along with the interrupt must conform to S7 conventions.

If you send a **diagnostic interrupt** (ATYPE=1), then you are responsible for entering appropriate, relevant values in data record 0, and if necessary, also in data record 1.

The following table shows you a proposed set of S7-compatible entries. In this case, the "module fault" bit (see above) was already set. Up to actually naming the bit, this suggestion corresponds to the default assignment (the one existing after a POWER UP, after a STOP-RUN transition at the intelligent slave or a station return).

| Data record no | Assignment | |
|----------------|--|--|
| 0 | B#16#01, 0B, 00, 00 | |
| 1 | For S7-compatible mode: data record 0 + 12 bytes with zero | |

(See also Overview of the Structure of Diagnostic Data)

Effect of the SFB75 call on the module status information and the group error LED (SF)

As for any CPU, the slot properties for an intelligent slave are stored in the module status information (see SSL-ID W#16#xy91 - Module Status Information)

When you use SFB75 to send a diagnostic interrupt, the operating system at the intelligent slave influences the slave-local module status information and the SF LED based on bit 0 in byte 0 in AINFO (this bit is added to the status information as "module fault"). However, there is no diagnostic buffer entry made at the I slave, and no diagnostic interrupt OB is started.

Consistency of module status information between DP master and I slave

The following section presents different scenarios and discusses their effects on module status information:

- Station return (results in start of OB86 at DP master and at I slave)
 This has an effect on the module status information at the I slave and at the S7 master ("Module fault" is reset.). If, after a station return, there are faults at the I slave from the point of view of the user, these must be reported to the DP master by means of an SFB75 call.
- STOP-RUN operating mode transition at the DP master (results in start of OB82 at I slave)

The module status information at the I slave remains unchanged. The DP master resets the "module fault" bit in the relevant module status information.

To ensure consistency of the module status information between the DP master and the I slave in S7-compatible mode, you must react at the I slave as follows:

- For each error-free virtual slot, use SFB75 to send an outgoing diagnostic interrupt to the DP master.
- For each faulty virtual slot, use SFB75 to send an incoming diagnostic interrupt to the DP master.
- STOP-RUN operating mode transition at the I slave (results in start of OB 82 at DP master)

The module status information at the DP master remains unchanged; the information at the I slave is reset ("Module fault" is reset.).

To ensure consistency of the module status information between the DP master and the I slave in S7-compatible mode, you must react at the I slave as follows:

- For each error-free virtual slot, use SFB75 to send an outgoing diagnostic interrupt to the DP master.
- For each faulty virtual slot, use SFB75 to send an incoming diagnostic interrupt to the DP master.

Note

Since SFB75 functions asynchronously, the SFB75 calls cannot be ended in the startup OBs. In other words, they must be run in the cyclical program until they are finished.

Note

All the above-mentioned differences between the module status information at the master and the I slave can only occur at those slots that receive diagnostic interrupts by means of SFB75. This means that the remedies discussed above only apply to such slots.

Error information

The STATUS output parameter contains error information. If it is interpreted as ARRAY[1 ... 4] OF BYTE, this error information will be structured as follows:

| Field element | Meaning |
|-------------------------|---|
| STATUS[1] | B#16#00: No error |
| | B#16#C0: Error detected by I slave |
| STATUS[2], STATUS[3] | Corresponds to the RET_VAL output parameter for SFCs |
| STATUS[4] | B#16#00, with the exception of some length conflicts between LEN and AINFO. These exceptions are shown in the next table. |

The following table indicates all specific error information for SFB 75.

| ERROR | STATUS[2,3] (W#16#) | Explanation |
|-------|------------------------|--|
| 0 | 0000 | The job was completed with no errors. If LEN < length AINFO, only the LEN bytes in the additional interrupt information were transmitted. |
| 0 | 00B1 | LEN > length of AINFO. The job was completed. The additional interrupt information in AINFO was transmitted. STATUS[4] receives the length of AINFO. |
| 0 | 7000 | Initial call with REQ=0 (empty cycle). No interrupt was sent. BUSY has the value 0. |
| 0 | 7001 | Initial call with REQ=1. The job was started. BUSY has the value 1. |
| 0 | 7002 | Intermediate call (REQ irrelevant). The interrupt sent was not yet acknowledged by the DP master. BUSY has the value 1. |
| 1 | 8090 | The address specified in the ID is outside the permitted address range or was not configured. |
| 1 | 8091 | You have disabled the interrupt in the configuration. |
| | | The interrupt is not permitted for this type of slave. |
| 1 | 8092 | Invalid data type in AINFO (BYTE and BLOCK-DB are the valid types) |
| 1 | 8093 | ID belongs to a virtual slot. No interrupt can be requested from it. |
| 1 | 80B0 | ASPEC |
| | | Does not match bit 0 in byte 0 of AINFO |
| | | Must have a value of 0 for the interrupt type used |
| | | Is outside the permissible range of values |
| 1 | 80B1 | LEN is outside the permissible range of values. STATUS[4] receives B#16#FF. |
| 1 | 80B5 | Call of SFB75 at DP master is not permitted. |

| | STATUS[2,3] (W#16#) | Explanation |
|---|------------------------|--|
| | 80C3 | The required resources (memory, etc.) are occupied at this time. |
| 1 | 80C5 | Distributed I/O device is not available at this time (i.e. station failure) |
| 1 | 80C8 | The function is not permitted in the current DP master operating mode (the DP master is an S7 master and is in STOP mode). |

9 SFCs for Handling Time-of-Day Interrupts

9.1 Handling Time-of-Day Interrupts

Definition

A time-of-day interrupt results in one of the time-of-day interrupt OBs (OB10 to OB17) being called.

Conditions for the Call

Before a time-of-day interrupt OB can be called by the operating system, the following conditions must be met:

- The time-of-day interrupt OB must have parameters assigned to it (start date and time, execution) using either
 - STEP 7 or
 - SFC28 "SET_TINT" in the user program.
- The time-of-day interrupt OB must be activated using
 - STEP 7 or
 - SFC30 "ACT_TINT" in the user program.
- The time-of-day interrupt OB must not be deselected with STEP 7.
- The time-of-day interrupt OB must exist in the CPU.
- If you set the interrupt with SFC30 "ACT_TINT" and if you have specified the
 execution of the OB as once only, the start date and time must not yet have
 passed. If you have selected periodic execution, the time-of-day interrupt OB
 will be called when the next period is completed (start time + multiple of the
 specified period).

Hint

You can assign parameters to the time-of-day interrupt using STEP 7 and then activate the interrupt in your user program (SFC30 "ACT_TINT").

Purpose of SFC28 to SFC31

The system functions SFC28 to SFC31 described in the following sections are used as follows:

- To set time-of-day interrupts (SFC28 "SET_TINT")
- To cancel time-of-day interrupts (SFC29 "CAN_TINT")
- To activate time-of-day interrupts (SFC30 "ACT_TINT")
- To guery time-of-day interrupts (SFC31 "QRY TINT")

9.2 Characteristics of SFCs 28 to 31

What Happens If...

The following table lists a number of different situations and explains the effect they have on a time-of-day interrupt.

| If | Then | | |
|--|--|--|--|
| A time-of-day interrupt is set (by calling SFC28; SET_TINT) | The current time-of-day interrupt is canceled. | | |
| The time-of-day interrupt is canceled (by calling SFC29; CAN_TINT) | The start date and time are cleared. The time-of-day interrupt must then be set again before it can be activated. | | |
| The time-of-day interrupt OB does not exist when it is called. | The priority class error is generated automatically, which means that the operating system calls OB85. | | |
| | If OB85 does not exist, the CPU changes to STOP. | | |
| The real-time clock is synchronized or the | | | |
| clock adjusted forward | If the start date/time is skipped because the clock is moved forward: | | |
| | The operating system calls OB80 ¹⁾ . | | |
| | Following OB80, every skipped time-of-day interrupt OB is called (once, regardless of the number of periods that were skipped) provided that it was not manipulated in OB80². | | |
| | If OB80 does not exist, the CPU changes to STOP. | | |
| clock adjusted back | If the time-of-day interrupt OBs had already been called during the time by which the clock has been moved back, they are not called again the second time around. | | |

- 1) OB80 contains encoded start event information, indicating which time-of-day interrupt OBs could not be called due to moving the clock forward. The time in the start event information corresponds to the time adjusted forward.
- 2) The time in the start event information of the time-of-day interrupt activated later after being skipped corresponds to the start time of the first skipped time-of-day interrupt.

Warm Restart or Cold Restart

During a warm restart or a cold restart, all the time-of-day interrupt settings made in the user program by SFCs are cleared.

The parameters set using STEP 7 are then effective.

Executing the Time-of-Day Interrupt OBs

The following table shows the different effects of the "execution" parameter. You set this parameter with STEP 7 or with SFC28 "SET_TINT" (input parameter PERIOD).

| Execution of the Time-of-Day Interrupt OBs | Reaction | | |
|---|--|--|--|
| None (can only be set with STEP 7) | The time-of-day interrupt OB is not executed even when it exists in the CPU. Parameters can be re-assigned in the user program using SFC28 "SET_TINT" (set time-of-day interrupt). | | |
| Once | The time-of-day interrupt is canceled after the time-of-day interrupt OB has been called. It can then be set and activated again. | | |
| Periodic (every minute, hour, day, week, month, year) | If the start date and time have already passed when the interrupt is activated, the time-of-day interrupt OB interrupts the cyclic program at the next possible point "start date/time + multiple of the selected period." | | |
| | In extremely rare situations, processing of the time-of-day interrupt OB may not yet be completed when it is called again. | | |
| | Result: | | |
| | Time error, (the operating system calls OB80; if OB80 does not exist, the CPU changes to STOP). | | |
| | The time-of-day interrupt OB is executed later. | | |

9.3 Setting a Time-of-Day Interrupt with SFC28 "SET_TINT"

Description

With SFC28 "SET_TINT" (set time-of-day interrupt), you set the start date and time of time-of-day interrupt organization blocks. The seconds and milliseconds of the specified start time are ignored and set to 0.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| OB_NR | INPUT | INT | I, Q, M, D, L, constant | Number of the OB started at the time SDT + multiple of PERIOD (OB10 to OB17). |
| SDT | INPUT | DT | D, L, constant | Start date and time: The seconds and milliseconds of the specified start time are ignored and set to 0. If you want to set a monthly start of a time-of-day interrupt OB, you can only use the days 1, 2, 28 as a start date. |
| PERIOD | INPUT | WORD | I, Q, M, D, L, constant | Periods from start point SDT onwards: W#16#0000 = once W#16#0201 = every minute W#16#0401 = hourly W#16#1001 = daily W#16#1202 = weekly W#16#1401 = monthly W#16#1801 = yearly |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | W#16#2001 = at month's end If an error occurs while the function is active, the actual parameter of RET_VAL contains an error code. |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred |
| 8090 | Incorrect parameter OB_NR |
| 8091 | Incorrect parameter SDT |
| 8092 | Incorrect parameter PERIOD |
| 80A1 | The set start time is in the past. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

9.4 Canceling a Time-of-Day Interrupt with SFC29 "CAN_TINT"

Description

With SFC29 "CAN_TINT" (cancel time-of-day interrupt), you cancel an activated time-of-day organization block

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| OB_NR | INPUT | INT | I, Q, M, D, L, constant | Number of the OB, in which the start date and time will be canceled (OB10 to OB17). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the actual parameter of RET_VAL contains an error code. |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred. |
| 8090 | Incorrect parameter OB_NR |
| 80A0 | No start date/time specified for the time-of-day interrupt OB |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

9.5 Activating a Time-of-Day Interrupt with SFC30 "ACT_TINT"

Description

With SFC30 "ACT_TINT" (activate time-of-day interrupt), you can activate a time-of-day interrupt organization block.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|--|
| OB_NR | INPUT | | | Number of the OB to be activated (OB10 to OB17). |
| RET_VAL | OUTPUT | INT | , , , , | If an error occurs while the function is active, the actual parameter of RET_VAL contains an error code. |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred. |
| 8090 | Incorrect parameter OB_NR. |
| 80A0 | Start date/time-of day not set for the respective time-of-day interrupt OB. |
| 80A1 | The activated time is in the past. This error only occurs if execution = once is selected. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

9.6 Querying a Time-of-Day Interrupt with SFC31 "QRY_TINT"

Description

Using the system function SFC31 "QRY_TINT" (query time-of-day interrupt), you can display the status of a time-of-day interrupt organization block at the output parameter STATUS.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| OB_NR | INPUT | INT | , , , , , | Number of the OB, whose status will be queried (OB10 to OB17). |
| RET_VAL | OUTPUT | INT | , , , , | If an error occurs while the function is active, the actual parameter of RET_VAL contains an error code. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | Status of the time-of-day interrupt; see following table. |

Output Parameter STATUS

| Bit | Value | Meaning | |
|-----|-------|---|--|
| 0 | 0 | Time-of-day interrupt is enabled by operating system. | |
| 1 | 0 | New time-of-day interrupts are accepted. | |
| 2 | 0 | Time-of-day interrupt is not activated or has elapsed. | |
| 3 | - | _ | |
| 4 | 0 | Time-of-day interrupt OB is not loaded. | |
| 5 | 0 | The execution of the time-of-day interrupt OB is not disabled by an active test function. | |
| 6 | 0 | Base for the time-of-day interrupt is the basic time | |
| | 1 | Base for the time-of-day interrupt is the local time | |

| Error Code (W#16#) | Explanation | |
|--------------------|--|--|
| 0000 | No error occurred. | |
| 8090 | Incorrect parameter OB_NR | |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

10 SFCs for Handling Time-Delay Interrupts

10.1 Handling Time-Delay Interrupts

Definition

After you have called SFC32 "SRT_DINT," the operating system generates an interrupt after the specified delay time has elapsed, in other words, the selected time-delay interrupt OB is called. This interrupt is known as a time-delay interrupt.

Conditions for the Call

Before a time-delay interrupt OB can be called by the operating system, the following conditions must be met:

- The time-delay interrupt OB must be started by SFC32 "SRT_DINT."
- The time-delay interrupt OB must not be deselected with STEP 7.
- The time-delay interrupt OB must exist in the CPU.

Purpose of SFC32 to SFC34

The system functions SFC32 to SFC34 described in the following sections are used as follows:

- To start time-delay interrupts (SFC32 "SRT_DINT")
- To cancel time-delay interrupts (SFC33 "CAN_DINT")
- To query time-delay interrupts (SFC34 "QRY_DINT").

What Happens if...

The following table lists a number of different situations and explains the effect they have on a time-delay interrupt.

| If | and | Then |
|--|--|--|
| A time-delay interrupt is started (by calling SFC32 "SRT_DINT"). | The time-delay interrupt has already started. | The delay time is overwritten; the time-delay interrupt is started again. |
| | The time-delay interrupt OB does not exist at the time of the call. | The operating system generates a priority class error (calls OB85). If OB85 does not exist, the CPU changes to STOP. |
| | The interrupt is started in a startup OB and the delay time elapses before the CPU changes to RUN. | The call of the time-delay interrupt OB is delayed until the CPU is in the RUN mode. |
| The delay time has elapsed. | A previously started time-delay interrupt OB is still being executed. | The operating system generates a time error (calls OB80). If OB80 does not exist, the CPU changes to STOP. |

Warm Restart and Cold Restart

During a warm or cold restart, all the time-delay interrupt settings made in the user program by SFCs are cleared.

Starting in a Startup OB

A time-delay interrupt can be started in a startup OB. To call the time-delay interrupt OB, the following two conditions must be met:

- The delay time must have elapsed.
- The CPU must be in the RUN mode.

If the delay time has elapsed and the CPU is not yet in the RUN mode, the timedelay interrupt OB call is delayed until the CPU is in the RUN mode. The timedelay interrupt OB is then called before the first instruction in OB1 is executed.

10.2 Starting a Time-Delay Interrupt with SFC32 "SRT_DINT"

Description

With SFC32 "SRT_DINT" (start time-delay interrupt), you start a time-delay interrupt that calls a time-delay interrupt organization block once the delay time has elapsed (parameter DTIME).

With the SIGN parameter, you can enter an identifier that identifies the start of the time-delay interrupt. The values of DTIME and SIGN appear again in the start event information of the specified OB when it is executed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| OB_NR | INPUT | INT | I, Q, M, D, L, constant | Number of the OB, to be started after a time delay (OB20 to OB23). |
| DTIME | INPUT | TIME | I, Q, M, D, L, | Time delay value (1 to 60000 ms) |
| | | | constant | You can realize longer times, for example, by using a counter in a time-delay interrupt OB. |
| SIGN | INPUT | WORD | I, Q, M, D, L, constant | Identifier which appears in the start event information of the OB when the time-delay interrupt OB is called. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the system function is active, the actual parameter of RET_VAL contains an error code. |

Accuracy

The time between calling SFC32 "SRT_DINT" and the start of the time-delay interrupt OB is a maximum of **one millisecond** less than the selected time providing that no interrupt event delays the call.

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred. |
| 8090 | Incorrect parameter OB_NR |
| 8091 | Incorrect parameter DTIME |
| | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

10.3 Querying a Time-Delay Interrupt with SFC34 "QRY_DINT"

Description

With SFC34 "QRY_DINT" (query time-delay interrupt), you can query the status of a time-delay interrupt OB. Time-delay interrupts are managed by organization blocks OB20 to OB23.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| OB_NR | INPUT | INT | I, Q, M, D, L, constant | Number of the OB, whose STATUS will be queried (OB20 to OB23). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being processed, the actual parameter of RET_VAL contains an error code. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | Status of the time-delay interrupt, see following table. |

Output Parameter STATUS

| Bit | Value | Meaning | |
|-----|-------|--|--|
| 0 | 0 | Time-delay interrupt is enabled by the operating system. | |
| 1 | 0 | New time-delay interrupts are not rejected. | |
| 2 | 0 | Time-delay interrupt is not activated or has elapsed. | |
| 3 | - | - | |
| 4 | 0 | Time-delay interrupt-OB is not loaded. | |
| 5 | 0 | The execution of the time-delay interrupt OB is not disabled by an active test function. | |

| Error Code (W#16#) | Explanation | |
|--------------------|--|--|
| 0000 | No error occurred | |
| 8090 | Incorrect parameter OB_NR | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

10.4 Canceling a Time-Delay Interrupt with SFC33 "CAN_DINT"

Description

With SFC33 "CAN_DINT" (cancel time-delay interrupt), you cancel a time-delay interrupt that has already started (see Section Starting a Time-Delay Interrupt with SFC32 "SRT_DINT"). The time-delay interrupt OB is then not called.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|--|
| OB_NR | INPUT | INT | | Number of the OB to be canceled (OB20 to OB23). |
| RET_VAL | OUTPUT | INT | ,, , , | If an error occurs while the function is active, the actual parameter of RET_VAL contains an error code. |

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error has occurred. | | |
| 8090 | Incorrect parameter OB_NR | | |
| 80A0 | Time-delay interrupt has not started. | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

11 SFCs for Handling Synchronous Errors

11.1 Masking Synchronous Errors

Introduction

Synchronous errors are programming and access errors. Such errors occur as a result of programming with incorrect address areas, numbers, or incorrect addresses. **Masking** these synchronous errors means the following:

- Masked synchronous errors do not trigger an error OB call and do not lead to a programmed alternative reaction.
- The CPU "records" the masked errors that have occurred in an error register.

Masking is carried out by calling the SFC36 "MSK_FLT".

Unmasking errors means canceling a previously set mask and clearing the corresponding bit in the event status register of the current priority class. Masking is canceled as follows:

- By calling SFC37 "DMSK_FLT"
- When the current priority class has been completed.

If an error occurs after it has been unmasked, the operating system starts the corresponding error OB. You can program OB121 for a reaction to programming errors and OB122 for a reaction to access errors.

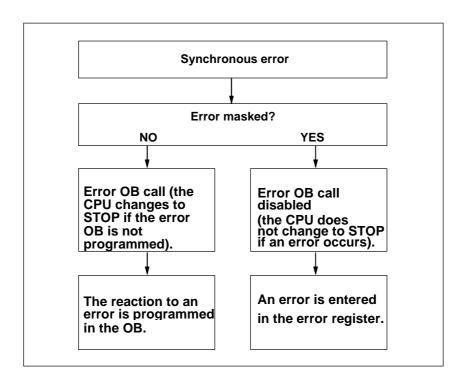
You can use SFC38 "READ_ERR" to read out the masked errors that have occurred.

Note: With the S7-300 (except CPU 318), regardless of whether an error is masked or unmasked, the error is entered in the diagnostic buffer and the group error LED of the CPU is lit.

Handling Errors in General

If programming and access errors occur in a user program, you can react to them in different ways:

- You can program an error OB that is called by the operating system when the corresponding error occurs.
- You can disable the error OB call individually for each priority class. In this
 case, the CPU does not change to STOP when an error of this type occurs in
 the particular priority class. The CPU enters the error in an error register. From
 this entry, however, you cannot recognize when or how often the error
 occurred.



Filters

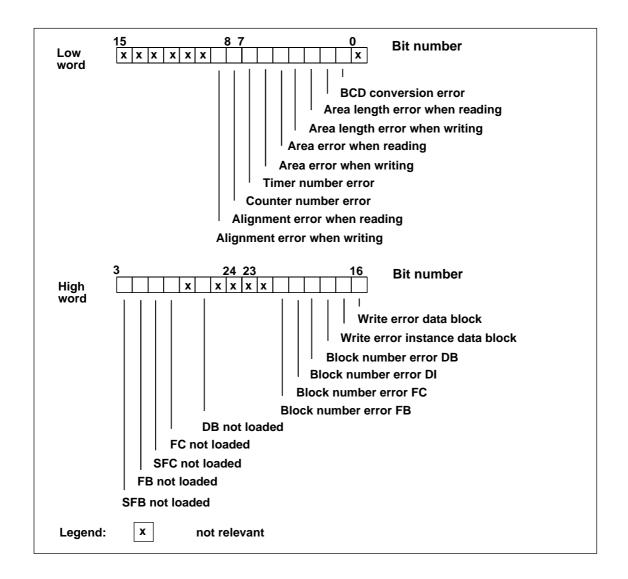
Synchronous errors are assigned to a particular bit pattern known as the **error filter (mask)**. This error filter is also in the input and output parameters of SFCs 36, 37 and 38.

The synchronous errors are divided into programming and access errors that you can mask using two error filters. The error filters are illustrated in the following Figures.

Programming Error Filter

The following figure shows the bit pattern of the error filter for programming errors. The error filter for programming errors is located in the parameters PRGFLT_...

Refer to the Possible Error Causes for Programming Errors, Low Word or the Possible Error Causes for Programming Errors High Word.



Note

Bits 29 ("SFC not loaded") and 31 ("SFB not loaded") in the high word of the programming error filter are only relevant for S7-400 and CPU 318.

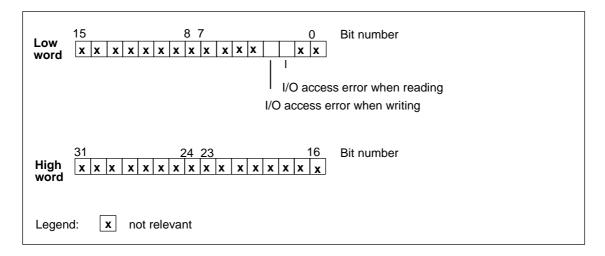
Non-Relevant Bits

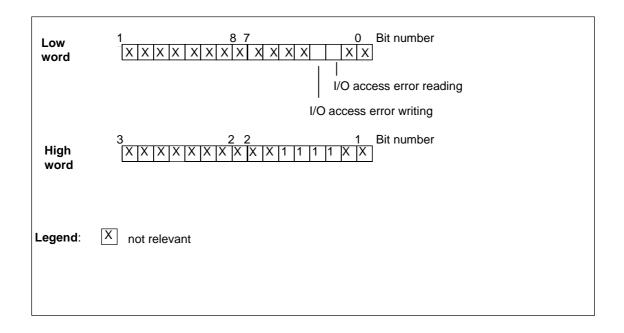
In the figure above, **x** means ...

| • | input parameters | for SFC36, 37, 38 | = "0" |
|---|-------------------|-------------------|--------------------------------------|
| • | output parameters | 10. 0. 000, 0. | = "1" for S7-300 = "0" for S7-400 |
| | | for SFC38 | = "0" |

Access Error Filter for all CPUs

The following figure shows you the bit pattern of the error filter for access errors for all CPUs except CPU 417 and CPU 417H. The error filter for access errors is in the parameters ACCFLT_... For an explanation of the access errors, refer to the tables "Possible Causes of Errors for all CPUs 31x except the CPU 318" or "Possible Causes of Errors for all CPUs except CPUs 41x and CPU 318."





Non-Relevant Bits CPUs 41x and CPU 318

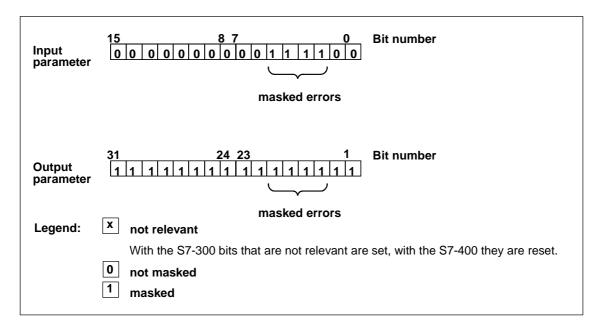
In the figure above, **x** means ...

| input parameters | for SFC36, 37, 38 | = "0" |
|-------------------|-------------------|-------|
| output parameters | for SFC36, 37 | = "0" |
| | for SFC38 | = "0" |

Example for the CPUs 31x (not CPU 318)

The following figure shows the low word of the error filter for access errors with all masked errors for all CPUs except CPU 417 and CPU 417H:

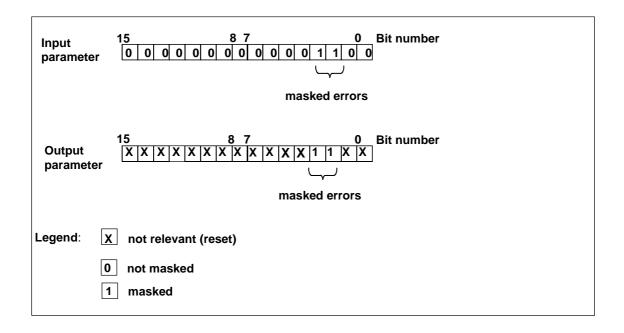
- As an input parameter for SFC36
- As an output parameter for SFC36



Example of the CPU 417 and CPU 417H

The following diagram shows how the low word of the error filter for access errors with all masked errors appears for the CPU 417 and CPU 417H.

- As input parameter for SFC36
- As output parameter for SFC36.



Programming Error Low Word

The following table lists the errors assigned to the low word of the error filter for programming errors. The table also shows the possible causes of the errors.

Possible Causes of Programming Errors, Low Word

| Error | Event ID (W#16#) | Error Occurs | | |
|--------------------------------|------------------|---|--|--|
| BCD conversion error | 2521 | when the value to be converted is not a BCD number (for example, 5E8) | | |
| Area length error when reading | 2522 | when an address is being used that is not completely within the possible address area. | | |
| | | Example: MW 320 must be read although the memory area is only 256 bytes long. | | |
| Area length error when writing | 2523 | when an address is being used that is not completely within the possible address area. | | |
| | | Example: A value must be written to MW 320 although the memory area is only 256 bytes long. | | |
| Area error when reading | 2524 | when an incorrect area identifier is specified for the address when using indirect, area-crossing addressing. | | |
| | | Example: correct: LAR1 P#E 12.0 | | |
| | | L W[AR1, P#0.0] | | |
| | | incorrect: LAR1 P#12.0 | | |
| | | L W[AR1, P#0.0] | | |
| | | For this operation, the area length error is signaled. | | |

| Area error when writing | 2525 | when an incorrect area identifier is specified for the address when using indirect, area-crossing addressing. | | | |
|------------------------------|------|---|---------------|---|--|
| | | Example: | correct: | LAR1 P#E 12.0 | |
| | | | | T W[AR1, P#0.0] | |
| | | | incorrect: | LAR1 P#12.0 | |
| | | For this oper | ation, the ar | T W[AR1, P#0.0] ea length error is signaled. | |
| Timer number error | 2526 | when a no | n-existent ti | mer is accessed. | |
| | | | | where MW 0 = 129; timer 129 must are only 128 timers available. | |
| Counter number error | 2527 | when a no | n-existent co | ounter is accessed. | |
| | | Example: CU C [MW 0] where MW 0 = 600; counter 600 must be accessed although there are only 512 counters available (CPU 416-D). | | | |
| Alignment error when reading | 2528 | when a by addressed w | | double word address is ress ≠ 0. | |
| | | Example: | correct: | LAR1 P#M12.0 | |
| | | | | L B[AR1, P#0.0] | |
| | | | incorrect: | LAR1 P#M12.4 | |
| | | | | L B[AR1, P#0.0] | |
| Alignment error when writing | 2529 | when a byte, word or double word address is addressed with a bit address ≠ 0. | | double word address is addressed | |
| | | Example: | correct: | LAR1 P#M12.0 | |
| | | | | T B[AR1, P#0.0] | |
| | | | incorrect: | LAR1 P#M12.4 | |
| | | | | T B[AR1, P#0.0] | |

Programming Error High Word

The following table lists the errors assigned to the high word of the error filter for programming errors. The possible causes of errors are also listed.

Possible Causes of Programming Errors, High Word

| Error | Event ID (W#16#) | Error Occurs |
|---------------------------------|------------------|--|
| Write error data block | 2530 | when the data block to be written to is read only. |
| Write error instance data block | 2531 | when the instance data block to be written to is read only. |
| Block number error DB | 2532 | when a data block must be opened whose number is higher than the highest permitted number. |
| Block number error DI | 2533 | when an instance data block must be opened whose number is higher than the highest permitted number. |
| Block number error FC | 2534 | when a function is called whose number is higher than the highest permitted number. |
| Block number error FB | 2535 | when a function block is called whose number is higher than the highest permitted number. |
| DB not loaded | 253A | when the data block to be opened is not loaded. |

| Error | Event ID (W#16#) | Error Occurs |
|-------------------------|------------------|--|
| FC not loaded | 253C | when the called function is not loaded. |
| SFC does not exist 253D | | when the called system function does not exist. |
| FB not loaded 253E | | when the function block to be called is not loaded. |
| SFB not existing 253F | | when the called system/standard function block does not exist. |

Access Errors

The following table lists the errors assigned to the error filter for access errors for all CPUs. The possible causes of the errors are also listed.

| Error | Event ID (W#16#) | Error Occurs |
|---|------------------|--|
| I/O access error when reading 2942 when no signal module I/O area. | | when no signal module is assigned to the address in the I/O area. |
| | | Or |
| | | when access to this I/O area is not acknowledged within the selected module watchdog time (timeout). |
| I/O access error 2943 when no signal module is assigned to when writing I/O area. | | when no signal module is assigned to the address in the I/O area. |
| | | Or |
| | | when access to this I/O area is not acknowledged within the selected module watchdog time (timeout). |

11.2 Masking Synchronous Errors with SFC36 "MSK_FLT"

Description

With SFC36 "MSK_FLT" (mask synchronous errors), you can control the reaction of the CPU to synchronous errors. With this SFC, you can mask the synchronous errors using the error filter (see Masking Synchronous Errors). When you call SFC36, you mask the synchronous errors in the current priority class.

If you set individual bits of the synchronous error filter to "1" in the input parameters, other bits that were set previously retain their value "1." You therefore obtain new error filters that you can read out using the output parameters. The synchronous errors you have masked do not call an OB but are simply entered in an error register. You can read out the error register with SFC38 "READ_ERR".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|-------------|-----------|----------------------------|--------------------------------|
| PRGFLT_SET_MASK | INPUT | DWORD | I, Q, M, D, L, constant | Programming error to be masked |
| ACCFLT_SET_MASK | INPUT | DWORD | I, Q, M, D, L, constant | Access error to be masked |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| PRGFLT_MASKED | OUTPUT | DWORD | I, Q, M, D, L | Masked program errors |
| ACCFLT_MASKED | OUTPUT | DWORD | I, Q, M, D, L | Masked access errors |

| Error Code (W#16#) | Explanation | | | |
|--------------------|---|--|--|--|
| 0000 | None of the errors was already masked. | | | |
| 0001 | At least one of the errors was already masked. Nevertheless the other errors will be masked. | | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | | |

11.3 Unmasking Synchronous Errors with SFC37 "DMSK FLT"

Description

With SFC37 "DMSK_FLT" (unmask synchronous errors), you unmask the errors masked with SFC36 "MSK_FLT." To do this, you must set the corresponding bits of the error filter to "1" in the input parameters. With the SFC37 call, you unmask the corresponding synchronous errors of the current priority class. At the same time, the entries are cleared in the error register. You can read out the new error filters using the output parameters.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-------------------|-------------|-----------|----------------------------|-----------------------------------|
| PRGFLT_RESET_MASK | INPUT | DWORD | I, Q, M, D, L, constant | Programming errors to be unmasked |
| ACCFLT_RESET_MASK | INPUT | DWORD | I, Q, M, D, L, constant | Access errors to be unmasked |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| PRGFLT_MASKED | OUTPUT | DWORD | I, Q, M, D, L | Still masked programming errors |
| ACCFLT_MASKED | OUTPUT | DWORD | I, Q, M, D, L | Still masked access errors |

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | All specified errors were unmasked. |
| 0001 | At least one of the errors was not masked. Nevertheless the other errors will be unmasked. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

11.4 Reading the Error Register with SFC38 "READ_ERR"

Description

Using SFC38 "READ_ERR" (read error register), you can read the error register. The structure of the error register corresponds to that of the programming and access error filters which you can program as input parameters with SFC36 and SFC37.

In the input parameters, you enter the synchronous errors you want to read from the error register. When you call SFC38, you read the required entries from the error register and at the same time clear the entries.

The error register contains information that tells you which of the masked synchronous errors in the current priority class occurred at least once. If a bit is set, this means that the corresponding masked synchronous error occurred at least once.

| Parameter | Declaration | Data type | Memory area | Description |
|--------------|-------------|-----------|----------------------------|-----------------------------|
| PRGFLT_QUERY | INPUT | DWORD | I, Q, M, D, L, constant | Query program error |
| ACCFLT_QUERY | INPUT | DWORD | I, Q, M, D, L, constant | Query access error |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error Information |
| PRGFLT_CLR | OUTPUT | DWORD | I, Q, M, D, L | Occurred programming errors |
| ACCFLT_CLR | OUTPUT | DWORD | I, Q, M, D, L | Occurred access errors |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | All queried errors are masked. |
| 0001 | At least one of the queried errors is not masked. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

12 SFCs for Handling Interrupts and Asynchronous Errors

12.1 Delaying and Disabling Interrupt and Asynchronous Errors

Purpose of SFC39 to SFC42

With these SFCs, you can achieve the following:

- Disable interrupts and asynchronous errors with SFC39 "DIS_IRT" for all subsequent CPU cycles.
- Delay higher priority classes with SFC41 "DIS_AIRT" until the end of the OB.
- Enable interrupts and asynchronous errors with SFC40 "EN_IRT" or SFC42 "EN_AIRT."

You program the handling of interrupts and asynchronous errors in the user program. You must also program the corresponding OBs.

Advantage of SFC41 and SFC42

Delaying higher priority interrupts and asynchronous errors by disabling them with SFC41 "DIS_AIRT" and then enabling them again with SFC42 "EN_AIRT" has the following advantages:

The number of interrupts delayed is counted by the CPU. If you have delayed interrupts and asynchronous errors, the delay cannot be canceled by standard FC calls if the interrupts and asynchronous errors are also disabled and then enabled again in the standard FCs themselves.

Interrupt Classes

The interrupts are divided into various classes. The following table lists all the interrupt classes and the corresponding OBs.

| Interrupt Class | ОВ |
|-------------------------------|---|
| Time-of-day interrupts | OB10 to OB17 |
| Time-delay interrupts | OB20 to OB23 |
| Cyclic interrupts | OB30 to OB38 |
| Hardware interrupts | OB40 to OB47 |
| Interrupts for DPV1 | OB55 to OB57 |
| Multicomputing interrupt | OB60 |
| Redundancy error interrupts | OB70, OB72 |
| Asynchronous error interrupts | OB80 to OB87 (se below) |
| Synchronous error interrupts | OB121, OB122 |
| | (You can mask or unmask the processing of synchronous error interrupts with SFC36 to SFC38) |

Asynchronous Errors

The following table lists all the asynchronous errors to which you can react with an OB call in the user program.

| Asynchronous Errors | ОВ |
|---|------|
| Time error (for example, cycle time exceeded) | OB80 |
| Power supply error (for example, battery fault) | OB81 |
| Diagnostic interrupt (for example, defective fuse on a signal module) | OB82 |
| Remove/insert module interrupt | OB83 |
| CPU hardware fault (for example, memory card removed) | OB84 |
| Program error | OB85 |
| Rack failure | OB86 |
| Communication error | OB87 |

12.2 Disabling the Processing of New Interrupts and Asynchronous Errors with SFC39 "DIS_IRT"

Description

With SFC39 "DIS_IRT" (disable interrupt), you disable the processing of new interrupts and asynchronous errors. This means that if an interrupt occurs, the operating system of the CPU reacts as follows:

- It neither calls an interrupt OB or asynchronous error OB,
- Nor triggers the normal reaction if an interrupt OB or asynchronous error OB is not programmed.

If you disable interrupts and asynchronous errors, this remains in effect for all priority classes. The effects of "DIS_IRT" can only be canceled again by calling SFC40 "EN_IRT" (see Evaluating Errors with Output Parameter RET_VAL) or by a warm or a cold restart.

Whether the operating system writes interrupts and asynchronous errors to the diagnostic buffer when they occur depends on the input parameter setting you select for MODE.

Note

Remember that when you program the use of SFC39 "DIS_IRT," all interrupts that occur are lost!

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| MODE | INPUT | | | Specifies which interrupts and asynchronous errors are disabled. |
| OB_NR | INPUT | | I, Q, M, D, L, constant | OB number |
| RET_VAL | OUTPUT | INT | , , , , | If an error occurs while the function is active, the return value contains an error code. |

MODE

| MODE | Meaning |
|------|--|
| 00 | All newly occurring interrupts and asynchronous errors are disabled. (Synchronous errors are not disabled.) Assign the OB_NR parameter the value 0. Entries continue to be made in |
| | the diagnostic buffer. |

| MODE | Meaning | | |
|------|---|--|--|
| 01 | All newly occurring events belonging to a specified interrupt class are disabled. Identify the interrupt class by specifying the smallest possible OB no. for this class, even if this OB does not exist on your CPU. | | |
| | Examples: | | |
| | If you want to disable all watchdog interrupts, specify 30 in OB_NR (even if OB30 is not the first watchdog OB for your CPU). | | |
| | If you want to disable all hardware interrupts, specify 40 in OB_NR. | | |
| | Entries into the diagnostic buffer are continued. | | |
| 01 | All newly occurring events belonging to a specified interrupt class are disabled. Identify the interrupt class by specifying it as follows: | | |
| | Time- of-day interrupts: 10 | | |
| | Time-delay interrupts: 20 | | |
| | Cyclic interrupts: 30 | | |
| | Hardware interrupts: 40 | | |
| | Interrupts for DPV1: 50 | | |
| | Multicomputing interrupts: 60 | | |
| | Redundancy error interrupts: 70 | | |
| | Asynchronous error interrupts: 80 | | |
| | Entries into the diagnostic buffer are continued. | | |
| 02 | All new occurrences of a specified interrupt are disabled. You specify the interrupt using the OB number. Entries continue to be made in the diagnostic buffer. | | |
| 80 | All newly occurring interrupts and asynchronous errors are disabled and are no longer entered in the diagnostic buffer. The operating system enters event W#16#5380 in the diagnostic buffer. | | |
| 81 | All newly occurring belonging to a specified interrupt class are disabled and are no longer entered in the diagnostic buffer. The operating system enters event W#16#5380 in the diagnostic buffer. | | |
| 82 | All newly occurring belonging to a specified interrupt are disabled and are no longer entered in the diagnostic buffer. The operating system enters event W#16#5380 in the diagnostic buffer. | | |

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error occurred. | | |
| 8090 | The input parameter OB_NR contains an illegal value. | | |
| 8091 | The input parameter MODE contains an illegal value. | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

12.3 Enabling the Processing of New Interrupts and Asynchronous Errors with SFC40 "EN_IRT"

Description

With SFC40 "EN_IRT" (enable interrupt), you enable the processing of new interrupts and asynchronous errors that you previously disabled with SFC39 "DIS_IRT." This means that if an interrupt event occurs, the operating system of the CPU reacts in one of the following ways:

- It calls an interrupt OB or asynchronous error OB.
- It triggers the standard reaction if the interrupt OB or asynchronous error OB is not programmed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| MODE | INPUT | BYTE | I, Q, M, D, L, constant | Specifies which interrupts and asynchronous errors will be enabled. |
| OB_NR | INPUT | INT | I, Q, M, D, L, constant | OB number |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active the return value contains an error code. |

MODE

| MODE (B#16#) | Meaning | |
|-----------------|--|--|
| 0 | All newly occurring interrupts and asynchronous errors are enabled. | |
| 1 | All newly occurring events belonging to a specified interrupt class are enabled. Identify the interrupt class by specifying it as follows: | |
| | Time- of-day interrupts: 10 | |
| | Time-delay interrupts: 20 | |
| | Cyclic interrupts: 30 | |
| | Hardware interrupts: 40 | |
| | Interrupts for DPV1: 50 | |
| | Multicomputing interrupts: 60 | |
| | Redundancy error interrupts: 70 | |
| | Asynchronous error interrupts: 80 | |
| 2 | All newly occurring events of a specified interrupt are enabled. You specify the interrupt using the OB number. | |

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred. |
| 8090 | The input parameter OB_NR contains an illegal value. |
| 8091 | The input parameter MODE contains an illegal value. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

12.4 Delaying the Processing of Higher Priority Interrupts and Asynchronous Errors with SFC41 "DIS_AIRT"

Description

With SFC41 "DIS_AIRT" (disable alarm interrupts), you delay the processing of interrupt OBs and asynchronous error OBs which have a higher priority than that of the current OB. You can call SFC41 more than once in an OB. The SFC41 calls are counted by the operating system. Each of these calls remains in effect until it is canceled again specifically by an SFC42 "EN_AIRT" call or until the current OB has been completely processed.

Once they are enabled again, the interrupts and asynchronous errors that occurred while SFC41 was in effect are processed as soon as they are enabled again with SFC42 "EN AIRT" or as soon as the current OB has been executed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|--|
| RET_VAL | OUTPUT | INT | | Number of delays (= number of SFC41 calls) |

Return Value

The following table shows the return value for SFC41 that is output with the RET_VAL parameter.

| Return Value | Description |
|--------------|--|
| n | "n" shows the number of times that processing was disabled, in other words the number of SFC41 calls (interrupt processing is only enabled again when $n = 0$; see Enabling the Processing of Higher Priority Interrupts and Asynchronous Errors with SFC42 "EN AIRT"). |

12.5 Enabling the Processing of Higher Priority Interrupts and Asynchronous Errors with SFC42 "EN_AIRT"

Description

With SFC42 "EN_AIRT" (enable alarm interrupts), you enable the processing of higher priority interrupts and asynchronous errors that you previously disabled with SFC41 "DIS_AIRT." Each SFC41 call must be canceled by an SFC42 call.

Example

If, for example, you have disabled interrupts five times with five SFC41 calls, you must cancel these calls with five SFC42 calls.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------------|
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Number of delays still programmed on |
| | | | | completion of SFC42 or error message. |

Return Value and Error Information

Refer to Evaluating Errors with the Output Parameter RET_VAL

How you evaluate the error information of the RET_VAL parameter is explained in Chapter Evaluating Errors with Output Parameter RET_VAL. This chapter also contains the general error information for the SFCs. The following table contains all the error information specific to SFC42 that can be output with the RET_VAL parameter.

| Return Value and Error Information | Description |
|------------------------------------|--|
| N | "n" shows the number of SFC41 calls not yet canceled by SFC42 calls (interrupt processing is only enabled again when "n" = 0). |
| W#16#8080 | The function has been called again although interrupt processing was already enabled. |

13 SFCs for Diagnostics

13.1 System Diagnostics

The CPUs maintain internal data about the status of the programmable logic controller. With the system diagnostics functions, you can read out the most important data. Some of the data can be displayed on the programming device using STEP 7.

You can also access the data required for system diagnostics in your program, by using the SFCs "RD_SINFO" and "RDSYSST."

13.2 Reading OB Start Information with SFC6 "RD_SINFO"

Description

With SFC6 "RD_SINFO" (read start information), you can read the start information about the following:

- The last OB to be called that has not yet been completely executed and
- The last startup OB to be started.

There is no time stamp in either case. If the call is in OB100 or OB101 or OB102, two identical start information messages are returned.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-------------|-------------|-----------|---------------|--|
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| TOP_SI | OUTPUT | STRUCT | D, L | Start information of the current OB |
| START_UP_SI | OUTPUT | STRUCT | D, L | Start information of the startup OB last started |

TOP_SI and START_UP_SI

The output parameters TOP_SI and START_UP_SI are two structures with identical elements (see following table).

| Structure Element | Data Type | Description | |
|-------------------|-----------|--|--|
| EV_CLASS | BYTE | Bits 0 to 3: Event ID | |
| | | Bits 4 to 7: Event class | |
| EV_NUM | BYTE | Event number | |
| PRIORITY | BYTE | Number of the priority class | |
| NUM | BYTE | OB number | |
| TYP2_3 | BYTE | Data ID 2_3: identifies the information entered in ZI2_3 | |
| TYP1 | BYTE | Data ID 1: identifies the information entered in ZI1 | |
| ZI1 | WORD | Additional information 1 | |
| ZI2_3 | DWORD | Additional information 2_3 | |

Note

The structure elements listed in the table and temporary variables of an OB have an identical content.

Please note that temporary variables of the individual OBs could however have different names and different data types. Also note that the call interface of each OB includes additional information which is the date and the time of the OB request.

Bits 4 to 7 of the EV_CLASS structure element contain the event class. The following values are possible here:

- 1: Start events from standard OBs
- 2: Start events from synchronous error OBs
- 3: Start events from asynchronous error OBs

The PRIORITY structure element supplies the priority class belonging to the current OB (see Chapter Evaluating Errors with Output Parameter RET_VAL).

Apart from these two elements, NUM is also relevant. NUM contains the number of the current OB or the startup OB that was started last.

Example

The OB that was called last and that has not yet been completely processed serves as OB80. The start-up OB that was started last serves as OB100.

The following table shows the assignment of the structure elements of parameter TOP_SI of SFC6 "RD_SINFO" and the respective local variables of OB80.

| TOP_SI | | OB80 | OB80 | | |
|-------------------|-----------|-------------------|-----------|--|--|
| Structure Element | Data Type | Local Variable | Data Type | | |
| EV_CLASS | BYTE | OB80_EV_CLASS | BYTE | | |
| EV_NUM | BYTE | OB80_FLT_ID | BYTE | | |
| PRIORITY | BYTE | OB80_PRIORITY | BYTE | | |
| NUM | BYTE | OB80_OB_NUMBR | BYTE | | |
| TYP2_3 | BYTE | OB80_RESERVED_1 | BYTE | | |
| TYP1 | BYTE | OB80_RESERVED_2 | BYTE | | |
| ZI1 | WORD | OB80_ERROR_INFO | WORD | | |
| ZI2_3 | DWORD | OB80_ERR_EV_CLASS | BYTE | | |
| | | OB80_ERR_EV_NUM | BYTE | | |
| | | OB80_OB_PRIORITY | BYTE | | |
| | | OB80_OB_NUM | BYTE | | |

The following table shows the assignment of the structure elements of parameter START_UP_SI of SFC6 "RD_SINFO" and the respective local variables of OB100.

| START_UP_SI | | OB100 | | |
|-------------------|-----------|------------------|-----------|--|
| Structure Element | Data Type | Local Variable | Data Type | |
| EV_CLASS | BYTE | OB100_EV_CLASS | BYTE | |
| EV_NUM | BYTE | OB100_STRTUP | BYTE | |
| PRIORITY | BYTE | OB100_PRIORITY | BYTE | |
| NUM | BYTE | OB100_OB_NUMBR | BYTE | |
| TYP2_3 | BYTE | OB100_RESERVED_1 | BYTE | |
| TYP1 | BYTE | OB100_RESERVED_2 | BYTE | |
| ZI1 | WORD | OB100_STOP | WORD | |
| ZI2_3 | DWORD | OB100_STRT_INFO | DWORD | |

Error Information

SFC6 "RD_SINFO" does not provide any specific error information but only general error information. The general error codes and how to evaluate them are described in detail in Evaluating Errors with the Output Parameter RET_VAL in the section entitled "General Parameters for SFCs".

13.3 Reading a System Status List or Partial List with SFC51 "RDSYSST"

Description

With system function SFC51 "RDSYSST" (read system status), you read a system status list or a partial system status list.

You start the reading by assigning the value 1 to the input parameter REQ when SFC51 is called. If the system status could be read immediately, the SFC returns the value 0 at the BUSY output parameter. If BUSY has the value 1, the read function is not yet completed.

Note

If you call SFC51 "RDSYSST" in the diagnostic interrupt OB with the SSL-ID W#16#00B1 or W#16#00B2 or W#16#00B3 and access the module that initiated the diagnostic interrupt, the system status is read immediately.

System Resources

If you start several asynchronous read functions (the jobs with SSL_ID W#16#00B4 and W#16#4C91 and W#16#4092 and W#16#4292 and W#16#4692 and possibly W#16#00B1 and W#16#00B3) one after the other at brief intervals, the operating system ensures that all the read jobs are executed and that they do not interfere with each other. If the limits of the system resources are reached, this is indicated in RET_VAL. You can remedy this temporary error situation by repeating the job.

The maximum number of "simultaneously" active SFC51 jobs depends on the CPU. You will find this information in /70/ and /101/.

| Parameter | Declaration | Data Type | Memory Area | Description |
|------------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ=1: Starts processing |
| SSL_ID | INPUT | WORD | I, Q, M, D, L, constant | SSL-ID of the system status list or partial list to be read (the partial lists are explained in Chapter 0). |
| INDEX | INPUT | WORD | I, Q, M, D, L, constant | Type or number of an object in a partial list. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while executing the SFC, the RET_VAL parameter contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | TRUE: Reading not yet completed. |
| SSL_HEADER | OUTPUT | STRUCT | D, L | See below. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| DR | OUTPUT | ANY | I, Q, M, L, D | Destination area of the SSL list read or the SSL partial list read: |
| | | | | If you have only read out the header information of an SSL list, you must not evaluate DR but only SSL_HEADER. |
| | | | | Otherwise, the product of LENTHDR and N_DR indicates how many bytes were entered in DR. |

SSL_HEADER

The SSL_HEADER parameter is a structure defined as follows:

SSL_HEADER: STRUCT LENTHDR: WORD N_DR: WORD

END_STRUCT

LENTHDR is the length of a data record of the SSL list or the SSL partial list.

- If you have only read out the header information of an SSL list, N_DR contains the number of data records belonging to it.
- Otherwise, N_DR contains the number of data records transferred to the destination area.

| Error Code (W#16#) | Description |
|-----------------------|---|
| 0000 | No error. |
| 0081 | Result field too short. (Nevertheless as many data records as possible are supplied. The SSL header indicates this number.) |
| 7000 | First call with REQ=0: No data transfer active; BUSY has the value 0. |
| 7001 | First call with REQ=1: Data transfer started; BUSY has the value 1. |
| 7002 | Interim call (REQ irrelevant): Data transfer already active; BUSY has the value 1. |
| 8081 | Result field too short (not enough space for one data record). |
| 8082 | SSL_ID is wrong or is unknown in the CPU or SFC. |
| 8083 | INDEX wrong or not permitted. |
| 8085 | Due to a problem in the system, information is not currently available (for example, due to a lack of resources). |
| 8086 | The data record cannot be read due to a system error (bus, modules, operating system). |
| 8087 | Data record cannot be read because the module does not exist or does not acknowledge. |
| 8088 | Data record cannot be read because the actual module identifier is different from the expected module identifier. |
| 8089 | Data record cannot be read because the module is not capable of diagnostics. |
| 80A2 | DP protocol error (layer 2 error) (temporary error) |

| Error Code (W#16#) | Description | |
|-----------------------|--|--|
| 80A3 | DP protocol error with user interface/user (temporary error) | |
| 80A4 | Communication problem on communication bus (error occurs between the CPU and the external DP interface module) | |
| 80C5 | Distributed I/Os not available (temporary error). | |
| 80C6 | Data record transfer stopped due to priority class abort (restart or background) | |
| 80D2 | Data record cannot be read because the module is not capable of diagnostics. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

SSL_IDs

Note

For the partial lists that can be read out with SFC51 "RDSYSST" refer to

- /70/ for the S7-300
- The following table for the S7-400.

| SSL_ID (W#16#) | Partial List | INDEX (W#16#) |
|----------------|---|---------------|
| | Module ID | |
| 0111 | One identification data record | |
| | Identification of the module | 0001 |
| | Identification of the basic hardware | 0006 |
| | Identification of the basic hardware | 0007 |
| | CPU characteristics | |
| 0012 | All characteristics | Irrelevant |
| 0112 | Characteristics of one group | |
| | MC7 processing unit | 0000 |
| | Time system | 0100 |
| | System behavior | 0200 |
| | MC7 language description | 0300 |
| | Availability of SFCs | 0400 |
| 0F12 | Only SSL partial list header information | Irrelevant |
| | User memory areas | |
| 0113 | One data record for the memory area specified | |
| | Work memory | 0001 |
| | System areas | |
| 0F14 | Data records of all system areas | Irrelevant |
| 0F14 | Only SSL partial list header information | Irrelevant |
| | Module types | |
| 0015 | Data records of all module types | Irrelevant |

| SSL_ID (W#16# | Partial List | INDEX (W#16#) | |
|---------------|--|---------------------------------|--|
| | Status of the module LEDs (cannot be read out from all CPUs, see /102/). | | |
| 0019 | Status of all LEDs | Irrelevant | |
| 0F19 | Only SSL partial list header information | Irrelevant | |
| | Identification of one component | | |
| 001C | Identification of all components | Irrelevant | |
| 011C | Identification of one component | | |
| | Name of the automation system | 0001 | |
| | Name of the module | 0002 | |
| | System ID of the module | 0003 | |
| | Copyright entry | 0004 | |
| | Serial number of the module | 0005 | |
| | Reserved for the operating system | 0006 | |
| | Module type name | 0007 | |
| | Serial number of memory card | 0008 | |
| | Manufacturer and profile of a CPU module | 0009 | |
| | OEM ID of a module | 000A | |
| | Location designation of a module | 000B | |
| 0F1C | Only SSL partial list header information | Irrelevant | |
| | Assignment of process image partitions and CPUs | | |
| 0025 | Assigning all process image partitions to OBs | Irrelevant | |
| 0125 | Assignment of a process image partition to the corresponding OB | Process image partition number. | |
| 0225 | Assignment of an OB to the corresponding process image OB number. partitions | | |
| 0F25 | Only info on SSL partial list headers | Irrelevant | |
| | Communication status data | | |
| 0132 | Status data for one communication unit | | |
| | Diagnostics | 0005 | |
| | Time system | 0008 | |
| | Run-time meter (16 bit) | 000B | |
| | Run-time meter (32 bit) | 000C | |
| 0232 | Status data for one communication unit | | |
| | CPU protection level and operator control settings | 0004 | |
| | H CPU group information | | |
| 0071 | Information about the current state of the H system | Irrelevant | |
| 0F71 | Only SSL partial list header information | Irrelevant | |
| | Status of the module LEDs (cannot be read out from all CPUs, see /102/). | | |
| 0174 | Status of an LED | LED ID | |
| | Switched DP slaves in the H system | | |
| 0C75 | Communication status between the H system and a switched DP slave Diagnostics address the DP slave interference Diagnostics address the DP slave Diagnostics Di | | |

| SSL_ID (W#16#) | Partial List | INDEX (W#16#) |
|----------------|--|--|
| | DP Master system information | |
| 0090 | Information DP Master systems known to the CPU | 0000 |
| 0190 | Information about a DP Master system | DP master system ID |
| 0F90 | Only SSL partial list header information | 0000 |
| | | |
| | Module status information (a maximum of 27 data records is supplied) | |
| 0091 | Status information of all modules / submodules inserted | Irrelevant |
| 0191 | Module status information of all non-deactivated modules / racks with incorrect type ID | Irrelevant |
| 0291 | Module status information of all faulty and non-deactivated modules | Irrelevant |
| 0391 | Module status information of all unobtainable modules | Irrelevant |
| 0591 | Module status information of all submodules of the host module | Irrelevant |
| 0991 | Module status information of all submodules of the host module in the rack specified | Rack or DP master system ID |
| 0A91 | Module status information of all DP master systems | Irrelevant |
| 0C91 | Module status information of a module in a central configuration or connected to an integrated DP communications processor | Logical base address |
| 4C91 | Module status information of a module connected to an external DP communications processor | Logical base address |
| 0D91 | Module status information of all modules in the rack / DP station specified | Rack or DP master system ID or DP master system ID and station number |
| 0E91 | Module status information of all assigned modules | Irrelevant |
| | Rack/station status information | |
| 0092 | Expected status of the rack in the central configuration / of the stations of a DP master system | 0 / DP master system ID |
| 4092 | Expected status of the stations of a DP master system connected to an external DP interface | DP master system ID |
| 0192 | Activation status of the stations in a DP master system that is connected via an integrated DP interface | DP master system ID |
| 0292 | Current status of the rack in the central configuration / of the stations of a DP master system | 0 / DP master system ID |
| 0392 | Status of the backup batteries in a rack/module rack of a CPU after at least one battery has failed | 0 |
| 0492 | Status of the overall battery backup status of all racks/module racks of a CPU | 0 |
| 0592 | Status of the 24-V power supply to all racks/module racks of a CPU | 0 |
| 4292 | Current status of the stations of a DP master system connected via an external DP interface module | DP master system ID |
| 0692 | OK state of the expansion racks in a central configuration / of the stations of a DP master system connected via an integrated DP interface module | 0 / DP master system ID |

| SSL_ID (W#16#) | Partial List | INDEX (W#16#) | | |
|----------------|--|-------------------------------|--|--|
| 4692 | OK state of the stations of a DP master system connected via an external DP interface module | DP master system ID | | |
| | Extended DP master system information | | | |
| 0195 | Extended information about a DP master system | DP master system ID | | |
| 0F95 | Only info in SSL partial list headers | 0000 | | |
| | Diagnostic buffer (a maximum of 21 data records is supplied) | | | |
| 00A0 | All entries that can be supplied in the currently active operating mode | Irrelevant | | |
| 01A0 | The most recent entries, the number is specified in the index | Quantity | | |
| 0FA0 | Only SSL partial list header information | Irrelevant | | |
| | Diagnostic data on modules | | | |
| 00B1 | The first four diagnostic bytes of one module (data record 0) | Logical base address | | |
| 00B2 | All diagnostic data of one module (≤ 220 bytes, data record 1) (no DP module) | Rack, slot | | |
| 00B3 | All diagnostic data of one module (\leq 220 bytes, data record 1) | Logical base address | | |
| 00B4 | Diagnostic data of a DP slave | Configured diagnostic address | | |

13.4 Writing a User-Defined Diagnostic Event to the Diagnostic Buffer with SFC52 "WR_USMSG"

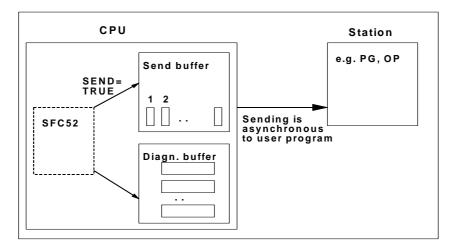
Description

With SFC52 "WR_USMSG" (write user element in diagnostic buffer), you write a user-defined diagnostic event to the diagnostic buffer. You can also send the corresponding diagnostic message to all stations logged on for this purpose (by setting the input parameter SEND = TRUE). If an error occurs, the output parameter RET_VAL provides the error information.

Sending a User-Defined Diagnostic Message

SFC52 writes a user-defined diagnostic event to the diagnostic buffer. You can then also send the corresponding diagnostic message to any station logged on for this purpose (by setting the input parameter SEND = TRUE). The user-defined diagnostic message is then written to the send buffer and automatically sent to the logged on stations.

You can check whether the sending of user-defined diagnostic messages is currently possible. To do this, call SFC51 "RDSYSST" with the parameters SSL_ID = W#16#0132 and INDEX = W#16#0005. The fourth word of the data record obtained indicates whether sending a user element is currently possible (1) or not (0).



Send Buffer Full

The diagnostic message can only be entered in the send buffer if the send buffer is not full. The number of entries that can be made in the send buffer depends on the type of CPU you are using.

If the send buffer is full, then:

- The diagnostic event is nevertheless entered in the diagnostic buffer,
- The parameter RET_VAL indicates that the send buffer is full (RET_VAL = W#16#8092).

Station Not Logged On

If a user-defined diagnostic message is to be sent (SEND = TRUE) and no station is logged on,

- The user-defined diagnostic event is entered in the diagnostic buffer,
- The parameter RET_VAL indicates that no station is logged on (RET_VAL = W#16#8091 or W#16#8091. The value W#16#8091 appears with older versions of the CPU).

General Structure

The internal structure of an element in the diagnostic buffer is as follows:

| Byte | Contents |
|-------------------|--------------------------|
| 1 and 2 | Event ID |
| 3 | Priority class |
| 4 | OB number |
| 5 and 6 | Reserved |
| 7 and 8 | Additional information 1 |
| 9, 10, 11, and 12 | Additional information 2 |
| 13 to 20 | Time stamp |

Event ID

An event ID is assigned to every event.

Additional Information

This is additional information about the event. The additional information can be different for each event. When you create a diagnostic event, you can decide on the content of these entries yourself.

When you send a user-defined diagnostic message, you can integrate the additional information as associated values in the (event ID-specific) message text.

Time Stamp

The time stamp is of the type Date_and_Time.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| SEND | INPUT | BOOL | I, Q, M, D, L, constant | Enable the sending of the user-defined diagnostic message to all logged-on stations |
| EVENTN | INPUT | WORD | I, Q, M, D, L, constant | Event ID - You assign the event ID. This is not assigned by the message server. |
| INFO1 | INPUT | ANY | I, Q, M, D, L | Additional information 1 word long |
| INFO2 | INPUT | ANY | I, Q, M, D, L | Additional information 2 words long |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

SEND

If SEND = TRUE, the user-defined diagnostic message is sent to all logged-on stations. The message is only sent if the station is logged on and if the send buffer is not full. The sending of the element is asynchronous to the user program.

EVENTN

The EVENTN parameter contains the event ID of the user event. You can enter event IDs of the types W#16#8xyz, W#16#9xyz, W#16#Axyz, W#16#Bxyz.

IDs in the format W#16#8xyz and W#16#9xyz belong to predefined events, IDs in the format W#16Axyz and W#16#Bxyz belong to freely defined events.

An event entering the state is indicated by x = 1, an event leaving the state by x = 0. With events in class A and B, "yz" is the message number assigned to the message in the message configuration in hexadecimal format.

The structure of the event ID is explained in Section 26.1.

INFO₁

The INFO1 parameter contains information that is one word long. The following data types are permitted for INFO1:

- WORD
- INT
- ARRAY [0 to 1] OF CHAR

You can integrate the parameter INFO1 as an associated value in the message text and therefore add up-to-date information to the message.

INFO2

The INFO2 parameter contains information that is two words long. The following data types are permitted for INFO2:

- DWORD
- DINT
- REAL
- TIME
- ARRAY [0 to 3] OF CHAR

You can integrate the parameter INFO2 as an associated value in the message text and therefore add up-to-date information to the message.

| Error Code (W#16#) | Explanation | |
|--|--|--|
| 0000 | No error | |
| 0091 | No station logged on (diagnostic event entered in the diagnostic buffer) | |
| 8083 | Data type of INFO1 not permitted | |
| 8084 | Data type of INFO2 not permitted | |
| 8085 | EVENTN not permitted | |
| 8086 | Length of INFO1 not permitted | |
| 8087 | Length of INFO2 not permitted | |
| (This error code appears only with older versions of the CPU.) | | |
| | No station logged on (diagnostic event entered in the diagnostic buffer). | |
| 8092 | Sending not possible at present, send buffer full (diagnostic event entered in the diagnostic buffer). | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

13.5 Determining the OB Program Runtime with SFC78 "OB_RT"

Description

With SFC78 "OB_RT" you can determine the run times for individual OBs over different time periods.

Note

SFC78 returns the last recorded time values for the required OB, regardless of whether or not this OB is currently being loaded. SFC78 data are not deleted or overwritten but are rather reset only after a restart (warm start).

Parameters

| Parameter | Declara- tion | Data type | Memory area | Meaning |
|-----------|------------------|-----------|---------------|---|
| OB_NR | INPUT | INT | I, Q, M, D, L | OB whose last evaluated times are to be queried. Valid numbers are all those in the OB configuration of your CPU, except for OB 121 and OB 122. Synchronous error processing time is included in the time required for processing the OB that has caused the error. The declaration of OBs 121 and 122, or of OBs not configured in the CPU, will result in an error message. When OB_NR=0, data of the OB that has called the SFC will be transferred. When SFC78 is called in OB 121 or OB 122 and OB_NR=0, all time data of the interrupt triggering OB are output, including the time data in OB 12x. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while processing this function, the return value contains an error code. Otherwise, RET_VAL contains the OB number for which these data were requested. |
| PRIO | OUTPUT | INT | I, Q, M, D, L | The priority class of the queried OB is output in PRIO |

| Parameter | Declara- tion | Data type | Memory area | Meaning |
|-----------|------------------|-----------|---------------|--|
| LAST_RT | OUTPUT | DINT | I, Q, M, D, L | Runtime (in microseconds) of the most recent execution of the specified OB. If the OB for which you request the runtimes is currently being processed: After the first call of SFC78 during the current execution of the required OB, LAST_RT outputs the last total execution runtime of the OB. With each subsequent call of SFC78 during the current execution of the required OB, Last_RT |
| | | | | indicates DW#16#FFFF FFFF, if the required OB has already called SFC78-when OB_NR=0. |
| | | | | indicates the last execution runtime of the required OB, if this OB has not called SFC78 with OB_NR=0. |
| | | | | Note: Interrupt times caused by OBs with higher priority are not included in LAST_RT. |
| LAST_ET | OUTPUT | DINT | I, Q, M, D, L | Time interval (in microseconds) between the call and the end of execution of the specified OB, namely for the last completed processing of the specified OB. When the OB for which you request the runtimes is currently being processed: After the first call of SFC78 while the required OB is being processed, LAST_ET indicates the time interval between the last completed call of the OB and the end of execution of the specified OB. With each subsequent call of SFC78 during current execution of the required OB, Last_ET • indicates DW#16#FFFF FFFF, if the required OB has already called SFC78-when OB_NR=0. • indicates the time interval between the last completed call of the OB and the end of execution of the |
| | | | | and the end of execution of the required OB, if this OB has not called an SFC78 with OB_NR=0 Note: Interrupt times caused by OBs |
| | | | | with higher priority are included in LAST_ET. |

| Parameter | Declara- tion | Data type | Memory area | Meaning |
|-----------|------------------|-----------|---------------|---|
| CUR_T | OUTPUT | DINT | I, Q, M, D, L | Time of the OB request (relative time value in microseconds) of the specified, currently processed OB. CUR_T = 0 if the specified OB is not being processed. Note: The system time is a counter that counts from 0 to 2.147.483.647 (microseconds). The counter restarts at 0 after overflow. |
| CUR_RT | OUTPUT | DINT | I, Q, M, D, L | Expired execution runtime (microseconds) of the specified OB. CUR_RT = 0 if the OB is not or not yet being processed. After processing, the runtime data are applied in LAST_RT and CUR_RT is set to zero. Note: Interrupt times caused by OBs with higher priority are not included in CUR_RT. |
| CUR_ET | OUTPUT | DINT | I, Q, M, D, L | Time expired since the specified and currently processed OB was called (runtime in microseconds). CUR_ET = 0 if the specified OB is not being processed. After processing, the runtime data are applied in LAST_ET and CUR_ET is set to 0. Note: Interrupt times caused by OBs with higher priority are included in CUR_ET. |
| NEXT_ET | OUTPUT | DINT | I, Q, M, D, L | If further calls of the specified OB are queued before the current request has been completed, NEXT_ET indicates the time-to-go between the actual time and the time of execution of the next request (in microseconds. NEXT_ET = 0 if no other start event exists besides the currently queued or processed start events for this OB. WinLC RTX does not use this parameter. Note: Interrupt times caused by OBs with higher priority are included in NEXT_ET. |

The times also include the run times for any nested processing of synchronous error interrupts (OB 121, OB 122).

Note

When you declare an OB number in OB_NR that exists in the dynamic project data on your CPU without the OS having called the corresponding OB, or you have not downloaded it to the CPU, RET_VAL contains the specified OB number, PRIO contains the configured (default, if required) priority of the specified OB and LAST_RT contains the value DW#16#FFFF FFFF.

| Event class Error code | Explanation |
|---------------------------|--|
| 1 to 102 | Number of the OB to which information is being transferred. |
| W#16#8080 | OB_NR parameter contains an illegal value. |
| W#16#8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

13.6 Diagnosis of the Current Connection Status with SFC87 "C DIAG"

Description

You can use SFC87 "C_DIAG" to determine the current status of all S7 connections and of all fault-tolerant S7 connections (or their partial connection).

Suitable evaluation of these connection data lets you recognize failures of S7 connections as well as of current S7 connections and report these, should the occasion arise, to an operating and visualization system. Monitored connections can be a connection between automation systems as well as the connection of an automation system to an operating and visualization system.

Note

A change in the operating state of the CPU: RUN -> STOP ->RUN, does not affect the state of the configured connections. Exception: When an H station changes from the Redundant system state to the Stop system state, the partial connections of all fault-tolerant connections to the standby CPU will be disconnected. After a power failure, on the other hand, all configured connections will be reestablished and this changes the connection status.

The first time SFC87 is called during or after startup, the connection information will differ, depending on whether the last operating mode of the CPU was STOP or POWER OFF.

Operating Mode

The SFC87 "C_DIAG" is an asynchronous SFC operation, that is to say, processing can be extended over multiple SFC calls.

You start the job by calling the SFC87 with REQ=1.

If it was possible to execute the job immediately, the SFC returns the value 0 in the output parameter BUSY. If BUSY is 1 the job is still active.

When Do You Call the SFC87?

To recognize the failure of S7 connections and current S7 connections, call the SFC87 in a cyclic interrupt OB that is started, for example, every 10 seconds by the operating system.

Since the status of a connection normally does not change, it is appropriate to copy the connection data to the user program with these cyclic calls only if they have changed since their last call (call with MODE=B#16#02, see below).

How Do You Call the SFC87?

The SFC87 "C_DIAG" offers four possible operating modes which are explained in the table below.

| MODE (B#16#) | SFC Copies Connection Data to the User Program | SFC Transfers Acknowledgement Information to the Operating System |
|-----------------|---|--|
| 00 | No | Yes |
| 01 | Yes | Yes |
| 02 | Yes, if connection data have changedNo, if connection data has not changed | Yes |
| 03 | Yes | No |

The status changes of the connection data since the last call of SFC87 (with MODE=B#16#00, 01 or 02) are confirmed by transferring the acknowledgement information to the operating system.

Note

If you operate SFC87 in a cyclic interrupt OB in "Conditional Copying" mode (MODE=B#16#02), you must ensure that no initializing values are contained in the target area after a cold start of the CPU. You can achieve this in OB102 with a single call of SFC87 in "Unconditional Copying with Acknowledgement" mode (MODE=B#16#01).

| Parameters | Declaration | Data Type | Memory Area | Description |
|------------|-------------|--------------|--------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant. | Control parameter request to activate REQ=1: Initialize the job, if not already started |

| Parameters | Declaration | Data Type | Memory Area | Description |
|------------|-------------|--------------|--------------------------|---|
| MODE | INPUT | ВУТЕ | I, Q, M, D, L, constant. | Job designation Possible values: B#16#00: The SFC does not copy connection data, but merely transfers an acknowledgement information to the operating system. B#16#01: Regardless of the status change, the SFC copies all connection data to the user program and transfers an acknowledgement information to the operating system. B#16#02: If connection data have changed, the SFC copies them to the user program. If not changed, they are not copied. In both cases the SFC transfers an acknowledgement information to the operating system. B#16#03: The SFC copies the connection data to the user program, independent of the changed status. It does not transfer an acknowledgement information to the operating system. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Return value (Error code or job status) |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY =1: The job is not completed. |
| N_CON | OUTPUT | INT | I, Q, M, D, L | Index of the last structure in CON_ARR with .DIS_PCON or .DIS_CON value TRUE. Thus, in the user program only the first N_CON elements of CON_ARR need to be checked. Note: The first structure in the field |
| | | | | CON_ARR has the index 1. |
| CON_ARR | OUTPUT | ANY | I, Q, M, D, L | Target area for the received connection data. Only the data type BYTE is permissible. A structure is assigned to each connection. Choose a target area size which can receive all structures even at the maximum number of possible connections for your CPU. |

Organizing the Target Area CON_ARR

The read target area is a structure field. A structure is assigned to each connection.

Initially, the field does not need to be occupied with valid entries and it may contain invalid entries between two valid entries.

The connections are not sorted by connection reference.

Note

Date consistency of a connection is ensured if you copy connection data from the operating system to the selected target area

Structure Organization

| Parameters | Data Type | Description | |
|------------|--------------|--|--|
| CON_ID | WORD | Connection reference which you have assigned in NETPRO for this connection W#16#FFFF: Invalid designation, that is to say, the connection is not configured. If CON_ARR[i].DIS_PCON or CON_ARR[i].DIS_CON (see below) is set, this connection has | |
| STAT_CON | BYTE | been reconfigured or deleted since the last call of the SFC87. The current status of the S7 connection or of the redundant S7 connection Possible values: B#16#00: S7 connection not established B#16#10: Redundant S7 connection not established B#16#01: S7 connection is currently being established B#16#11: Redundant S7 connection is currently being established B#16#02: S7 connection is established B#16#12: Redundant S7 connection is established, but is not redundant B#16#13: Redundant S7 connection is established | |
| PROD_CON | BYTE | Partial connection number of the runtime connection. Possible Values: 0, 1, 2, 3 | |
| STBY_CON | ВУТЕ | Partial connection number of the standby connection (B#16#FF: no standby connection) Possible values: 0, 1, 2, 3 Note: Only a redundant S7 connection can have a standby connection. | |

| Parameters | Data Type | Description | |
|------------|--------------|--|--|
| DIS_PCON | BOOL | Transitions of W#16#12 -> W#16#13 and W#16#13 -> W#16#12 of CON_ARR[i].STAT_CON since the last SFC cal set CON_ARR[i].DIS_PCON to 1. All other connection status changes do not affect CON_ARR[i].DIS_PCON. Node: | |
| | | When MODE=B#16#01 and 02, the operating system bit that corresponds with DIS_PCON is reset when connection data are copied to the target area. | |
| | | When MODE=B#16#03, the operating system bit that corresponds with DIS_PCON remains unchanged. | |
| RES0 | BYTE | Reserved (B#16#00) | |
| RES1 | BYTE | Reserved (B#16#00) | |

| Error Code (W#16#) | Description | | |
|-----------------------|--|--|--|
| 0000 | MODE=B#16#00, 01 or 02: No connection status change (structure element STAT_CON) since the last call. The call was executed without error. | | |
| | MODE=B#16#03: The copy procedure was carried out without error. | | |
| 0001 | MODE=B#16#00, 01 or 02: Connection status change (structure element STAT_CON) with at least one connection since the last call. The job was carried out without error. | | |
| | MODE=B#16#03: RET_VAL W#16#0001 is not possible: | | |
| 7000 | First call with REQ=0. The job specified in MODE cannot be processed. BUSY value is 0. | | |
| 7001 | First call with REQ=1. The job specified in MODE has been initialized. BUSY value is 1 | | |
| 7002 | Intermediate call (REQ irrelevant). Job still running. BUSY value is 1. | | |
| 8080 | Illegal value in the MODE parameter. | | |
| 8081 | Illegal data type in the CON_ARR parameter. | | |
| 8082 | Length description in the CON_ARR parameter too small. SFC copies no data to the target area. | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

13.7 Identifying the Bus Topology of a DP Master System with SFC103 "DP TOPOL"

Description

Call SFC103 "DP_TOPOL" with its diagnostics repeaters to initiate the identification of the bus topology of a selected a DP master system. All diagnostics repeaters connected to a DP master system are addressed when SFC103 is called.

Note

The topology of only one DP master system can be identified at a given time.

The identification of the topology is a prerequisite for a detailed display of the error location in the event of a line error. After the installation or any changes to the physical structure of a DP master system, once again identify the topology with SFC103.

Changes to the physical structure includes:

- Change in cable lengths
- · Addition or removal of nodes or of components with repeater function
- Change in node addresses

Each diagnostic repeater enters the result (PROFIBUS address of all nodes and their absolute distance to the diagnostic repeater) in a topology table. You can read these values under STEP 7.

We recommend to call SFC103 in OB1 or in a watchdog interrupt OB. An S7-300 does not allow this call in one of the startup OBs.

The SFC writes error messages returned by the diagnostic repeater to the outputs DPR and DPRI. If more than one diagnostic repeater in the selected DP master system reports an error, the SFC enters in DPR and DPRI only information relevant to the diagnostic repeater that has first generated an error message. Call SFC13 "DPNRM_DG" or STEP 7 to read the complete diagnostic information. The value of outputs DPR and DPRI is NULL if no error is reported by a diagnostic repeater.

Operating method

SFC103 "DP_TOPOL" operates asynchronously, that is, its execution requires several SFC calls. Call SFC103 with REQ = 1 to initiate identification of the DP bus topology and call SFC103 with R=1 to abort the process.

The job status is indicated at the output parameters RET_VAL and BUSY, see also Meaning of REQ, RET_VAL and BUSY with asynchronously operating SFCs.

Note

It may take several minutes to identify the topology.

Job Identification

Input parameter DP_ID determines a request.

When you call SFC103 "DP_TOPOL" once again before the identification of the topology has been completed, the further response of the SFC depends on whether or not the new request is identical to the previous: If parameter DP_ID corresponds with a job that has not yet been completed, the SFC call is interpreted as part of a call sequence and the value W#16#7002 will be entered in RET_VAL. If this is a new job, however, the CPU will reject it.

| Parameter | Declarati on | Data - type | Memory area | Description |
|-----------|-----------------|----------------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ=1: Initiate identification of the bus topology |
| R | INPUT | BOOL | I, Q, M, D, L, constant | R=1: Abort topology identification |
| DP_ID | INPUT | INT | I, Q, M, D, L, constant | DP master system ID of the DP master system whose topology is to be identified |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | The return value will contain an error code if an error occurs while the function is being processed. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Bus topology identification is still busy. |
| DPR | OUTPUT | BYTE | I, Q, M, D, L | PROFIBUS address of the diagnostic repeater that has generated the error message |
| DPRI | OUTPUT | BYTE | I, Q, M, D, L | Measurement segment of the diagnostic repeater that has generated the error message: |
| | | | | • Bit 0 = 1: Error on segment DP2 |
| | | | | Bit 1 = 1: Error on segment DP3 |
| | | | | Bit 4 = 1: Temporary disruptions at segment DP3 |
| | | | | Bit 5 = 1: Permanent disruptions at segment DP3 |

Permanent errors: The system has detected permanent network errors which prevent successful identification of the topology. You can fetch the diagnostic information via SFC13 "DPNRM_DG" or STEP 7 in order to view the details.

Temporary errors: The system has detected temporary network errors which prevent successful identification of the topology. This may be due to a bad contact or a recurring error. The nature of these disruptions does not allow a precise location of the error source.

When looking at the "real" error information (error codes W#16#8xyz) in the following table, we distinguish between two types of event:

Temporary errors (error codes W#16#80A2 to 80A4, 80C3, 80C5):

This type of error is possibly eliminated without user action, meaning it is helpful to call the SFC again (multiple calls, if necessary).

Example of a temporary error: Resources required are currently in use (W#16#80C3).

• Permanent errors (error codes W#16#8082, 80B0, 80B2):

This type of error does not correct itself. A new call of the SFC only makes sense after you have eliminated the error. Example of a permanent error: The DP master / CPU does not support this service. (W#16#80B0).

| Error code (W#16#) | Explanation | |
|-----------------------|---|--|
| 0000 | The job was completed without error. | |
| 7000 | Initial call with REQ=0. Bus topology identification is not initiated. BUSY = 0. | |
| 7001 | Initial call with REQ=1. Bus topology identification was requested. BUSY = 1. | |
| 7002 | Intermediate call (REQ irrelevant): Topology identification is still busy. BUSY = 1. | |
| 7010 | You have requested to cancel the topology identification. However, there is no busy job which matches the specified DP_ID. BUSY = 0. | |
| 7011 | Initial call with R=1. The request to cancel topology identification was initiated. BUSY = 1. | |
| 7012 | Intermediate call: Topology identification has not yet been completed. BUSY = 1. | |
| 7013 | Final call: Topology identification was cancelled. BUSY = 0. | |
| 8082 | No DP master system configured with the specified DP_ID. | |
| 80A2 | Error during topology identification; for more detailed information please refer to output parameters DPR and DPRI. | |
| 80A3 | Error during topology identification: Watchdog timeout. | |
| 80A4 | Communication error at the am K bus | |
| 80B0 | The DP master / CPU does not support this service. | |
| 80B2 | Error during topology identification: No diagnostics repeater was found at the selected DP master system. | |
| 80C3 | Resources required are currently in use. Possible causes: You have initiated a second topology identification cycle (only one topology identification cycle is permitted at a given time) or the H CPU is performing a connecting or update action. | |
| 80C5 | The DP master system is currently not available. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

14 SFCs and SFBs for Updating the Process Image and Processing Bit Fields

14.1 Updating the Process Image Input Table with SFC26 "UPDAT PI"

Description

With SFC26 "UPDAT_PI" (update process image), you update the OB1 process image input table (=process image section 0) or a process image input section defined with STEP 7.

If you configured the repeated signaling of I/O access errors for the system process image table update, the selected process image table will be updated constantly by SFC26.

Otherwise, SFC26 will only update the process image table when the selected process image section is not updated by the system, in other words:

- When you have not assigned this process image section to an interrupt OB, or
- When you selected process image section 0 and have disabled updating of the OB1 process image section in the configuration.

Note

Each logical address you assign to an input process image partition with STEP 7 no longer belongs to the process image input table of OB 1. When you update an input process image partition with SFC26, you may not update it with SFC126 "SYNC_PI" as well.

The updating of the OB1 process image input table and the process image input sections that you assigned to an interrupt OB is not influenced by SFC26 calls.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| PART | INPUT | ВУТЕ | I, Q, M, D, L, constant | Number of the process image input section to be updated. Maximum value range (depends on the CPU): 0 to 15 (0 means OB1 process image, n where $1 \le n \le 15$ means process image section n) |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| FLADDR | OUTPUT | WORD | I, Q, M, D, L | Address of the first byte to cause an error if an access error occurred. |

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | No error occurred. |
| 8090 | Illegal value for the input parameter PART. |
| 8091 | The specified process image section was not defined or is not in the permitted process image table area on the CPU. |
| 8092 | The process image section is updated by the system with an OB and you have not configured repeated signaling of all I/O access errors. The process image was not updated by SFC26 "UPDAT_PI" |
| 80A0 | An access error was detected during the updating. |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

Note

If you use SFC26 "UPDAT_PI" for process image partitions of DP standard slaves for which you have defined a consistency area larger than 32 bytes, the error codes from SFC14 "DPRD_DAT" are also possible.

14.2 Updating the Process Image Output Table with SFC27 "UPDAT PO"

Description

With SFC27 "UPDAT_PO" (update process outputs), you transfer the signal states of the OB1 process image output table (=process image section 0) or a process image section defined with STEP 7 to the output modules.

If you have specified a consistency range for the part process image corresponding data is transferred consistent to the respective peripheral module.

Note

Each logical address you assign to an output process image partition with STEP 7 no longer belongs to the process image output table of OB 1. When you update an output process image partition with SFC27, you may not update it with SFC127 "SYNC_PO" as well.

The transfer of the OB1 process image output table and the process image output sections that you assigned to an interrupt OB is not influenced by SFC27 calls.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| PART | INPUT | ВҮТЕ | constant | Number of the process image output section to be updated. Maximum value range (depending on the CPU): 0 to 15. (0 means OB1 process image, n where 1 ≤ n ≤ 15 means process image section n) |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| FLADDR | OUTPUT | WORD | I, Q, M, D, L | Address of the first byte to cause an error if an access error occurred. |

| Error Code (W#16#) | Explanation | |
|--------------------|---|--|
| 0000 | No error occurred. | |
| 8090 | Illegal value for the input parameter PART. | |
| 8091 | The specified process image section was not defined or is not in the permitted process image area on the CPU. | |
| 80A0 | An access error was detected during the updating. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

Note

If you use SFC27 "UPDAT_PO" for process image partitions of DP standard slaves for which you have defined a consistency area larger than 32 bytes, the error codes from SFC15 "DPWR_DAT" are also possible.

14.3 Setting a Bit Field in the I/O Area with SFC79 "SET"

Description

Calling SFC79 "SET" (set range of outputs) has the following effect:

- The bit field in the peripheral I/O area selected with the parameters N and SA is set.
- The corresponding bits in the process image output table are also set regardless of whether or not they are in a process image section.

The bit field must be the part of the peripheral I/O area assigned to a process image.

If no module is plugged in for part of the selected bit field, SFC79 still attempts to set the entire bit field. It then returns the appropriate error information in RET_VAL.

Note

When SFC79 is executed whole bytes are always written to the I/O area.

If the bit field selected with the parameters N and SA does not begin or end at a byte boundary, calling SFC79 has the following effect:

- The bits in the first and last bytes to be transferred to the peripheral I/O area
 and that do not belong to the selected bit field contain the value of the
 corresponding bits in the process image output table. This can lead to
 unintended reactions such as starting a motor or turning off a cooling system.
- The bits belonging to the selected bit field are set as explained above.

If you assign the value 0 to the N parameter, calling SFC79 has no effect. If the master control relay is not set, calling SFC79 has no effect.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------------------|------------------------------------|
| N | INPUT | INT | I, Q, M, D, L, constant | Number of bits to be set |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| SA | OUTPUT | POINTER | | Pointer to the first bit to be set |

Error Information

How you evaluate the error information of the parameter RET_VAL is explained in Evaluating Errors with the Output Parameter RET_VAL. This chapter also contains the general error information of the SFCs. SFC79 does not provide any specific error information with the RET_VAL parameter.

14.4 Resetting a Bit Field in the I/O Area with SFC80 "RSET"

Description

Calling SFC80 "RSET" (reset range of outputs) has the following effect:

- The bit field in the peripheral I/O area selected with the parameters N and SA is reset.
- The corresponding bits in the process image output table are also reset regardless of whether or not they are in a process image section.

The bit field must be located in the part of the peripheral I/O area to which a process image is assigned.

If no module is plugged in for part of the selected bit field, SFC80 still attempts to reset the entire bit field. It then returns the appropriate error information in RET VAL.

Note

When SFC80 is executed, whole bytes are written to the peripheral I/O area.

If the bit field selected with the parameters N and SA does not begin or end at a byte boundary, calling SFC80 has the following effect:

- The bits in the first and last bytes to be transferred to the peripheral I/O area and that do not belong to the selected bit field contain the value of the corresponding bits in the process image output table. This can lead to unintended reactions such as starting a motor or turning off a cooling system.
- The bits belonging to the selected bit field are set as explained above.

If you assign the value 0 to the N parameter, calling SFC80 has no effect. If the master control relay is not set, calling SFC80 has no effect.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------------------|--------------------------------------|
| N | INPUT | INT | I, Q, M, D, L, constant | Number of bits to be reset |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| SA | OUTPUT | POINTER | Р | Pointer to the first bit to be reset |

Error Information

How you evaluate the error information of the parameter RET_VAL is explained in Evaluating Errors with the Output Parameter RET_VAL. This chapter also contains the general error information of the SFCs. SFC80 does not provide any specific error information with the RET_VAL parameter.

14.5 Implementing a Sequencer with SFB32 "DRUM"

Description

SFB32 "DRUM" implements a sequencer with a maximum of 16 steps. You specify the number of the first step with the DSP parameter and the number of the last step with the LST_STEP parameter.

During each step, all 16 output bits OUT0 to OUT15 and the output parameter OUT_WORD (in which the output bits are collected together) are written. An output bit is assigned either the corresponding bit of the OUT_VAL array that you specify or the output bit is assigned the value of the corresponding output bit of the previous step. Which value is assigned depends on how you set the mask bits in the S_MASK parameter (see following table).

Note

The default setting for the mask bit is 0. If you want to change the current setting of one or more mask bits, make this change in the instance DB.

SFB32 "DRUM" switches to the next step when there is a rising edge at the JOG input compared with the previous SFB call. If the SFB has already reached the last step, a rising edge at JOG sets the variables Q and EOD; DCC has the value 0; and the SFB remains in the last step until 1 is set at the RESET input.

You can also assign parameters so that switching to the next step is time dependent. To do this, you must set the DRUM_EN parameter to 1. The sequencer then switches to the next step when:

- The event bit EVENT is set for the current step and
- The time programmed for the current step has expired.

This time is the product of the DTBP time base and the time factor valid for the current step (from the S_PRESET array)

Note

The execution time remaining in the current step (DCC) is only reduced when the corresponding event bit EVENT is set.

If a 1 is set at the RESET input when the SFB is called, the sequencer goes to the step you assigned to the DSP input.

Note

If you set a 1 for DRUM_EN, you can achieve the following special situation:

- Purely time-dependent enabling of the steps by selecting EVENT = 1 where DSP < i < LST_STEP.
- Purely event-dependent enabling of the steps using the event bits EVENT by setting 0 at DTBP.

You can also move on to the next step in the sequencer at any time (even if DRUM EN=1) via the JOG input.

When the block is called for the first time, you must set 1 at the RESET input.

When the sequencer is in the last step (DSC has the value LST_STEP) and when the execution time for this step has expired, outputs Q and EOD are set and the SFB remains in the last step until you set 1 at the RESET input.

A DRUM timer runs only in the STARTUP and RUN modes.

The operating system resets SFB32 "DRUM" during a cold restart but not during a warm restart. If you want to initialize SFB32 "DRUM" after a warm restart, call it with RESET = 1 in OB100.

| Parameter | Declaration | Data Type | Memory Area | Description |
|--|-------------|-----------|-------------------------|---|
| RESET | INPUT | BOOL | I, Q, M, D, L, constant | Signal level 1 resets the sequencer. When calling the block for the first time, you must set RESET to 1. |
| JOG | INPUT | BOOL | I, Q, M, D, L, constant | A rising edge (compared to the last SFB call) switches the sequencer to the next step if it is not yet in the last step. The next step is enabled depending on the value you assign to DRUM_EN. |
| DRUM_EN | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter that specifies whether time-dependent switching to the next step is possible (1: time-dependent switching possible) |
| LST_STEP | INPUT | BYTE | I, Q, M, D, L, constant | Number of the last step; possible values: 1 to 16 |
| EVENT, 1 <u><</u> i <u><</u> 16 | INPUT | BOOL | I, Q, M, D, L, constant | Event bit number i (belongs to step i) |
| OUTj, 0 ≤ j ≤ 15 | OUTPUT | BOOL | I, Q, M, D, L | Output bit number j (identical to the bit number j of OUT_WORD) |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status parameter that specifies whether the execution time you selected for the last step has expired. |
| OUT_WORD | OUTPUT | WORD | I, Q, M, D, L, P | Output bits collected together in a variable |
| ERR_CODE | OUTPUT | WORD | I, Q, M, D, L, P | If an error occurs during execution of the SFB, ERR_CODE contains the error information. |
| JOG_HIS | VAR | BOOL | I, Q, M, D, L, constant | (No relevance for the user: JOG input parameter of the previous SFB call) |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|------------------|-------------------------------|---|
| EOD | VAR | BOOL | I, Q, M, D, L, constant | Identical to the output parameter Q |
| DSP | VAR | BYTE | I, Q, M, D, L, P, constant | Number of the first step; possible values: 1 to 16 |
| DSC | VAR | BYTE | I, Q, M, D, L, P, constant | Number of the current step |
| DCC | VAR | DWORD | I, Q, M, D, L, P, constant | The execution time still remaining in the current step in ms (only relevant if DRUM_EN = 1 and the corresponding event bit is set to = 1) |
| DTBP | VAR | WORD | I, Q, M, D, L, P, constant | The time base valid for all steps in ms |
| PREV_TIME | VAR | DWORD | I, Q, M, D, L, constant | (Not relevant for the user: system time of the previous SFB call) |
| S_PRESET | VAR | ARRAY of WORD | I, Q, M, D, L, constant | One-dimensional array with the time factor for each step. A sensible selection of the indices would be: [1 to 16].In this case, S_PRESET [x] has the time factor of step x. |
| OUT_VAL | VAR | ARRAY of BOOL | I, Q, M, D, L, constant | Two-dimensional array with the values output in each step if they have not been masked out using S_MASK. A sensible selection for the indices would be: [1 to 16, 0 to 15]. In this case, OUT_VAL [x, y] has the value assigned to the output bit OUTy in step x. |
| S_MASK | VAR | ARRAY of BOOL | I, Q, M, D, L, constant | Two-dimensional array with the mask bits for each step. A sensible selection of the indices would be: [1 to 16, 0 to 15]. In this case, S_MASK [x, y] contains the mask bit for the y-th value to be output in step x. |
| | | | | Meaning of the mask bits: O: The value of the previous step is assigned to the corresponding output bit. I: The corresponding value from OUT_VAL is assigned to the corresponding output bit. |

If one of the conditions listed in the following table occurs, SFB32 "DRUM" remains in its current status and the ERR_CODE output is set.

| ERR_CODE (W#16#) | Explanation |
|------------------|---|
| 0000 | No error |
| 8081 | Illegal value for LST_STEP |
| 8082 | Illegal value for DSC |
| 8083 | Illegal value for DSP |
| 8084 | The product DCC = DTBP * S_PRESET[DSC] exceeds the value 2**32-1 (approximately 24.86 days) |

15 System Functions for Addressing Modules

15.1 Querying the Logical Base Address of a Module with SFC5 "GADR_LGC"

Description

Based on the channel of a signal module, the corresponding module slot and the offset user data address area of the module are known. With SFC5 "GARD_LGC" (convert geographical address to logical address), you can obtain the corresponding logical address of the module, i.e. the least input or output address.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| SUBNETID | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Area identifier: 0, if the slot is in one of the racks 0 (central rack) or 1 to 21 (expansion rack). DP master ID of the corresponding distributed I/O system if the slot is in a distributed I/O device. |
| RACK | INPUT | WORD | I, Q, M, D, L, constant | Number of the rack if the area identifier is 0. Station number of the distributed I/O device if the area identifier > 0. |
| SLOT | INPUT | WORD | I, Q, M, D, L, constant | Slot number |
| SUBSLOT | INPUT | BYTE | I, Q, M, D, L, constant | Submodule slot (if no submodule can be plugged in, 0 must be specified here) |
| SUBADDR | INPUT | WORD | I, Q, M, D, L, constant | Offset in the user data address area of the module |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| IOID | OUTPUT | ВҮТЕ | I, Q, M, D, L | Area identifier: B#16#54: Peripheral input (PI) B#16#55: Peripheral output (PQ) In case of a mixed module, the SFC supplies the area identifier of the lower address. If the addresses are equal the SFC supplies the identifier B#16#54. |
| LADDR | OUTPUT | WORD | I, Q, M, D, L | Logical base address of the module |

| Error Code (W#16#) | Explanation | |
|--------------------|--|--|
| 0000 | No error occurred. | |
| 8094 | No subnet was configured with the specified SUBNETID. | |
| 8095 | Illegal value for the RACK parameter. | |
| 8096 | Illegal value for the SLOT parameter. | |
| 8097 | Illegal value for the SUBSLOT parameter. | |
| 8098 | Illegal value for the SUBADDR parameter. | |
| 8099 | The slot is not configured or occupied by a submodule with packed addresses (ET 200S). | |
| 809A | The sub address of the selected slot is not configured. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

15.2 Querying the Module Slot Belonging to a Logical Address with SFC49 "LGC_GADR"

Description

With SFC49 "LGC_GADR" (convert logical address to geographical address), you obtain the module slot belonging to a logical address and the offset in the user data address area of the module.

Note

SFC49 "LGC_GADR" can not be used on submodule with packed addresses (ET 200S).

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| IOID | INPUT | ВУТЕ | I, Q, M, D, L, constant | ID of the address area: B#16#00: Bit 15 of LADDR specifies whether an input (Bit15=0) or output address (Bit 15=1) exists. B#16#54 = Peripheral input (PI) B#16#55 = Peripheral output (PO) If the module is a mixed module, specify the area ID of the lowest address. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address. With mixed modules, specify the lower of the two addresses. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| AREA | OUTPUT | ВҮТЕ | I, Q, M, D, L | Area ID: this specifies how the remaining output parameters must be interpreted. |
| RACK | OUTPUT | WORD | I, Q, M, D, L | Rack number |
| SLOT | OUTPUT | WORD | I, Q, M, D, L | Slot number |
| SUBADDR | OUTPUT | WORD | I, Q, M, D, L | Offset in the user data address area of the corresponding module. |

Note

If you are using an S7-400H PLC in fail-safe mode and specify the logical address of a module in a connected DP slave when calling SFC49 in the parameter LADDR, the DP master system ID of the active channel will be supplied in the high byte of the RACK parameter. If no active channel exists, the DP master system ID for the associated DP master system is output to the master CPU.

Output Parameter AREA

The output parameter AREA specifies how the output parameters RACK, SLOT and SUBADDR must be interpreted (see following table).

| Value of AREA | System | Meaning of RACK, SLOT and SUBADDR |
|---------------|-------------|--|
| 0 | S7-400 | RACK : Module rack no. SLOT : Slot no. SUBADDR : Difference between logical address and logical base address |
| 1 | S7-300 | RACK: Module rack no. SLOT: Slot no. SUBADDR: Difference between logical address and logical base address |
| 2 | DP | RACK: (low byte) Station number RACK: (high byte) DP Master system ID SLOT: Slot no. in the station SUBADDR: Offset in the user data address area of the corresponding module. |
| 3 | S5 P area | RACK: Module rack no. SLOT: Slot no. of the adaptation capsule SUBADDR: Address in the S5 x range |
| 4 | S5 O area | RACK: Module rack no. SLOT: Slot no. of the adaptation capsule SUBADDR: Address in the S5 x range |
| 5 | S5 IM3 area | RACK: Module rack no. SLOT: Slot no. of the adaptation capsule SUBADDR: Address in the S5 x range |
| 6 | S5 IM4 area | RACK: Module rack no. SLOT: Slot no. of the adaptation capsule SUBADDR: Address in the S5 x range |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | No error occurred. |
| 8090 | Specified logical address invalid or illegal value for the IOID parameter |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

15.3 Querying all Logical Addresses of a Module with SFC50 "RD_LGADR"

Description

You start with one logical address of a module. With SFC50 "RD_LGADR" (read module logical addresses), you obtain all the declared logical addresses of this module. You have already assigned addresses to modules previously with STEP 7. SFC50 enters the logical addresses obtained in the field PEADDR or in the field PAADDR in ascending order.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| IOID | INPUT | BYTE | I, Q, M, D, L, constant | Area identifier: |
| | | | | B#16#00: Bit15 of LADDR specifies whether an input (Bit15=0) or output address (Bit15=1) exists. |
| | | | | B#16#54: peripheral input (PI) |
| | | | | B#16#55: peripheral output (PQ) |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | One logical address |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| PEADDR | OUTPUT | ANY | I, Q, M, D, L | Field for the PI addresses, field elements must be of the data type WORD. |
| PECOUNT | OUTPUT | INT | I, Q, M, D, L | Number of returned PI addresses |
| PAADDR | OUTPUT | ANY | I, Q, M, D, L | Field for the PQ addresses, field must be of the data type WORD. |
| PACOUNT | OUTPUT | INT | I, Q, M, D, L | Number of returned PQ addresses |

Error Information

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error occurred. | | |
| 8090 | Specified logical address invalid or illegal value for the IOID parameter. | | |
| 80A0 | Error in the output parameter PEADDR: The data type of the field elements is not WORD. | | |
| 80A1 | Error in the output parameter PAADDR: The data type of the field elements is not WORD. | | |
| 80A2 | Error in the output parameter PEADDR: The specified field could not accommodate all the logical addresses. | | |
| 80A3 | Error in the output parameter PAADDR: The specified field could not accommodate all the logical addresses. | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

16 SFCs for Distributed I/Os

16.1 Triggering a Hardware Interrupt on the DP Master with SFC7 "DP PRAL"

Description

With SFC7 "DP_PRAL," you trigger a hardware interrupt on the DP master from the user program of an intelligent slave. This interrupt starts OB40 on the DP master.

Using the input parameter AL_INFO, you can identify the cause of the hardware interrupt. This interrupt identifier is transferred to the DP master and you can evaluate the identifier in OB40 (variable OB40_POINT_ADDR).

The requested hardware interrupt is uniquely specified by the input parameters IOID and LADDR. For each configured address area in the transfer memory, you can trigger exactly one hardware interrupt at any time.

How the SFC Operates

SFC7 "DP_PRAL" operates asynchronously, in other words, it is executed over several SFC calls. You start the hardware interrupt request by calling SFC7 with REQ=1.

The status of the job is indicated by the output parameters RET_VAL and BUSY, see Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs. The job is completed when execution of OB40 is completed on the DP master.

Note

If you operate the DP slave as a standard slave, the job is completed as soon as the diagnostic frame is obtained by the DP master.

Identifying a Job

The input parameters IOID and LADDR uniquely specify the job.

If you have called SFC7 "DP_PRAL" on a DP slave and you call this SFC again before the master has acknowledged the requested hardware interrupt, the way in which the SFC reacts depends largely on whether the new call involves the same job: if the parameters IOID and LADDR match a job that is not yet completed, the SFC call is interpreted as a follow-on call regardless of the value of the parameter AL_INFO, and the value W#16#7002 is entered in RET_VAL.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ=1: Hardware interrupt on the DP master belonging to the slave |
| IOID | INPUT | BYTE | I, Q, M, D, L, constant | Identifier of the address range in the transfer memory (from the point of view of the DP slave): |
| | | | | B#16#54= Peripheral input (PI) |
| | | | | B#16#55= Peripheral output (PQ) |
| | | | | The identifier of a range belonging to a mixed module is the lower of the two addresses. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Start address of the address range in the transfer memory (from the point of view of the DP slave). |
| | | | | If this is a range belonging to a mixed module, specify the lower of the two addresses. |
| AL_INFO | INPUT | DWORD | I, Q, M, D, L, | Interrupt ID |
| | | | constant | This is transferred to the OB40 that will be started on the DP master (variable OB40_POINT_ADDR). |
| | | | | If you operate the intelligent slave with a remote master, you must evaluate the diagnostic frame on the master. (see /70/) |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: |
| | | | | The triggered hardware interrupt has not yet been acknowledged by the DP master. |

| Error Code (W#16#) | Explanation | |
|--------------------|---|--|
| 0000 | The job was executed without errors. | |
| 7000 | First call with REQ=0. No hardware interrupt request is active; BUSY has the value 0. | |
| 7001 | First call with REQ=1. A hardware interrupt request has already been sent to the DP master; BUSY has the value 1. | |
| 7002 | Interim call (REQ irrelevant): the triggered hardware interrupt has not yet been acknowledged by the DP master; BUSY has the value 1. | |
| 8090 | Start address of the address range in the transfer memory is incorrect. | |
| 8091 | Interrupt is blocked (block configured by user) | |
| 8093 | The parameters IOID and LADDR address a module that is not capable of a hardware interrupt request. | |
| 80B5 | Call in the DP master not permitted. | |
| 80C3 | The required resources (memory, etc.) are occupied at this time. | |
| 80C5 | Distributed I/O device is not available at this time (i.e. station failure). | |
| 80C8 | The function is not permitted in the current DP master operating mode. | |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

16.2 Synchronizing Groups of DP Slaves with SFC11 "DPSYC FR"

Description

With SFC11 "DPSYC_FR," you can synchronize one or more groups of DP slaves.

The function involves sending one of the control commands below or a combination of them to the relevant groups:

- SYNC (simultaneous output and freezing of output states on the DP slaves)
- UNSYNC (cancels the SYNC control command)
- FREEZE (freeze the input states on the DP slaves read in the frozen inputs)
- UNFREEZE (cancels the FREEZE control command)

Note

Note that the control commands SYNC and FREEZE also remain valid when you perform a restart/warm restart.

Please note also that you may initiate only one SYNC-/UNSYNC request or only one FREEZE/UNFREEZE request at a given time.

Requirements

Before you send the control commands listed above, you must assign the DP slaves to groups using STEP 7 (see /231/). You must know which DP slave is assigned to which group with which number and know the reactions of the various groups to SYNC/FREEZE.

How the SFC Operates

SFC11 "DPSYC_FR" is an asynchronous SFC; in other words, its execution takes several SFC calls. You start the job by calling SFC11 with REQ=1.

The status of the job is indicated by the output parameters RET_VAL and BUSY, also refer to Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs.

Identifying a Job

If you have triggered a SYNC/FREEZE job and called SFC11 again before the first job was completed, the response of the SFC depends on whether the new call is for the same job. If the input parameters LADDR, GROUP and MODE match, the SFC call is interpreted as a follow-on call.

Writing Outputs of DP Modules

The writing of outputs of DP modules is triggered as follows:

- By transfer commands to the DP I/Os,
- By writing the process image output table to the modules (by the operating system at the end of OB1 or by calling SFC27 "UPDAT_PO"),
- By calling SFC15 "DPWR DAT."

In normal operation, the DP master transfers the output bytes cyclically (within the cycle of the PROFIBUS DP bus) to the outputs of the DP slaves.

If you want to have certain output data (possibly distributed on several slaves) applied to the outputs to the process at exactly the same time, you can send the SYNC command to the relevant DP master using SFC11 "DPSYC_FR."

What are the Effects of SYNC?

With the SYNC control command, the DP slaves of the selected groups are switched to the Sync mode. In other words, the DP master transfers the current output data and instructs the DP slaves involved to freeze their outputs. With the following output frames, the DP slaves enter the output data in an internal buffer and the state of the outputs remains unchanged.

Following each SYNC control command, the DP slaves of the selected groups apply the output data of their internal buffer to the outputs to the process.

The outputs are only updated cyclically again when you send the UNSYNC control command using SFC11 "DPSYC_FR."

Note

If the DP slaves of the selected group(s) are not currently connected to the network or have failed when the control command has been sent, they will not be switched to SYNC mode. This information will not be communicated in the return value of the SFC.

Reading Input Data of DP Modules

The input data of the DP modules are read as follows:

- Using load commands to the DP I/Os,
- When the process image input table is updated (by the operating system at the start of OB1 or by calling SFC26 "UPDAT_PI"),
- By calling SFC14 "DPRD DAT."

In normal operation, the DP master receives this input data cyclically (within the cycle of the PROFIBUS DP bus) from its DP slaves and makes them available to the CPU.

If you want to have certain input data (possibly distributed on several slaves) to be read from the process at exactly the same time, send the FREEZE control command to the relevant DP master using SFC11 "DPSYC_FR."

What are the Effects of FREEZE?

With the FREEZE control command, the DP slaves involved are switched to the Freeze mode, in other words the DP master instructs the DP slaves to freeze the current state of the inputs. It then transfers the frozen data to the input area of the CPU.

Following each FREEZE control command, the DP slaves freeze the state of their inputs again.

The DP master only receives the current state of the inputs cyclically again after you have sent the UNFREEZE control command with SFC11 "DPSYC FR."

Note

If the DP slaves of the selected group(s) are not currently connected to the network or have failed when the control command has been sent, they will not be switched to FREEZE mode. This information will not be communicated in the return value of the SFC.

Data Consistency

Because SFC11 "DPSYC_FR" functions are acyclic and can be interrupted by higher priority classes, you should make sure that the process images are consistent with the actual inputs and outputs when using SFC11 "DPSYC_FR".

This is guaranteed if you keep to the following consistency rules:

- Define suitable process image sections for the "SYNC outputs" and the "FREEZE inputs" (only possible on the S7-400). Call SFC27 "UPDAT_PO" immediately before the first call for a SYNC job. Call SFC26 "UPDAT_PI" immediately after the last call for a FREEZE job.
- As an alternative: Use only direct I/O access for outputs involved in a SYNC
 job and for inputs involved in a FREEZE job. You must not write to these
 outputs when a SYNC job is active and not read these inputs when a FREEZE
 job is active.

Using SFC15 and SFC14

If you use SFC15 "DPWR_DAT," this SFC must be completed before you send a SYNC job to the outputs involved.

If you use SFC14 "DPRD_DAT," this SFC must be completed before you send a FREEZE job to the inputs involved.

SFC11 "DPSYC_FR" and Startup

The user alone must take responsibility for sending the SYNC and FREEZE control commands in the startup OBs.

If you want the outputs of one or more groups to be in the Sync mode when the user program starts, you must initialize these outputs during startup and execute SFC11 "DPSYC_FR" with the SYNC control command completely.

If you want the inputs of one or more groups to be in the FREEZE mode when the user program starts, you must execute SFC11 "DPSYC_FR" with the FREEZE control command completely for these inputs during startup.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Level-triggered control parameter REQ=1: trigger SYNC/FREEZE job |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the DP master |
| GROUP | INPUT | BYTE | I, Q, M, D, L, | Group selection |
| | | | constant | Bit 0 = 1: group 1 selected |
| | | | | Bit 1 = 1: group 2 selected |
| | | | | : |
| | | | | Bit 7 = 1: group 8 selected |
| | | | | You can select several groups per job. |
| | | | | The value B#16#0 is invalid. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| MODE | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Job ID (coding complying with EN 50 170 Volume 2, PROFIBUS) |
| | | | | Bit 0: reserved (value 0) |
| | | | | Bit 1: reserved (value 0) |
| | | | | Bit 2 = 1: UNFREEZE is executed |
| | | | | = 0: no meaning |
| | | | | Bit 3 = 1: FREEZE is executed |
| | | | | = 0: no meaning |
| | | | | Bit 4 = 1: UNSYNC is executed |
| | | | | = 0: no meaning |
| | | | | Bit 5 = 1: SYNC is executed |
| | | | | = 0: no meaning |
| | | | | Bit 6: reserved (value 0) |
| | | | | Bit 7: reserved (value 0) |
| | | | | Possible values: |
| | | | | with exactly one ID per job: |
| | | | | - B#16#04 (UNFREEZE) |
| | | | | - B#16#08 (FREEZE) |
| | | | | - B#16#10 (UNSYNC) |
| | | | | - B#16#20 (SYNC) |
| | | | | with more than one ID per job: |
| | | | | - B#16#14 (UNSYNC, UNFREEZE) |
| | | | | - B#16#18 (UNSYNC, FREEZE) |
| | | | | - B#16#24 (SYNC, UNFREEZE) |
| | | | | - B#16#28 (SYNC, FREEZE) |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| | | | | You must evaluate RET_VAL each time after the block has been executed. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: |
| | | | | The SYNC/FREEZE job is not yet completed. |

Error Information

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | The job was completed without errors. | | |
| 7000 | First call with REQ=0. The job specified with LADDR, GROUP and MODE is not active; BUSY has value 0. | | |
| 7001 | First call with REQ=1. The job specified with LADDR, GROUP and MODE was triggered; BUSY has value 1. | | |
| 7002 | Interim call (REQ irrelevant). The activated SYNC /FREEZE job is still active; BUSY has value 1. | | |
| 8090 | The module selected with LADDR is not a DP master. | | |
| 8093 | This SFC is not permitted for the module selected with LADDR (configuration or version of the DP master). | | |
| 8094 | Bad GROUP parameter | | |
| 8095 | Bad MODE parameter | | |
| 80B0 | The group selected with GROUP is not configured. | | |
| 80B1 | The group selected with GROUP is not assigned to this CPU. | | |
| 80B2 | The SYNC job specified with MODE is not permitted on the group selected with GROUP. | | |
| 80B3 | The FREEZE job specified with MODE is not permitted on the group selected with GROUP. | | |
| 80C2 | Temporary shortage of resources on the DP master: The DP master is currently processing the maximum number of jobs for a CPU. | | |
| 80C3 | This SYNC /UNSYNC job cannot be activated at present since only one SYNC/UNSYNC job can be triggered at any one time. Check your user program. | | |
| 80C4 | This FREEZE/UNFREEZE job cannot be activated at present since only one FREEZE-/UNFREEZE job can be triggered at any one time. Check your user program. | | |
| 80C5 | Distributed I/Os not accessible: failure of a DP subsystem | | |
| 80C6 | Job aborted due to I/O disconnection by CPU | | |
| 80C7 | Job aborted due to warm or cold restart on the DP master | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

16.3 Deactivating and Activating DP Slaves with SFC12 "D ACT DP"

Description

With SFC12 "D_ACT_DP, you can specifically deactivate and reactivate configured DP slaves. In addition, you can determine whether each assigned DP slave is currently activated or deactivated.

SFC12 cannot be used on PROFIBUS PA field devices which are connected by a DP/PA link to a DP master system.

Note

As long as any SFC12 job is busy you cannot download a modified configuration from your PG to the CPU (during a CiR process).

The CPU rejects initiation of an SFC12 request when it receives the download of a modified configuration during a CiR process.

Purpose

If you configure DP slaves in a CPU which are not actually present or not currently required, the CPU will nevertheless continue to access these DP slaves at regular intervals. After the slaves are deactivated, further CPU accessing will stop. In this way, the fastest possible DP bus cycle can be achieved and the corresponding error events no longer occur.

Application Examples

From a machine builder's point of view, there are numerous device options possible in series production of machines. However, each delivered machine includes only one combination of selected options.

Every one of these possible machine options is configured as a DP slave by the manufacturer in order to create and maintain a common user program having all possible options. With SFC12, you can deactivate all DP slaves which are not present at machine startup.

A similar situation exists for machine tools having numerous tooling options available but actually using only a few of them at any given time. These tools are implemented as DP slaves. With SFC12, the user program activates the tools currently needed and deactivates those required later.

How the SFC Operates

SFC12 "D_ACT_DP" operates asynchronously, in other words, it is executed over several SFC calls. You start the request by calling SFC12 with REQ=1.

The status of the job is indicated by the output parameters RET_VAL and BUSY; see also Section 2.2 of the Ref. HB "System Software for S7-300/400 System /- and Standard Functions."

Identifying a Job

If you have started a deactivation or activation job and you call SFC12 again before the job is completed, the way in which the SFC reacts depends largely on whether the new call involves the same job: If the parameter LADDR matches, the SFC call is interpreted as a follow-on call.

Deactivating DP Slaves

When you deactivate a DP slave with SFC12, its process outputs are set to the configured substitute values or to 0 (secure state). The assigned DP master does not continue to address this DP slave. Deactivated DP slaves are not identified as faulty or missing by the error LEDs on the DP master or CPU.

The process image of the inputs of deactivated DP slaves is updated with 0, that is, it is handled just as for failed DP slaves.

If you are using your program to directly access the user data of a previously deactivated DP slave, the I/O access error OB (OB 122) is called, and the corresponding start event is entered in the diagnostic buffer. If you attempt to access a deactivated DP slave with SFC (i.e. SFC59 "RD_REC"), you receive the error information in RET_VAL as for an unavailable DP slave.

Deactivating a DP slave does not start the program error OB (OB 85), even if its inputs or outputs belong to the system-side process image to be updated. No entry is made in the diagnostic buffer.

Deactivating a DP slave does not start the rack failure OB (OB 86), and the operating system also does not make an entry in the diagnostic buffer.

If a DP station fails after you have deactivated it with SFC12, the operating system does not detect the failure. As a result, there is no subsequent start of OB86 or diagnostic buffer entry. The station failure is detected only after the station has been reactivated and indicated in RET_VAL.

If you wish to deactivate DP slaves functioning as transmitters in cross communication, we recommend that you first deactivate the receivers (listeners) that detect which input data the transmitter is transferring to its DP master. Deactivate the transmitter only after you have performed this step.

Activating DP Slaves

When you reactivate a DP slave with SFC12, it is configured and assigned parameters by the designated DP master (as with the return of a failed station). This activation is completed when the slave is able to transfer user data.

Activating a DP slave does not start the program error OB (OB85), even if its inputs or outputs belong to the system-side process image to be updated. An entry in the diagnostic buffer is also not made.

Activating a DP slave does not start the rack failure OB (OB86), and the operating system also does not make an entry in the diagnostic buffer.

If you attempt to use SFC12 to activate a slave which has been deactivated and is physically separated from the DP bus, the LED "DP-BUSF" on the CPU will blink for about one minute. After this monitoring period has expired, the SFC returns the error message W#16#80A2 and turns off the LED. The slave remains deactivated. If the slave is reconnected to the DP bus at a later time, it must be reactivated with SFC12.

Note

Activating a DP slave may be time-consuming. Therefore, if you wish to cancel a current activation job, start SFC12 again with the same value for LADDR and MODE = 2. Repeat the call of SFC12 until successful cancellation of the activation is indicated by RET_VAL = 0.

If you wish to activate DP slaves which take part in the cross communication, we recommend that you first activate the transmitters and then the receivers (listeners).

CPU Startup

Depending on the startup mode, the CPU operating system behaves as follows regarding DP slaves:

- In the startup modes cold and warm restart, slaves are activated automatically.
- In the hot restart mode, the slave activation status remains unchanged, that is, activated slaves remain activated and deactivated slaves remain deactivated.

After the CPU start-up, the CPU cyclically attempts to contact all configured and not deactivated slaves that are either not present or not responding.

Note

The startup OBs do not support the call of SFC12.

Parameters

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant. | Level-triggered control parameter REQ=1: execute activation or deactivation |
| MODE | INPUT | BYTE | I, Q, M, D, L, | Job ID. Possible values: |
| | | | constant | 0: Request information on whether the addressed DP slave is activated or deactivated |
| | | | | 1: Activate the DP slave |
| | | | | 2: Deactivate the DP slave |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Any logical address of the DP Slave |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is processed, the return value contains an error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | Active code: |
| | | | | BUSY=1: The job is still active. |
| | | | | BUSY=0: The job was terminated. |

Error Information

| Error code (W#16#) | Explanation | | | |
|--------------------|--|--|--|--|
| 0000 | The job was completed without errors. | | | |
| 0001 | The DP slave is active. (this error code is possible only with MODE = 0.) | | | |
| 0002 | The DP slave is deactivated (this error code is possible only with MODE = 0.) | | | |
| 7000 | First call with REQ=0. The job specified with LADDR is not active; BUSY has value 0. | | | |
| 7001 | First call with REQ=1. The job specified with LADDR was triggered; BUSY has value 1. | | | |
| 7002 | Interim call (REQ irrelevant). The activated job is still active; BUSY has value 1. | | | |
| 8090 | You have not configured a module with the address specified in LADDR. You operate your CPU as I-Slave and you have specified in LADDR an address of this I-Slave. | | | |
| 8092 | For the addressed DP slave no activation job is processed at the present (this error code is possible only with MODE = -1.) | | | |
| 8093 | No DP slave is assigned to the address stated in LADDR (no projection submitted.), or the parameter MODE is not known | | | |
| 80A1 | The addressed DP slave could not be parameterized (this error code is possible only with MODE = 1.) | | | |
| | Note: The CPU supplies this information only if the activated slave fails again during parameterization. If parameterization of a single module was unsuccessful the SFC returns the error information W#16#0000 | | | |
| 80A2 | The addressed DP slave does not return an acknowledgement. | | | |
| 80A3 | The DP Master concerned does not support this function. | | | |
| 80A4 | The CPU does not support this function for external DP masters. | | | |
| 80A6 | Slot error in the DP Slave; user data access not possible (this error code is only available for MODE=1). Note: The SFC returns this error information only if the active slave fails after parameterization and before the SFC ends. If only a single module is unavailable the SFC returns the error information W#16#0000. | | | |
| 80C1 | SFC12 was started and continued with another logical address (this error code is only available for MODE=1). | | | |
| 80C3 | Temporary resource error: The CPU is currently processing the maximum possible activation and deactivation jobs. (this error code is possible only with MODE = 1 and MODE = 2.) The CPU is busy receiving a modified configuration. Currently you can not enable/disable DP slaves. | | | |
| 8хуу | error information, see Evaluating Errors with the Output Parameter RET_VAL | | | |
| i | | | | |

16.4 Reading Diagnostic Data of a DP Slave with SFC13 "DPNRM_DG" (Slave Diagnostics)

Slave Diagnostics

Each DP slave provides slave diagnostic data structured in accordance with EN 50 170 Volume 2, PROFIBUS. To read out this diagnostic data, you require SFC13 "DPNRM DG."

Refer to the following table for the basic structure of the slave diagnostic data and to the manuals of the DP slaves for further information.

| Byte | Meaning |
|------|---|
| 0 | Station status 1 |
| 1 | Station status 2 |
| 2 | Station status 3 |
| 3 | Master station number |
| 4 | Vendor ID (high byte) |
| 5 | Vendor ID (low byte) |
| 6 | Further slave-specific diagnostic information |

Description

With SFC13 "DPNRM_DG" (read diagnostic data of a DP slave), you read the current diagnostic data of a DP slave in the format specified by EN 50 170 Volume 2, PROFIBUS. The data that has been read is entered in the destination area indicated by RECORD following error-free data transfer.

You start the read job by assigning 1 to the input parameter REQ in the SFC13 call.

Function

The read job is executed asynchronously, in other words it requires several SFC13 calls. The status of the job is indicated by the output parameters RET_VAL and BUSY, also refer to Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ=1: Read request |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Configured diagnostic address of the DP slave. |
| | | | | Note: Addresses have to be entered in hexadecimal format. For example, diagnostic address 1022 means: LADDR:=W#16#3FE. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. If no error occurred, the length of the data actually transferred is entered in RET_VAL. |
| RECORD | OUTPUT | ANY | I, Q, M, D, L | Destination area for the diagnostic data that were read. Only the BYTE data type is permitted. The minimum length of the data record to be read or the destination area is 6. The maximum length of the data record to be sent is 240. Standard slaves can provide more than 240 bytes of diagnostic data up to a maximum of 244 bytes. In this case, the first 240 bytes are transferred to the destination area and the overflow bit is set in the data. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: The read job is not yet completed. |

Input Parameter RECORD

The CPU evaluates the actual length of the diagnostic data that were read as following:

- If the length specified for RECORD is less than the number of data bytes supplied, the data are discarded and a corresponding error code is entered in RET_VAL.
- If the length specified for RECORD is greater than or equal to the number of supplied data bytes, the data are accepted in the destination area and the actual length is entered in RET_VAL as a positive value.

Note

You must make sure that the actual parameters of RECORD match in all calls belonging to a job.

A job is uniquely identified by the LADDR input parameter.

Standard Slaves with more than 240 Bytes of Diagnostic Data

With standard slaves on which the number of standard diagnostic data is between 241 and 244 bytes, note the following points:

- If the length specified for RECORD is less than 240 bytes, the data are discarded and the corresponding error information is entered in RET_VAL.
- If the length specified for RECORD is greater than or equal to 240 bytes, the first 240 bytes of the standard diagnostic data are transferred to the destination area and the overflow bit is set in the data.

Output Parameter RET VAL

- If an error occurs while the function is being executed, the return value contains an error code.
- If no error occurs during the data transfer, RET_VAL contains the length of the data read in bytes as a positive number.

Note

The amount of data read in a DP slave depends on its diagnostic status.

Error Information

How you evaluate the error information of the RET_VAL parameter is explained in Chapter Common Parameters for SFCs. This chapter also contains the general error information for the SFCs. The error information specific to SFC13 is a subset of the error information for SFC59 "RD_REC," see Reading a Data Record with SFC59 "RD_REC"

System Resources for S7-400

When SFC13 "DPNRM_DG" is called for a job that is not currently being processed, resources of the CPU (memory space) are occupied on the S7-400. You can call SFC13 in quick succession for several DP slaves providing that you do not exceed the maximum number of "simultaneously" active SFC13 jobs for your CPU. You will find the maximum number of such jobs in /101/.

If you activate several jobs "simultaneously," all the jobs will be executed without interfering with each other.

If you reach the limits of the system resources, this is indicated in RET_VAL. In this case, repeat the job.

16.5 Reading Consistent Data of a DP Standard Slave with SFC14 "DPRD DAT"

Data Consistency

Refer to the section Overview of S7 Communication and S7 Basic Communication – Data consistency.

Purpose of SFC14

You require SFC14 "DPRD_DAT" because you can only read out a maximum of four continuous bytes using load instructions that access the I/Os or the process image input table.

Note

If required, you can also read consistent data via the process image of the inputs. To determine whether the CPU supports this functionality, refer to the "S7-300 Programmable Controller, Hardware and Installation" manual.

All S7-400 CPUs support this functionality.



Caution

When using SFC14 "DPRD_DAT", avoid accessing I/O areas that have process image partitions with OB6x connections (clocked interrupts) assigned to them.

Description

With SFC14 "DPRD_DAT" (read consistent data of a DP standard slave), you read the consistent data of a DP standard slave.

To find the maximum length that applies here, refer to the refer to the following manuals:

- S7-300 Programmable Controller, Hardware and Installation
- ET 200S Interface Submodule, IM151-7 CPU
- Base Submodule BM147CPU

For S7-400 CPUs the maximum length is 32 bytes.

If no error occurred during the data transfer, the data that have been read are entered in the destination area identified by RECORD.

The destination area must have the same length as configured for the selected module with STEP 7.

If you read from a DP standard slave with a modular design or with several DP identifiers, you can only access the data of one module/DP identifier per SFC14 call specifying the configured start address.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Configured start address from the I area of the module from which the data will be read. Note: Addresses have to be entered in hexadecimal format. For example, diagnostic address 100 means: LADDR:=W#16#64. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |
| RECORD | OUTPUT | ANY | I, Q, M, D, L | Destination area for the user data that were read. This must be exactly as long as you configured for the selected module with STEP 7. Only the data type BYTE is permitted. |

Error Information

Note

If you access DPV1 slaves, error information from these slaves can be forwarded from the DP master to the SFC. For details on this error information, see Receiving an Interrupt from a DP Slave with SFB54 "RALRM" STATUS[3].

| Error Code (W#16#) | Explanation | | | |
|--------------------|--|--|--|--|
| 0000 | No error occurred. | | | |
| 8090 | You have not configured a module for the specified logical base address or you have ignored the restriction concerning the length of consistent data or you have not entered the start address in the LADDR parameter in hexadecimal format. | | | |
| 8092 | A type other than BYTE is specified in the ANY reference. | | | |
| 8093 | No DP module from which you can read consistent data exists at the logical address specified in LADDR. | | | |
| 80A0 | Access error detected while the I/O devices were being accessed. | | | |
| 80B0 | Slave failure on external DP interface module. | | | |
| 80B1 | The length of the specified destination area is not identical to the user data length configured with STEP 7. | | | |
| 80B2 | System error with external DP interface module. | | | |
| 80B3 | System error with external DP interface module. | | | |
| 80C0 | The data haven't yet been read by the module. | | | |
| 80C2 | System error with external DP interface module. | | | |
| 80Fx | System error with external DP interface module. | | | |
| 87xy | System error with external DP interface module. | | | |
| 808x | System error with external DP interface module. | | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | | |

16.6 Writing Consistent Data to a DP Standard Slave with SFC15 "DPWR_DAT"

Data Consistency

Refer to the section: Overview of S7 Communication and S7 Basic Communication – Data consistency.

Purpose of SFC15

You require SFC15 "DPWR_DAT" because you can only write a maximum of four continuous bytes using the transfer instructions that access the I/Os or the process image input table.

Note

If required, you can also read consistent data via the process image of the inputs. To determine whether the CPU supports this functionality, refer to the "S7-300 Programmable Controller, Hardware and Installation" manual.

All S7-400 CPUs support this functionality.



Caution

When using SFC15 "DPWR_DAT", avoid accessing I/O areas that have process image partitions with OB6x connections (clocked interrupts) assigned to them.

Description

With SFC15 "DPWR_DAT" (write consistent data to a DP standard slave), you transfer the data in RECORD consistently to the addressed DP standard slave and, if required, to the process image (namely if you have configured the respective address area of the DP standard slave as consistency range in a process image):

- S7-300 Programmable Controller, Hardware and Installation
- ET 200S Interface Submodule, IM151-7 CPU
- Base Submodule BM147CPU

For S7-400 CPUs the maximum length is 32 bytes.

The data is transferred synchronously, in other words, on completion of the SFC, the write job is also completed.

The source area must have the same length as you configured for the selected module with STEP 7.

If the DP standard slave has a modular design, you can only access one module of the DP slave.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Configured start address from the process image output area of the module to which the data will be written. |
| | | | | Note: Addresses have to be entered in hexadecimal format. For example, diagnostic address 100 means: LADDR:=W#16#64. |
| RECORD | INPUT | ANY | I, Q, M, D, L | Source area for the user data to be written. This must be exactly as long as you configured for the selected module with STEP 7. Only the BYTE data type is permitted. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is active, the return value contains an error code. |

Error Information

Note

If you access DPV1 slaves, error information from these slaves can be forwarded from the DP master to the SFC. For details on this error information, see Receiving an Interrupt from a DP Slave with SFB54 "RALRM" STATUS[3].

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error occurred. | | |
| 808x | System error with external DP interface module. | | |
| 8090 | You have not configured a module for the specified logical base address or | | |
| | you have ignored the restriction concerning the length of consistent data or | | |
| | you have not entered the start address in the LADDR parameter in hexadecimal format. | | |
| 8092 | A type other than BYTE is specified in the ANY reference. | | |
| 8093 | No DP module to which you can write consistent data exists at the logical address specified in LADDR. | | |
| 80A1 | Access error detected while I/O devices were being accessed. | | |
| 80B0 | Slave failure on external DP interface module. | | |
| 80B1 | The length of the specified source area is not identical to the user data length configured with STEP 7. | | |
| 80B2 | System error with external DP interface module. | | |
| 80B3 | System error with external DP interface module. | | |

| Error Code (W#16#) | Explanation | |
|--------------------|---|--|
| 80C1 | The data of the previous write job on the module have not yet been processed by the module. | |
| 80C2 | System error with external DP interface module. | |
| 80Fx | System error with external DP interface module. | |
| 85xy | System error with external DP interface module. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

17 SFCs for Global Data Communication

17.1 Sending a GD Packet with SFC60 "GD_SND"

Description

With SFC60 "GD_SND" (global data send), the data of a GD packet are collected and then sent on the path specified in the GD packet. The GD packet must already have been configured with STEP 7.

SFC60 "GD_SND" can be called at any point in the user program.

The scan rate and the collection and sending of the data by the system at the cycle checkpoint are not influenced by SFC60 calls.

Interrupt ability

SFC60 "GD_SND" can be interrupted by higher priority classes. It is also possible that SFC60 is called again for the same GD packet in the higher priority class.

The data are then collected and sent in the higher priority class. When the program returns to the interrupted SFC, this is terminated immediately and the data that have already been collected are discarded.

This procedure means that during the processing of the highest priority class, consistent data are transferred (consistency in the sense defined for global data).

Data Consistency with GD

The following rules apply to the consistency of the data collected from the various memory areas and sent.

The following are consistent:

- The simple data types (bit, byte, word, and double word)
- An array of the data types byte, word, and double word up to a maximum length depending on the specific CPU.

Ensuring Consistency for an Entire GD Packet

A GD packet on the CPU sending the data has a structure that does not automatically guarantee that the collected data are consistent. This is, for example, the case when the packet consists of an array of bytes and the number of bytes exceeds the maximum length for the specific CPU.

If, however, you require consistency for the entire GD packet, follow the procedure below in your program:

- Disable or delay the occurrence of higher priority interrupts and asynchronous errors by calling SFC39 "DIS_IRT" or SFC41 "DIS_AIRT."
- Call SFC60 "GD SND."
- Enable the higher priority interrupts and asynchronous errors again by calling SFC40 "EN_IRT" or SFC42 "EN_AIRT."

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| CIRCLE_ID | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Number of the GD circle in which the GD packet to be sent is located. You specify this number when configuring the global data with STEP 7. |
| | | | | Permitted values: 1 to 16. The maximum number of possible GD circles can be found in the technical data of your CPU. |
| BLOCK_ID | INPUT | BYTE | I, Q, M, D, L, constant | Number of the GD packet to be sent in the selected GD circle. This number is set during configuration of the global data by STEP 7. |
| | | | | Permitted values: 1 to 3. The maximum number of possible GD circles can be found in the technical data of your CPU. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

Error Information

| Error Code (W#16#) | Explanation | |
|--------------------|--|--|
| 0000 | No error occurred. | |
| 8081 | The GD packet selected with the parameters CIRCLE_ID and BLOCK_ID is not configured. | |
| 8082 | Illegal value for the parameters CIRCLE_ID or BLOCK_ID or for both parameters. | |
| 8083 | An error occurred during the execution of the SFC. The type of error is ente in the variable configured for the status information. This can be evaluated by your program. | |
| 8084 | The execution of the SFC was terminated prematurely because SFC60 was called again for the same GD packet in a higher priority class (see "Interrupt ability"). | |
| 8085 | An error occurred entering the status information in the configured variable. | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

Note

Following each SFC60 call, you should evaluate the corresponding GD packet status and, if necessary, reset it.

17.2 Programmed Acceptance of a Received GD Packet with SFC61 "GD_RCV"

Description

With SFC61 "GD_RCV" (global data receive), the data from an incoming GD frame for exactly one GD packet are retrieved and entered in the received GD packet. This must already have been configured with STEP 7.

SFC61 "GD_SND" can be called at any point in the user program.

The scan rate and the retrieving of the data by the system at the cycle checkpoint are not influenced by SFC61 calls.

Interrupt ability

SFC61 can be interrupted by higher priority classes, however, only so that the data consistency defined for global data remains guaranteed. If the processing of the function is interrupted, it is possible that SFC61 is called again for the same GD packet in the higher priority class.

The data are then entered in the receive GD packet in the higher priority class. When the program returns to the interrupted SFC, this is terminated immediately.

Data Consistency with GD

The following rules apply to the consistency of the data entered in the various memory areas.

The following are consistent:

- The simple data types (bit, byte, word, and double word)
- An array of the data types byte, word, and double word up to a maximum length specific to the receiving CPU.

Ensuring Consistency for an Entire GD Packet

A GD packet on a receiving CPU has a structure that does not automatically guarantee that its data originate from one and the same frame. This is, for example, the case when the packet consists of three GD elements.

If, however, you require consistency for the entire GD packet, follow the procedure below in your program:

- Disable or delay the occurrence of higher priority interrupts and asynchronous errors by calling SFC39 "DIS_IRT" or SFC41 "DIS_AIRT."
- Call SFC60 "GD_SND."

 Enable the higher priority interrupts and asynchronous errors again by calling SFC40 "EN_IRT" or SFC42 "EN_AIRT."

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| CIRCLE_ID | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Number of the GD circle into which the incoming GD packet will be entered. This number is specified during configuration of the global data with STEP 7. |
| | | | | Permitted values: 1 to 16. The maximum number of possible GD circles can be found in the technical data for your CPU. |
| BLOCK_ID | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Number of the GD packet in the selected GD circle in which the incoming data will be entered. This number is specified during configuration of the global data by STEP 7. |
| | | | | Permitted values: 1 to 3. The maximum number of possible GD circles can be found in the technical data for your CPU. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | No error occurred. |
| 8081 | The GD packet selected with the parameters CIRCLE_ID and BLOCK_ID is not configured. |
| 8082 | Illegal value for the parameters CIRCLE_ID or BLOCK_ID or for both parameters. |
| 8083 | An error occurred during the execution of the SFC. The type of error is entered in the variable configured for the status information. This can be evaluated by your program. |
| 8084 | The execution of the SFC was terminated prematurely because SFC61 was called again for the same GD packet in a higher priority class (see "Interrupt ability"). |
| 8085 | An error occurred entering the status information in the configured variable. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

Note

Following each SFC61 call, you should evaluate the corresponding GD packet status and, if necessary, reset it.

18 Overview over the S7 Communication and the S7 Basic Communication

18.1 Differences between the Blocks of the S7 Communication and the S7 Basic Communication

Selection Criteria

Apart from global data communication, there are two other methods of exchanging data between CPUs/FMs of SIMATIC S7 programmable controllers:

- Data exchange using communication SFCs for non-configured S7 connections
- Data exchange using communication SFBs for configured S7 connections

Which method you choose, depends on the SIMATIC S7 programmable controller you are using (S7-300, S7-400) and on other parameters for data exchange. The following table contains a list of criteria on which you can base your selection.

| Criteria | Communication SFCs for Non- Configured S7 Connections | Communication SFBs for Configured S7 Connections |
|----------------------------------|---|--|
| Availability of the blocks | S7-300 and S7-400 as SFCs | S7-300 as FBs and FC S7-400 as SFBs and SFC |
| Communication connections | The connection is not configured. It is established when the SFC is active. The connection either remains established after the data have been transferred or it is terminated parameter-controlled. If a connection cannot be established temporarily, the corresponding job cannot be sent. | Connections are configured permanently in the system configuration. |
| Change to the STOP mode | If the CPU that initiated the data transfer changes to STOP mode, all the connections it established are terminated. | The connection is maintained in the STOP mode. |
| Several connections to a partner | At any one time, a maximum of one connection is possible to a communication partner. | You can establish several connections to the same partner. |
| Address range | Modules can be addressed in the local station or in the MPI subnet | Modules can be addressed on the MPI network, on PROFIBUS or on Industrial Ethernet |

| Criteria | Communication SFCs for Non- Configured S7 Connections | Communication SFBs for Configured S7 Connections |
|--|---|---|
| Number of communication partners | The number of communication partners that can be reached one after the other is not restricted by the connection resources available (see /70/, /101/). (The connections can be established and terminated again while the program is running.) | The number of simultaneously obtainable communication partners is restricted to the number of connection resources available. It also depends on the CPU being used (see 170/, 1101/). |
| Maximum user data length | A user data length of 76 bytes is guaranteed. | The maximum transferable user data length depends on the block type (USEND / URCV, GET, etc.) and on the communication partner (S7-300, S7-400 or M7). |
| Number of variables transferred per block call | You can only transfer one variable. | S7-300: one variable S7-400: max_four_variables |
| Classification of the blocks | The SFCs for the S7 Basic Communication are system functions. Therefore, they do not require user memory. | • S7-400: max. four variables The SFBs/FBs for the S7 Basic Communication are system function blocks. Therefore, they require an instance DB for the actual parameters and the static data. |
| Dynamic modification of the address parameters | Dynamic modification of the address parameters is possible: on completion of the active job, you can address other communication partners. | S7-300: You can reconfigure the addressing parameters while the block is active. The new parameter are validated when the previous job is closed. |
| | | S7-400: Dynamic modification of address parameters is not possible: the connection is specified and fixed by the first block call and remains unchanged until the next warm or cold restart. |

Realization of the IEC 61131-5 with S7-400

The IEC standard 61131-5 is realized with the following blocks:

- USEND(SFB8)/URCV(SFB9)
- BSEND(SFB12)/BRCV(SFB13)
- PUT(SFB15)/GET(SFB14) corresponds to READ/WRITE
- STATUS(SFB22)/USTATUS(SFB23)
- ALARM(SFB33)
- NOTIFY(SFB36)
- START (SFB19), STOP (SFB20) and RESUME (SFB21) realizes a call interface for the program control functions.

Realization of the IEC 61131-5 with S7-300

The IEC standard 61131-5 is realized with the following blocks:

- USEND(SFB8)/URCV(SFB9)
- BSEND(SFB12)/BRCV(SFB13)
- PUT(SFB15)/GET(SFB14) corresponds to READ/WRITE

18.2 Data Consistency

Definition

The size of the data area which can be modified simultaneously by concurrent processes is called the consistent data area. Data areas which are larger than the consistent data area can thus be falsified as a whole.

This means that a data area which belongs together and which is larger than consistent data area can consist in part of new and of old consistent data blocks at the same time.

Example

AN inconsistency can arise if a communication block is interrupted, for example, by a hardware interrupt OB with a higher priority. If the user program in this OB now changes the data which have already been processed in part by the communication block, the transferred data originate:

- IN part from the time before the hardware interrupt was processed
- And in part from the time after the hardware interrupt was processed
- This means that these data are inconsistent (not coherent).

Effect

If larger packages of data are to be transferred in a consistent form, the transfer may not be interrupted. This can, for example, increase the interrupt reaction time in the CPU.

This means: The higher the quantity of data which have to be transferred absolutely consistently, the longer the interrupt reaction time of a system.

Data Consistency at SIMATIC

If the user program includes a communication function, for example BSEND/BRCV, which accesses common data, access to this data area can, for example, be coordinated by using the parameter "DONE". The data consistency of the communication areas which are transferred locally with a communication block can therefore be ensured in the user program.

However, in the case of S7 communication functions, for example PUT/GET or write/read via OP communication the size of the consistent data area must already be taken into consideration during the programming or configuration stage, since no communication block is available in the user program of the target device (server) to send synchronized communication data to the user program.

At the S7-300 and C7-300 (exception: CPU 318-2 DP) the communication data are copied consistently into the user memory in blocks of 32 bytes in the cycle checkpoint of the operating system. Data consistency is not guaranteed for larger data areas. If a defined data consistency is required, the communication data in the user program may not exceed 32 bytes (maximum of 8 bytes, depending on the version).

In the S7-400 by contrast the communication data are not processed in the cycle checkpoint, but in fixed time slices during the program cycle. The consistency of a variable is ensured by the system.

These communication areas can then be accessed consistently using the PUT/GET functions or reading/writing of variables, for example by an OP on an OS.

Recommendation

For further information on data consistency, please refer to the information describing individual blocks as well as the manual *Communication with SIMATIC*.

18.3 Overview of the S7 Communication Blocks

Classification

For S7 communication, connection configuration is needed. The integrated communication functions are called up with the SFBs/FBs or an SFC/FC from within the application.

These blocks can be classified in the following categories:

- SFBs/FBs for data exchange
- SFBs for changing the operating status
- SFBs for querying the operating status.
- SFC/FC for querying the connection.

Availability of the S7-300/400 Communication Blocks

- The blocks for the S7-400 are in "Standard Library".
- The loadable blocks for the S7-300 are in the "SIMATIC_NET_CP" library.

To run the S7-300 blocks, you need a SIMATIC NET CP in the S7-300 series. For further information, please see the related documentation.

SFBs/FBs for Data Exchange

Communication SFBs/FBs for data exchange are used to exchange data between two communication partners. If an SFB exists only on the local module, this is referred to as unilateral data exchange. If an SFB/FB exists on the local as well as on the remote module, this is referred to as a bilateral data exchange.

| Blocks | Blocks | Description | Brief Description |
|----------------|--------------|----------------|---|
| S7-400 | S7-300 | | |
| SFB8 SFB9 | FB-8 FB9 | USEND URCV | Rapid unacknowledged exchange of data irrespective of the sequential execution of the communication function (URCV) at the communication partner (for example, operational and maintenance messages). This means that the data can be overwritten by more recent data at the communication partner. |
| SFB12 SFB13 | FB12 FB13 | BSEND/ BRCV | Secure transfer of a data block to the communication partner. This means that data transmission is not completed until the receive function (BRCV) in the communication partner has accepted the data. |
| SFB14 | FB-14 | GET | Program-controlled reading of variables without additional communication function in the user program of the communication partner. |
| SFB15 | FB15 | PUT | Program-controlled writing of variables without additional communication function in the user program of the communication partner. |
| SFB16 | FB16 | PRINT | Sending data to a printer (S7-400 only) |

SFBs for Changing the Operating Status

With SFBs for changing the operating status, you can control the operating status of a remote device.

Data exchange with the SFBs for changing the operating status is unilateral.

| Block S7-400 | | Brief Description |
|--------------|--------|---|
| SFB19 | START | Trigger the RESTART of an S7/M7-300/400 or C7-300 CPU, if it is in the STOP operating mode. |
| SFB20 | | STOP of an S7/M7-300/400 or C7-300 CPU, if it is in the RUN, HALT operating mode or in a startup. |
| SFB21 | RESUME | Trigger resume operation of an S7-400-CPU if it is in STOP mode. |

SFBs for Querying the Operating Status

With SFBs for querying the operating status, you can obtain information about the operating status of a remote device.

With SFB "STATUS," data exchange is unilateral while with SFB "USTATUS," it is bilateral.

| Block S7-400 | | Brief Description |
|--------------|--|--|
| SFB22 | | Supplies the operating state of a communication partner (S7-400-CPU, M7-300/400) on user request. |
| SFB23 | | Receives the operating state of an S7-400-CPU when it changes its operate state, if the corresponding connection attribute (send operating state messages) has been set. |

SFC/FCs for Querying Connections

| Block S7-400 | Block S7-300 | Brief Description |
|---------------|---------------|---|
| SFC62 CONTROL | | Querying the state of a connection which belongs to an instance of an SFB/FB. |
| | FC 62 C CNTRL | Querying a connection state through the connection ID |

Tip:

You can also use SFC87 C_DIAG to perform a diagnosis of the actual connection state (only for S7-400).

Sample Program

A sample program for S7-400 which shows the use of the SFBs for the S7 communication is supplied with STEP 7. This sample program is called step7\examples\com_sfb. It is included under the sample programs in the path folder "..\STEP7\Examples\ZDT01_10".

18.4 Overview of the Blocks for the S7 Basic Communication

Classification of the SFCs for the S7 Basic Communication

Connection configuration is not required for the S7 basic communication. The integrated communication functions are called via SFCs in the user program.

The SFCs are divided into two classes:

- SFCs for exchanging data between an S7 CPU and other modules with communication functionality, if the communication partners belong to the same S7 station (identified by the preceding "I" for internal).
- SFCs for exchanging data between an S7 CPU and other modules with communication functionality, if the communication partners are connected to a common MPI subnet (identified by the preceding "X" for external).

Communication with stations in other subnets is not possible with the SFCs for S7 basic communication.

The SFCs for basic communication can be run on all CPUs of the S7-300 and S7-400. With these CPUs, you can also write variables to the CPUs of the S7-200 and read variables from them.

SFCs for External Communication

| Block | | Brief Description |
|-----------------|------------------|--|
| SFC65/ SFC66 | X_SEND/ X_RCV | Secure transfer of a data block to a communication partner. This means that data transmission is not completed until the receive function (X_RCV) in the communication partner has accepted the data. |
| SFC67 | X_GET | Reading a variable of a communication partner without your having to place a corresponding SFC on the communication partner. This functionality is implemented in the communication partner of the operating system. |
| SFC68 | X_PUT | Writing a variable into a communication partner without your having to place a corresponding SFC on the communication partner. This functionality is implemented in the communication partner of the operating system. |
| SFC69 | X_ABORT | Aborting of an existing connection without data being transferred. The corresponding connection resources are thus released again on both ends. |

SFCs for Internal Communication

| Block | | Brief Description | |
|-------|---------|--|--|
| SFC72 | I_GET | Reading a variable of a communication partner without your having to place a corresponding SFC on the communication partner. This functionality is implemented in the communication partner of the operating system. | |
| SFC73 | I_PUT | Writing a variable into a communication partner without your having to place a corresponding SFC on the communication partner. This functionality is implemented in the communication partner of the operating system. | |
| SFC74 | I_ABORT | Aborting of an existing connection without data being transferred. The corresponding connection resources are thus released again on both ends. | |

Example Programs

Two example programs for the SFCs for S7 basic communication are supplied with STEP 7. They are contained in the directories step7\examples\com_SFC1 and step7\examples\com_SFC2.

Maximum User Data Length

The communication SFCs for non-configured S7 connections are integrated on all CPUs of the S7-300 and S7-400.

It is guaranteed that 76 bytes of user data can be transferred with all SFCs (parameter SD or RD). The exact number if found at each block.

Connection to the Communication Partner

With the communication SFCs for non-configured S7 connections, the connection is established while the SFC is being executed. Depending on the value you assign to the CONT input parameter, the connection either remains established or is terminated on completion of the data exchange. This means that the communication has the following characteristics:

- The number of communication partners that can be reached one after the other is higher than the number of communication partners that can be reached simultaneously (the number depends on the specific CPU, see /70/, /101/).
- If no connection can currently be established to a communication partner because the connection resources (on the local CPU or on the communication partner) are all being used, this is indicated in RET_VAL. You must then trigger the job again later at a suitable point in time. There is, however, no guarantee that later connection establishment will be successful. If necessary, check the use of connection resources in your program and use a CPU with more resources.

Existing connections of communication SFBs for configured S7 connections cannot be used by the communication SFCs for non-configured S7 connections.

Once you have triggered a job, the connection established for the job can only be used for this particular job. Other jobs involving the same communication partner can then only be executed after the current job is completed.

Note

If your program includes several jobs involving the same communication partner, make sure that you call the SFCs for which W#16#80C0 is entered in RET_VAL again later at a suitable point in time.

Identifying a Job

If you have triggered a data transfer or a connection abort with one of the communication SFCs for non-configured S7 connections and you call this SFC again before the current transfer is completed, the reaction of the SFC depends on whether the new call involves the same job. The following table explains which input parameters specify a job for every SFC, if the parameters match those of a job that is not yet completed, the SFC call counts as a follow-on call.

| Block | | Job is identified by |
|-------|---------|-----------------------|
| SFC65 | X_SEND | DEST_ID, REQ_ID |
| SFC67 | X_GET | DEST_ID, VAR_ADDR |
| SFC68 | X_PUT | DEST_ID, VAR_ADDR |
| SFC69 | X_ABORT | DEST_ID |
| SFC72 | I_GET | IOID, LADDR, VAR_ADDR |
| SFC73 | I_PUT | IOID, LADDR, VAR_ADDR |
| SFC74 | I_ABORT | IOID, LADDR |

Reaction to Interrupts

The communication SFCs for non-configured S7 connections can be interrupted by higher priority OBs. If the same SFC with the identical job is called again by the interrupting OB, this second call is aborted and a corresponding entry made in RET_VAL. The execution of the interrupted SFC is then continued.

Access to the Work Memory of the CPU

Regardless of the number of user data to be transferred, the communication functions of the operating system access the work memory of the CPU in fields of the maximum length, so that the interrupt reaction time is not extended by the use of communication functions.

Depending on how you set the maximum cycle load resulting from communication with STEP 7, the work memory can be accessed several times during the execution of a job by the communication functions of the operating system.

Client Changes to STOP

If the CPU that initiated a job (and therefore established the connection) changes to STOP during a data transfer, all the connections it established are terminated.

Making Program Changes

All parts of your program that immediately affect the calls for communication SFCs for non-configured S7 connections must only be modified in the STOP mode. This includes, in particular, deleting FCs, FBs, or OBs containing calls for communication SFCs for non-configured S7 connections.

After modifying the program, you must perform a warm or cold restart.

Not following these rules can lead to resources remaining assigned and the programmable controller being subsequently in an undefined state.

19 S7 Communication

19.1 Common Parameters of the SFBs/FBs and SFCs/FCs for S7 Communication

Classification

The parameters of communication SFBs/FBs for configured S7 connections can be divided into the following five categories according to their functions:

- 1. Control parameters are used to activate a block.
- 2. Addressing parameters are used to address the remote communication partner.
- 3. Send parameters point to the data areas that are to be sent to the remote partner.
- 4. Receive parameters point to the data areas where the data received from remote partners will be entered.
- 5. Status parameters are used to monitor whether the block has completed its task without error or for the analysis of any errors that have occurred.

Control Parameters

Data exchange will only be activated if the appropriate control parameters have a defined signal state (for example are set) when the SFB/FB is called or when the signal state has undergone a specific change since the previous SFB/FB call (for example, positive edge).

Note on S7-300

For the first call, set the parameter REQ to FALSE.

Addressing Parameters

| Parameter | Description | |
|-----------|--|--|
| ID | Reference to the local connection description (specified by the STEP 7 configuration of the connection). | |
| R_ID | Use the R_ID parameter to specify that a send and a receive SFB belong together: The R_ID parameter must be identical at the SFB/FB on the send end and at the SFB on the receive end. | |
| | This allows the communication of several SFB/FB pairs via the same logic connection. | |
| | R_ID must be specified in the form DW#16#wxyzWXYZ. | |
| | The block pairs of a logic connection which are specified in R_ID must be unique for this connection. | |

The parameter PI_NAME is only described at the relevant SFBs (S7-400 only).

Note

S7-300: You can change the parameters in the addressing parameters ID and R ID while they are active. The new parameters are validated with each new job after the previous job has been closed. Here, you can link multiple FB pairs in one instance.

Tip: You have the following possibilities to save instance DBs and therefore working memory:

- 1. With variable IDs you can use several connections via **one** data instance block.
- 2. With variable R_IDs you can define several identities of pairs of send and receive FBs for one job.
- 3. You can combine case 1 and case 2.
- Please observe that the new parameters are valid after the last job is executed. If you
 activate the send job, the R_ID parameter of the sending and the receiving FB must
 match

S7-400: The addressing parameters ID and R ID are evaluated only at the first call of the block (the actual parameters or the predefined values from the instance). The first call therefore specifies the communication relation (connection) with the remote partner until the next warm or cold restart.

Status Parameters

With the status parameters, you monitor whether the block has completed its task correctly or whether it is still active. The status parameters also indicate errors.

Note

The status parameters are valid for one cycle only, namely from the first instruction which follows the SFB/FB call until the next SFB/FB call. As a result, you must evaluate these parameters after each block cycle.

Send and Receive Parameters

If you do not use all send or receive parameters of an SFB/FB, the first unused parameter must be a NIL pointer (see /232/) and the parameters used must be located one after the other and without any gaps.

Note for S7-400

During the first call, the ANY pointer specifies the maximum amount of user data that can be transferred for the job. That is to say, a communication buffer is created in the work memory of the CPU to ensure data consistency. This buffer occupies up to 480 bytes of work memory. We recommend you run the first call in the warm or cold restart OB if the block is not reloaded with the SFB call when the CPU is in RUN mode.

At subsequent calls you can send/receive any amount of data, however, no more than with the first call.

The SFBs BSEND and BRCV are an exception to this rule. With them you can transmit up to 64 Kbytes per job (see Sending Block-Related Data with SFB/FB12 "BSEND" and Receiving Block-Related Data with SFB/FB13 "BRCV"

With SFBs/FBs for bilateral communication:

- The number of the SD_i and RD_i parameters used must match on the send and receive side.
- The data types of the SD_i and DR_i parameters that belong together must match on the send and receive side.
- The amount of data to be sent according to the SD_i parameter must not exceed the area made available by the corresponding RD_i parameter (not valid for BSEND/BRCV).

ERROR = 1 and STATUS = 4 indicate that you have violated the above rules.

This maximum user data length depends on whether the remote partner is an S7-300 or an S7-400.

User Data Size

With the SFBs/FBs, USEND, URCV, GET and PUT, the amount of data to be transmitted must not exceed a maximum user data length. The maximum user data size depends on:

- · The block type used and
- The communication partner.

The guaranteed minimum size of the user data for an SFB/FB with 1-4 variables is listed in the following table:

| Block | k Partner: S7-300/C7-300 Partner: S7-4 | |
|--------------|--|-------------|
| | | M7 to M7 |
| PUT / GET | 160 bytes | 400 bytes |
| USEND / URCV | 160 bytes | 440 bytes |
| BSEND / BRCV | 32768 bytes | 65534 bytes |

Further information on the user data size can be found in the technical data of the respective CPU.

Exact User Data Size

If the user data size specified above is insufficient you can determine the maximum byte length of the user data as follows:

1. First read the data block size valid for communication from the following table:

| Own CPU | Remote CPU Data block size in bytes | |
|-----------|-------------------------------------|--------------|
| S7-300 | Any | 240 (S7-300) |
| S7-400 | S7-300 / C7-300 | 240 (S7-400) |
| S7-400 | S7-400 or CPU 318 | 480 |
| S7-400 | M7 module | 480 |
| M7 module | M7 module | 960 |

2. Use this value in the following table to read the maximum possible user data length in bytes. It applies for an even lengths of the areas SD_i, RD_i, ADDR_i.

| | | Number of used parameters SD_i, RD_i, ADDR_i | | | | |
|---|-------------------|--|-----|-----|-----|--|
| Data block size | SFB/FB | 1 | 2 | 3 | 4 | |
| 240 (S7-300) | PUT/GET/ USEND | 160 | - | - | - | |
| 240 (S7-300 via integrated interface) | PUT | 212 | - | - | - | |
| | GET | 222 | - | - | - | |
| | USEND | 212 | - | - | - | |
| 240 (S7-400) | PUT | 212 | 196 | 180 | 164 | |
| | GET | 222 | 218 | 214 | 210 | |
| | USEND | 212 | - | - | - | |
| 480 | PUT | 452 | 436 | 420 | 404 | |
| | GET | 462 | 458 | 454 | 450 | |
| | USEND | 452 | 448 | 444 | 440 | |
| 960 | PUT | 932 | 916 | 900 | 884 | |
| | GET | 942 | 938 | 934 | 930 | |
| | USEND | 932 | 928 | 924 | 920 | |

19.2 Startup Routine of SFBs for Configured S7 Connections

Requirements

In the following description for S7-400, it is assumed that:

- The connection descriptions (SDBs) exist on the modules.
- The configured connections have been established.
- The actual parameter for the ID matches the configured connection ID for each SFB.

Warm Restart and Cold Restart

During a warm and a cold restart all SFBs are set to the NO_INIT status. The actual parameters stored in the instance DBs are not changed.

Warm Restart and Cold Restart with SFBs for Bilateral Data Exchange

In general, the two modules with SFBs for bilateral data exchange do not both go through a warm or cold restart simultaneously. The reaction of the SFB is governed by the rules below:

The receive blocks (SFBs URCV, BRCV) react as follows:

- If the SFB has received a job but has not acknowledged this job at the time of the warm or cold restart, it generates a sequence abort frame (CFB, BRCV) and then immediately branches to the NO_INIT status.
- With SFB BRCV, it is possible that another data segment will be received despite having sent the sequence abort. This will be discarded locally.
- SFB URCV changes to the NO_INIT status immediately.

The send blocks (SFBs USEND, BSEND) react as follows:

- If SFB BSEND has started a job sequence that has not yet been completed, it sends a sequence abort when the warm or cold restart is initiated. It then branches to the NO_INIT status immediately afterwards. An acknowledgement that arrives at a later time is discarded locally.
- If SFB BSEND has already sent or received a sequence abort when the warm or cold restart is requested, it changes immediately to the NO_INIT status.
- In all other cases and whenever the SFB sends only messages (for example, SFB USEND), local processing is aborted and the SFB immediately branches to the NO_INIT status.

Warm Restart and Cold Restart with SFBs for Unilateral Data Exchange

It is assumed that the server on the communication partner is operational after the connections have been established, in other words that it can process jobs or output messages at any time.

SFBs that send out jobs and expect acknowledgements react to a complete restart as follows:

The current processing is aborted and the CFB branches to the NO_INIT status immediately afterwards. If an acknowledgement for the job sent prior to the warm or cold restart arrives later, it is discarded locally.

A new job may have been sent before the acknowledgement of the earlier job is received.

SFBs that output or receive messages react as follows:

- The current processing is aborted and the CFB branches to the NO_INIT status immediately afterwards.
- With SFB USTATUS, messages that arrive during the NO_INIT and DISABLED statuses are discarded locally.

Reaction to a Hot Restart

The SFBs for S7 communication are set to the NO_INIT status only during a warm or cold restart. This means that they react like user function blocks that can be resumed following a hot restart.

Reaction to a Memory Reset

A memory reset always causes all connections to be terminated. Since a warm or cold restart is the only possible startup type for the user program after a memory reset, all SFBs for S7 communications (if they still exist) are set to the NO_INIT status and initialized. Partner blocks in a module whose memory was not reset change to the IDLE, ENABLED or DISABLED statuses as a reaction to the connection being terminated.

19.3 How SFBs React to Problems

The following section describes how SFBs for S7 communication in S7-400 react to problems.

Connection Terminated

The connections allocated to the SFB instances are monitored.

If a connection is terminated, the reaction of the SFB depends on its internal status.

If the break down of the connection is detected while the block is in the IDLE or ENABLED status, the SFB reacts as follows:

- It branches to the ERROR status and outputs the error ID "Communication problems" at the ERROR and STATUS output parameters.
- When it is next called, the block returns to its original status and checks the connection again.

A communication SFB that is not in the IDLE or DISABLED statuses reacts as follows:

- It aborts processing, changes to the ERROR status immediately or at the next block call and outputs the error ID "Communication problems" at the ERROR and STATUS output parameters.
- When it is next called, the block changes to the IDLE, DISABLED or ENABLED status. In the IDLE and ENABLED status the connection is checked again.

This procedure will also be executed if the connection has again been set up in the meantime.

Power Down

A power down with battery backup followed by a restart causes all established connections to be terminated. The points made above therefore apply to all blocks involved.

If there is a power down with battery backup followed by an automatic warm or cold restart, the points made about terminated connections and warm or cold restarts apply.

In the special case of an automatic warm or cold restart without battery backup, where a memory reset is executed automatically after power returns, the SFBs for S7 communications react as described in the section "Startup Routine of the SFBs For S7 Communications."

Reaction to Operating Mode Changes

If the operating mode changes between the STOP, START, RUN, and HOLD statuses, the communication SFB remains in its current status (exception: during a warm or cold restart, it changes to the NO_INIT status). This applies both to SFBs for unilateral as well as SFBs for bilateral communication.

Error Interface to the User Program

If an error occurs during the processing of a communication SFB, it always changes to the ERROR status. At the same time the ERROR output parameter is set to 1 and the corresponding error ID is entered in the STATUS output parameter. You can evaluate this error information in your program.

Examples of possible errors:

- Error when collecting send data.
- Error when copying receive data into the receive areas (for example, attempting to access a DB that does not exist).
- The length of the data area sent does not match the length of the receive area specified in the partner SFB.

19.4 Uncoordinated Sending of Data with SFB8/FB8 "USEND"

Description

SFB/FB8 "USEND" sends data to a remote partner SFB/FB of the type "URCV". The send process is carried out without coordination with the SFB/FB partner. This means that the data transfer is carried out without acknowledgement by the partner SFB/FB.

S7-300: The data is sent on a rising edge at REQ. The parameters R_ID, ID and SD_1 are transferred on each rising edge at REQ. After a job has been completed, you can assign new values to the R_ID, ID and SD_1 parameters.

S7-400: The data is sent on a rising edge at control input REQ. The data to be sent is referenced by the parameters SD_1 to SD_4 but not all four send parameters need to be used.

You must, however, make sure that the areas defined by the parameters SD_1 to SD_4/SD_1 and RD_1 to RD_4/RD_1 (at the corresponding partner SFB/FB "URCV") agree in:

- Number
- Length and
- Data type.

The parameter R_ID must be identical at both SFBs.

Successful completion of the transmission is indicated by the status parameter DONE having the logical value 1.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, | Control parameter request, activates the data exchange at a rising edge |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| R_ID | INPUT | DWORD | I, Q, M, D, L, constant | Addressing parameter R_ID, refer to Common Parameters of the SFBs and SFC for the S7 communication |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|--------------------------------|---|
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 |
| | | | | STATUS has the value: |
| | | | | 0000H: neither warning nor error |
| | | | | <> 0000H: Warning, STATUS supplies detailed information |
| | | | | ERROR=1 |
| | | | | There is an error. STATUS supplies detailed information on the type of error. |
| S7-300: | IN_OUT | ANY | M, D, T, Z | Pointer to the i-th send data area. |
| SD_1 | | | | Only the following data types are permissibleBOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, |
| S7-400: | | | I, Q, M, D, T, C | DINT, REAL, DATE, TOD, TIME, |
| SD_i | | | | S5TIME, DATE_AND_TIME, |
| (1≤ i ≤4) | | | | COUNTER, TIMER. |
| | | | | Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |

| ERROR | STATUS (Decimal) | Explanation | | | |
|-------|---------------------|---|--|--|--|
| 0 | 11 | Warning: | | | |
| | | New job cannot take effect since previous job is not yet completed. | | | |
| | | The job is now being processed in a priority class having lower priority. | | | |
| 0 | 25 | Communication has started. The job is being processed. | | | |
| 1 | 1 | Communications problems, for example: | | | |
| | | Connection description not loaded (local or remote) | | | |
| | | Connection interrupted (for example: cable, CPU off, CP in STOP mode) | | | |
| | | Connection to partner not yet established | | | |
| 1 | 4 | Error in the send data area pointers SD_i involving data length or data type. | | | |
| 1 | 10 | Access to the local user memory is not possible (for example, access to a deleted DB) | | | |
| 1 | 12 | When the SFB was called | | | |
| | | An instance DB was specified that does not belong to SFB "USEND" | | | |
| | | No instance DB was specified, but rather a global DB. | | | |
| | | No instance DB found (loading new instance DB from PG). | | | |
| 1 | 18 | R_ID exists already in the connection ID. | | | |

| ERROR | STATUS (Decimal) | Explanation | | | | |
|-------|---------------------|--|--|--|--|--|
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | | | |
| | | • S7-300: | | | | |
| | | - Maximum number of parallel jobs/instances exceeded | | | | |
| | | - The instances were overloaded at CPU-RUN | | | | |
| | | - Possible when first called | | | | |
| 1 | 27 | There is no function code in the CPU for this block. | | | | |

Data Consistency

S7-300: To ensure data consistency, you can only write to the send area SD_1 again after the current send operation is complete. This is the case when the value of the status parameter DONE changes to 1.

S7-400 and S7-300 via an integrated interface: When a send operation is activated (rising edge at REQ) the data to be sent from the send area SD_i are copied from the user program. After the block call, you can write to these areas without corrupting the current send data.

Note

The send operation is only complete when the DONE status parameter has the value 1.

19.5 Uncoordinated Receiving of Data with SFB/FB9 "URCV"

Description

SFB/FB9 "URCV" receives data asynchronously from a remote partner SFB/FB of the type "USEND" and copies them into the configured receive ranges.

The block is ready to receive then there is a logical 1 at the EN_R input. An active job can be cancelled with EN R=0.

S7-300: The parameters R_ID, ID and RD_1 are applied with every positive edge on EN_R. After a job has been completed, you can assign new values to the R_ID, ID and RD_1 parameters.

S7-400: The receive data areas are referenced by the parameters RD_1 to RD_4.

You must, however, make sure that the areas defined by the parameters RD_i/RD_1 and SD_i/SD_1 (at the corresponding partner SFB/FB "USEND") agree in:

- Number
- · Length and
- Data type.

Successful completion of the copying process indicated at the NDR state parameter by a logical 1.

The parameter R_ID must be identical at both SFBs/FBs.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | The enabled to receive control parameter signalizes that the unit is ready to receive when the input is set. |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC of S7 communication |
| R_ID | INPUT | DWORD | I, Q, M, D, L, constant | Addressing parameter R_ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| NDR | OUTPUT | BOOL | I, Q, M, D, L | NDR status parameter: 0: Job not started or still running 1: Job has been executed error- free |

| Parameter | Declaration | Data Type | Memory Area | Description |
|---|------------------|--------------|--------------------------------|--|
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 |
| | | | | STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| S7-300: RD_1 S7-400: RD_i (1≤ i ≤4) | IN_OUT | ANY | M, D, T, Z I, Q, M, D, T, Z | Pointer to the i-th receive data area: Only the following data types are permissible: BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME, COUNTER, TIMER. Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: p# DB10.DBX5.0 Byte 10). |

| ERROR | STATUS (Decimal) | Explanation | | | | |
|-------|---------------------|---|--|--|--|--|
| 0 | 9 | Overrun warning: older received data are overwritten by newer received data. | | | | |
| 0 | 11 | Warning: The receive data are now being processed in a priority class having lower priority. | | | | |
| 0 | 25 | Communication has started. The job is being processed. | | | | |
| 1 | 1 | Communications problems, for example: | | | | |
| | | Connection description not loaded (local or remote) | | | | |
| | | Connection interrupted (for example: cable, CPU off, CP in STOP mode) | | | | |
| | | Connection to partner not yet established | | | | |
| 1 | 4 | Errors in the receive area pointers RD_i involving the data length or the data type. | | | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | | | |
| 1 | 12 | When the CFB was called | | | | |
| | | An instance DB was specified that does not belong to SFB "URCV" | | | | |
| | | No instance DB was specified, but rather a global DB | | | | |
| | | No instance DB was found (loading a new instance DB from the PG). | | | | |
| 1 | 18 | R_ID already exists in the connection ID. | | | | |
| 1 | 19 | The corresponding SFB/FB "USEND" is sending data faster than the SFB/FB "URCV" can copy them to the receive areas." | | | | |

| ERROR | STATUS (Decimal) | Explanation | | | | |
|-------|---------------------|--|--|--|--|--|
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | | | |
| | | S7-300: | | | | |
| | | - Maximum number of parallel jobs/instances exceeded | | | | |
| | | - The instances were overloaded at CPU-RUN | | | | |
| | | - Possible when first called | | | | |
| 1 | 27 | There is no function code in the CPU for this block. | | | | |

Data Consistency

The data are received consistently if you remember the following points:

- S7-300: After the status parameter NDR has changed to the value 1, you must immediately call FB9 "URCV" again with the value 0 at EN_R. This ensures that the receive area is not overwritten before you have evaluated it.
- Evaluate the receive area (RD_1) completely before you call the block with the value 1 at control input EN_R).

S7-400: After the status parameter NDR has changed to the value 1, there are new receive data in your receive areas (RD_i). A new block call may cause these data to be overwritten with new receive data. If you want to prevent this, you must call SFB9 "URCV" (such as with cyclic block processing) with the value 0 at EN_R until you have finished processing the receive data.

19.6 Sending Segmented Data with SFB/FB12 "BSEND"

Description

SFB/FB12 "BSEND" sends data to a remote partner SFB/FB of the type "BRCV". With this type of data transfer, more data can be transported between the communications partners than is possible with all other communication SFBs/FBs for configured S7 connections, namely up to 32768 bytes for S7-300 65534 bytes for S7-400 as well as S7-300 via an integrated interface.

The data area to be transmitted is segmented. Each segment is sent individually to the partner. The last segment is acknowledged by the partner as it is received, independently of the calling up of the corresponding SFB/FB "BRCV".

S7-300: The send job is activated on a rising edge at REQ. The parameters R_ID, ID, SD_1 and LEN are transferred on each positive edge at REQ. After a job has been completed, you can assign new values to the R_ID, ID, SD_1 and LEN parameters. For the transmission of segmented data the block must be called periodically in the user program.

The start address and the maximum length of the data to be sent are specified by SD_1. You can determine the job-specific length of the data field with LEN.

S7-400 and **S7-300** via an integrated interface: The send job is activated after calling the block and when there is a rising edge at the control input REQ. Sending the data from the user memory is carried out asynchronously to the processing of the user program.

The start address and the maximum length of the data to be sent are specified by SD_1. You can determine the job-specific length of the data field with LEN. In this case, LEN replaces the length section of SD_1.

The parameter R_ID must be identical at the two corresponding SFBs/FBs.

If there is a rising edge at control input R, the current data transfer is canceled.

Successful completion of the transfer is indicated by the status parameter DONE having the value 1.

A new send job cannot be processed until the previous send process has been completed if the status parameter DONE or ERROR have the value 1.

Due to the asynchronous data transmission, a new transmission can only be initiated if the previous data have been retrieved by the call of the partner SFB/FB. Until the data are retrieved, the status value 7 (see below) will be given when the SFB/FB "BSEND" is called.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the data exchange at a rising edge. |
| R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter reset, activates an abort at a rising edge while data are still being exchanged. |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|---|---|
| R_ID | INPUT | DWORD | I, Q, M, D, L, constant | Addressing parameter R_ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication With a connection via the CP 441 to S5 or auxiliary devices, R_ID contains the address information of the remote device. For further information, refer to the description of the CP 441. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| SD_1 | IN_OUT | ANY | S7-300: M, D S7-400: I, Q, M, D, T, Z | Pointer to the send area. Only the following data types are permissible: BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME, COUNTER, TIMER. Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: p# DB10.DBX5.0 Byte 10). |
| LEN | IN_OUT | WORD | I, Q, M, D, L | Length of the data field to be sent in bytes. |

The following table contains all the error information specific to SFB/FB12 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | | | |
|-------|---------------------|---|--|--|--|--|
| 0 | 11 | Warning: New job cannot take effect since previous job is not yet completed. The job is now being processed in a priority class having lower priority. | | | | |
| 0 | 25 | Communication has started. The job is being processed. | | | | |
| 1 | 1 | Communications problems, for example: Connection description not loaded (local or remote) Connection interrupted (for example: cable, CPU off, CP in STOP mode) Connection to partner not yet established | | | | |
| 1 | 2 | Negative acknowledgement from the partner SFB/FB. The function cannot be executed. | | | | |
| 1 | 3 | R_ID is unknown on the connection specified by the ID or the receive block has not yet been called. | | | | |
| 1 | 4 | Error in the send area pointer SD_1 involving the data length or the data type or the value 0 was transferred with LEN. | | | | |
| 1 | 5 | Reset request was executed. | | | | |
| 1 | 6 | Partner SFB/FB is in the DISABLED state (EN_R has the value 0). Also check the input parameters of the BRCV block for consistency with the BSEND block. | | | | |
| 1 | 7 | Partner SFB/FB is in the wrong state. The receive block was not called again after the last data transmission. | | | | |
| 1 | 8 | Access to remote object in the user memory was rejected: The target area for the corresponding SFB/FB13 "BRCV" is too small. The corresponding SFB/FB13 "BRCV" reports ERROR = 1, STATUS = 4 or ERROR = 1, STATUS = 10. | | | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB). | | | | |
| 1 | 12 | When the SFB was called An instance DB was specified that does not belong to SFB12 No instance DB was specified, but rather a global DB. No instance DB found (loading a new instance DB from the PG). | | | | |
| 1 | 18 | R_ID already exists in the connection ID. | | | | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | | | |
| | | S7-300: Maximum number of parallel jobs/instances exceeded The instances were overloaded at CPU-RUN Possible when first called | | | | |
| 1 | 27 | There is no function code in the CPU for this block. | | | | |

Data Consistency

To ensure data consistency, you can only write to the currently used send area SD_i again after the current send operation is complete. This is the case when the value of the status parameter DONE changes to 1.

19.7 Receiving Segmented Data with SFB/FB13 "BRCV"

Description

SFB/FB13 "BRCV" receives data from a remote partner SFB/FB of the type "BSEND". After each received data segment an acknowledgement is sent to the partner SFB/FB and the LEN parameter is updated.

After it has been called and the value 1 is applied at the control input EN_R, the block is ready to receive data. An active job can be cancelled with EN_R=0.

The start address and the maximum length of the receive area is specified by RD_1. The length of the received data field is indicated in LEN.

S7-300: The parameters R_ID, ID and RD_1 are applied with every positive edge on EN_R. After a job has been completed, you can assign new values to the R_ID, ID and RD_1 parameters. For the transmission of segmented data the block must be called periodically in the user program.

S7-400 and S7-300 via an integrated interface: Receipt of the data from the user memory is carried out asynchronously to the processing of the user program.

The parameter R_ID must be identical at the two corresponding SFBs/FBs.

Error free reception of all the data segments is indicated by the status parameter NDR having the value 1. The received data remain unchanged until SFB/FB13 is called again with EN_R=1.

If the block is called during asynchronous reception of data, this leads to a warning being output in the STATUS parameter; if the call is made when the value 0 is applied to control input EN_R, reception is terminated and the SFB/FB returns to its initial state.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter enabled to receive, signalizes that the unit is ready to receive when the input is set. |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| R_ID | INPUT | DWORD | I, Q, M, D, L, constant | Addressing parameter R_ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| | | | | With a connection via the CP 441 to S5 or auxiliary devices, R_ID contains the address information of the remote device. For further information, refer to the description of the CP 441. |
| NDR | OUTPUT | BOOL | I, Q, M, D, L | NDR status parameter: |
| | | | | 0: Job has not been started or still active |
| | | | | 1: Job was completed successfully. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|---|--|
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 |
| | | | | STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, |
| | | | | STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type |
| RD_1 | IN_OUT | ANY | S7-300: M, D S7-400: I, Q, M, D, T, C | of error. Pointer to the receive area. The length information specifies the maximum length of the block to be received. Only the following data types are permissible:BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME, COUNTER, TIMER. |
| LEN | IN OUT | WORD | LOMPI | Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |
| LEN | IN_OUT | WORD | I, Q, M, D, L | Length of the data already received in bytes. |

The following table contains all the error information specific to SFB/FB13 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 0 | 11 | Warning: The receive data are now being processed in a priority class having lower priority. | | |
| 0 | 17 | Warning: block receiving data asynchronously. The LEN parameter shows the amount of data already received in bytes. | | |
| 1 | 1 | Communications problems, for example: Connection description not loaded (local or remote) Connection interrupted (for example: cable, CPU off, CP in STOP mode) Connection to partner not yet established | | |
| 1 | 2 | Function cannot be executed (protocol error). | | |
| 1 | 4 | Error in the receive area pointer RD_1 regarding the data length or data type. The sent data field is longer than the receive area. | | |
| 1 | 5 | Reset request received, incomplete transfer. | | |

| ERROR | STATUS (Decimal) | Explanation |
|-------|---------------------|--|
| 1 | 8 | Access error in the corresponding SFB/FB12 "BSEND". After the last valid data segment has been sent, ERROR = 1 and STATUS = 4 or ERROR = 1 and STATUS = 10 is reported. |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB). |
| 1 | 12 | When the SFB was called An instance DB was specified that does not belong to SFB13 No instance DB was specified, but rather a global DB. No instance DB found (loading a new instance DB from the PG). |
| 1 | 18 | R_ID already exists in the connection ID. |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. S7-300: Maximum number of parallel jobs/instances exceeded The instances were overloaded at CPU-RUN Possible when first called |
| 1 | 27 | There is no function code in the CPU for this block. |

Data Consistency

The data are received consistently if you remember the following point:

 Evaluate the last used receive areas (RD_1) completely before you call the block again with the value 1 at control input EN_R).

Special Case for Receiving Data (\$7-400 only)

If a receiving CPU with a BRCV block ready to accept data (that is, a call with EN_R = 1 has already been made) goes into STOP mode before the corresponding send block has sent the first data segment for the job, the following will occur:

- The data in the first job after the receiving CPU has gone into STOP mode are fully entered in the receive area.
- The partner SFB "BSEND" receives a positive acknowledgement.
- Any additional BSEND jobs can no longer be accepted by a receiving CPU in STOP mode.
- As long as the CPU remains in STOP mode, both NDR and LEN have the value 0.

To prevent information about the received data from being lost, you must perform a hot restart of the receiving CPU and call SFB13 "BRCV" with EN_R = 1.

19.8 Writing Data to a Remote CPU with SFB/FB15 "PUT"

Description

With SFB/FB15 "PUT," you can write data to a remote CPU.

S7-300: The data is sent on a rising edge at REQ. The parameters ID, ADDR_1 and SD_1 are transferred on each rising edge at REQ. After a job has been completed, you can assign new values to the ID, ADDR_1 and SD_1 parameters.

S7-400: The SFB is started on a rising edge at control input REQ. In the process the pointers to the areas to be written (ADDR_i) and the data (SD_i) are sent to the partner CPU.

The remote partner saves the required data under the addresses supplied with the data and returns an execution acknowledgement.

Ensure that the areas defined with the parameters ADDR_i and SD_i match in terms of number, length, and data type.

If no errors occur, this is indicated at the next SFB/FB call with the status parameter DONE having the value 1.

The write job can only be activated again after the last job is completed.

The remote CPU can be in the RUN or STOP mode.

Errors and warnings are output via ERROR and STATUS if access problems occurred while the data were being written or if the execution check results in an error.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|-----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the data exchange at a rising edge. |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|---|-------------|-----------|--|--|
| S7-300: ADDR_1 | IN_OUT | ANY | M, D | Pointers to the areas on the partner CPU in which the data is to be written. |
| S7-400: ADDR_i (1≤ i ≤4) | | | I, Q, M, D, T, C | |
| S7-300: SD_1 S7-400: SD_i (1≤ i ≤4) | IN_OUT | ANY | S7-300: M, D S7-400 I, Q, M, D, T, C | Pointers to the areas on the local CPU which contain the data to be sent. Only the following data types are permissible: BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, COUNTER, TIMER |
| | | | | Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |

The following table contains all the error information specific to SFB/FB15 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 0 | 11 | Warning: | | |
| | | New job cannot take effect since previous job is not yet completed. | | |
| | | The job is now being processed in a priority class having lower priority. | | |
| 0 | 25 | Communication has started. The job is being processed. | | |
| 1 | 1 | Communications problems, for example: | | |
| | | Connection description not loaded (local or remote) | | |
| | | Connection interrupted (for example: cable, CPU off, CP in STOP mode) | | |
| | | Connection to partner not yet established | | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | | |
| 1 | 4 | Errors in the send area pointers SD_i involving the data length or the data type. | | |
| 1 | 8 | Access error on the partner CPU. | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | |
| 1 | 12 | When the SFB was called, | | |
| | | An instance DB was specified that does not belong to SFB15. | | |
| | | No instance DB was specified, but rather a shared DB. | | |
| | | No instance DB found (loading a new instance DB from the PG). | | |

| ERROR | STATUS (Decimal) | Explanation | |
|-------|---------------------|--|--|
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | |
| | | S7-300: | |
| | | - Maximum number of parallel jobs/instances exceeded | |
| | | - The instances were overloaded at CPU-RUN | |
| | | - Possible when first called | |
| 1 | 27 | There is no function code in the CPU for this block. | |

Data Consistency for S7-300

In order to ensure data consistency, send area SD_I may not be used again for writing until the current send process has been completed. This is the case when the state parameter DONE has the value 1.

Data Consistency for S7-400 and S7-300 via an integrated interface:

When a send operation is activated (rising edge at REQ) the data to be sent from the send area SD_i are copied from the user program. After the block call, you can write to these areas without corrupting the current send data.

Note

The send operation is only complete when the DONE status parameter has the value 1.

19.9 Read Data from a Remote CPU with SFB/FB14 "GET"

Description

You can read data from a remote CPU with SFB/FB14 "GET".

S7-300: The data is read on a rising edge at REQ. The parameters ID, ADDR_1 and RD_1 are transferred on each rising edge at REQ. After a job has been completed, you can assign new values to the ID, ADDR_1 and RD_1 parameters.

S7-400: The SFB is started with a rising edge at control input REQ. In the process the relevant pointers to the areas to be read out (ADDR_i) are sent to the partner CPU.

The remote partner returns the data.

The received data are copied to the configured receive areas (RD_i) at the next SFB/FB call.

Ensure that the areas defined with the parameters ADDR_i and RD_i match in terms of length and data type.

The completion of the job is indicated by a 1 at the status parameter NDR.

The read job can only be activated again after the previous job has been completed.

The remote CPU can be in the operating state RUN or STOP.

Errors and warnings are output via ERROR and STATUS if access problems occurred while the data were being read or if the data type check results in an error.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|-----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the data exchange at a rising edge. |
| ID | INPUT | WORD | IM, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| NDR | OUTPUT | BOOL | I, Q, M, D, L | NDR status parameter: 0: Job not started or still active. 1: Job successfully completed. |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 An error occurred. STATUS gives you detailed information on the type of error. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|---|-------------|-----------|--|---|
| S7-300: ADDR_1 | IN_OUT | ANY | S7-300: M, D | Pointers to the areas on the partner CPU that are to be read. |
| S7-400: ADDR_i (1≤ i ≤4) | | | S7-400: I, Q, M, D, T, C | |
| S7-300: RD_1 S7-400: RD_i (1≤ i ≤4) | IN_OUT | ANY | S7-300: M, D S7-400: I, Q, M, D, T, C | Pointers to the areas on the local CPU in which the read data are entered. Only the following data types are permissible: BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, COUNTER, TIMER. Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: P# |

The following table contains all the error information specific to SFB/FB14 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | | |
|-------|---------------------|--|--|--|--|
| 0 | 11 | Warning: | | | |
| | | New job cannot take effect since previous job is not yet completed. | | | |
| | | The job is now being processed in a priority class having lower priority. | | | |
| 0 | 25 | Communication has started. The job is being processed. | | | |
| 1 | 1 | Communications problems, for example: | | | |
| | | Connection description not loaded (local or remote) | | | |
| | | Connection interrupted (for example: cable, CPU off, CP in STOP mode) | | | |
| | | Connection to partner not yet established | | | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | | | |
| 1 | 4 | Errors in the receive area pointers RD_i involving the data length or the data type. | | | |
| 1 | 8 | Access error on the partner CPU. | | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | | |
| 1 | 12 | When the SFB was called, | | | |
| | | An instance DB was specified that does not belong to SFB14. | | | |
| | | No instance DB was specified, but rather a shared DB. | | | |
| | | No instance DB found (loading a new instance DB from the PG). | | | |

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | |
| | | \$7-300: | | |
| | | - Maximum number of parallel jobs/instances exceeded | | |
| | | - The instances were overloaded at CPU-RUN | | |
| | | - Possible when first called | | |
| 1 | 27 | There is no function code in the CPU for this block. | | |

Data Consistency

The data are received in a consistent state if the following point is observed:

Evaluate the part of the receive area RD_i currently being used completely before initiating another job.

19.10 Sending Data to a Printer with SFB16 "PRINT"

Description

SFB16 "PRINT" sends data and a formatting instruction to a remote printer, for example, via the CP 441.

When there is a rising edge at control input REQ, the format description (FORMAT) and the data (SD_i) are sent to the printer selected with ID and PRN_NR.

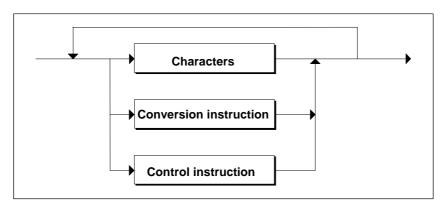
If you do not use all four send areas, you must make sure that the first area is described by the SD_1 parameter, the second area (if it exists) by the SD_2 parameter, the third area (if it exists) by SD_3.

Successful execution of the job is indicated by the DONE status parameter, errors are indicated by the ERROR and STATUS parameters.

| Parameter | Declaration | Data Type | Memory Area | Description |
|--------------------------|------------------|--------------|-----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the data exchange at a rising edge. |
| ID | INPUT | WORD | M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATE | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| PRN_NR | IN_OUT | BYTE | I, Q, M, D, L | Printer number |
| FORMAT | IN_OUT | STRING | I, Q, M, D, L | Format description |
| SD_i (1 <u>≤i≤</u> 4) | IN_OUT | ANY | M, D, T, C | Pointer to the "i-th" send data area. Only the following data types are permissible: BOOL (not allowed: bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME, COUNTER, TIMER. Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: p# DB10.DBX5.0 Byte 10). |

In_out Parameter FORMAT

The FORMAT character string contains printable characters and format elements. It has the following structure:

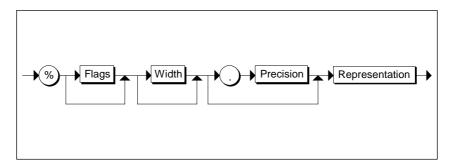


For each send area to be printed (SD_1 to SD_4) there must be one conversion instruction in FORMAT. The conversion instructions are applied to the send areas (SD_i) in the order in which they are formulated. Characters and instructions can follow each other in any order.

Characters

The following characters are permitted:

- All printable characters
- \$\$ (Dollar character), \$' (single inverted comma),\$L and \$I (line feed), \$P and \$p (page), \$R and \$r (carriage return), \$T and \$t (tabulator)



Syntax Diagram of a Conversion Instruction

| Element of a Conversion Instruction | | Meaning | | | |
|-------------------------------------|---|---------|---|--|--|
| Flags | • | None: | right-justified output | | |
| | • | -: | left-justified output | | |
| Width | • | None: | output in standard representation | | |
| | • | n: | exactly n characters are output. If the output is right-justified, this may be preceded by blanks, with left-justified output the blanks come after the characters. | | |

| Element of a Conversion Instruction | Meaning | | | |
|-------------------------------------|--|--|--|--|
| Precision | The precision is only relevant for representations A, D, F and R (see following table). | | | |
| | None: output in standard representation | | | |
| | no output of the decimal point or decimal places in the F and R representations | | | |
| | n: - with F and R: output of the decimal point and n decimal places - with A and D (date): number of digits for the year: possible values 2 and 4. | | | |
| Representation | The following table contains: | | | |
| | The possible representations | | | |
| | The data types possible for each representation | | | |
| | The standard format for each representation (the printout is in the standard representation if no width and no precision are specified in the FORMAT parameter) and their maximum length | | | |

The following table shows possible modes of representation in the conversion instruction of the FORMAT parameter.

| Representation | Possible Data Types | Example | Length | Comments |
|----------------|------------------------------------|------------------------|------------------------|----------------------------|
| A, a | DATE | 25.07.1996 | 10 | - |
| | DWORD | | | |
| C, c | CHAR | K | 1 | - |
| | BYTE | М | 1 | |
| | WORD | KL | 2 | |
| | DWORD | KLMN | 4 | |
| | ARRAY of CHAR | KLMNOP | Number of characters | |
| | ARRAY of BYTE | | | |
| D, d | DATE | 1996-07-25 | 10 | - |
| | DWORD | | | |
| F, f | REAL | 0.345678 | 8 | - |
| | DWORD | | | |
| H, h | All data types incl. ARRAY of BYTE | Depending on data type | Depending on data type | Hexadecimal representation |
| I, i | INT | - 32 768 | max. 6 | - |
| | WORD | - 2 147 483 648 | max. 11 | |

| Representation | Possible Data Types | Example | Length | Comments |
|----------------|------------------------|------------------------|---------|--|
| N, n | WORD | Text output | - | The corresponding send area SD_i contains a reference (number) to a text to be printed. The text is on the module (for example, CP 441) that creates a printable string. If no text is found under the specified number, ****** is output. |
| R, r | REAL | 0.12E-04 | 8 | - |
| | DWORD | | | |
| S, s | STRING | Text output | | - |
| T, t | TIME | 2d_3h_10m_5s_ 250ms | max. 21 | If an error occurs, ****** is output. |
| | DWORD | | | |
| U, u | BYTE | 255 | max. 3 | - |
| | WORD | 65 535 | max. 5 | |
| | DWORD | 4 294 967 295 | max. 10 | |
| X, x | BOOL | 1 | 1 | - |
| | BYTE | 101 | 8 | |
| | WORD | 101 | 16 | |
| | DWORD | 101 | 32 | |
| Z, z | TIME_OF_DAY (TOD) | 15:38:59.874 | 12 | - |

At the points in this table at which a maximum length is specified for the representation, the actual length can of course be shorter.

Note

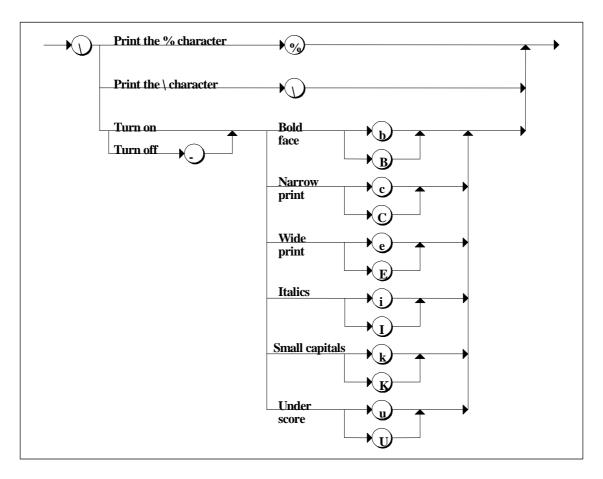
With the data types C and S, the following points depend on the printer being used:

- which characters can be printed
- what the printer prints for non-printable characters, unless the printer driver has a conversion table for these characters.

• Control Instruction

Using the control instruction you can do the following:

- Print the characters % and \
- Change the printer settings.



Syntax Diagram of the Control Instruction

If you attempt to disable, for example, a font that is not enabled or execute a function that the printer does not recognize, the control instruction is ignored. The following table contains the errors that may occur with the FORMAT in/out parameter.

| Error | Printer Output |
|--|---|
| Conversion instruction cannot be executed | * characters are output according to the (maximum) length of the default representation or the specified width. |
| Specified width too small | In the representations A, C, D, N, S, T, and Z, as many characters are printed as specified by the selected width. With all other representations, * characters are printed across the specified width. |
| Too many conversion instructions | The conversion instructions for which there is no send area pointer SD_i are ignored. |
| Too few conversion instructions | Send areas for which there is no conversion instruction are not printed out. |
| Undefined or unsupported conversion instructions | ***** is printed out. |
| Incomplete conversion instruction | ***** is printed out. |
| Undefined or unsupported control instructions | Control instructions that do not comply with the Syntax shown in the figure above are ignored. |

The following table contains all the error information specific to SFB16 "PRINT" that can be printed out using the ERROR and STATUS parameters.

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 0 | 11 | Warning: | | |
| | | New job cannot take effect since previous job is not yet completed. | | |
| | | The job is now being processed in a priority class having lower priority. | | |
| 0 | 25 | Communication has started. The job is being processed. | | |
| 1 | 1 | Communication problems, for example | | |
| | | Connection description not loaded (local or remote) | | |
| | | Connection interrupted (for example, cable, CPU off, CP in STOP mode) | | |
| 1 | 2 | Negative acknowledgment from printer. The function cannot be executed. | | |
| 1 | 3 | PRN_NR is unknown on the communication link specified by the ID. | | |
| 1 | 4 | Error in the FORMAT in/out parameter or in the send area pointers SD_i in terms | | |
| | | of the data length or data type. | | |
| 1 | 6 | The remote printer is OFFLINE. | | |
| 1 | 7 | The remote printer is not in the correct status (for example, paper out). | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB). | | |
| 1 | 13 | Error in the FORMAT in/out parameter | | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | |

Number of Transferable Data

The amount of data that can be transferred to a remote printer must not exceed a maximum length.

This maximum data length is calculated as follows:

maxleng = 420 - format

Format is the current length of the FORMAT parameter in bytes. The data to be printed can be distributed on one or more send areas.

19.11 Initiating a Warm or Cold Restart on a Remote Device with SFB19 "START"

Description

If there is a rising edge at control input REQ, SFB19 "START," this activates a warm or cold restart on the remote device addressed by the ID. If the remote system is a fault-tolerant system, the effect of the restart request depends on the parameter PI_NAME: the start request is valid either for exactly one CPU or for all CPUs of this system. The following conditions must be met if the remote device is a CPU:

- The CPU must be in the STOP mode.
- The key switch of the CPU must be set to "RUN" or "RUN-P."

Once the warm or cold restart is completed, the device changes to the RUN mode and sends a positive execution acknowledgement. When the positive acknowledgement is evaluated, the status parameter DONE is set to 1. If any errors occur, they are indicated by the status parameters ERROR and STATUS.

A further warm or cold restart can only be activated in the same remote device after the last complete restart is completed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|--------------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the SFB at a rising edge |
| ID | INPUT | WORD | I, Q, M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|------------------|--|
| PI_NAME | IN_OUT | ANY | I, Q, M, D, T, C | Pointer to the memory area in which the name of the program (ASCII code) to be started is located. This name must not contain more than 32 characters. |
| | | | | With an S7 PLC, it must be P_PROGRAM. |
| | | | | With an H system, the following names are possible: |
| | | | | P_PROGRAM (the start job is valid for all CPUs in the H system.) |
| | | | | P_PROG_0 (the start job is valid for the CPU in Rack 0 in the H system.) |
| | | | | P_PROG_1 (the start job is valid for the CPU in Rack 1 in the H system.) |
| ARG | IN_OUT | ANY | I, Q, M, D, T, C | Execution argument. |
| | | | | If you do not assign a value to ARG, a warm restart is run on the remote device. |
| | | | | If you assign the value "C," a cold restart is run on the remote device (if the remote device is capable of this type of startup). |
| IO_STATE | IN_OUT | BYTE | I, Q, M, D, L | Not currently relevant. Do not assign a value to this parameter if your communication partner is an S7 programmable controller. |

The following table contains all the error information specific to SFB19 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | | |
|-------|---------------------|--|--|--|--|
| 0 | 11 | Warning: | | | |
| | | New job cannot take effect since previous job is not yet completed. | | | |
| | | The job is now being processed in a priority class having lower priority. | | | |
| 0 | 25 | Communication has started. The job is being processed. | | | |
| 1 | 1 | Communications problems, for example: | | | |
| | | Connection description not loaded (local or remote) | | | |
| | | Connection interrupted (for example, cable, CPU off, CP in STOP mode) | | | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | | | |
| 1 | 3 | The program name entered for PI_NAME is unknown. | | | |
| 1 | 4 | Error in the pointers PI_NAME or ARG involving the data length or the data type. | | | |
| 1 | 7 | No complete restart possible on the partner device. | | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | | |

| ERROR | STATUS (Decimal) | Explanation |
|-------|---------------------|--|
| 1 | 12 | When the SFB was called, |
| | | An instance DB was specified that does not belong to SFB19 |
| | | No instance DB was specified, but rather a shared DB. |
| | | No instance DB found (loading a new instance DB from the PG). |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. |

19.12 Changing a Remote Device to the STOP State with SFB20 "STOP"

Description

If there is a rising edge at control input REQ, SFB20 "STOP," this activates a change to the STOP mode on the remote device addressed by the ID. The mode change is possible when the device is in the RUN, HOLD or STARTUP modes.

If the remote system is a fault-tolerant system, the effect of the restart request depends on the parameter PI_NAME: the start request is valid either for exactly one CPU or for all CPUs of this system.

Successful execution of the job is indicated by the status parameter DONE having the value 1. If any errors occur, they are indicated in the status parameters ERROR and STATUS.

The mode change can only be started again in the same remote device when the previous SFB20 call has been completed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|--------------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the SFB at a rising edge |
| ID | INPUT | WORD | I, Q, M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| PI_NAME | IN_OUT | ANY | I, Q, M, D | Pointer to the memory area in which the name of the program (ASCII code) to be started is located. This name must not contain more than 32 characters. With an S7 PLC, it must be P_PROGRAM. With an H system, the following names are possible: P_PROGRAM (the start job is valid for all CPUs in the H system.) P_PROG_0 (the start job is valid for the CPU in Rack 0 in the H system.) P_PROG_1 (the start job is valid for the CPU in Rack 1 in the H system.) |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| IO_STATE | IN_OUT | ВҮТЕ | | Not currently relevant. Do not assign a value to this parameter if your communication partner is an S7 programmable controller. |

The following table contains all the error information specific to SFB20 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 0 | 11 | Warning: | | |
| | | New job cannot take effect since previous job is not yet completed. | | |
| | | The job is now being processed in a priority class having lower priority. | | |
| 0 | 25 | Communication has started. The job is being processed. | | |
| 1 | 1 | Communications problems, for example | | |
| | | Connection description not loaded (local or remote) | | |
| | | Connection interrupted (for example, cable, CPU off, CP in STOP mode) | | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | | |
| 1 | 3 | The program name entered for PI_NAME is unknown. | | |
| 1 | 4 | Error in the pointer PI_NAME involving the data length or the data type. | | |
| 1 | 7 | The partner device is already in the STOP state. | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | |
| 1 | 12 | When the SFB was called, | | |
| | | An instance DB was specified that does not belong to SFB20 | | |
| | | No instance DB was specified, but rather a shared DB. | | |
| | | No instance DB found (loading a new instance DB from the PG). | | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | |

19.13 Initiating a Hot Restart on a Remote Device with SFB21 "RESUME"

Description

If there is a rising edge at control input REQ, SFB21 "RESUME" activates a hot restart on the remote device selected with the ID.

The following conditions must be met if the remote device is a CPU:

- The CPU must be in the STOP mode.
- The key switch of the CPU must be set to "RUN" or "RUN-P."
- When you created the configuration with STEP 7, you allowed for a manual hot restart.
- There must be no condition preventing a hot restart.

Once the hot restart has been completed, the device changes to the RUN mode and sends a positive execution acknowledgement. When the positive acknowledgement is evaluated, the status parameter DONE is set to 1. Any errors that occurred are indicated in the status parameters ERROR and STATUS.

A restart can only be activated again in the same remote device after the previous hot restart has been completed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|--------------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the SFB at a rising edge |
| ID | INPUT | WORD | I, Q, M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| DONE | ОИТРИТ | BOOL | I, Q, M, D, L | DONE status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| PI_NAME | IN_OUT | ANY | I, Q, M, D | Pointer to memory area in which the name of the program (ASCII code) to be started is located. This name must not contain more than 32 characters. With an S7 PLC, it must be P_PROGRAM. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| ARG | IN_OUT | ANY | | Execution argument. Not currently relevant. Do not assign a value to this parameter if your communication partner is an S7 programmable controller. |
| IO_STATE | IN_OUT | BYTE | | Not currently relevant. Do not assign a value to this parameter if your communication partner is an S7 programmable controller. |

The following table contains all the error information specific to SFB21 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|---------------------|--|--|--|
| 0 | 11 | Warning: New job cannot take effect since previous job is not yet completed. | | |
| | | The job is now being processed in a priority class having lower priority. | | |
| 0 | 25 | Communication has started. The job is being processed. | | |
| 1 | 1 | Communications problems, for example, connection description not loaded (local or remote) | | |
| | | Connection interrupted (for example, cable, CPU off, CP in STOP mode) | | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | | |
| 1 | 3 | The program name entered in PI_NAME is unknown. | | |
| 1 | 4 | Error in the pointers PI_NAME or ARG involving the data length or the data type. | | |
| 1 | 7 | Hot restart not possible | | |
| 1 | 10 | Access to the local user memory not possible (for example, access to a deleted DB) | | |
| 1 12 | | When the SFB was called, | | |
| | | An instance DB was specified that does not belong to SFB21 | | |
| | | No instance DB was specified, but rather a shared DB. | | |
| | | No instance DB found (loading a new instance DB from the PG). | | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | | |

19.14 Querying the Status of a Remote Partner with SFB22 "STATUS"

Description

Using SFB22 "STATUS," you can query the status of a remote communications partner.

If there is a rising edge at control input REQ, a job is sent to the remote partner. The reply is evaluated to determine whether problems have occurred. If no errors occurred, the received status is copied to the variables PHYS, LOG and LOCAL with the next SFB call. The completion of this job is indicated by the status parameter NDR having the value 1.

You can only query the status of the same communications partner again after the last query is completed.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|--------------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request, activates the SFB at a rising edge |
| ID | INPUT | WORD | I, Q, M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| NDR | OUTPUT | BOOL | I, Q, M, D, L | NDR status parameter: |
| | | | | 0: Job not started or still running |
| | | | | 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: |
| | | | , , ,, , , = | ERROR=0 and STATUS has the value: |
| | | | | 0000H: neither warning nor error |
| | | | | <> 0000H: Warning, STATUS supplies detailed information. |
| | | | | ERROR=1 |
| | | | | There is an error. STATUS supplies detailed information on the type of error. |
| PHYS | IN_OUT | ANY | I, Q, M, D | Physical status (minimum length: one byte). |
| | | | | Possible values: |
| | | | | 10H functioning |
| | | | | 13H service required |
| LOG | IN_OUT | ANY | I, Q, M, D | Logical status (minimum length: one byte). |
| | | | | Possible value: |
| | | | | 00H status change permitted |
| LOCAL | IN_OUT | ANY | I, Q, M, D | Status if the partner device is an S7 CPU (minimum length: two bytes) |

In/Out Parameter LOCAL

If the communications partner is an S7 CPU, the in/out parameter LOCAL contains its current status. The first byte is reserved, the second byte contains an ID for the status.

| Operating Mode | Corresponding Identifier |
|----------------|--------------------------|
| STOP | 00H |
| Warm restart | 01H |
| RUN | 02H |
| Hot restart | 03H |
| HOLD | 04H |
| Cold restart | 06H |
| RUN_R | 09H |
| LINK-UP | ОВН |
| UPDATE | 0CH |

Error Information

The following table contains all the error information specific to SFB22 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | |
|-------|---------------------|--|--|
| 0 | 11 | Warning: | |
| | | New job cannot take effect since previous job is not yet completed. | |
| | | The job is now being processed in a priority class having lower priority. | |
| 0 | 25 | Communication has started. The job is being processed. | |
| 1 | 1 | Communications problems, for example | |
| | | Connection description not loaded (local or remote) | |
| | | Connection interrupted (for example, cable, CPU off, CP in STOP mode) | |
| 1 | 2 | Negative acknowledgement from the partner device. The function cannot be executed. | |
| 1 | 4 | Error in PHYS, LOG or LOCAL involving the data length or data type. | |
| 1 | 8 | Access to a remote object was rejected. | |
| 1 | 10 | Access to a local user memory not possible (for example, access to a deleted DB). | |
| 1 | 12 | When the SFB was called, | |
| | | An instance DB was specified that does not belong to SFB22 | |
| | | No instance DB was specified, but rather a shared DB. | |
| | | No instance DB found (loading a new instance DB from the PG). | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. | |
| | | H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | |

19.15 Receiving the Status Change of a Remote Device with SFB23 "USTATUS"

Description

SFB23 "USTATUS" receives the device status change of a remote communication partner. The partner sends its status unsolicited when a change occurs if this is configured in STEP 7.

If the value 1 is applied to the control input EN_R when the CFB is called and there is a frame from the partner, the status information is entered in the variables PHYS, LOG and LOCAL the next time the SFB is called. Completion of this job is indicated by the status parameter NDR having the value 1.

The transfer of the operating status messages must be enabled on the connection used by USTATUS.

Note

You can only use one instance of SFB23 per connection.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|-------------------------|--|
| EN_R | INPUT | BOOL | I, Q, M, D, L | The enabled to receive control parameter signalizes that the unit is ready to receive when the input is set. |
| ID | INPUT | WORD | I, Q, M, D, constant | Addressing parameter ID, refer to Common Parameters of the SFBs/FBs and SFC/FC for the S7 communication |
| NDR | OUTPUT | BOOL | I, Q, M, D, L | NDR status parameter: 0: Job not started or still running 1: Job has been executed error-free |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| PHYS | IN_OUT | ANY | I, Q, M, D | Physical status (minimum length: one byte). Possible values: 10H functional 13H service required |
| LOG | IN_OUT | ANY | I, Q, M, D | Logical status (minimum length: one byte) Possible value: 00H status change permitted |
| LOCAL | IN_OUT | ANY | I, Q, M, D | Status if the partner device is an S7 CPU (minimum length: one byte) |

In/Out Parameter LOCAL

If the communications partner is an S7 CPU, the in/out parameter LOCAL contains its current status. The first byte is reserved, the second byte contains an ID for the status.

| Operating Mode | Corresponding Identifier | |
|----------------------------------|--------------------------|--|
| STOP | 00H | |
| Warm restart | 01H | |
| RUN | 02H | |
| Hot restart | 03H | |
| HOLD | 04H | |
| Cold restart | 06H | |
| RUN (H system status: redundant) | 09H | |
| LINK-UP | 0BH | |
| UPDATE | 0CH | |

Error Information

The following table contains all the error information specific to SFB23 that can be output with the parameters ERROR and STATUS.

| ERROR | STATUS (Decimal) | Explanation | |
|-------|---------------------|---|--|
| 0 | 9 | Overrun warning: an older device status has been overwritten by a more recent device status. | |
| 0 | 11 | Warning: The receive data are now being processed in a priority class having lower priority. | |
| 0 | 25 | Communication has started. The job is being processed. | |
| 1 | 1 | Communications problems, for example Connection description not loaded (local or remote) Connection interrupted (for example, cable, CPU off, CP in STOP mode) | |
| 1 | 4 | Error in PHYS, LOG or LOCAL involving the data length or data type. | |
| 1 | 10 | Access to a local user memory not possible (for example, access to a deleted DB). | |
| 1 | 12 | When the SFB was called, An instance DB was specified that does not belong to SFB23 No instance DB was specified, but rather a shared DB. No instance DB found (loading a new instance DB from the PG). | |
| 1 | 18 | There is already an instance for SFB23 "USTATUS" for the connection identified by ID. | |
| 1 | 19 | The remote CPU sends a data faster than it can be accepted in the user program by the SFB. | |
| 1 | 20 | S7-400: Not enough work memory available. If there is still enough total work memory available, then the solution is to compress the work memory. H system: a first call of SFB is not possible during an update since the communication buffer in the work memory is being created. Measures that change the work memory are not possible during an update. | |

19.16 Querying the Status of the Connection Belonging to an SFB Instance with SFC62 "CONTROL"

Description

With SFC62 "CONTROL," you can query for S7-400 the status of a connection belonging to a local communication SFB instance.

After calling the system function with the value 1 at control input EN_R, the current status of the connection belonging to the communication SFB instance selected with I_DB is queried.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------------|------------------|--------------|-----------------------------|---|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | The enabled to receive control parameter signalizes that the unit is ready to receive when the input is set. |
| I_DB | INPUT | BLOCK_DB | I, Q, M, D, L, constant | Number of the instance DB |
| OFFSET | INPUT | WORD | I, Q, M, D, L, constant | Number of the data record in the multiple instance DB (if no multiple instance DB exists, 0 must be entered here). |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| ERROR STATUS | OUTPUT OUTPUT | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | ERROR and STATUS state parameters, error display: ERROR=0 and STATUS has the value: 0000H: neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 There is an error. STATUS supplies detailed information on the type of error. |
| I_TYP | OUTPUT | BYTE | I, Q, M, D, L | Identifier for the block type belonging to the selected instance |
| I_STATE | OUTPUT | ВУТЕ | I, Q, M, D, L | = 0: The corresponding SFB instance has not been called since the last cold/warm restart or loading. <> 0: The corresponding SFB instance has been called at least once since the last cold/warm restart or loading. |
| I_CONN | ОИТРИТ | BOOL | I, Q, M, D, L | Status of the corresponding connection, possible values: O: Connection down or not established 1: Connection exists |
| I_STATUS | OUTPUT | WORD | I, Q, M, D, L | Status parameter STATUS of the queried communication SFB instance |

Output Parameter I_TYP

The following table lists the different SFB types and the corresponding identifiers

| SFB Type | Identifier (W#16#) |
|---------------------------------------|--------------------|
| USEND | 00 |
| URCV | 01 |
| BSEND | 04 |
| BRCV | 05 |
| GET | 06 |
| PUT | 07 |
| PRINT | 08 |
| START | 0B |
| STOP | oc |
| RESUME | 0D |
| STATUS | 0E |
| USTATUS | 0F |
| ALARM | 15 |
| ALARM_8 | 16 |
| ALARM_8P | 17 |
| NOTIFY | 18 |
| AR_SEND | 19 |
| NOTIFY_8P | 1A |
| (no SFB exists; I_DB or OFFSET wrong) | FF |

Error Information

The output parameter RET_VAL can have the following two values with SFC62 "CONTROL":

- 0000H: no error occurred during execution of the SFC.
- 8000H: an error occurred during execution of the SFC.

Note

Even if the value 0000H is indicated in the output parameter RET_VAL, the output parameters ERROR and STATUS should be evaluated.

| ERROR | STATUS (Decimal) | Explanation |
|-------|---------------------|---|
| 1 | 10 | Access to local user memory is not possible (for example, a memory byte was specified as the actual parameter for I_TYP and this memory byte does not exist in the CPU being used). |
| 1 | 12 | For the number specified with I_DB, There is no instance DB, but rather a shared DB, There is no DB, or the instance has been destroyed. |

19.17 Querying the Connection Status with FC62 "C_CNTRL"

Description

Query a connection status for S7-300 with FC62 "C_CNTRL".

The current status of the communication that has been determined via ID is queried after the system function has been called with value 1 at the control input EN_R.

| Parameters | Declaration | Data Type | Memory Area | Description |
|-----------------|-------------|--------------|--------------------------------|--|
| EN_R | INPUT | BOOL | I, Q, M, D, L, const. | Control parameter enabled to receive, signals ready to receive if the input is set. |
| ID | INPUT | WORD | M, D, const. | Addressing parameter ID, see Common parameters of SFBs/FBs and SFC/FC of the S7-communication |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| ERROR STATUS | ОИТРИТ | BOOL WORD | I, Q, M, D, L I, Q, M, D, L | Status parameter ERROR and STATUS, Error display: ERROR=0 and STATUS have the values: 0000H: Neither warning nor error <> 0000H: Warning, STATUS supplies detailed information. ERROR=1 |
| | | | | There is an error. STATUS supplies detailed information on the type of error. |
| C_CONN | OUTPUT | BOOL | I, Q, M, D, L | Status of the corresponding connection. Possible values: 0: The connection was dropped or it is not up. 1: The connection is up. |
| C_STATUS | OUTPUT | WORD | I, Q, M, D, L | Connection status: W#16#0000: Connection is not established W#16#0001: Connection is being established W#16#0002: Connection is established W#16#000F: No data on connection status available (such as at CP startup) W#16#00FF: Connection is not configured |

Error Information

The output parameter RET_VAL can assume the following values at FC 62 "C_CNTRL":

- 0000H: No error when FC was executed.
- 8000H: Error when FC was executed.

Note

The output parameters ERROR and STATUS are to be evaluated regardless of the output parameter RET_VAL showing the value 0000H.

| ERROR | STATUS (Decimal) | Description |
|-------|------------------|--|
| 1 | 10 | CP access error. Another job is currently running. Repeat job later. |
| 1 | 27 | There is no function code in the CPU for this block. |

19.18 Work Memory Requirements of the S7 Communication SFBs/FBs

To function smoothly, the S7 communication SFBs/FBs require a temporary memory area within the CPU work memory dependent on the user data (code area). The size of the occupied memory is shown in the following table:

| Block inS7-300 | | Required Memory in the Working Memory in Bytes | |
|----------------|--|--|--|
| FB8 | Block: 4583 bytes, Instance: 368 bytes | | |
| FB9 | URCV | Block: 4880 bytes, Instance: 370 bytes | |
| FB12 | BSEND | Block: 5284 bytes, Instance: 372 bytes | |
| FB13 | BRCV | Block: 5258 bytes, Instance: 374 bytes | |
| FB14 | GET | Block: 4888 bytes, Instance: 336 bytes | |
| FB15 | PUT | Block: 4736 bytes, Instance: 384 bytes | |
| FC 62 | C_CNTRL | Block: 546 bytes | |

Note on Interruption Behavior

In, S7-300, SIMATIC_NET communication blocks may only be called in one priority class.

| Block in S7-400 | | Required Memory in the Working Memory in Bytes |
|-----------------|----------------|--|
| SFB8/ SFB9 | USEND/ URCV | 68 + Length of the indicated user data when first called up from SD_1, SD_4/RD_1, RD_4 |
| SFB12/ SFB13 | BSEND/ BRCV | 54 |
| SFB14 | GET | 88 + Length of the indicated user data when first called up from RD_1, RD_4 |
| SFB15 | PUT | 108 + Length of the indicated user data when first called up from SD_1, SD_4 |
| SFB16 | PRINT | 78 + Length specification of FORMAT + Length of the specified user data when first called up from SD_1, SD_4 |
| SFB19 | START | 52 + Length of the indicated parameter when first called up from PI_NAME and ARG. |
| SFB20 | STOP | 48 + Length of the indicated parameter when first called up from PI_NAME. |
| SFB21 | RESUME | 52 + Length of the indicated parameter when first called up from PI_NAME and ARG. |
| SFB22 | STATUS | 50 |
| SFB23 | USTATUS | 50 |

20 Communication SFCs for Non-Configured S7 Connections

20.1 Common Parameters of the Communication SFCs

Input Parameter REQ

The input parameter REQ (request to activate) is a level-triggered control parameter. It is used to trigger the job (the data transfer or the connection abort):

- If you call the SFC for a job that is not currently active, you trigger the job with REQ=1. If there is no connection to the communication partner when the communication SFC is called the first time, the connection is established before data transfer begins.
- If you trigger a job and it is not yet completed when you call the SFC again for the same job, REQ is not evaluated by the SFC.

Input Parameter REQ_ID (only SFC65 and SFC66)

The input parameter REQ_ID is used to identify your send data. It is passed by the operating system of the sending CPU to the SFC66 "X_RCV" of the CPU of the communication partner.

You require the REQ_ID parameter on the receiving end

- If you call several SFCs 65 "X_SEND" with different parameters REQ_ID on one send CPU and transfer the data to a communication partner.
- If you use SFC65 "X_SEND" to send data to one communication partner from several send CPUs.

By evaluating REQ_ID you can save the received data in different memory areas.

Output Parameters RET_VAL and BUSY

The communication SFCs are executed asynchronously, this means that the execution of a job extends over more than one SFC call. The output parameters RET_VAL and BUSY indicate the status of the job. See also Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs

Input Parameter CONT

The input parameter CONT (continue) is a control parameter. Using this parameter, you decide whether or not a connection to the communication partner remains established after the job is completed.

• If you select CONT=0 at the first call, the connection is terminated again after the data transfer is completed. The connection is then available again for data exchange with a new communication partner.

This method ensures that connection resources are only occupied when they are actually in use.

• If you select CONT=1 at the first call, the connection remains established on completion of the data transfer.

This method is, for example, useful when you exchange data cyclically between two stations.

Note

A connection established with CONT=1 can be terminated explicitly with SFC69 "X_ABORT" or with SFC74 "I_ABORT."

20.2 Error Information of the Communication SFCs for Non-Configured S7 Connections

Error Information

The "real" error information for SFCs 65 to 74 as shown in the table "Specific Error Information for SFCs 65 to 74" can be classified as follows:

| Error Code(W#16#) | Explanation | | | |
|-------------------|---|--|--|--|
| 809x | Error on the CPU on which the SFC is executed | | | |
| 80Ax | Permanent communication error | | | |
| 80Bx | Error on the communication partner | | | |
| 80Cx | Temporary error | | | |

Specific Error Information for SFCs 65 to 74

| Error Code (W#16#) | Explanation (General) | Explanation (for Specific SFC) |
|-----------------------|---|---|
| 0000 | Execution completed without errors. | SFC69 "X_ABORT" and SFC74 "I_ABORT": REQ=1, and the specified connection is not established. |
| | | SFC66 "X_RCV": EN_DT=1 and RD=NIL |
| 00xy | - | SFC66 "X_RCV" with NDA=1 and RD<>NIL: RET_VAL contains the length of the received data (with EN_DT=0) or the length of the data copied to RD (with EN_DT=1). |
| | | SFC67 "X_GET": RET_VAL contains the length of the received block of data. |
| | | SFC72 "I_GET": RET_VAL contains the length of the received block of data. |
| 7000 | - | SFC65 "X_SEND," SFC67 "X_GET," SFC68 "X_PUT," SFC69 "X_ABORT," SFC72 "I_GET," SFC73 "I_PUT" and SFC74 "I_ABORT": call with REQ = 0 (call without execution), BUSY has the value 0, no data transfer active. |
| | | SFC66 "X_RCV": EN_DT=0/1 and NDA=0 |
| 7001 | First call with REQ=1: data transfer was triggered; BUSY has the value 1. | - |
| 7002 | Interim call (REQ irrelevant): data transfer is already active; BUSY has the value 1. | SFC69 "X_ABORT" and SFC74 "I_ABORT": Interim call using REQ=1 |
| 8090 | Specified destination address of the communication partner is invalid, for example: | - |
| | Wrong IOIDWrong base address exists | |
| | Wrong MPI address (> 126) | |
| 8092 | Error in SD or RD, for example: addressing the local data area is not permitted. | SFC65 "X_SEND," for example illegal length for SD SD=NIL is illegal |
| | | SFC66 "X_RCV," for example |
| | | More data were received than can fit in the area specified by RD. |
| | | RD is of the data type BOOL, the received data are, however, longer than a byte. |
| | | SFC67 "X_GET" and SFC72 "I_GET," for example |
| | | illegal length at RD |
| | | the length or the data type of RD does not match the received data. |
| | | RD=NIL is not permitted. |

| Error Code (W#16#) | Explanation (General) | Explanation (for Specific SFC) |
|-----------------------|--|---|
| | | SFC68 "X_PUT" and SFC73 "I_PUT," for example • illegal length for SD • SD=NIL is illegal |
| 8095 | The block is already being executed in a lower priority class. | - |
| 80A0 | Error in the received acknowledgment | SFC68 "X_PUT" and SFC73 "I_PUT": The data type specified in the SD of the sending CPU is not supported by the communication partner. |
| 80A1 | Communication problems: SFC call after terminating an existing connection | - |
| 80B0 | Object is not obtainable, for example, DB not loaded | Possible with SFC67 "X_GET" and SFC68 "X_PUT" and SFC72 "I_GET" and SFC73 "I_PUT" |
| 80B1 | Error in the ANY pointer. The length of the data area to be sent is incorrect. | |
| 80B2 | Hardware error: module does not exist The configured slot is not occupied. Actual module type does not match expected type Distributed peripheral I/Os not available. | Possible with SFC67 "X_GET" and SFC68 "X_PUT" and SFC72 "I_GET" and SFC73 "I_PUT" |
| | No entry for the module in the corresponding SDB. | |
| 80B3 | Data may either only be read or only written, for example, write-protected DB | Possible with SFC67 "X_GET" and SFC68 "X_PUT" and SFC72 "I_GET" and SFC73 "I_PUT" |
| 80B4 | Data type error in the ANY pointer, or ARRAY of the specified type not allowed. | SFC67 "X_GET" and SFC68 "X_PUT" and SFC72 "I_GET" and SFC73 "I_PUT": The data type specified in VAR_ADDR is not supported by the communication partner. |
| 80B5 | Execution rejected due to illegal mode | Possible with SFC65 "X_SEND" |
| 80B6 | The received acknowledgment contains an unknown error code. | - |

| Error Code (W#16#) | Explanation (General) | Explanation (for Specific SFC) |
|-----------------------|--|---|
| 80B7 | Data type and/or length of the transferred data does not fit in the area on the partner CPU to which it should be written. | Possible with SFC68 "X_PUT" and SFC73 "I_PUT" |
| 80B8 | - | SFC65 "X_SEND": The SFC66 "X_RCV" of the communication partner did not allow data acceptance (RD=NIL). |
| 80B9 | - | SFC65 "X_SEND": The block of data was identified by the communication partner (SFC66 "X_RCV" call with EN_DT=0), it has not yet been entered in the user program because the partner is in the STOP mode. |
| 80BA | The response of the communication partner does not fit in the communication frame. | - |
| 80C0 | The specified connection is being used by another job. | - |
| 80C1 | Lack of resources on the CPU on which the SFC is executed, for example: The maximum number of different send jobs is already being executed | - |
| | on the module. The connection resource is in use, for example, to receive data. | |
| 80C2 | Temporary lack of resources on the communication partner, for example: | - |
| | The communication partner is currently processing the maximum number of jobs. | |
| | The required resources, memory, etc. are being used. | |
| | Not enough work memory. (compress memory). | |

| Error Code (W#16#) | Explanation (General) | Explanation (for Specific SFC) |
|-----------------------|---|--------------------------------|
| 80C3 | Error in connection establishment, for example: | • |
| | The local S7 station is not attached to the MPI subnet. | |
| | You have addressed your own station on the MPI subnet. | |
| | The communication partner is no longer obtainable. | |
| | Temporary lack of resources on the communication partner | |

20.3 Sending Data to a Communication Partner outside the Local S7 Station with SFC65 "X_SEND"

Description

With SFC65 "X_SEND," you send data to a communication partner outside the local S7 station.

The data are received on the communication partner using SFC66 "X_RCV."

The data is sent after calling the SFC with REQ=1.

Make sure that the send area defined by the parameter SD (on the sending CPU) is smaller than or the same size as the receive area defined by the parameter RD (on the communication partner). If SD is of the BOOL data type, RD must also be BOOL.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate", refer to Common Parameters of the SFCs for S7 Basic Communication |
| CONT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "continue", refer to Common Parameters of the SFCs for S7 Basic Communication |
| DEST_ID | INPUT | WORD | I, Q, M, D, L, constant | Address parameter "destination ID." This contains the MPI address of the communication partner. You configured this with STEP 7. |
| REQ_ID | INPUT | DWORD | I, Q, M, D, L, constant | Job identifier. This is used to identify the data on the communication partner. |
| SD | INPUT | ANY | I, Q, M, D | Reference to the send area. The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME and arrays of these data types except for BOOL. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Sending is not yet completed. |
| | | | | BUSY=0: Sending is completed or no send function active. |

Data Consistency

The data are sent in a consistent state.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.4 Receiving Data from a Communication Partner outside the Local S7 Station with SFC66 "X_RCV"

Description

With SFC66 "X_RCV," you receive the data sent by one or more communication partners outside the local S7 station using SFC65 "X_SEND."

With SFC66 "X RCV,"

- You can check whether data have been sent and are waiting to be copied. The data were entered in an internal queue by the operating system.
- You can copy the oldest block of data from the queue to a selected receive area.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| EN_DT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "enable data transfer." With the value 0, you can check whether at least one block of data is waiting to be entered in the receive area. The value 1 copies the oldest block of data in the queue to the area of the work memory specified in RD. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. If no error occurs, RET_VAL contains the following: • W#16#7000 if EN_DT=0/1 and NDA=0. In this case, there is no data block in the queue. • If EN_DT=0 and NDA=1 the length of the oldest block of data entered in the queue as a positive number in bytes. • If EN_DT=1 and NDA=1 the length of the block of data copied to the RD receive area as a positive number in bytes. |
| REQ_ID | OUTPUT | DWORD | I, Q, M, D, L | Job identifier of the SFC "X_SEND" whose data are first in the queue, in other words the oldest data in the queue. If there is no block of data in the queue, REQ_ID has the value 0. |
| NDA | OUTPUT | BOOL | I, Q, M, D, L | Status parameter "new data arrived." NDA=0: There is no block of data in the queue. NDA=1: The queue contains at least one block of data. (SFC66 call with EN_DT=0). The oldest block of data in the queue was copied to the user program. (SFC66 call with EN_DT=1). |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|--|
| RD | OUTPUT | ANY | I, Q, M, D | Reference to the received data area. The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5_TIME, DATE_AND_TIME and arrays of these data types except for BOOL. |
| | | | | If you want to discard the oldest block of data in the queue, assign the value NIL to RD. |
| | | | | The maximum length of the receive area is 76 bytes |

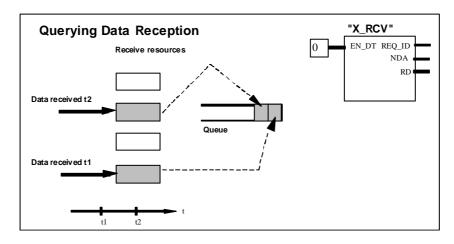
Indicating Reception of Data with EN_DT=0

As soon as data from a communication partner arrive, they are entered in the queue by the operating system in the order in which they are received.

If you want to check whether at least one block of data is in the queue, call SFC66 with EN_DT=0 and evaluate the output parameter NDA as follows:

- NDA=0 means that the queue does not contain a block of data. REQ_ID is irrelevant, RET_VAL has the value W#16#7000.
- NDA=1 means that there is at least one block of data in the queue that can be fetched.

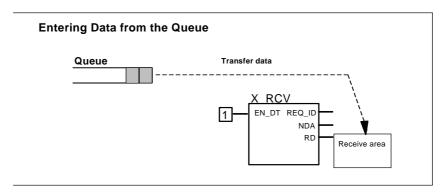
In this case, you should also evaluate the output parameter RET_VAL and, if applicable, REQ_ID. RET_VAL contains the length of the block of data in bytes, REQ_ID contains the job identifier of the sending block. If there are several blocks of data in the queue, REQ_ID and RET_VAL belong to the oldest block of data in the queue.



Data receipt

Entering Data in the Receive Area with EN_DT=1

When you call SFC66 "X_RCV" with EN_DT=1, the oldest block of data in the queue is copied to the area of the work memory specified by RD. RD must be larger or the same size as the send area of the corresponding SFC65 "X_SEND" defined by the SD parameter. If the input parameter SD is of the BOOL data type, RD must also be the BOOL data type. If you want to enter the received data in different areas, you can query REQ_ID (SFC call with EN_DT = 0) and select a suitable RD in the follow-on call (with EN_DT = 1). If no error occurs when the data are copied, RET_VAL contains the length of the copied block of data in bytes and a positive acknowledgment is sent to the sender.



Data acceptance

Discarding Data

If you do not want to enter the data from the queue, assign the value NIL to RD (see /232/). In this case, the sender receives a negative acknowledgment (RET_VAL of the corresponding SFC65 "X_SEND" has the value W#1680B8). RET_VAL of the SFC66 "X_RCV" has the value 0.

Data consistency

After a call with EN_DT=1 and RETVAL=W#16#00xy, the receive area RD contains new data. These data may be overwritten with a subsequent block call. To prevent this, do not call SFC66 "X_RCV" with the same receive area RD until you have evaluated the received data.

Changing to the STOP Mode

If the CPU changes to the STOP mode

- all newly arriving jobs are acknowledged negatively.
- all jobs that have arrived and are in the queue are acknowledged negatively.
 - If the STOP is followed by a warm or cold restart, the blocks of data are all discarded.
 - If the STOP is followed by a restart, (not possible on an S7-300 and an S7-400H) the block of data belonging to the oldest job is entered in the user program, if the queue was queried before the change to the STOP mode (by calling SFC66 "X_RCV" with EN_DT=0). Otherwise it is discarded.

All other blocks of data are discarded.

Connection Abort

If the connection is terminated a job belonging to the connection that is already in the queue is discarded.

Exception: If this job is the oldest in the queue, and you have already detected its presence by calling SFC66 "X_RCV" with EN_DT=0, you can enter it in the receive area with EN_DT=1.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.5 Writing Data to a Communication Partner outside the Local S7 Station with SFC68 "X_PUT"

Description

With SFC68 "X_PUT," you write data to a communication partner that is not in the same local S7 station. There is no corresponding SFC on the communication partner.

The write job is activated after calling the SFC with REQ=1. Following this, you continue to call the SFC until the acknowledgment is received with BUSY=0.

Make sure that the send area defined with the SD parameter (on the sending CPU) is the same length as the receive area defined by the VAR_ADDR parameter (on the communication partner). The data types of SD and VAR_ADDR must also match.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," s. Common Parameters for the S7 basic communication of the SFCs |
| CONT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "continue," see Control parameters "request to activate", s. Common Parameters for the S7 basic communication of the SFCs |
| DEST_ID | INPUT | WORD | I, Q, M, D, L, constant | Address parameter "destination ID." This contains the MPI address of the communication partner. You configured this with STEP 7. |
| VAR_ADDR | INPUT | ANY | I, Q, M, D | Reference to the area on the partner CPU to which the data will be written. You must choose a data type that is supported by the communication partner. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| SD | INPUT | ANY | I, Q, M, D | Reference to the area in the local CPU that contains the data to be sent. The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5_TIME, DATE_AND_TIME and arrays of these types except for BOOL. |
| | | | | SD must have the same length as the VAR_ADDR parameter at the communication partner. The data types of SD and VAR_ADDR must also match. |
| | | | | The maximum length of the send area is 76 bytes |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Sending is not yet completed. |
| | | | | BUSY=0: Sending is completed or no send function active. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection established by SFC68 "X_PUT" is terminated. Data can no longer be sent. If the send data have already been copied to the internal buffer when the CPU changes mode, the contents of the buffer are discarded.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the data transfer with SFC68 "X_PUT." The data can also be written with the partner in the STOP mode.

Data Consistency

The data are sent in a consistent state.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.6 Reading Data from a Communication Partner outside the Local S7 Station with SFC67 "X_GET"

Description

With SFC67 "X_GET," you can read data from a communication partner that is not in the local S7 station. There is no corresponding SFC on the communication partner.

The read job is activated after calling the SFC with REQ=1. Following this, you continue to call the SFC until the data reception is indicated by BUSY=0. RET_VAL then contains the length of the received block of data in bytes.

Make sure that the receive area defined with the RD parameter (on the receiving CPU) is at least al long as the area to be read as defined by the VAR_ADDR parameter (on the communication partner). The data types of RD and VAR_ADDR must also match.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," see Common Parameters of the Communication SFCs |
| CONT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "continue," see Common Parameters of the Communication SFCs |
| DEST_ID | INPUT | WORD | I, Q, M, D, L, constant | Address parameter "destination ID." This contains the MPI address of the communication partner. You configured this with STEP 7. |
| VAR_ADDR | INPUT | ANY | I, Q, M, D | Reference to the area on the partner CPU from which the data will be read. You must choose a data type that is supported by the communication partner. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| | | | | If no error occurs, RET_VAL contains the length of the block of data copied to the receive area RD as a positive number of bytes. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Receiving is not yet completed. |
| | | | | BUSY=0: Receiving is completed or there is no receive job active. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|--|
| RD | OUTPUT | ANY | I, Q, M, D | Reference to the receive area (receive data area). The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5_TIME, DATE_AND_TIME and arrays of these data types except for BOOL. |
| | | | | The receive area RD must be at least as long as the data are read VAR_ADDR at the communication partner. The data types of RD and VAR_ADDR must also match. |
| | | | | The maximum length of the receive area is 76 bytes. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection established by SFC67 "X_GET" is terminated. Whether or not the received data located in a buffer of the operating system are lost depends on the type of restart performed:

- Following a hot restart (not on the S7-300 and the S7-400H) the data are copied to the area defined by RD.
- Following a warm or cold restart, the data are discarded.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the data transfer with SFC67 "X_GET." The data can also be read with the partner in the STOP mode.

Data Consistency

The data are received in a consistent state.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.7 Aborting an Existing Connection to a Communication Partner outside the Local S7 Station with SFC69 "X ABORT"

Description

With SFC69 "X_ABORT," you terminate a connection that was established by SFCs X_SEND, X_GET or X_PUT to a communication partner that is not in the same local S7 station. If the job belonging to X_SEND, X_GET or X_PUT is completed (BUSY = 0), the connection resources used at both ends are released after SFC69 "X_ABORT" is called. If the job belonging to X_SEND, X_GET or X_PUT is not yet completed (BUSY = 1), call the relevant SFC again with REQ = 0 and CONT = 0 after the connection has been aborted and then wait for BUSY = 0. Only then are all the connection resources released again. You can only call SFC69 "X_ABORT" at the end where the SFCs "X_SEND," "X_PUT" or "X_GET" are located. The connection abort is activated by calling the SFC with REQ=1.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," see Common Parameters of the Communication SFCs |
| DEST_ID | INPUT | WORD | I, Q, M, D, L, constant | Address parameter "destination ID." This contains the MPI address of the communication partner. You configured this with STEP 7. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: The connection abort is not yet completed. BUSY=0: the connection abort is completed. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection abort started with SFC69 "X ABORT" is completed.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the connection abort with SFC69 "X_ABORT." The connection is terminated.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.8 Reading Data from a Communication Partner within the Local S7 Station with SFC72 "I GET"

Description

With SFC72 "I_GET," you can read data from a communication partner in the same local S7 station. The communication partner can be in the central rack, in an expansion rack or distributed. Make sure that you assign distributed communication partners to the local CPU with STEP 7. There is no corresponding SFC on the communication partner.

The receive job is activated after calling the SFC with REQ=1. Following this, you continue to call the SFC until the data reception is indicated by BUSY=0. RET_VAL then contains the length of the received block of data in bytes.

Make sure that the receive area defined with the RD parameter (on the receiving CPU) is at least as long as the area to be read as defined by the VAR_ADDR parameter (on the communication partner). The data types of RD and VAR_ADDR must also match.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," see Common Parameters of the SFCs of the S7 Basic Communication. |
| CONT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "continue," see Common Parameters of the SFCs of the S7 Basic Communication. |
| IOID | INPUT | ВҮТЕ | I, Q, M, D, L, constant | Identifier of the address range on the partner module: B#16#54= Peripheral input (PI) B#16#55= Peripheral output (PQ) |
| | | | | The identifier of a range belonging to a mixed module is the lower of the two addresses. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the partner module. If it is a mixed module, specify the lower of the two addresses. |
| VAR_ADDR | INPUT | ANY | I, Q, M, D | Reference to the area on the partner CPU from which the data will be read. Select a data type supported by the communication partner. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| | | | | If no error occurs, RET_VAL contains the length of the block of data copied to the receive area RD as a positive number of bytes. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Receiving is not yet completed. BUSY=0: Receiving is completed or there is no receive job active. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---|
| RD | OUTPUT | ANY | I, Q, M, D | Reference to the receive area (receive data area). The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5_TIME, DATE_AND_TIME as well as arrays of these data types except for BOOL. |
| | | | | The receive area RD must be at least as long as the read VAR_ADDR at the communication partner. The data types of RD and VAR_ADDR must also match. |
| | | | | The maximum length of the receive area is 94 bytes. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection established by SFC72 "I_GET" is terminated. Whether or not the received data located in a buffer of the operating system are lost depends on the type of restart performed:

- Following a hot restart (not on the S7-300 and the S7-400H), the data are copied to the area defined by RD.
- Following a warm or cold restart, the data are discarded.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the data transfer with SFC72 "I_GET." The data can also be read with the partner in the STOP mode.

Data Consistency

The data are received in a consistent state.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.9 Writing Data to a Communication Partner within the Local S7 Station with SFC73 "I_PUT"

Description

With SFC73 "I_PUT," you write data to a communication partner that is in the same local S7 station. The communication partner can be in the central rack, in an expansion rack or distributed. Make sure that you assign distributed communication partners to the local CPU with STEP 7. There is no corresponding SFC on the communication partner.

The send job is activated after calling the SFC with signal level 1 at the REQ control input.

Make sure that the send area defined with the SD parameter (on the sending CPU) is the same length as the receive area defined by the VAR_ADDR parameter (on the communication partner). The data types of SD and VAR_ADDR must also match.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," see Common Parameters of the SFCs. |
| CONT | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "continue," see Common Parameters of the SFCs. |
| IOID | INPUT | BYTE | I, Q, M, D, L, constant | Identifier of the address range on the partner module: |
| | | | | B#16#54= Peripheral input (PI) |
| | | | | B#16#55= Peripheral output (PQ) |
| | | | | The identifier of a range belonging to a mixed module is the lower of the two addresses. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the partner module. If it is a mixed module, specify the lower of the two addresses. |
| VAR_ADDR | INPUT | ANY | I, Q, M, D, L | Reference to the area on the communication partner to which the data will be written. Choose a data type that is supported by the communication partner. |
| SD | INPUT | ANY | I, Q, M, D | Reference to the area on the local CPU that contains the data to be sent. The following data types are allowed: BOOL, BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME as well as arrays of these types except for BOOL. |
| | | | | SD must be the same length as the parameter VAR_ADDR at the communication partner. The data types of SD and VAR_ADDR must also match. |
| | | | | The maximum length of the send area is 94 bytes. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| RET_VAL | OUTPUT | INT | | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: Sending is not yet completed. BUSY=0: Sending is completed or no send function active. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection established by SFC73 "I_PUT" is terminated. Data can no longer be sent. If the send data have already been copied to the internal buffer when the CPU changes mode, the contents of the buffer are discarded.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the data transfer with SFC73 "I_PUT." The data can also be written with the partner in the STOP mode.

Data Consistency

The data are sent in a consistent state.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL

20.10 Aborting an Existing Connection to a Communication Partner within the Local S7 Station with SFC74 "I ABORT"

Description

With SFC74 "I_ABORT," you terminate a connection that was established by SFC72 "I_GET" or SFC73 "I_PUT" to a communication partner in the same local S7 station. If the job belonging to I_GET or I_PUT is completed (BUSY = 0), the connection resources used at both ends are released after SFC74 "I_ABORT" is called.

If the job belonging to I_GET or I_PUT is not yet completed (BUSY = 1), call the relevant SFC again with REQ = 0 and CONT = 0 after the connection has been aborted and then wait for BUSY = 0. Only then are all the connection resources released again.

You can only call SFC74 "I_ABORT" at the end where the SFC "I_PUT" or "I_GET" is located (in other words at the client end).

The connection abort is activated by calling the SFC with REQ=1.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter "request to activate," see Common Parameters of the SFCs of the S7 Basic Communication. |
| IOID | INPUT | BYTE | I, Q, M, D, L, constant | Identifier of the address range on the partner module: |
| | | | | B#16#54= Peripheral input (PI) |
| | | | | B#16#55= Peripheral output (PQ) |
| | | | | The identifier of a range belonging to a mixed module is the lower of the two addresses. If the addresses are the same, specify B#16#54. |
| LADDR | INPUT | WORD | I, Q, M, D, L, constant | Logical address of the partner module. If it is a mixed module, specify the lower of the two addresses. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: The connection abort is not yet completed. |
| | | | | BUSY=0: the connection abort is completed. |

Changing to the STOP Mode

If the CPU changes to the STOP mode, the connection abort started with SFC74 "I_ABORT" is completed.

Communication Partner Changes to the STOP Mode

If the CPU of the communication partner changes to the STOP mode, this does not affect the connection abort with SFC74 "I_ABORT." The connection is terminated.

Error Information

See Error Information of the Communication SFCs for Non-Configured S7 Connections and Evaluating Errors with the Output Parameter RET_VAL.

21 PROFInet

21.1 Background Information on SFCs 112, 113 and 114

Note

By default, the operating system updates the PROFInet interface as well as the DP interconnections at the scan cycle check point. However, if you have disabled the automatic updates in your configuration (e.g. to have better influence on the timing in the CPU), you have to perform the updates yourself. To do this, call SFCs 112 to 114 at suitable times.

The updates mentioned here can only be disabled as a group in the configuration.

Shadow Memory

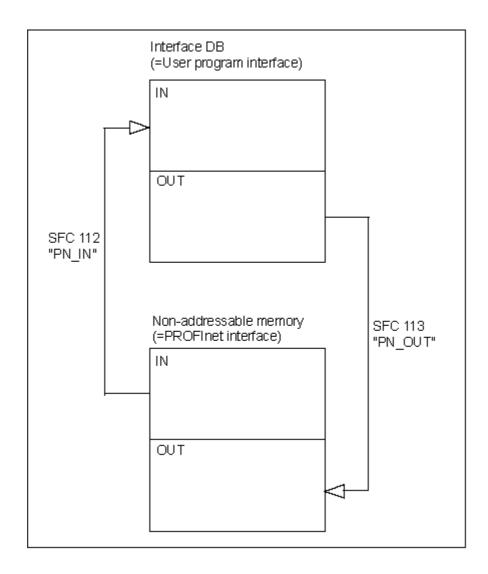
The interface DB is the user program interface for the PROFInet components. To ensure that the inputs and output are consistent when the associated program sections are running, each interface DB has an identically structured memory area that is managed by the operating system. This area is called "shadow memory." In your program, you can only access the interface DB, and other (external) PROFInet components can only access the shadow memory. This arrangement prevents conflicts in accessing the inputs and outputs of the interface DB.

Updating the PROFInet Interface

The data consistency provided by the use of the shadow memory means that updating the PROFInet interface takes place in the following two steps:

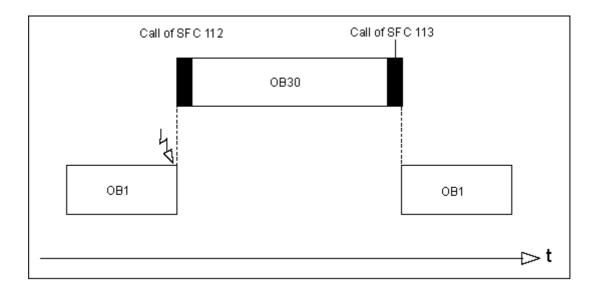
- The inputs in the shadow memory interface DB are copied to the inputs before your program for the PROFInet component starts
- The outputs of the interface DB are copied to the outputs of the shadow memory after your program for the PROFInet component has run

The PROFInet interface is updated by either the operating system or by means of SFCs 112 and 113, depending on how you configured the PROFInet component in the SIMATIC Manager. The following illustration shows a diagram of the update done by means of SFCs 112 and 113.



The system-side update always occurs at the scan cycle check point.

If you perform the update by means of SFCs 112 and 113, then call SFC112 at the start of the OB containing the program associated with the PROFInet component and call SFC113 at the end of this OB. This procedure is shown using OB30 as an example the following illustration.



Updating the DP interconnections

The DP interconnections are updated by either the operating system or by means of SFC114, depending on how you configured the PROFInet components in the SIMATIC Manager.

21.2 Updating the Inputs of the User Program Interface for the PROFInet Component with SFC112 "PN_IN"

Description

Using SFC112 "PN_IN", you copy the input data in PROFInet from the shadow memory of the PROFInet components to the associated interface DB. After the SFC is completed, your application has the current input data available to it.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|-----------------------|
| DBNO | INPUT | WORD | I, Q, M, D, L, constant | DB no of interface DB |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L, | Error information |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | No error occurred. |
| 8002 | The DB number does not match the one in the component configuration. |
| 8004 | The DB number matches the one in the component configuration, but the DB is not yet loaded. |
| 8006 | The interface DB is write-protected in the CPU. |
| 80B1 | Length error when reading or writing. The component configuration does not fit the loaded DB. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

See also:

Background Information on SFCs 112, 113 and 114

21.3 Updating the Outputs of the User Program Interface for the PROFInet Component with SFC113 "PN_OUT"

Description

Using SFC113 "PN_OUT", you copy the output data generated in your application from the interface DB of the PROFInet component to the associated shadow memory. After the SFC is completed, the other PROFInet components have the current input data available to them.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|-----------------------|
| DBNO | INPUT | WORD | I, Q, M, D, L, constant | DB no of interface DB |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | No error occurred. |
| 8002 | The DB number does not match the one in the component configuration. |
| 8004 | The DB number matches the one in the component configuration, but the DB is not yet loaded. |
| 8006 | The interface DB is write-protected in the CPU. |
| 80B1 | Length error when reading or writing. The component configuration does not fit the loaded DB. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

See also:

Background Information on SFCs 112, 113 and 114

21.4 Updating DP Interconnections with SFC114 "PN_DP"

Description

With SFC114 "PN_DP" you update all of the following:

- Interconnections between PROFInet components on the local PROFIBUS
- Interconnections with cyclical transmission between PROFInet components on the local PROFIBUS and external PROFInet components. The interconnections apply between networks (between Industrial Ethernet and PROFIBUS DP).

Function

SFC114 "PN_DP" functions asynchronously. This means the its processing extends over several SFC calls. To start updating the DP interconnections, call SFC114 with REQ=1.

The job status is indicated at the output parameters RET_VAL and BUSY, see also Meaning of REQ, RET_VAL and BUSY with asynchronously operating SFCs.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, constant | REQ=1: Initiate update of the DP interconnections |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains the corresponding error code. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: The update of the DP interconnections is not yet completed. |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | Job executed without error |
| 7000 | REQ = 0 at first call: Update of DP interconnections not initiated. BUSY has the value 0. |
| 7001 | REQ = 1 at first call: BUSY has the value 1. |
| 7002 | Follow-on call (REQ irrelevant). Update of DP interconnections not yet completed. BUSY has the value 1. |
| 8095 | You have initiated another update of the DP interconnections in a higher priority class. However, the update in the priority class with lower (by the operating system or SFC114) is still running. |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

See also:

Background Information on SFCs 112, 113 and 114

22 Generating Block-Related Messages

22.1 Introduction to Generating Block-Related Messages with SFBs

SFBs for Generating Block-Related Messages

You can generate a block-related message by calling one of the following SFBs in your program:

- SFB36 "NOTIFY"
- SFB31 "NOTIFY 8P"
- SFB33 "ALARM"
- SFB34 "ALARM 8"
- SFB35 "ALARM_8P"

These SFBs have the following properties:

- Save with SFBs 36 "NOTIFY" and 31 "NOTIFY_8P", all detected 0 -> 1
 or 1 -> 0 signal transitions when a block is called will result in a message
 transfer.
- When the default reporting procedure is set (acknowledgement triggered reporting disabled), the SFBs 33 "ALARM", 34 "ALARM_8" and 35 "ALARM_8P" will also generate a message when any signal transitions are detected when a block is called.
 - If, on the other hand, you have enabled acknowledgement triggered reporting, not all signal transitions will trigger a message transfer (see below for details).
- Following execution of the block, the associated values (inputs SD_i) are read completely and assigned to the message (see "Send and Receive Parameters" in Common Parameters of SFBs/FBs and of the SFC/FC of S7 Communication.)
 - In terms of consistency compared with high-priority classes, the following associated values are consistent:

Every associated value SD_i is inherently consistent.

With the status parameters DONE, ERROR and STATUS, you monitor the processing status of the block (see "Status Parameters" in Common Parameters of SFBs/FBs and of the SFC/FC of S7 Communication.)

Note

The parameters ID and EV_ID are only evaluated at the initial call of the block (the actual parameters or the defined values of the instance).

Logging On Display Devices

Before SFBs for generating block-related messages can send a message when a signal transition is detected, at least one display device (e.g. WinCC) must be logged on for block-related messages. Parameter STATUS = 1 if no login exists.

Signal transition detection

One message memory with two memory blocks is available for each instance of a message block.

This message memory is initially cleared. A signal transition at input SIG or at one of the inputs SIG_1, ... SIG_8 is entered in the first memory block. This memory block remains occupied until the corresponding message has been transferred. The next signal transition detected at input SIG or at one of the inputs SIG_1, ... SIG_8 is then entered in the second memory block. This second memory block will always be overwritten if the first block is still occupied.

Output parameters ERROR and STATUS will indicate this loss of a message. This information is also passed to the online displaying devices with the next message that can be transferred.

After the first memory block is cleared, the data of the second memory block are transferred to the first block. Thus, the second memory block is cleared again.

Acknowledgement triggered reporting

You can reduce message traffic on your system by operating the SFBs 33 "ALARM", 34 "ALARM_8" And 35 "ALARM_8P" with acknowledgement triggered reporting.

That is, after an incoming message has been generated (Signal transition 0 > 1) initially for a signal, subsequent messages will not be generated until you have acknowledged the first message on a displaying device. The next message displayed on the display unit after your acknowledgement ids the outgoing message (Signal transition 1 to 0). The message cycle then restarts with an incoming message (Signal transition 0 to 1) which must be acknowledged. by this method you can use the display unit to control signal transition messages (save for the outgoing message).

Set the reporting method (enable or disable acknowledgement triggered reporting) for the SFBs 33 to 35 globally for the CPU in your STEP 7 configuration. Acknowledgement triggered reporting is disabled by default.

To ensure consistent message evaluation within your system, you should verify that all displaying devices can handle acknowledgement triggered reporting.

Note on operating displaying devices that can not handle acknowledgement triggered reporting

A CPU with enabled acknowledgement triggered reporting will distribute the messages only to displaying devices capable of handling this reporting method. The CPU will not send any messages if none of the displaying devices can handle acknowledgement triggered reporting. This situation is indicated once with ERROR=1 and STATUS=1.

Acknowledging Messages with SFBs 33 "ALARM", 34 "ALARM_8" and 35 "ALARM 8P"

A centralized acknowledgment concept is used. When you have acknowledged the message at a display device, the acknowledgment information is first sent to the CPU that generated the message. From here, the acknowledgment information is distributed to all stations logged on for this purpose.

You acknowledge a signal and not an individual message. If, for example, several rising edges of a signal were indicated and you acknowledge the event entering the state, all previous events with the same message number count as having been acknowledged.

Acknowledgment Display

SFB36 "NOTIFY" and SFB31 "NOTIFY_8P" do not have an acknowledgment indication. You can check the output parameters ACK_UP and ACK_DN of SFB33 "ALARM" and the output parameter ACK_STATE of SFBs 35 "ALARM_8P" and 34 "ALARM_8." These outputs are updated when the block is called, providing the control parameter EN_R has the value 1.

Disabling and Enabling Messages via SFC or Displaying Devices (WinCC)

In some situations, it may be useful to suppress messages (e.g. when you reconfigure your system). You can therefore disable and enable messages at the display device or in your program. Disabling/enabling applies to all stations that logged on for the particular message. A disabled message remains disabled until it is enabled again.

You are informed of disabled messages with the ERROR and STATUS output parameters (ERROR = 1, STATUS = 21).

Memory resources required by the SFBs for generating block-related messages

For their proper operation, SFBs that generate block-related messages require intermediate memory space in the communications data buffer of the CPU, depending on the length of associated value data. Refer to the table below for information on the size of used memory.

| Block type | Required space (in bytes) in the working memory of the CPU |
|------------|---|
| NOTIFY | 200 + 2 * Length of the associated values specified at SD_1,SD_10 at the first call |
| NOTIFY_8P | 200 + 2 * Length of the associated values specified at SD_1,SD_10 at the first call |
| ALARM | 200 + 2 * Length of the associated values specified at SD_1,SD_10 at the first call |
| ALARM_8 | 100 |
| ALARM_8P | 200 + 2 * Length of the associated values specified at SD_1,SD_10 at the first call |
| AR_SEND | 54 |

Amount of Transferable Data

The data transferred with the associated values SD_i of the NOTIFY, NOTIFY_8P, ALARM and ALARM_8P SFBs must not exceed a maximum length. The maximum data length is calculated as follows:

maxleng = min (pdu_local, pdu_remote) - diff - 4 * number of SD_i parameters used

Where:

- min (pdu_lokal, pdu_remote) is the lowest value of the data fields pdu_lokal und pdu_remote
- pdu_local is the maximum length of the data fields of the local CPU (see the technical data of your CPU)
- pdu_remote is the maximum length of data fields of the display devices
- diff = 48, if acknowledgement triggered reporting is enabled, while diff = 44 if disabled.

Example:

A CPU 414-2 is sending messages across Industrial Ethernet to WinCC. Acknowledgement triggered reporting is disabled.

The associated values SD_1, SD_2 and SD_3 are used.

pdu_local = 480 bytes, pdu_remote = 480 bytes

Number of SD_i parameters used: 3

So that:

maxleng = min (480, 480) - 44 - 4 * 3 = 480 - 44 - 12 = 424

The maximum length of data that can be transferred per SFB is 424 bytes.

22.2 Generating Block-Related Messages without Acknowledgment with SFB36 "NOTIFY"

Description

SFB36 "NOTIFY" monitors a signal. It generates a message both on a rising edge (event entering state) and on a falling edge (event leaving state). You can have up to ten associated values sent with the message. The message is sent to all stations logged on for this purpose. When the SFB is first called, a message with the current signal state is sent.

The associated values are queried when the edge is detected and assigned to the message.

One memory with two memory blocks is available for each instance of SFB36 "NOTIFY". For information on saving signal transitions to intermediate memory refer to the section "Signal transition detection" in the Introduction to Generating Block Related Messages with SFBs.

SFB36 "NOTIFY" is compliant with IEC 1131-5.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| SIG | INPUT | BOOL | I, Q, M, D, L | The signal to be monitored |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE ID is only evaluated at the first call. |
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number (0 not permitted) EV_ID is only evaluated at the first call. Subsequently, the message number used for the first call applies to every call of SFB36 with the corresponding instance DB. |
| | | | | STEP 7 assigns the message number automatically to ensure consistency of the message numbers. The message numbers within a user program must be unique. |
| SEVERITY | INPUT | WORD | I, Q, M, D, L, constant | Weighting of the event: Possible values: 0 through 127 (value 0 means highest weighting). This parameter is irrelevant for processing the message. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: Generation of message completed |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR status parameter ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | STATUS parameter: Displays error information |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|------------------|---|
| SD_i, | IN_OUT | ANY | I, Q, M, D, T, C | i-th associated value |
| 1≤i ≤10 | | | | Only the following data types are permissible: BOOL (not allowed: bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME. |
| | | | | Note: If the ANY pointer accesses an DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |

Error Information

The following table contains all the error information specific to SFB36 that can be output with the ERROR and STATUS parameters.

| ERROR | STATUS (Decimal) | Explanation | | | |
|-------|---------------------|---|--|--|--|
| 0 | 11 | Message lost, signal transition/message could not be sent | | | |
| 0 | 22 | Error in the pointer to the associated values SD_i: | | | |
| | | - involving the data length or the data type | | | |
| | | associated values in the user memory not accessible, for example, due to deleted DB or area length error The activated message is sent without or eventually with the possible number of associated values | | | |
| | | The actual parameter you have selected for SEVERITY is higher than the permitted range. The activated message will be sent with SEVERITY=127. | | | |
| 0 | 25 | Communication was initiated. The message is being processed. | | | |
| 1 | 1 | Communications problems: connection aborted or no logon | | | |
| 1 | 4 | At the first call: | | | |
| | | The specified EV_ID is outside the permitted range or | | | |
| | | The ANY pointer SD_i has a formal error | | | |
| | | The maximum memory area that can be sent for the CPU per SFB36 was exceeded | | | |
| 1 | 10 | Access to local user memory not possible (for example, access to a deleted DB) | | | |
| 1 | 12 | When the SFB was called: | | | |
| | | an instance DB that does not belong to SFB36 was specified | | | |
| | | a shared DB instead of an instance DB was specified | | | |
| 1 | 18 | EV_ID was already being used by one of the SFBs 31 or 33 to 36. | | | |
| 1 | 20 | Not enough working memory. | | | |
| | | H-System: SFB called while update in progress | | | |
| 1 | 21 | The message with the specified EV_ID is disabled | | | |

22.3 Generating Block Related Messages without Acknowledgement Display with SFB31 "NOTIFY_8P"

Description

SFB31 "NOTIFY_8P" represents an extension of SFB36 "NOTIFY" to eight signals.

A message is generated if at least one signal transition has been detected. A message is always generated at the initial call of SFB31. All eight signal are allocated a common message number that is split into eight sub-messages on the displaying device.

One memory with two memory blocks is available for each instance of SFB31 "NOTIFY_8P". For information on saving signal transitions to intermediate memory refer to the section "Signal transition detection" in the Introduction to Generating Block Related Messages with SFBs.

Note

The displaying device shows the last two signal transitions, irrespective of message loss.



Warning

Before you call SFB31 "NOTIFY_8P" in a CPU, you must insure that all connected displaying devices know this block. This is the case if at least one of the following release versions are conditional for the PLC: STEP 7 as V5.1 Service Pack 3, WinCC as of V5.1 Hot Fix 1, PCS 7 as of V5.2 Service Pack 2, SIMATIC Device Driver as of V5.6.

Otherwise, communication between the PLC and the connected displaying devices will be shut down. In this case you can no longer access your system with its connected displaying devices.

| Parameter | Declaration | Data type | Memory area | Description |
|---------------------|-------------|-----------|-----------------------------|--|
| SIG_i, 1 ≤ i ≤ 8 | INPUT | BOOL | I, Q, M, D, L. | i-th signal to be monitored |
| ID | INPUT | WORD | constant (I, Q, M, D, L) | Data channel for messages: W#16#EEEE ID is evaluated only at the initial call. |
| EV_ID | INPUT | DWORD | constant (I, Q, M, D, L) | Message number (not permitted: 0) EV_ID is only evaluated at the first call. Subsequently, the message number used for the first call applies to every call of SFB31 with the corresponding instance DB. |
| | | | | STEP 7 assigns the message number automatically to ensure consistency of the message numbers. The message numbers within a user program must be unique. |
| SEVERITY | INPUT | WORD | constant (I, Q, M, D, L) | Weighting of the event Possible: 0 to 127 (value 0 = highest weighting); Default value: 64 This parameter is irrelevant for processing the message. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | Status parameter DONE: Message generation completed. |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | Status parameter ERROR ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | Status parameter STATUS: Display of an error information |
| SD_i, | IN_OUT | ANY | I, Q, M, D, T, Z | i-th associated value |
| 1 ≤ i ≤ 10 | | | | Permitted are only data of the type BOOL (not permitted: bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME. |
| | | | | Note: When the ANY pointer accesses a DB, the DB always must be specified. (e.g.: P# DB10.DBX5.0 Byte 10) |

Error information

The table below contains all error information specific to SFB31 and that can be output via the parameters ERROR and STATUS.

| ERROR | STATUS (decimal) | Explanation |
|-------|------------------|--|
| 0 | 11 | Message lost |
| 0 | 11 | Message lost, at least one signal transition/message could nor be sent |
| 0 | 22 | Error in the pointer to the associated values SD_i: |
| | | Relating to data length / type |
| | | No access to associated values in user memory, e.g. because of a deleted DB or area length error |
| | | The activated message is transferred without or, is required, with the maximum possible number of associated values. |
| | | Your selected actual parameter of SEVERITY is out of high limits. The activated message will be sent with SEVERITY=127. |
| 0 | 25 | Communication was initiated. The message is being processed. |
| 1 | 1 | Communication errors: communication shut-down or no login |
| 1 | 4 | At the initial call |
| | | the specified EV_ID was out of the permitted range |
| | | formal error in the ANY pointers SD_i |
| | | the maximum memory area length the CPU can transfer per SFB31 has been exceeded |
| 1 | 10 | No access to local user memory (e.g. attempt to access a deleted DB) |
| 1 | 12 | At the call of the SFB |
| | | an instance DB was specified that does not belong to SFB31 |
| | | a global DB was specified instead of an instance DB |
| 1 | 18 | EV_ID was already in use by one of the SFBs 31 or 33 to 36. |
| 1 | 20 | Out of working memory. |
| | | H-System: Call of the SFB during an update |
| 1 | 21 | The message with the specified EV_ID is locked. |

22.4 Generating Block-Related Messages with Acknowledgment with SFB33 "ALARM"

Description

SFB33 "ALARM" monitors a signal.

Default mode (that is, acknowledgement triggered reporting is disabled): The block generates a message both on a positive edge (event entering state) and on a negative edge (event leaving state). You can have up to ten associated values sent with the message.

Acknowledgement triggered reporting is enabled: After an incoming message is generated for the signal, the block will no longer generate messages until you have acknowledged this incoming message on a displaying device.

(see also the introduction on Generating Block-Related Messages with SFBs.

The message is sent to all stations logged on for this purpose.

When the SFB is first called, a message with the current signal state is sent.

The ACK_UP output is reset at the rising edge. It is set when your acknowledgment of the event entering the state has arrived from a logged on display device.

The situation for the ACK_DN output is analogous: this is reset at the negative edge. It is set when your acknowledgment of the event leaving the state is received from a logged on display device. Once your acknowledgment has been received from a logged on display device, the acknowledgment information is passed on to all other stations logged on for this purpose.

One message memory with 2 memory blocks is available for each instance of SFB33 "ALARM". For information on saving signal transitions to intermediate memory refer to the section "Signal transition detection" in the Introduction to Generating Block-Related Messages with SFBs.

SFB33 "ALARM" complies with the IEC 1131-5 standard.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter enabled to receive that decides whether the outputs ACK_UP and ACK_DN are updated at the first block call (EN_R=1) or not (EN_R=0). If EN_R=0 the output parameters ACK_UP and ACK_DN remain unchanged. |
| SIG | INPUT | BOOL | I, Q, M, D, L | The signal to be monitored |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE ID is only evaluated at the first call. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number (0 not permitted) EV_ID is only evaluated at the first call. Subsequently, the message number used for the first call applies to every call of SFB33 with the corresponding instance DB. |
| | | | | STEP 7 assigns the message number automatically to ensure consistency of the message numbers. The message numbers within a user program must be unique. |
| SEVERITY | INPUT | WORD | I, Q, M, D, L, constant | Weighting of the event Possible values: 0 through 127 (value 0 means highest weighting) This parameter is irrelevant for processing this message. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: Generation of message completed |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR status parameter ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | STATUS parameter: Displays error information |
| ACK_DN | OUTPUT | BOOL | I, Q, M, D, L | Event leaving state was acknowledged on a display device Initialization status: 1 |
| ACK_UP | OUTPUT | BOOL | I, Q, M, D, L | Event entering state was acknowledged on a display device Initialization status: 1 |
| SD_i, | IN_OUT | ANY | I, Q, M, D, T, C | i-th associated value |
| 1≤i ≤10 | | | | Only the following data types are permissible: BOOL (not allowed: bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME. |
| | | | | Note: If the ANY pointer accesses an DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |

Error Information

The following table contains all the error information specific to SFB33 that can be output with the ERROR and STATUS parameters.

| ERROR | STATUS (Decimal) | Explanation |
|-------|------------------|---|
| 0 | 11 | Warning: Message lost, signal transition/message could not be sent. |
| 0 | 22 | Error in the pointer to the associated values SD_i: |
| | | Involving the data length or the data type |
| | | Associated values in the user memory not accessible, for example, due to deleted DB or area length error |
| | | The activated message is sent without associated values |
| | | The actual parameter you have selected for SEVERITY is higher than the permitted range. The activated message will be sent with SEVERITY=127. |
| 0 | 25 | Communication was initiated. The message is being processed. |
| 1 | 1 | Communications problems: connection aborted or no logon |
| | | With acknowledgment-triggered reporting active: temporary display, if no display devices support acknowledgment-triggered reporting |
| 1 | 4 | At the first call: |
| | | The specified EV_ID is outside the permitted range or |
| | | The ANY pointer SD_i has a formal error |
| | | The maximum memory area that can be sent for the CPU per SFB33 was exceeded |
| 1 | 10 | Access to local user memory not possible (for example, access to a deleted DB) |
| 1 | 12 | When the SFB was called: |
| | | An instance DB that does not belong to SFB33was specified |
| | | A shared DB instead of an instance DB was specified |
| 1 | 18 | EV_ID was already being used by one of the SFBs 31 or 33 to 36. |
| 1 | 20 | Not enough working memory. |
| | | H-System: Call of the FSB during update |
| 1 | 21 | The message with the specified EV_ID is disabled |

Note

After the first block call, the ACK_UP and ACK_DN outputs have the value 1 and it is assumed that the previous value of the SIG input was 0.

22.5 Generating Block-Related Messages with Associated Values for Eight Signals with SFB35 "ALARM_8P"

Description

SFB35 "ALARM_8P" represents a linear extension of SFB33 "ALARM" to eight signals.

As long as you have not enabled acknowledgement triggered reporting, a message will always be generated when a signal transition is detected at one or more signals (exception: a message is always sent at the first block call). All eight signals have a common message ID that is split eight individual messages on the display device. You can acknowledge each individual message separately or a group of messages.

You can use the ACK_STATE output parameter to process the acknowledgment state of the individual messages in your program. If you disable or enable a message of an ALARM_8P block, this always affects the entire ALARM_8P block. Disabling and enabling of individual signals is not possible.

One message memory with 2 memory blocks is available for each instance of SFB35 "ALARM_8P".

For information on saving signal transitions to intermediate memory refer to the section "Signal transition detection" in the Introduction to Generating Block-Related Messages with SFBs.

| Parameters | Declaration | Data Type | Memory Area | Description |
|------------------|-------------|-----------|----------------------------|---|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter enabled to receive that decides whether the output ACK_STATE is updated at the block call (EN_R=1) or not (EN_R=0). |
| SIG_i, 1 = i = 8 | INPUT | BOOL | I, Q, M, D, L | i(th) signal to be monitored |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE ID is only evaluated at the first call. |
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number (0 not permitted) EV_ID is only evaluated at the first call. Subsequently, the message number used for the first call applies to every call of SFB35 with the corresponding instance DB. |
| | | | | STEP 7 assigns the message number automatically to ensure consistency of the message numbers. The message numbers within a user program must be unique. |
| SEVERITY | INPUT | WORD | I, Q, M, D, L, constant | Weighting of the event Possible values: 0 through 127 (value 0 means highest weighting) This parameter is irrelevant for processing this message. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: Generation of message completed |

| Parameters | Declaration | Data Type | Memory Area | Description |
|------------|-------------|-----------|------------------|---|
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR status parameter ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | STATUS parameter: Displays error information |
| ACK_STATE | OUTPUT | WORD | I, Q, M, D, L | Bit field with the current acknowledgment status of all eight messages: (1: Event acknowledged, 0: Event not acknowledged): |
| | | | | Bits 0 to 7 are mapped to the incoming event of SIG_1 to SIG_7 |
| | | | | Bits 8 to 15 are mapped to the outgoing event of SIG_1 to SIG_7 |
| | | | | Initialization status: W#16#FFFF, that is, all incoming and outgoing events have been acknowledged |
| SD_j, | IN_OUT | ANY | I, Q, M, D, T, C | j-th associated value |
| 1≤ j ≤10 | | | | The associated values apply for all messages. Only the following data types are permissible: BOOL (not allowed: bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME. |
| | | | | Note: When the ANY pointer accesses a DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |

Error Information

The following table contains all the error information specific to SFB35 that can be output with the ERROR and STATUS parameters.

| ERROR | STATUS (Decimal) | Explanation |
|-------|------------------|---|
| 0 | 11 | Warning: Message lost, at least one signal transition/message could not be sent. |
| 0 | 22 | Error in the pointer to the associated values SD_i: |
| | | - relating to the data length or the data type |
| | | no access to associated values in user memory, for example, due to deleted DB or area length error |
| | | The activated message is sent without associated values |
| | | The actual parameter you have selected for SEVERITY is higher than the permitted range. The activated message will be sent with SEVERITY=127. |
| 0 | 25 | Communication was initiated. The message is being processed. |

| ERROR | STATUS (Decimal) | Explanation | | |
|-------|------------------|---|--|--|
| 1 | 1 | Communications problems: connection aborted or no logon | | |
| | | With acknowledgment-triggered reporting active: temporary display, if no display devices support acknowledgment-triggered reporting | | |
| 1 | 4 | At the first call: | | |
| | | The specified EV_ID is outside the permitted range or | | |
| | | The ANY pointer SD_i has a formal error | | |
| | | The maximum memory area that can be sent for the CPU per SFB35 was exceeded | | |
| 1 | 10 | Access to local user memory not possible (for example, access to a deleted DB) | | |
| 1 | 12 | When the SFB was called: | | |
| | | An instance DB that does not belong to SFB35 was specified | | |
| | | A shared DB instead of an instance DB was specified | | |
| 1 | 18 | EV_ID was already being used by one of the SFBs 31 or 33 to 36. | | |
| 1 | 20 | Not enough working memory. | | |
| | | H-System: SFB called while update in progress | | |
| 1 | 21 | The message with the specified EV_ID is disabled. | | |

Note

After the first block call. all the bits of the ACK_STATE output are set and it is assumed that the previous values of inputs SIG_i , $1 \le i \le 8$ were 0.

22.6 Generating Block-Related Messages without Associated Values for Eight Signals with SFB34 "ALARM 8"

Description

SFB34 "ALARM_8" is identical to SFB35 "ALARM_8P" except that it does not have the associated values SD_1 through SD_10.

| Parameter | Declaration | Data Type | Memory Area | Description |
|--------------------------|-------------|-----------|----------------------------|---|
| EN_R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter enabled to receive that decides whether the output ACK_STATE is updated (EN_R=1) when the block is called or not (EN_R=0). |
| SIG_i, 1 <u><</u> i≤8 | INPUT | BOOL | I, Q, M, D, L | i(th) signal to be monitored |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE ID is only evaluated at the first call. |
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number (0 not permitted) EV_ID is only evaluated at the first call. Subsequently, the message number used for the first call applies to every call of SFB34 with the corresponding instance DB. |
| | | | | STEP 7 assigns the message number automatically to ensure consistency of the message numbers. The message numbers within a user program must be unique. |
| SEVERITY | INPUT | WORD | I, Q, M, D, L, constant | Weighting of the event Possible values: 0 through 127 (value 0 means highest weighting). This parameter is irrelevant processing this message. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: Generation of message completed |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR status parameter ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | STATUS parameter: Displays error information |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---|
| ACK_STATE | OUTPUT | WORD | I, Q, M, D, L | Bit field with the current acknowledgment status of all eight messages: (1: Event acknowledged, 0: Event not acknowledged): |
| | | | | Bits 0 to 7 are mapped to the incoming event of SIG_1 to SIG_8 |
| | | | | Bits 8 to 15 are mapped to the outgoing event of SIG_1 to SIG_8 |
| | | | | Initialization status: W#16#FFFF, that is, all incoming and outgoing events have been acknowledged |

Error Information

The following table contains all the error information specific to SFB34 that can be output with the ERROR and STATUS parameters.

| ERROR | STATUS (Decimal) | Explanation | |
|-------|---------------------|--|--|
| 0 | 11 | Warning: Message lost, at least one signal transition/message could not be sent. | |
| 0 | 22 | The actual parameter you have selected for SEVERITY is higher than the permitted range. The activated message is sent with SEVERITY = 127. | |
| 0 | 25 | Communication was initiated. The message is being processed. | |
| 1 | 1 | Communications problems: connection abort or no logon | |
| | | With acknowledgment-triggered reporting active: temporary display, if no display devices support acknowledgment-triggered reporting | |
| 1 | 4 | At the first call, the specified EV_ID is outside the permitted range. | |
| 1 | 10 | Access to local user memory not possible (for example, access to a deleted DB) | |
| 1 | 12 | When the SFB was called: | |
| | | An instance DB that does not belong to SFB34 was specified | |
| | | A shared DB instead of an instance DB was specified | |
| 1 | 18 | EV_ID was already being used by one of the SFBs 31 or 33 to 36. | |
| 1 | 20 | Not enough working memory. | |
| | | H-System: SFB called while update in progress | |
| 1 | 21 | The message with the specified EV_ID is disabled | |

Note

After the first block call. All the bits of the ACK_STATE output are set and it is assumed that the previous values of inputs SIG_i , $1 \le i \le 8$ were 0.

22.7 Sending Archive Data with SFB37 "AR_SEND"

Description

SFB37 "AR_SEND" sends archive data to operator interface systems logged on for this purpose. These systems inform the CPU of the relevant archive number in the logon message. Depending on the memory available on the CPU and the address area used, the archive data can be up to 65534 bytes long. The defaults of the operator interface system you are using must be taken into consideration in the structure of the archive data.

The sending of the data is activated by a positive edge at control input REQ after the block has been called. The start address of the archive data is specified by SD_1, the length of the data field by LEN. Data transfer is asynchronous to the execution of the user program. Successful completion of the transfer is indicated by the DONE status parameter having the value 1. A rising edge at control input R aborts the transfer of data.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | Control parameter request |
| R | INPUT | BOOL | I, Q, M, D, L, constant | Control parameter reset: current job aborted |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE ID is only evaluated at the first call. |
| AR_ID | INPUT | DWORD | I, Q, M, D, L, constant | Archive number (0 not permitted) AR_ID is only evaluated at the first call. Following this, each time SFB37 is called with the corresponding instance DB, the archive number from the first call is used. STEP 7 assigns the message number automatically to ensure consistency of the message numbers. |
| DONE | OUTPUT | BOOL | I, Q, M, D, L | DONE status parameter: sending completed |
| ERROR | OUTPUT | BOOL | I, Q, M, D, L | ERROR status parameter ERROR=TRUE indicates that an error has occurred during processing. For details refer to parameter STATUS. |
| STATUS | OUTPUT | WORD | I, Q, M, D, L | STATUS parameter: Displays error information |
| SD_1 | IN_OUT | ANY | I, Q, M, D, T, C | Pointer to archive data. The length specification is not evaluated. Only the following data types are permissible: BOOL (not allowed: bit field), CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME The archive data have to have a PLC specific structure. Note: If the ANY pointer accesses a DB, the DB must always be specified (for example: P# DB10.DBX5.0 Byte 10). |
| LEN | IN_OUT | WORD | I, Q, M, D, L | Length of the data field to be sent in bytes |

Error Information

The following table contains all the error information that is specific to SFB37 and can be output via the ERROR and STATUS parameters.

| ERROR | STATUS(Decimal) | Explanation | | |
|-------|-----------------|---|--|--|
| 0 | 11 | Warning: New job not active because the previous job is still busy. | | |
| 0 | 25 | Communication has started. The job is being processed. | | |
| 1 | 1 | Communications problems | | |
| 1 | 2 | Negative acknowledgment, function cannot be executed | | |
| 1 | 3 | There is no logon for the specified AR_ID. | | |
| 1 | 4 | Error in the archive data pointer SD_1 involving data length or data type. | | |
| | | At the first call, the specified AR_ID is outside the permitted range. | | |
| 1 | 5 | Requested reset was executed. | | |
| 1 | 7 | RESET job irrelevant because the current function was completed or not activated (block in incorrect status). | | |
| 1 | 10 | Access to local user memory not possible (for example, access to a deleted DB). | | |
| 1 | 12 | When the SFB was called: | | |
| | | An instance DB that does not belong to SFB37 was specified | | |
| | | A shared DB instead of an instance DB was specified | | |
| 1 | 18 | AR_ID was already being used by an SFB37. | | |
| 1 | 20 | Out of working memory. | | |
| | | H-System: SFB called while update in progress | | |

Data Consistency

To ensure data consistency, you may only write to the part of the currently used sending area only after the current sending process is completed. This is the case when the status parameters DONE assumes the value 1.

22.8 Disabling Block-Related, Symbol-Related and Group Status Messages with SFC10 "DIS_MSG"

Description

With SFC10 "DIS_MSG" (disable message) you can disable block-related messages generated with SFBs, symbol-related messages (SCAN) and group status messages. You select messages to be disabled using the input parameters MODE and MESGN. Calling SFC10 "DIS_MSG" and successfully disabling a message is only possible when the disabling of a message is not already active with SFC10.

Messages that are ready to be sent when SFC10 is called but that are still in an internal buffer can no longer be disabled and are sent. A disabled message is indicated at the ERROR and STATUS outputs of the "NOTIFY", "NOTIFY_8P", "ALARM", "ALARM_8P" and "ALARM_8" SFBs.

You start the disabling of a message by assigning the value 1 to the REQ input parameter when SFC10 is called.

How SFC10 Functions

Disabling is executed asynchronously, in other words it can be active throughout several SFC10 calls (see also Meaning of REQ, RET_VAL and BUSY for Asynchronously Functioning SFCs:

- When it is first called (REQ =1), SFC10 checks the input parameters and attempts to occupy the required system resources. If successful, the value W#16#7001 is entered in RET_VAL, BUSY is set and disabling the message is started.
 - If unsuccessful, the error information is entered in RET_VAL and the job is terminated. BUSY must not be evaluated in this case.
- If there are further calls in the meantime, the value W#16#7002 is entered in RET_VAL (job still being executed by the CPU) and BUSY is set. Further calls do not affect the current job.
- The last time the SFB is called, the value W#16#0000 is entered in RET_VAL if
 no error occurred. BUSY then has the value 0. If an error occurred, the error
 information is entered in RET_VAL and BUSY must not be evaluated.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: trigger disable |
| MODE | INPUT | BYTE | I, Q, M, D, L, constant | Parameter for selecting the messages to be disabled, see following table |
| MESGN | INPUT | DWORD | I, Q, M, D, L, constant | Message number only relevant when MODE is set to 5, 6, 7. This allows a single message to be disabled. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information, see table "Error Information" |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: disable has not yet been canceled. |

MODE Input Parameter

The table below shows the permitted values for the MODE input parameter:

| Value | Meaning |
|-------|---|
| 0 | All block-related, all symbol-related and all group status messages of the CPU generated with SFBs |
| 1 | All block-related messages of the CPU generated with SFBs, in other words all messages generated by the "NOTIFY", "NOTIFY_8P", "ALARM", "ALARM_8P" and "ALARM_8" SFBs |
| 2 | All group status messages of the CPU |
| 3 | All symbol-related messages of the CPU (SCAN) |
| 5 | Single message of the "symbol-related messages" class |
| 6 | Single message of the "block-related messages generated with SFBs" class |
| 7 | Single message of the "group status messages" class |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|---|
| 0000 | Disabling was terminated without an error. |
| 7000 | REQ = 0 at first call: disabling was not activated. |
| 7001 | REQ = 1 at first call: disabling was triggered. |
| 7002 | Further call: disabling is already active. |
| 8081 | Error accessing a parameter |
| 8082 | MODE has an illegal value. |
| 8083 | The message number is outside the permitted range of values. |
| 8084 | There is no logon for the message(s) specified with MODE and possibly MESGN. |
| 80C3 | The message(s) to be disabled in MODE, and possibly MESGN, cannot be disabled since at present - SFC10 is already disabling messages. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

22.9 Enabling Block-Related, Symbol-Related, and Group Status Messages with SFC9 "EN_MSG"

Description

With SFC9 "EN_MSG" (enable message), you can enable block-related, symbol-related and group status messages that were previously disabled. You disabled the messages either at a display device or using SFC10 "DIS_MSG." You specify the messages to be enabled using the MODE and MESGN input parameters. Successful enabling of messages with SFC9 "EN_MSG" is only possible when SFC9 is not already actively enabling messages. You start the enabling function by assigning the value 1 to the REQ input parameter of SFC9.

How SFC9 Functions

Enabling is executed asynchronously, in other words it can be active throughout several SFC9 calls (see also Meaning of REQ, RET_VAL and BUSY for Asynchronously Functioning SFCs:

- When it is first called (REQ =1), SFC9 checks the input parameters and attempts to occupy the required system resources. If successful, the value W#16#7001 is entered in RET_VAL, BUSY is set and enabling the message is started
 - If unsuccessful, the error information is entered in RET_VAL and the job is terminated. BUSY must not be evaluated in this case.
- If there are further calls in the meantime, the value W#16#7002 is entered in RET_VAL (job still being executed by the CPU) and BUSY is set. Further calls do not affect the current job.
- The last time the SFB is called, the value W#16#0000 is entered in RET_VAL if
 no error occurred. BUSY then has the value 0. If an error occurred, the error
 information is entered in RET_VAL and BUSY must not be evaluated.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| REQ | INPUT | BOOL | I, Q, M, D, L | REQ = 1: trigger enable |
| MODE | INPUT | BYTE | I, Q, M, D, L, constant | Parameter for selecting the messages to be enabled |
| MESGN | INPUT | DWORD | I, Q, M, D, L, constant | Message number only relevant when MODE is set to 5, 6, 7. This allows a single message to be enabled. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information, see table. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY = 1: the enable has not yet been canceled. |

MODE Input Parameter

The following table shows the permitted values for the MODE input parameter.

| Value | Meaning |
|-------|---|
| 0 | All block-related, all symbol-related and all group status messages of the CPU generated with SFBs |
| 1 | All block-related messages of the CPU generated with SFBs, in other words all messages generated by the "NOTIFY", "NOTIFY_8P", "ALARM", "ALARM_8P" and "ALARM_8" SFBs |
| 2 | All group status messages of the CPU |
| 3 | All symbol-related messages of the CPU (SCAN) |
| 5 | Single message of the "symbol-related messages" class |
| 6 | Single message of the "block-related messages generated with SFBs" class |
| 7 | Single message of the "group status messages" class |

Error Information

| Error Code (W#16#) | Explanation |
|--------------------|--|
| 0000 | Disabling was terminated without an error. |
| 7000 | REQ = 0 at first call: enabling was not activated. |
| 7001 | REQ = 1 at first call: enabling was triggered. |
| 7002 | Further call: enabling is already active. |
| 8081 | Error accessing a parameter |
| 8082 | MODE has an illegal value. |
| 8083 | The message number is outside the permitted range of values. |
| 8084 | There is no logon for the message(s) specified with MODE and possibly MESGN. |
| 80C3 | The message(s) to be enabled in MODE and possibly MESGN, cannot be enabled at present - SFC9 is already enabling messages. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

22.10 Startup Behavior of the SFBs for Generating Block-Related Messages

Restart (Warm Restart)

During a warm restart, the instance DBs of the SFBs for generating block-related messages are set to the not initialized NO_INIT status. The actual parameters stored in the instance DBs are unchanged. The parameter ID and EV_ID will be evaluated at the next block call.

Complete Restart

During a complete restart the contents of the instance DBs of the SFBs for generating block-related messages are reset to their initial values.

Hot Restart

During a hot restart, the SFBs for generating block-related messages behave like user function blocks that are capable of resuming execution. They continue from the point of interruption.

Memory Reset

A memory reset always causes the termination of all connections so that no station is logged on for messages. The user program is deleted. If you have inserted a FLASH card, the program sections relevant to execution are loaded on the CPU again from the card and the CPU executes a warm or cold restart (implicitly this is always a cold restart, since all user data are initialized after clearing memory).

22.11 How the SFBs for Generating Block-Related Messages React to Problems

Connection Breakdown

The connections assigned to the SFB instances are monitored for breakdown. If a connection breaks down, the stations involved are removed from the internal CPU list of stations logged on for block-related messages. Any messages pending for these stations are deleted.

If other stations are still logged on following a connection breakdown, they continue to receive messages. The SFBs only stop sending messages when there are no more connections to any logged on stations. The ERROR and STATUS output parameters indicate this situation (ERROR = 1, STATUS = 1).

Error Interface to the User Program

If an error occurs during the execution of an SFB for generating block-related messages, the ERROR output parameter is set to 1 and the STATUS output parameter has the corresponding error identifier. You can evaluate this error information in your program.

Examples of possible errors:

- Sending not possible due to lack of resources
- Error accessing one of the signals to be monitored.

22.12 Introduction to Generating Block-Related Messages with SFCs

SFCs for Generating Block-Related Messages

You can generate a block-related message with the following SFCs:

- SFC17 "ALARM SQ"
- SFC18 "ALARM_S"
- SFC107 "ALARM DQ"
- SFC108 "ALARM_D"

These SFCs have the following properties:

- The messages sent by SFC17 "ALARM_SQ" and SFC107 "ALARM_DQ" when the signal state is 1 can be acknowledged at a logged on display device. The messages of SFC18 "ALARM_S" and SFC108 "ALARM_D" are always implicitly acknowledged. It is not a detected edge change that generates a message but rather each SFC call. For more detailed information refer to Generating Acknowledgeable Block-Related Messages with SFC17 "ALARM_SQ" and Permanently Acknowledged Block-Related Messages with SFC18 "ALARM_S
- "ALARM_S" and the section Generating Acknowledgeable Block-Related Messages with the SFCs 17 "ALARM_DQ" and 108 "ALARM_D".
- Following execution of the block, the associated value SD_1 is read completely
 and assigned to the message. In terms of consistency compared with highpriority classes, the following associated values are consistent:
 - the simple data types (bit, byte, word, and double word)
 - an array of the data type byte up to a maximum length specific to the particular CPU (see /71/, /101/).

SFC19 "ALARM SC"

Using SFC19 "ALARM_SC" you can query the following:

- The acknowledgment status of the last "entering state message" and the signal state at the last SFC17/SFC107 call, or
- The signal state at the last SFC18/SFC108 call.

Logging On Display Devices

The SFCs for generating block-related messages only send a message when they are called if at least one display device has logged on for block-related messages.

Message Storage

To avoid messages being lost when there is a lot of traffic on the communications system, the SFCs 17, 18, 107 and 108 can both buffer two messages. If, however, messages are lost, you are informed in RET_VAL. The logged on display devices are informed of this the next time a message can be sent.

Message Acknowledgment with the SFCs 17 "ALARM_SQ" and 107 "ALARM DQ"

If you have acknowledged an "entering event message" at a display device, this acknowledgment information is first sent to the CPU where the message originated. This then distributes the acknowledgment information to all stations logged on for this purpose.

Disabling and Enabling Messages

Block-related messages generated with SFC17 "ALARM_SQ", SFC18 "ALARM_S", SFC107 "ALARM_DQ" or SFC108 "ALARM_D" cannot be disabled and then enabled again.

Changes in Your Program that contains the SFC17/SFC18 calls

Note

When you download a block that is already on the CPU using SFC17/SFC18 calls, it is possible that the previous block has sent an entering state message but that the new block does not send a corresponding leaving state message. This means that the message remains in the internal message memory of the CPU. This situation can also occur when you delete blocks with SFC17/SFC18. You can remove such messages from the internal message memory of the CPU by changing the CPU to STOP and then going through a warm or cold restart.

Changes in Your Program that contains the SFC17/SFC18 calls

Even though your program might contain SFC107 and/or SFC108 calls, the described program modifications may cause the messages to become resident in the internal message memory and thus permanently occupy system resources.

Contrary to system resources which were occupied by SFC17/SFC18 calls, you can release system resources occupied by SFC107/SFC108 calls without having to switch your CPU to STOP mode. This is carried out by using SFC106 "DEL_SI", see Releasing Dynamically Occupied System Resources with SFC106 "DEL_SI". Before you release dynamically occupied system resources by calling SFC106 "DEL_SI", it may be appropriate to fetch information on currently dynamically occupied system resources of your CPU, with the help of SFC105 "READ_SI", see Reading Dynamically Occupied System Resources with SFC105 "READ_SI".

Amount of transferable data

The amount of data transferable using the accompanying value SD for SFCs ALARM_S, ALARM_SQ, ALARM_D and ALARM_DQ cannot exceed a maximum length. This data length is calculated as follows:

maxleng = min (pdu_local, pdu_remote) - 48

Definitions:

- pdu_local: the maximum length for CPU data blocks (SZL_ID W#16#0131, INDEX 1, Variable pdu)
- pdu_remote: the maximum length for display device data blocks

Example:

A CPU 414-1 sends a message to a programming device PG 760 (via MPI). pdu_local = 480 Byte, pdu_remote = 480 bytes,

Result:

maxleng = min (480, 480) - 48 = 480 - 48 = 432

The maximum transferable data length per SFC is thus 432 bytes.

22.13 Generating Acknowledgeable Block-Related Messages with SFC17 "ALARM_SQ" and Permanently Acknowledged Block-Related Messages with SFC18 "ALARM S"

Note

Newly created programs should only use SFCs 107 and 108 since they provide improved options for managing system resources.

Description

Each time they are called, SFC17 "ALARM_SQ" and SFC18 "ALARM_S" generate a message to which you can add associated values. The message is sent to all stations that have logged on for the message. SFC17 and SFC18 provide you with a simple mechanism for sending messages. You must make sure that you only call SFC17 or SFC18 when the value of the triggering signal SIG is inverted compared with the last call. If this is not the case, this is indicated in RET_VAL and no message is sent. The very first time that SFC17 or SFC18 is called, you must make sure that the SIG input has the value 1. Otherwise, RET_VAL contains error information and no message will be sent.

Note

Call SFC17 and SFC18 in an FB to which you have previously assigned suitable system attributes! For more detailed information about assigning system attributes to blocks, refer to /234/.

Use of system resources

When generating messages with the SFCs 17 "ALARM_SQ" and 18 "ALARM_S", the operating system uses one system resource for the duration of the signal cycle.

For SFC18 "ALARM_S", the signal cycle lasts from the SFC call SIG=1 until another call with SIG=0. For SFC17 "ALARM_SQ", this time period also includes the time until the incoming signal is acknowledged by one of the reported display devices, if necessary.

If, during the signal cycle, the message-generating block is overloaded or deleted, the associated system resource remains occupied until the next restart (warm restart).

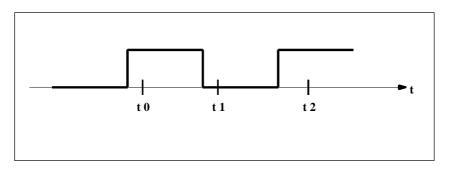
Acknowledging Messages

You can acknowledge messages sent by SFC17 "ALARM_SQ" when the state of the monitored signal is 1. You can query the acknowledgment status of the last "entering event message" and the signal state at the last SFC call using SFC19 "ALARM_SC." Messages you have sent with SFC18 "ALARM_S" are always implicitly acknowledged. You can query the signal state at the last SFC18 call using SFC19 "ALARM SC."

Temporary Storage of Signal States

SFC17 "ALARM_SQ" and SFC18 "ALARM_S" temporarily occupy system resources. Here, they enter among other things the last two signal states including the time stamp and associated value. If SFC17 or SFC18 is called at a time when the signal states of the two last "valid" SFC calls have not yet been sent (signal overflow), the current and the last signal state are discarded and an overflow ID is set in the buffer. At the next possible opportunity, the second but last signal and the overflow identifier are sent.

Example:



t0, t1 and t2 are the points at which SFC17 or SFC18 are called. If the signal states of t0 and t1 are not sent at the time t2, the signal states of t1 and t2 are discarded and the overflow identifier is set for the signal state of t0.

Instance Overflow

If the number of SFC17 or SFC18 calls is higher than the maximum amount of CPU system resources, this may result in a lack of resources (instance overflow). This is indicated both by the information in RET_VAL as well as by indications at the logged on display devices.

The maximum number of SFC17 or SFC18 calls depends on the particular CPU. You will find this information in /70/ and /101/.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| SIG | INPUT | BOOL | I, Q, M, D, L | The signal to trigger a message |
| ID | INPUT | WORD | I, Q, M, D, L, constant | Data channel for messages: W#16#EEEE |
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number (0 not permitted) |
| SD | INPUT | ANY | I, Q, M, D, T, C | Associated value Maximum length: 12 bytes The following data types are permitted BOOL (not permitted: bit field) BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME, COUNTER, TIMER. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |

Error Information

| Error Code (W#16#) | Explanation | | |
|--------------------|--|--|--|
| 0000 | No error occurred. | | |
| 0001 | The associated value is longer than the maximum permitted length or Access to the user memory is not possible (for example, access to a deleted DB). The message is sent. The associated value points to a value in the local data area. The | | |
| 0002 | message is sent. Warning: the last free message acknowledgment memory has been used. | | |
| 8081 | The specified EV_ID is outside the permitted range. | | |
| 8082 | Loss of messages since your CPU has no more resources for generating block-related messages by SFCs. | | |
| 8083 | Message loss since the same signal change already exists but could not yet be sent (signal overflow). | | |
| 8084 | The signal that triggered the message (SIG) had the same value at the current SFC17 or SFC18 call as at the last call. | | |
| 8085 | No logon for the specified EV_ID | | |
| 8086 | An SFC call for the specified EV_ID is already being executed in a lower priority class. | | |
| 8087 | When SFC17 or SFC18 were first called, the message trigger signal had the value 0. | | |
| 8088 | The specified EV_ID is already being used by another system resource (to SFC17, 18, 107, 108). | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

22.14 Querying the Acknowledgment Status of the Last ALARM_SQ/ALARM_DQ Entering Event Message with SFC19 "ALARM SC"

Description

With SFC19 "ALARM_SC" you can query the following:

- The acknowledgment status of the last ALARM_SQ/ALARM_DQ entering state
 message and the status of the signal that triggered the message the last time
 that SFC17 "ALARM_SQ"/SFC107 "ALARM_DQ" was called, or
- The status of the signal that triggered the message the last time SFC18
 "ALARM S"/SFC108 "ALARM D" was called.

Assuming that you assigned the message numbers during message configuration, the message or signal is referenced with a unique message number SFC19 "ALARM_SC" accesses the temporarily occupied memory of SFC17 or SFC18/SFC107/SFC108.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| EV_ID | INPUT | DWORD | I, Q, M, D, L, constant | Message number for the signal state at the last SFC call or the acknowledgment status of the last entering state message (only with SFC17 and SFC107!) that you want to query. |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error information |
| STATE | OUTPUT | BOOL | I, Q, M, D, L | State of the signal that triggered the message at the last SFC call |
| Q_STATE | OUTPUT | BOOL | I, Q, M, D, L | If the specified EV_ID parameter belongs to an SFC18/SFC108 call: 1 |
| | | | | If the specified EV_ID parameter belongs to an SFC17/SFC107 call: acknowledgment status of the last entering state message: 0: Not acknowledged |
| | | | | 1: Acknowledged |

Error Information

| Error Code (W#16#) | Explanation | |
|--------------------|---|--|
| 0000 | No error occurred. | |
| 8081 | The specified EV_ID is outside the permitted range. | |
| 8082 | No memory is currently occupied for this EV_ID (possible cause: the corresponding signal state was not yet 1, or the signal state has already returned to 0). | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | |

22.15 Generating Acknowledgeable and Permanently Acknowledged Block Related Messages with SFCs 107 "ALARM DQ" and 108 "ALARM D"

Description

With every call the SFCs 107 "ALARM_DQ" and 108 "ALARM_D" generate a message to which you can append an associated value. Thus, you correspond with SFCs 17 "ALARM_SQ" and 18 "ALARM_S".

When generating messages with SFCs 107 "ALARM_DQ" and 108 "ALARM_D", the operating system temporarily occupies a system resource for the duration of the signal cycle.

The signal cycle time for SFC108 "ALARM_D" starts at the SFC call with SIG=1 and ends at a new call with SIG=0. This interval for SFC107 "ALARM_DQ" may be extended by the time expiring until the incoming signal is acknowledged at a logged in displaying device.

For SFC108 "ALARM_D", the signal cycle lasts from the SFC call SIG=1 until another call with SIG=0. For SFC107 "ALARM_DQ", this time period also includes the time until the incoming signal is acknowledged by one of the reported display devices, if necessary.

If, during the signal cycle, the message-generating block is overloaded or deleted, the associated system resource remains occupied until the next restart (warm restart).

The additional functionality of SFCs 107 "ALARM_DQ" and 108 "ALARM_D" compared to SFCs 17 and 18 is now that you can manage these occupied system resources:

- With the help of SFC105 "READ_SI" you can fetch information related to occupied system resources.
- With SFC106 "DEL_SI" you can release occupied system resources again. This is of special significance for permanently occupied system resources. A currently occupied system resource, for example, stays occupied until the next restart (warm restart) if you, in the course of a program change, delete an FB call that contains SFC107 or SFC108 calls. When you change the program, and reload an FB with SFC107 or SFC108 calls, it may happen that the SFCs 107 and 108 do not generate anymore messages.

The SFCs 107 and 108 contain one parameter more than the SFCs 17 and 18, namely the input CMP_ID. Use this input to assign the messages generated with SFCs 107 and 108 to logical areas, for example to parts of the system. If you call SFC107/SFC108 in an FB the obvious thing to do is to assign the number of the corresponding instance DB to CMP_ID.

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|--------------------------|---|
| SIG | INPUT | BOOL | I, Q, M, D, L | The message triggering signal |
| ID | INPUT | WORD | I, Q, M, D, L, Const. | Data channel for messages: W#16#EEEE |
| EV_ID | INPUT | DWORD | I, Q, M, D, L, Const. | Message number (not allowed: 0) |

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|------------------|---|
| CMP_ID | INPUT | DWORD | I, Q, M, D, L, | Component identifier (not allowed: 0) |
| | | | Const. | ID for the partial system to which the corresponding message is assigned |
| | | | | Recommended values: |
| | | | | • low word: 1 to 65535 |
| | | | | high word: 0 |
| | | | | You will not be confronted with any conflicts with the SIEMENS program package if you are compliant with these recommendations. |
| SD | INPUT | ANY | I, Q, M, D, T, C | Associated value |
| | | | | Maximum length: 12 bytes |
| | | | | Permitted are only data of the type BOOL (not allowed: Bit field), BYTE, CHAR, WORD, INT, DWORD, DINT, REAL, DATE, TOD, TIME, S5TIME, DATE_AND_TIME |
| RET_VAL | OUTPUT | INT | E, A, M, D, L | Error Information |

Error Information

| Error code (W#16#): | Explanation | | |
|------------------------|--|--|--|
| 0000 | No error occurred. | | |
| 0001 | The length of the associated value exceeds the maximum permissible length, or Access to user memory not possible (for example, access to deleted DB) The activated message is sent. | | |
| | The associated value points to a value in the local data area. The message is sent. | | |
| 0002 | Warning: The last free message acknowledge memory was occupied. | | |
| 8081 | The specified EV_ID lies outside the valid range. | | |
| 8082 | Message loss because your CPU has no more resource for generating block related messages with SFCs. | | |
| 8083 | Message loss, the same signal transition is already present but could not be sent yet (signal overflow). | | |
| 8084 | With the current and the previous SFC107-/SFC-108 call the message triggering signal SIG has the same value. | | |
| 8085 | There is no logon for the specified EV_ID. | | |
| 8086 | An SFC call for the specified EV_ID is already being processed in a lower priority class. | | |
| 8087 | At the initial call of SFC107/SFC108 the message triggering signal had the value 0. | | |
| 8088 | The specified EV_ID is already in use by another system resource (to SFC17, 18, 107, 108). | | |
| 8089 | You have assigned the value 0 to CMP_ID. | | |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | |

22.16 Reading Dynamic System Resources with SFC105 "READ SI"

How dynamically occupied system resources develop when generating messages with the SFCs 107 and 108

When messages are generated with SFCs 107 "ALARM_DQ" and 108 "ALARM_D", the operating system occupies temporarily system memory space.

For example, if you do not delete a FB that exists in the CPU with SFC107 or SFC108 calls it may happen that corresponding system resources stay permanently occupied. If you reload the FB with SFC108 or SFC108 calls, it may happen that the SFCs 107 and 108 are not processed properly anymore.

Description

With SFC105 "READ_SI" you can read currently used system resources occupied with the SFCs 107 and 108 when messages were generated. This is done via the values of EV_ID and CMP_ID used in this place. The values are passed on to SFC105 "READ_SI" in parameter SI_ID.

SFC105 "READ_SI" has four possible operating modes that we explain in the table below. Set the desired operating mode via the MODE parameter.

| MODE | Which of the system resources occupied by SFC107/SFC108 are read? | | | |
|------|--|--|--|--|
| 1 | All (call of SFC105 with SI_ID:=0) | | | |
| 2 | The system resource occupied by the call of SFC107-/SFC108 with EV_ID:=ev_id (call of the SFC105 with SI_ID:=ev_id) | | | |
| 3 | The system resource occupied by the call of SFC107-/SFC108 with CMP_ID:=cmp_id (call of the SFC105 with SI_ID:=ev_id) | | | |
| 0 | Additional system resources that could not be read with the previous call in MODE=1 or MODE=3 because you have specified a target field SYS_INST that is too small | | | |

Operating principle

If you have not selected a sufficiently large SYS_INST target area when you called the SFC105 in MODE=1 or MODE=3, it contains the content of all currently occupied system resources selected via MODE parameter.

High system load on resources will cause a correspondingly high SFC runtime. That is, a high load on CPU performance may result in overshoot of the maximum configurable cycle monitoring time.

You can work around this runtime problem as follows: Select a relatively small SYS_INST target area. RET_VAL=W#16#0001 informs you if the SFC cannot enter all system resources to be read in SYS_INST. In this case, call SFC105 with MODE=0 and the same SI_ID as for the previous call until the value of RET_VAL is W#16#0000.

Note

Since the operating system does not coordinate the SFC105 calls that belong to the read job, you should execute all SFC105 calls with the same priority class.

Structure of the Target Area SYS_INST

The target area for the fetched occupied system resource must lie within a DB. You should appropriately define the target area as a field of structures, whereby a structure is constructed as follows:

| Structure element | Data type | Description | |
|-------------------|-----------|--|--|
| SFC_NO | WORD | no. of the SFC that occupies the system resource | |
| LEN | BYTE | Length of the structures in bytes, incl. SFC_NO and LEN: B#16#0C | |
| SIG_STAT | BOOL | Signal state | |
| ACK_STAT | BOOL | Acknowledgement status of the incoming event (positive edge) | |
| EV_ID | DWORD | Message number | |
| CMP_ID | DWORD | Partial system ID | |

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|--------------------------|--|
| MODE | INPUT | INT | I, Q, M, D, L, Const. | Job identifier Permissible values 1: Read all system resources 2. Read the system resource that was occupied with EV_ID = ev_id when SFC107-/SFC108 was called 3: Read the system resources that were occupied with CMP_ID = cmp_id when SFC107-/SFC108 was called 0: subsequent call |
| SI_ID | INPUT | DWORD | I, Q, M, D, L, Const. | ID for the system resource(s) to be read Permissible values 0, if MODE=1 Message number ev_id, if MODE=2 ID cmp_id for identification of the system section, if MODE=3 |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Return value (error information or job status) |
| N_SI | OUTPUT | INT | I, Q, M, D, L | number of output system resources with SYS_INT |
| SYS_INT | OUTPUT | ANY | D | Target area for the fetched system resources. |

Error Information

| Error code (W#16#): | Explanation |
|------------------------|--|
| 0000 | No error occurred. |
| 0001 | Not all system resources could be read because the SYS_INT target range you have selected is too short. |
| 8081 | (only with MODE=2 or 3) You have assigned the value 0 to SI_ID. |
| 8082 | (only with MODE=1) You have assigned one of 0 different values to SI_ID. |
| 8083 | (only with MODE=0) You have assigned SI_ID a value other than at the preceding call of the SFC with MODE=1 or 3. |
| 8084 | You have assigned an illegal value to MODE. |
| 8085 | SFC105 is already being processed in another OB. |
| 8086 | Target area SYS_INST too small for a system resource. |
| 8087 | Target area SYS_INST does not exist in a DB. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

22.17 Reading Dynamic System Resources with SFC106 "READ SI"

How dynamic system resources develop when generating messages with the SFCs 107 and 108

When messages are generated with SFCs 107 "ALARM_DQ" and 108 "ALARM_D", the operating system occupies temporarily system memory space.

For example, if you do not delete a FB that exists in the CPU with SFC107 or SFC108 calls it may happen that corresponding system resources stay permanently occupied. If you reload the FB with SFC108 or SFC108 calls, it may happen that the SFCs 107 and 108 are not processed properly anymore.

Description

With SFC106 "DEL_SI" you can delete currently used system resources.

SFC106 "READ_SI" has three possible operating modes explained in the table below. Set the desired operating mode via the MODE parameter.

| MODE | Which of the system resources occupied by SFC107/SFC108 are deleted? |
|------|---|
| 1 | All (call of SFC106 with SI_ID:=0) |
| 2 | The system resource occupied by the call of SFC107-/SFC108 with EV_ID:=ev_id (call of the SFC106 with SI_ID:=ev_id) |
| 3 | The system resource occupied by the call of SFC107-/SFC108 with CMP_ID:=cmp_id (call of the SFC106 with SI_ID:=ev_id) |

| Parameters | Declaration | Data type | Memory Area | Description |
|------------|-------------|-----------|--------------------------|--|
| MODE | INPUT | INT | I, Q, M, D, L, Const. | Job identifier Permissible values 1: delete all system resources 2: delete the system resource that was occupied with EV_ID = ev_id when SFC107-/SFC108 was called 3: delete the system resources that were occupied with CMP_ID = |
| SI_ID | INPUT | DWORD | I, Q, M, D, L, Const. | cmp_id when SFC107-/SFC108 was called ID of the system resource(s) to be deleted Permissible values O, if MODE=1 Message number ev_id, if MODE=2 ID cmp_id for identification of the system section, if MODE=3 |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Error Information |

Error Information

| Error code (W#16#): | Explanation |
|------------------------|---|
| 0000 | No error occurred. |
| 8081 | (only with MODE=2 or 3) You have assigned the value 0 to SI_ID. |
| 8082 | (only with MODE=1) You have assigned one of 0 different values to SI_ID. |
| 8084 | You have assigned an illegal value to MODE. |
| 8085 | SFC106 is currently being processed. |
| 8086 | Not all selected system resources could be deleted because at least one of them was being processed when SFC106 was called. |
| 8хуу | General error information, see Evaluating Errors with the Output Parameter RET_VAL |

23 IEC Timers and IEC Counters

23.1 Generating a Pulse with SFB3 "TP"

Description

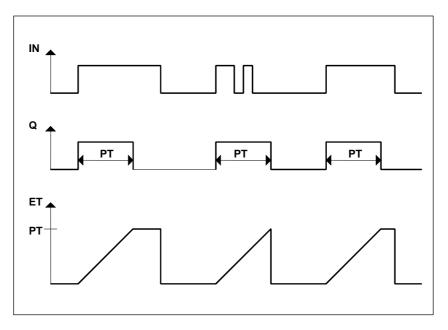
SFB3 "TP" generates a pulse with the length PT. The timer runs only in the STARTUP and RUN modes.

A rising signal edge at input IN starts the pulse. Output Q remains set for the time PT regardless of changes in the input signal (in other words even when the IN input changes back from 0 to 1 before the time PT has expired). The ET output provides the time for which output Q has already been set. The maximum value of the ET output is the value of the PT input. Output ET is reset when input IN changes to 0, however, not before the time PT has expired.

SFB3 "TP" complies with the IEC 1131-3 standard.

The operating system resets the instances of SFB3 "TP" during a cold restart. If you want instances of this SFB to be initialized following a warm restart, you must call SFB3 with PT = 0 ms in OB100. If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

Timing Diagram



| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| IN | INPUT | BOOL | I, Q, M, D, L, constant | Start input |
| PT | INPUT | TIME | I, Q, M, D, L, constant | Duration of the pulse. PT must be positive. (Note: the range of values is fixed by the TIME data type) |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status of the time |
| ET | OUTPUT | TIME | I, Q, M, D, L | Expired time |

23.2 Generating an On Delay with SFB4 "TON"

Description

SFB4 "TON" delays a rising signal edge by the time PT. The timer runs only in the STARTUP and RUN modes.

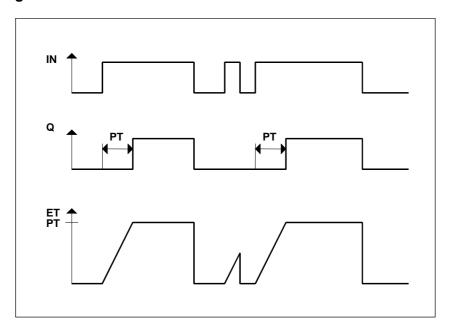
A rising edge at the IN input causes a rising edge at output Q after the time PT has expired. Q then remains set until the IN input changes to 0 again. If the IN input changes to 0 before the time PT has expired, output Q remains set to 0.

The ET output provides the time that has passed since the last rising edge at the IN input. Its maximum value is the value of the PT input. ET is reset when the IN input changes to 0.

SFB4 "TON" complies with the IEC 1131-3 standard.

The operating system resets the instances of SFB4 "TON" during a cold restart. If you want instances of this SFB to be initialized following a warm restart, you must call SFB4 with PT = 0 ms in OB100. If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

Timing Diagram



| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| IN | INPUT | BOOL | I, Q, M, D, L, constant | Start input |
| PT | INPUT | TIME | I, Q, M, D, L, constant | Time by which the rising edge at the IN input is delayed. PT must be positive. (Note: the range of values is fixed by the TIME data type) |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status of the time |
| ET | OUTPUT | TIME | I, Q, M, D, L | Expired time |

23.3 Generating an Off Delay with SFB5 "TOF"

Description

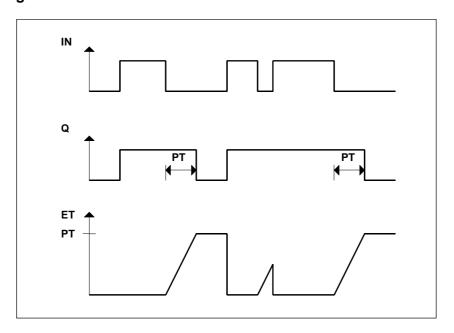
SFB5 "TOF" delays a falling edge by the time PT. The timer runs only in the STARTUP and RUN modes.

A rising edge at the IN input causes a rising edge at output Q. A falling edge at the IN input causes a falling edge at output Q delayed by the time PT. If the IN input changes back to 1 before the time PT has expired, output Q remains set to 1. The ET output provides the time that has elapsed since the last falling edge at the IN input. Its maximum value is, however the value of the PT input. ET is reset when the IN input changes to 1.

SFB5 "TOF" complies with the IEC 1131-3 standard.

The operating system resets the instances of SFB5 "TOF" during a cold restart. If you want instances of this SFB to be initialized following a warm restart, you must call SFB5 with PT = 0 ms in OB100. If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

Timing Diagram



| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| IN | INPUT | BOOL | I, Q, M, D, L, constant | Start input |
| PT | INPUT | TIME | I, Q, M, D, L, constant | Time by which the falling edge at the IN input is delayed. PT must be positive. (Note: the range of values is fixed by the TIME data type) |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status of the time |
| ET | OUTPUT | TIME | I, Q, M, D, L | Expired time |

23.4 Counting Up with SFB0 "CTU"

Description

You can count up with SFB0 "CTU." The counter is incremented by 1 by a rising edge at the CU input (compared with the last SFB call). If the counted value reaches the upper limit of 32767, it is no longer incremented. Each subsequent rising edge at the CU input no longer has an effect.

Signal level 1 at the R input resets the counter to the value 0 regardless of the value currently at the CU input.

The Q output indicates whether the current counted value is greater or equal to the preset value PV.

SFB0 "CTU" complies with the IEC 1131-3 standard.

The operating system resets the instances of SFB0 "CTU" during a cold restart. If you want instances of this SFB to be initialized following a warm restart, you must call SFB 0 with R=1 in OB100. If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| CU | INPUT | BOOL | I, Q, M, D, L, constant | Counter input |
| R | INPUT | BOOL | I, Q, M, D, L, constant | Reset input R is dominant over CU. |
| PV | INPUT | INT | I, Q, M, D, L, constant | Preset value. Refer to parameter Q for the effect of PV. |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status of the counter: Q has the following value 1, if CV ≥ PV 0 otherwise |
| CV | OUTPUT | INT | I, Q, M, D, L | Current count value (possible value: 0 to 32 767) |

23.5 Counting Down with SFB1 "CTD"

Description

You can count down with SFB1 "CTD." The counter decrements at a rising edge on the CD input (compared with the last SFB call). If the count value reaches the lower limit of -32768, it no longer decrements. Any further rising edge at the CD input then has no further effect.

Signal level 1 at the LOAD input sets the counter to the preset value PV regardless of the value at the CD input.

The Q output indicates whether the current counted value is less than or equal to 0.

SFB1 "CTD" complies with the IEC 1131-3 standard.

The operating system resets instances of SFB1 "CTD" during a cold restart. If you want instances of this SFB to be initialized following a warm restart, you must call SFB1 with LOAD = 1 and PV = required initial value for CV in OB100. If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| CD | INPUT | BOOL | I, Q, M, D, L, constant | Count input |
| LOAD | INPUT | BOOL | I, Q, M, D, L, constant | Load input. LOAD is dominant over CD. |
| PV | INPUT | INT | I, Q, M, D, L, constant | Preset value. The counter is preset to PV when the signal level at the LOAD input is 1. |
| Q | OUTPUT | BOOL | I, Q, M, D, L | Status of the counter: Q has the following value: ■ 1, if CV ≤ 0 |
| | | | | 0 otherwise |
| CV | OUTPUT | INT | I, Q, M, D, L | Current count value (possible values: -32 768 to 32 767) |

23.6 Up / Down Count with SFB2 "CTUD"

Description

You can count up and down with SFB2 "CTUD." The count value is changed by a rising edge, compared with the last SFB call as follows:

- At input CU it is incremented by 1
- At input CD it decrements by 1.

If the count value reaches the limits, the counter reacts as follows:

- The lower limit of -32768, it is no longer decrements
- The upper limit of 32767, it is no longer incremented.

If there is a rising edge at both input CU and input CD in one cycle, the counter retains its current value. This reaction does not comply with the standard IEC 1131-3. In the standard, the CU input is dominant if both signals are active at the same time. This change has been proposed to the IEC.

A signal level 1 at the LOAD input presets the counter to the value PV regardless of the values at the CU and CD inputs.

The signal level 1 at the R input resets the counter to the value 0 regardless of the values at the CU, CD and LOAD inputs. The QU output indicates whether the current count value is greater than or equal to the preset value PV; the QD output indicates whether the value is less than or equal to 0.

The operating system resets SFB2 "CTUD" during a cold restart. If you want SFB2 "CTUD" to be initialized following a warm restart, you must call SFB2 in OB100 as follows:

- With R = 1 when using the block to count up
- With R = 0 and LOAD = 1 and PV = required initial value for CV when using the block to count down
- If instances of this SFB are located within another block, you can reset these instances, for example, by initializing the higher-level block.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|---|
| CU | INPUT | BOOL | I, Q, M, D, L, constant | Count up input. |
| CD | INPUT | BOOL | I, Q, M, D, L, constant | Count down input |
| R | INPUT | BOOL | I, Q, M, D, L, constant | Reset input. R is dominant over LOAD. |
| LOAD | INPUT | BOOL | I, Q, M, D, L, constant | Load input. LOAD is dominant over CU and CD. |
| PV | INPUT | INT | I, Q, M, D, L, constant | Preset value. The counter is set to the preset value PV when the signal level at the LOAD input is 1. |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--|
| QU | OUTPUT | BOOL | I, Q, M, D, L | Status of the up counter: |
| | | | | QU has the following value |
| | | | | • 1, if CV <u>></u> PV |
| | | | | 0 otherwise |
| QD | OUTPUT | BOOL | I, Q, M, D, L | Status of the down counter: |
| | | | | QD has the following value |
| | | | | • 1, if CV <u><</u> 0 |
| | | | | 0 otherwise |
| CV | OUTPUT | INT | I, Q, M, D, L | Current count value (possible values: -32 768 to 32 767) |

24 IEC Functions

24.1 Overview

You can copy the following International Electrotechnical Commission (IEC) functions from the STEP 7 library "S7libs\Stdlib30" to your program directory.

| Name | IEC Block Family | Function |
|---------------|------------------|--|
| FC3 D_TOD_DT | Convert | Combine DATE and TIME_OF_DAY to DT |
| FC6 DT_DATE | Convert | Extract the DATE from DT |
| FC7 DT_DAY | Convert | Extract the day of the week from DT |
| FC8 DT_TOD | Convert | Extract the TIME_OF_DAY from DT |
| FC33 S5TI_TIM | Convert | Data type conversion S5TIME to TIME |
| FC40 TIM_S5TI | Convert | Data type conversion TIME to S5TIME |
| FC16 I_STRNG | Convert | Data type conversion INT to STRING |
| FC5 DI_STRNG | Convert | Data type conversion DINT to STRING |
| FC30 R_STRNG | Convert | Data type conversion REAL to STRING |
| FC38 STRNG_I | Convert | Data type conversion STRING to INT |
| FC37 STRNG_DI | Convert | Data type conversion STRING to DINT |
| FC39 STRNG_R | Convert | Data type conversion STRING to REAL |
| FC9 EQ_DT | DT | Compare DT for equal |
| FC12 GE_DT | DT | Compare DT for greater than or equal |
| FC14 GT_DT | DT | Compare DT for greater than |
| FC18 LE_DT | DT | Compare DT for smaller than or equal |
| FC23 LT_DT | DT | Compare DT for smaller than |
| FC28 NE_DT | DT | Compare DT for unequal |
| FC10 EQ_STRNG | String | Compare STRING for equal |
| FC13 GE_STRNG | String | Compare STRING for greater than or equal |
| FC15 GT_STRNG | String | Compare STRING for greater than |
| FC19 LE_STRNG | String | Compare STRING for smaller than or equal |
| FC24 LT_STRNG | String | Compare STRING for smaller than |
| FC29 NE_STRNG | String | Compare STRING for unequal |
| FC21 LEN | String | Length of a STRING variable |
| FC20 LEFT | String | Left part of a STRING variable |
| FC32 RIGHT | String | Right part of a STRING variable |
| FC26 MID | String | Middle part of a STRING variable |
| FC2 CONCAT | String | Combine two STRING variables |
| FC17 INSERT | String | Insert in a STRING variable |
| FC4 DELETE | String | Delete in a STRING variable |
| FC31 REPLACE | String | Replace in a STRING variable |

| Name | IEC Block Family | Function |
|---------------|---------------------|-------------------------------|
| FC11 FIND | String | Find in a STRING variable |
| FC1 AD_DT_TM | Floating Point Math | Add duration to a time |
| FC35 SB_DT_TM | Floating Point Math | Subtract duration from a time |
| FC34 SB_DT_DT | Floating Point Math | Subtract two time values |
| FC22 LIMIT | Floating Point Math | Limit |
| FC25 MAX | Floating Point Math | Select maximum |
| FC27 MIN | Floating Point Math | Select minimum |
| FC36 SEL | Floating Point Math | Binary selection |

For more information on the IEC conform communication blocks, refer to the communication functions in the context help for the system function blocks (SFBs/SFCs) (see: *Differences between the Blocks of the S7 Communication and the S7 Basic Communication*)

24.2 Technical Data of the IEC Functions

Memory Requirements

The following table shows how much work memory and how much load memory is required for each of the International Electrotechnical Commission (IEC) functions, and the number of bytes of local data required for each IEC function.

| FC No. | Name | Size (No. Work Memory | of Bytes) in Load Memory | Local Data (Bytes) |
|--------|----------|--------------------------|-----------------------------|-----------------------|
| FC3 | D_TOD_DT | 634 | 810 | 12 |
| FC6 | DT_DATE | 340 | 466 | 10 |
| FC7 | DT_DAY | 346 | 472 | 10 |
| FC8 | DT_TOD | 114 | 210 | 6 |
| FC33 | S5TI_TIM | 94 | 208 | 2 |
| FC40 | TIM_S5TI | 104 | 208 | 6 |
| FC16 | I_STRNG | 226 | 340 | 10 |
| FC5 | DI_STRNG | 314 | 440 | 18 |
| FC30 | R_STRNG | 528 | 684 | 28 |
| FC38 | STRNG_I | 292 | 420 | 12 |
| FC37 | STRNG_DI | 310 | 442 | 12 |
| FC39 | STRNG_R | 828 | 1038 | 30 |
| FC9 | EQ_DT | 96 | 194 | 2 |
| FC12 | GE_DT | 174 | 288 | 4 |
| FC14 | GT_DT | 192 | 310 | 4 |
| FC18 | LE_DT | 168 | 280 | 4 |
| FC23 | LT_DT | 192 | 310 | 4 |
| FC28 | NE_DT | 96 | 194 | 2 |
| FC10 | EQ_STRNG | 114 | 220 | 4 |
| FC13 | GE_STRNG | 162 | 282 | 8 |
| FC15 | GT_STRNG | 158 | 278 | 8 |
| FC19 | LE_STRNG | 162 | 282 | 8 |
| FC24 | LT_STRNG | 158 | 278 | 8 |
| FC29 | NE_STRNG | 150 | 266 | 8 |
| FC21 | LEN | 38 | 132 | 2 |
| FC20 | LEFT | 200 | 320 | 8 |
| FC32 | RIGHT | 230 | 350 | 8 |
| FC26 | MID | 302 | 390 | 8 |
| FC2 | CONCAT | 358 | 452 | 14 |
| FC17 | INSERT | 488 | 644 | 20 |
| FC4 | DELETE | 376 | 512 | 8 |
| FC31 | REPLACE | 562 | 726 | 20 |
| FC11 | FIND | 236 | 360 | 14 |
| FC1 | AD_DT_TM | 1350 | 1590 | 22 |
| FC35 | SB_DT_TM | 1356 | 1596 | 22 |

| FC No. | Name | Size (No. of Bytes) in Work Memory Load Memory | | Local Data (Bytes) |
|--------|----------|---|------|-----------------------|
| FC34 | SB_DT_DT | 992 | 1178 | 30 |
| FC22 | LIMIT | 426 | 600 | 12 |
| FC25 | MAX | 374 | 532 | 8 |
| FC27 | MIN | 374 | 532 | 8 |
| FC36 | SEL | 374 | 560 | 8 |

24.3 Date and Time as Complex Data Types

Actual Parameters for DATE_AND_TIME

The DATE_AND_TIME data type falls into the category of complex data types, along with ARRAY, STRING, and STRUCT. The permissible memory areas for complex data types are the data block (D) and local data (L) areas.

Because DATE_AND_TIME is a complex data type, when you use DATE_AND_TIME as a formal parameter in a statement, you can provide the actual parameter only in one of the following forms:

- A block-specific symbol from the variable declaration table for a specific block
- A symbolic name for a data block, such as "DB_sys_info.System_Time", made up of the following parts:
 - A name defined in the symbol table for the number of the data block (for example, "DB_sys_info" for DB5)
 - A name defined within the data block for the DATE_AND_TIME element (for example, "System_Time" for a variable of data type DATE_AND_TIME contained in DB5)

You cannot pass constants as actual parameters to formal parameters of the complex data types, including DATE_AND_TIME. Also, you cannot pass absolute addresses as actual parameters to DATE_AND_TIME.

24.4 Time-of-Day Functions

Description FC1 AD_DT_TM

The function FC1 adds a duration (format TIME) to a time (format DT) and provides a new time (format DT) as the result. The time (parameter T) must be in the range from DT#1990-01-01-00:00:00:00.000 to DT#2089-12-31-23:59:59.999. The function does not run an input check. If the result of the addition is not within the valid range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|-----------------------|-------------------------|
| Т | INPUT | DATE_AND_TIME | D, L | Time in format DT |
| D | INPUT | TIME | I, Q, M, D, L, Const. | Duration in format TIME |
| RET_VAL | OUTPUT | DATE_AND_TIME | D, L | Sum in format DT |

You can assign only a symbolically defined variable for the input parameter T and the output parameter.

Description FC3 D_TOD_DT

The function FC3 combines the data formats DATE and TIME_OF_DAY (TOD) together and converts these formats to the data type format DATE_AND_TIME (DT). The input value IN1 must be between the limits DATE#1990-01-01 and DATE#2089-12-31. (This value is not checked.) The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|-----------------------|-------------------------------|
| IN1 | INPUT | DATE | I, Q, M, D, L, Const. | Input variable in format DATE |
| IN2 | INPUT | TIME_OF_DAY | I, Q, M, D, L, Const. | Input variable in format TOD |
| RET_VAL | OUTPUT | DATE_AND_TIME | D, L | Return value in format DT |

You can assign only a symbolically defined variable for the return value.

Description FC6 DT_DATE

The function FC6 extracts the data type format DATE from the format DATE_AND_TIME. The DATE value must be between the limits DATE#1990-1-1 and DATE#2089-12-31. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| IN | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | DATE | I, Q, M, D, L | Return value in format DATE |

You can assign only a symbolically defined variable for this input.

Description FC7 DT_DAY

The function FC7 extracts the day of the week from the format DATE_AND_TIME. The day of the week is available in the data type format INTEGER:

- 1 = Sunday
- 2 = Monday
- 3 = Tuesday
- 4 = Wednesday
- 5 = Thursday
- 6 = Friday
- 7 = Saturday

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| IN | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Return value in format INT |

Description FC8 DT_TOD

The function FC8 extracts the data type format TIME_OF_DAY from the format DATE_AND_TIME. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| IN | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | TIME_OF_DAY | I, Q, M, D, L | Return value in format TOD |

You can assign only a symbolically defined variable for this input.

Description FC33 S5TI_TIM

The function FC33 converts the data type format S5TIME to the format TIME. If the result of the conversion is outside the TIME range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-----------------------|---------------------------------|
| IN | INPUT | S5TIME | I, Q, M, D, L, Const. | Input variable in format S5TIME |
| RET_VAL | OUTPUT | TIME | I, Q, M, D, L | Return value in format TIME |

Description FC34 SB_DT_DT

The function FC34 subtracts two time values (format DT) and provides a duration (format TIME) as the result. The times must be in the range from DT#1990-01-01-00:00:00:00:00 to DT#2089-12-31-23:59:59.999. The function does not run an input check. If the first time (parameter T1) is greater (more recent) than the second (parameter DT2), the result is positive; if the first time is smaller (less recent) than the second, the result is negative. If the result of the subtraction is outside the TIME range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|---------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | First time in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Second time in format DT |
| RET_VAL | OUTPUT | TIME | I, Q, M, D, L | Difference in format TIME |

Description FC35 SB_DT_TM

The function FC35 subtracts a duration (format TIME) from a time (format DT) and provides a new time (format DT) as the result. The time (parameter T) must be between DT#1990-01-01-00:00:00.000 and DT#2089-12-31-23:59:59.999. The function does not run an input check. If the result of the subtraction is not within the valid range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|-----------------------|-------------------------|
| Т | INPUT | DATE_AND_TIME | D, L | Time in format DT |
| D | INPUT | TIME | I, Q, M, D, L, Const. | Duration in format TIME |
| RET_VAL | OUTPUT | DATE_AND_TIME | D, L | Difference in format DT |

You can assign only a symbolically defined variable for the input parameter T and the output parameter.

24.5 Comparing DATE_AND_TIME Variables

Description FC9 EQ_DT

The function FC9 compares the contents of two variables in the data type format DATE_AND_TIME to find out if they are equal and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is the same as the time at parameter DT2. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC12 GE_DT

The function FC12 compares the contents of two variables in the data type format DATE_AND_TIME to find out if one is greater or equal to the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is greater (more recent) than the time at parameter DT2 or if both times are the same. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

Description FC14 GT_DT

The function FC14 compares the contents of two variables in the data type format DATE_AND_TIME to find out if one is greater than the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is greater (more recent) than the time at parameter DT2. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC18 LE_DT

The function FC18 compares the contents of two variables in the data type format DATE_AND_TIME to find out if one is smaller than or equal to the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is smaller (less recent) than the time at parameter DT2 or if both times are the same. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

Description FC23 LT_DT

The function FC23 compares the contents of two variables in the data type format DATE_AND_TIME to find out if one is smaller than the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is smaller (less recent) than the time at parameter DT2. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC28 NE_DT

The function FC28 compares the contents of two variables in the data type format DATE_AND_TIME to find out if they are unequal and outputs the result of the comparison as a return value. The return value has the signal state "1" if the time at parameter DT1 is not equal to the time at parameter DT2. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|---------------|---------------|-----------------------------|
| DT1 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| DT2 | INPUT | DATE_AND_TIME | D, L | Input variable in format DT |
| RET VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

24.6 Comparing STRING Variables

Description FC10 EQ_STRNG

The function FC10 compares the contents of two variables in the data type format STRING to find out if they are equal and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is the same as the string at parameter S2.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC13 GE_STRNG

The function FC13 compares the contents of two variables in the data type format STRING to find out if the first is greater than or equal to the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is greater than or equal to the string at parameter S2.

The characters are compared by their ASCII code (for example, 'a' is greater than 'A'), starting from the left. The first character to be different decides the result of the comparison. If the first characters are the same, the longer string is greater.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

Description FC15 GT_STRNG

The function FC15 compares the contents of two variables in the data type format STRING to find out if the first is greater than the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is greater than the string at parameter S2.

The characters are compared by their ASCII code (for example, 'a' is greater than 'A'), starting from the left. The first character to be different decides the result of the comparison. If the first characters are the same, the longer string is greater.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC19 LE_STRNG

The function FC19 compares the contents of two variables in the data type format STRING to find out if the first is smaller than or equal to the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is smaller than or equal to the string at parameter S2.

The characters are compared by their ASCII code (for example, 'a' is smaller than 'A'), starting from the left. The first character to be different decides the result of the comparison. If the first characters are the same, the shorter string is smaller.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

Description FC24 LT_STRNG

The function FC24 compares the contents of two variables in the data type format STRING to find out if the first is smaller than the other and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is smaller than the string at parameter S2.

The characters are compared by their ASCII code (for example, 'a' is smaller than 'A'), starting from the left. The first character to be different decides the result of the comparison. If the left part of the longer character string and the shorter character string are the same, the shorter string is smaller.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

You can assign only a symbolically defined variable for the input parameters.

Description FC29 NE_STRNG

The function FC29 compares the contents of two variables in the data type format STRING to find out if they are unequal and outputs the result of the comparison as a return value. The return value has the signal state "1" if the string at parameter S1 is not equal to the string at parameter S2.

The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S1 | INPUT | STRING | D, L | Input variable in format STRING |
| S2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | BOOL | I, Q, M, D, L | Result of comparison |

24.7 Editing Number Values

Description FC22 LIMIT

The function FC22 limits the number value of a variable to limit values which can have parameters assigned. Variables of the data types INT, DINT, and REAL are permitted as input values. All variables with parameters assigned must be of the same data type. The variable type recognized by the ANY pointer. The lower limit value (parameter MN) must be smaller than/equal to the upper limit value (parameter MX).

The output value remains unchanged and the binary result (BR) bit of the status word is set to "0" if any of the following are true:

- A variable with parameters assigned has an invalid data type
- All variables with parameters assigned do not have the same data type
- The lower limit value is greater than the upper limit value
- A REAL variable does not represent a valid floating-point number.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|-------------------------|
| MN | INPUT | ANY | I, Q, M, D, L | Lower limit |
| IN | INPUT | ANY | I, Q, M, D, L | Input variable |
| MX | INPUT | ANY | I, Q, M, D, L | Upper limit |
| RET_VAL | OUTPUT | ANY | I, Q, M, D, L | Limited output variable |

Description FC25 MAX

The function FC25 selects the largest of three numerical variable values. Variables of the data types INT, DINT, and REAL are permitted as input values. All variables with parameters assigned must be of the same data type. The variable type recognized by the ANY pointer.

The output value remains unchanged and the binary result (BR) bit of the status word is set to "0" if any of the following are true:

- A variable with parameters assigned has an invalid data type
- All variables with parameters assigned do not have the same data type
- A REAL variable does not represent a valid floating-point number.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|-----------------------------|
| IN1 | INPUT | ANY | I, Q, M, D, L | First input value |
| IN2 | INPUT | ANY | I, Q, M, D, L | Second input value |
| IN3 | INPUT | ANY | I, Q, M, D, L | Third input value |
| RET_VAL | OUTPUT | ANY | I, Q, M, D, L | Largest of the input values |

24.8 Example in STL

```
CALL FC 25

IN1 := P#M 10.0 DINT 1

IN2 := MD20

IN3 := P#DB1.DBX 0.0 DINT 1

RET_VAL := P#M 40.0 DINT 1

= M 0.0
```

Note:

The admitted data types INT, DINT and REAL must be entered in the ANY pointer. Such parameters as "MD20" are also admitted, but you must define the corresponding data type of "MD20" in "Symbol".

Description FC27 MIN

The function FC27 selects the smallest of three numerical variable values. Variables of the data types INT, DINT, and REAL are permitted as input values. All variables with parameters assigned must be of the same data type. The variable type is recognized by the ANY pointer.

The output value remains unchanged and the binary result (BR) bit of the status word is set to "0" if any of the following are true:

- · A variable with parameters assigned has an invalid data type
- All variables with parameters assigned do not have the same data type
- A REAL variable does not represent a valid floating-point number.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|------------------------------|
| IN1 | INPUT | ANY | I, Q, M, D, L | First input value |
| IN2 | INPUT | ANY | I, Q, M, D, L | Second input value |
| IN3 | INPUT | ANY | I, Q, M, D, L | Third input value |
| RET_VAL | OUTPUT | ANY | I, Q, M, D, L | Smallest of the input values |

24.9 Example in STL

```
CALL FC 27

IN1 := P#M 10.0 DINT 1

IN2 := MD20

IN3 := P#DB1.DBX 0.0 DINT 1

RET_VAL := P#M 40.0 DINT 1

= M 0.0
```

Note:

The admitted data types INT, DINT and REAL must be entered in the ANY pointer. Such parameters as "MD20" are also admitted, but you must define the corresponding data type of "MD20" in "Symbol".

Description FC36 SEL

The function FC36 selects one of two variable values depending on a switch (parameter G). Variables with all data types which correspond to the data width bit, byte, word, and double word (not data types DT and STRING) are permitted as input values at the parameters IN0 and IN1. Both input variables and the output variable must be of the same data type.

The output value remains unchanged and the binary result (BR) bit of the status word is set to "0" if any of the following are true:

- A variable with parameters assigned has an invalid data type
- All variables with parameters assigned do not have the same data type
- A REAL variable does not represent a valid floating-point number.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|----------------------|
| G | INPUT | BOOL | I, Q, M, D, L | Selection switch |
| IN0 | INPUT | ANY | I, Q, M, D, L | First input value |
| IN1 | INPUT | ANY | I, Q, M, D, L | Second input value |
| RET_VAL | OUTPUT | ANY | I, Q, M, D, L | Selected input value |

24.10 Editing STRING Variables

Description FC2 CONCAT

The function FC2 concatenates two STRING variables together to form one string. If the resulting string is longer than the variable given at the output parameter, the result string is limited to the maximum set length and the binary result (BR) bit of the status word set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-------------|---------------------------------|
| IN1 | INPUT | STRING | D, L | Input variable in format STRING |
| IN2 | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | STRING | D, L | Combined string |

You can assign only a symbolically defined variable for the parameters.

Description FC4 DELETE

The function FC4 deletes a number of characters (L) from the character at position P (inclusive) in a string. If L and/or P are equal to zero or if P is greater than the current length of the input string, the input string is returned. If the sum of L and P is greater than the input string, the string is deleted up to the end. If L and/or P are negative, a blank string is returned and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|---|
| IN | INPUT | STRING | D, L | STRING variable to be deleted in |
| L | INPUT | INT | I, Q, M, D, L, Const. | Number of characters to be deleted |
| Р | INPUT | INT | I, Q, M, D, L, Const. | Position of first character to be deleted |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the input parameter IN and the output parameter.

Description FC11 FIND

The function FC11 provides the position of the second string (IN2) within the first string (IN1). The search starts on the left; the first occurrence of the string is reported. If the second string is not found in the first, zero is returned. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|-----------------------------------|
| IN1 | INPUT | STRING | D, L | STRING variable to be searched in |
| IN2 | INPUT | STRING | D, L | STRING variable to be found |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Position of the string found |

You can assign only a symbolically defined variable for the input parameters IN1 and IN2.

Description FC17 INSERT

The function FC17 inserts a string at parameter IN2 into the string at parameter IN1 after the character at position P. If P equals zero, the second string is inserted before the first string. If P is greater than the current length of the first string, the second string is appended to the first, If P is negative, a blank string is output and the binary result (BR) bit of the status word is set to "0". The binary result bit is also set to "0" if the resulting string is longer than the variable given at the output parameter; in this case the result string is limited to the maximum set length.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|-------------------------------------|
| IN1 | INPUT | STRING | D, L | STRING variable to be inserted into |
| IN2 | INPUT | STRING | D, L | STRING variable to be inserted |
| Р | INPUT | INT | I, Q, M, D, L, Const. | Insert position |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the input parameters IN1 and IN2 and the output parameter.

Description FC20 LEFT

The function FC20 provides the first L characters of a string (where L stands for a number). If L is greater than the current length of the STRING variables, the input value is returned. With L=0 and with a blank string as the input value, a blank string is returned. If L is negative, a blank string is returned and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|------------------------------------|
| IN | INPUT | STRING | D, L | Input variable in format STRING |
| L | INPUT | INT | I, Q, M, D, L, Const. | Length of the left character sting |
| RET_VAL | OUTPUT | STRING | D, L | Output variable in format STRING |

You can assign only a symbolically defined variable for the parameter IN and the return value.

Description FC21 LEN

A STRING variable contains two lengths: the maximum length (this is given in square brackets when the variables are being defined) and the current length (this is the number of currently valid characters). The current length must be smaller than or equal to the maximum length. The number of bytes occupied by a string is 2 greater than the maximum length.

The function FC21 outputs the current length of a string (number of valid characters) as a return value. A blank string (' ') has the length zero. The maximum length is 254. The function does not report any errors.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|---------------------------------|
| S | INPUT | STRING | D, L | Input variable in format STRING |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Number of valid characters |

Description FC26 MID

The function FC26 provides the middle part of a string (L characters from the character P inclusive). If the sum of L and P exceeds the current length of the STRING variables, a string is returned from the character P to the end of the input value. In all other cases (P is outside the current length, P and/or L are equal to zero or negative), a blank string is returned and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|--------------------------------------|
| IN | INPUT | STRING | D, L | Input variable in format STRING |
| L | INPUT | INT | I, Q, M, D, L, Const. | Length of the middle character sting |
| Р | INPUT | INT | I, Q, M, D, L, Const. | Position of first character |
| RET_VAL | OUTPUT | STRING | D, L | Output variable in format STRING |

You can assign only a symbolically defined variable for the parameter IN and the return value.

Description FC31 REPLACE

The function FC31 replaces a number of characters (L) of the first string (IN1) from the character at position P (inclusive) with the second string (IN2). If L is equal to zero, the first string is returned. If P is equal to zero or one, the string is replaced from the first character (inclusive). If P is outside the first string, the second string is appended to the first string. If L and/or P is negative, a blank string is returned and the binary result (BR) bit of the status word is set to "0". The binary result bit is also set to "0" if the resulting string is longer than the variable given at the output parameter; in this case the result string is limited to the maximum set length.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|--|
| IN1 | INPUT | STRING | D, L | STRING variable to be replaced in |
| IN2 | INPUT | STRING | D, L | STRING variable to be inserted |
| L | INPUT | INT | I, Q, M, D, L, Const. | Number of characters to be replaced |
| Р | INPUT | INT | I, Q, M, D, L, Const. | Position of first character to be replaced |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the input parameters IN1 and IN2 and the output parameter.

Description FC32 RIGHT

The function FC32 provides the last L characters of a string (where L stands for a number). If L is greater than the current length of the STRING variables, the input value is returned. With L=0 and with a blank string as the input value, a blank string is returned. If L is negative, a blank string is returned and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|-------------------------------------|
| IN | INPUT | STRING | D, L, | Input variable in format STRING |
| L | INPUT | INT | I, Q, M, D, L, Const. | Length of the right character sting |
| RET_VAL | OUTPUT | STRING | D, L | Output variable in format STRING |

You can assign only a symbolically defined variable for the parameter IN and the return value.

24.11 Converting Data Type Formats

Description FC5 DI_STRNG

The function FC5 converts a variable in DINT data type format to a string. The string is shown preceded by a sign. If the variable given at the return parameter is too short, no conversion takes place and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|---------------|
| 1 | INPUT | DINT | I, Q, M, D, L, Const. | Input value |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the output parameter.

Description FC16 I_STRNG

The function FC16 converts a variable in INT data type format to a string. The string is shown preceded by a sign. If the variable given at the return parameter is too short, no conversion takes place and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|---------------|
| 1 | INPUT | INT | I, Q, M, D, L, Const. | Input value |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the output parameter.

Description FC30 R_STRNG

The function FC30 converts a variable in REAL data type format to a string. The string is shown with 14 digits:

±v.nnnnnnnE±xx ± Sign
v 1 digit before the decimal point
n 7 digits after the decimal point

x 2 exponential digits

If the variable given at the return parameter is too short or if no valid floating-point number is given at parameter IN, no conversion takes place and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|--------------------------|---------------|
| IN | INPUT | REAL | I, Q, M, D, L, Const. | Input value |
| RET_VAL | OUTPUT | STRING | D, L | Result string |

You can assign only a symbolically defined variable for the output parameter.

Description FC37 STRNG_DI

The function FC37 converts a string to a variable in DINT data type format. The first character in the string may be a sign or a number, the characters which then follow must be numbers. If the length of the string is equal to zero or greater than 11, or if invalid characters are found in the string, no conversion takes place and the binary result (BR) bit of the status word is set to "0". If the result of the conversion is outside the DINT range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--------------|
| S | INPUT | STRING | D, L | Input string |
| RET_VAL | OUTPUT | DINT | I, Q, M, D, L | Result |

You can assign only a symbolically defined variable for the input parameter.

Description FC38 STRNG_I

The function FC38 converts a string to a variable in INT data type format. The first character in the string may be a sign or a number, the characters which then follow must be numbers. If the length of the string is equal to zero or greater than 6, or if invalid characters are found in the string, no conversion takes place and the binary result (BR) bit of the status word is set to "0". If the result of the conversion is outside the INT range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--------------|
| S | INPUT | STRING | D, L | Input string |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | Result |

You can assign only a symbolically defined variable for the input parameter.

Description FC39 STRNG_R

The function FC39 converts a string to a variable in REAL data type format. The string must have the following format:

±v.nnnnnnnE±xx ± Sign
v 1 digit before the decimal point
n 7 digits after the decimal point
x 2 exponential digits

If the length of the string is smaller than 14, or if it is not structured as shown above, no conversion takes place and the binary result (BR) bit of the status word is set to "0". If the result of the conversion is outside the REAL range, the result is limited to the corresponding value and the binary result (BR) bit of the status word is set to "0".

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|---------------|--------------|
| S | INPUT | STRING | D, L | Input string |
| RET_VAL | OUTPUT | REAL | I, Q, M, D, L | Result |

You can assign only a symbolically defined variable for the input parameter.

25 SFBs for Integrated Control

25.1 Continuous Control with SFB41/FB41 "CONT_C"

Introduction

SFB/FB "CONT_C" (continuous controller) is used on SIMATIC S7 programmable logic controllers to control technical processes with continuous input and output variables. During parameter assignment, you can activate or deactivate subfunctions of the PID controller to adapt the controller to the process. You can assign this easily by using the parameter assignment tool (Menu path: Start > Simatic > Step7 > Assign PID Control parameters). The online electronic manual is found under Start > Simatic > Step7 > Assign PID Control English.

Application

You can use the controller as a PID fixed setpoint controller or in multi-loop controls as a cascade, blending or ratio controller. The functions of the controller are based on the PID control algorithm of the sampling controller with an analog signal, if necessary extended by including a pulse generator stage to generate pulse duration modulated output signals for two or three step controllers with proportional actuators.

Note

The calculation of the values in the control blocks is only correct if the block is called at regular intervals. For this reason, you should call the control blocks in a cyclic interrupt OB (OB30 to OB38). Enter the sampling time in the CYCLE parameter.

Description

Apart from the functions in the setpoint and process value branches, the SFB/FB implements a complete PID controller with continuous manipulated variable output and the option of influencing the manipulated value manually.

In the following, you will find a detailed description of the sub-functions:

Setpoint Branch

The setpoint is entered in floating-point format at the **SP_INT** input.

Process Variable Branch

The process variable can be input in the peripheral (I/O) or floating-point format. The CRP_IN function converts the PV_PER peripheral value to a floating-point format of -100 to +100 % according to the following formula:

Output of CPR_IN = PV_PER
$$*\frac{100}{27648}$$

The PV_NORM function normalizes the output of CRP_IN according to the following formula:

Output of PV_NORM = (output of CPR_IN) * PV_FAC + PV_OFF

PV_FAC has a default of 1 and PV_OFF a default of 0.

Error Signal

The difference between the setpoint and process variable is the error signal. To suppress a small constant oscillation due to the manipulated variable quantization (for example, in pulse duration modulation with PULSEGEN), a dead band is applied to the error signal (DEADBAND). If DEADB_W = 0, the dead band is switched off.

PID Algorithm

The PID algorithm operates as a position algorithm. The proportional, integral (INT), and derivative (DIF) actions are connected in parallel and can be activated or deactivated individually. This allows P, PI, PD, and PID controllers to be configured. Pure I and D controllers are also possible.

Manual Value

It is possible to switch over between a manual and an automatic mode. In the manual mode, the manipulated variable is corrected to a manually selected value. The integrator (INT) is set internally to LMN - LMN_P - DISV and the derivative unit (DIF) to 0 and matched internally. This means that a switchover to the automatic mode does not cause any sudden change in the manipulated value.

Manipulated Value

The manipulated value can be limited to a selected value using the LMNLIMIT function. Signaling bits indicate when a limit is exceeded by the input variable. The LMN_NORM function normalizes the output of LMNLIMIT according to the following formula:

LMN = (output of LMNLIMIT) * LMN_FAC + LMN_OFF

LMN_FAC has the default 1 and LMN_OFF the default 0.

The manipulated value is also available in the peripheral format. The CPR_OUT function converts the floating-point value LMN to a peripheral value according to the following formula:

Feed Forward Control

A disturbance variable can be fed forward at the DISV input.

Initialization

SFB41 "CONT_C" has an initialization routine that is run through when the input parameter COM_RST = TRUE is set.

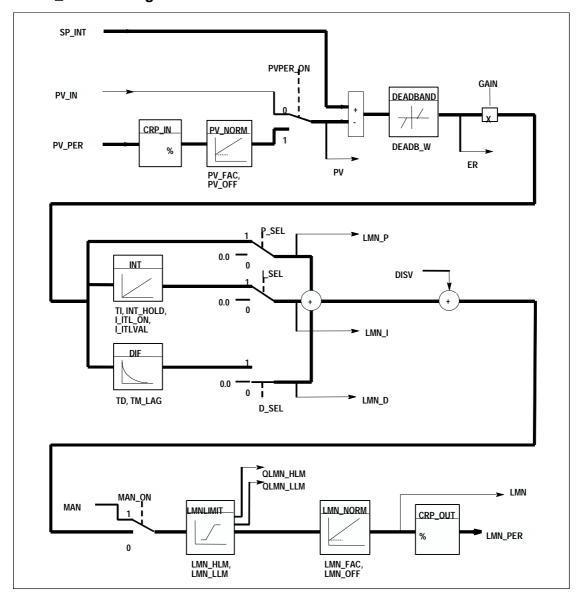
During initialization, the integrator is set internally to the initialization value I_ITVAL. When it is called in a cyclic interrupt priority class, it then continues to work starting at this value.

All other outputs are set to their default values.

Error Information

The error output parameter RET_VAL is not used.

CONT_C Block Diagram



Input Parameters

The following table contains the description of the input parameters for SFB41/FB41 "CONT_C." $\label{eq:contains} % \begin{subarray}{l} \end{subarray} % \be$

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|--|---------|--|
| COM_RST | BOOL | | FALSE | COMPLETE RESTART The block has an initialization routine that is processed when the input COM_RST is set. |
| MAN_ON | BOOL | | TRUE | MANUAL VALUE ON If the input "manual value on" is set, the control loop is interrupted. A manual value is set as the manipulated value. |
| PVPER_ON | BOOL | | FALSE | PROCESS VARIABLE PERIPHERAL ON If the process variable is read from the I/Os, the input PV_PER must be connected to the I/Os and the input "process variable peripheral on" must be set. |
| P_SEL | BOOL | | TRUE | PROPORTIONAL ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The P action is on when the input "proportional action on" is set. |
| I_SEL | BOOL | | TRUE | INTEGRAL ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The I action is on when the input "integral action on" is set. |
| INT_HOLD | BOOL | | FALSE | INTEGRAL ACTION HOLD The output of the integrator can be "frozen" by setting the input "integral action hold." |
| I_ITL_ON | BOOL | | FALSE | INITIALIZATION OF THE INTEGRAL ACTION ON The output of the integrator can be connected to the input I_ITL_VAL by setting the input "initialization of the integral action on." |
| D_SEL | BOOL | | FALSE | DERIVATIVE ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The D action is on when the input "derivative action on" is set. |
| CYCLE | TIME | >= 1 ms | T#1s | SAMPLING TIME The time between the block calls must be constant. The "sampling time" input specifies the time between block calls. |
| SP_INT | REAL | -100.0 to +100.0 (%) or phys. value 1) | 0.0 | INTERNAL SETPOINT The "internal setpoint" input is used to specify a setpoint. |
| PV_IN | REAL | -100.0 to +100.0 (%) or phys. Value 1) | 0.0 | PROCESS VARIABLE IN An initialization value can be set at the "process variable in" input or an external process variable in floating point format can be connected. |

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|--|---------------|---|
| PV_PER | WORD | | W#16#000 0 | PROCESS VARIABLE PERIPHERAL The process variable in the I/O format is connected to the controller at the "process variable peripheral" input. |
| MAN | REAL | -100.0 to +100.0 (%) or phys. Value 2) | 0.0 | MANUAL VALUE The "manual value" input is used to set a manual value using the operator interface functions. |
| GAIN | REAL | | 2.0 | PROPORTIONAL GAIN The "proportional value" input specifies the controller gain. |
| ТІ | TIME | >= CYCLE | T#20s | RESET TIME The "reset time" input determines the time response of the integrator. |
| TD | TIME | >= CYCLE | T#10s | DERIVATIVE TIME The "derivative time" input determines the time response of the derivative unit. |
| TM_LAG | TIME | >= CYCLE/2 | T#2s | TIME LAG OF THE DERIVATIVE ACTION The algorithm of the D action includes a time lag that can be assigned at the "time lag of the derivative action" input. |
| DEADB_W | REAL | >= 0.0 (%) or phys. Value 1) | 0.0 | DEAD BAND WIDTH A dead band is applied to the error. The "dead band width" input determines the size of the dead band. |
| LMN_HLM | REAL | LMN_LLM100.0 (%) or phys. Value 2) | 100.0 | MANIPULATED VALUE HIGH LIMIT The manipulated value is always limited by an upper and lower limit. The "manipulated value high limit" input specifies the upper limit. |
| LMN_LLM | REAL | -100.0 LMN_HLM (%) or phys. Value 2) | 0.0 | MANIPULATED VALUE LOW LIMIT The manipulated value is always limited by an upper and lower limit. The "manipulated value low limit" input specifies the lower limit. |
| PV_FAC | REAL | | 1.0 | PROCESS VARIABLE FACTOR The "process variable factor" input is multiplied by the process variable. The input is used to adapt the process variable range. |
| PV_OFF | REAL | | 0.0 | PROCESS VARIABLE OFFSET The "process variable offset" input is added to the process variable. The input is used to adapt the process variable range. |
| LMN_FAC | REAL | | 1.0 | MANIPULATED VALUE FACTOR The "manipulated value factor" input is multiplied by the manipulated value. The input is used to adapt the manipulated value range. |
| LMN_OFF | REAL | | 0.0 | MANIPULATED VALUE OFFSET The "manipulated value offset" is added to the manipulated value. The input is used to adapt the manipulated value range. |

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|--|---------|--|
| I_ITLVAL | REAL | -100.0 to +100.0 (%) or phys. Value 2) | 0.0 | INITIALIZATION VALUE OF THE INTEGRAL ACTION The output of the integrator can be set at input I_ITL_ON. The initialization value is applied to the input "initialization value of the integral action." |
| DISV | REAL | -100.0 to +100.0 (%) or phys. Value 2) | 0.0 | DISTURBANCE VARIABLE For feed forward control, the disturbance variable is connected to input "disturbance variable." |

- 1) Parameters in the setpoint and process variable branches with the same unit
- 2) Parameters in the manipulated value branch with the same unit

Output Parameters

The following table contains the description of the output parameters for SFB41/FB41 "CONT_C."

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|-----------------|-----------|---|
| LMN | REAL | | 0.0 | MANIPULATED VALUE The effective manipulated value is output in floating point format at the "manipulated value" output. |
| LMN_PER | WORD | | W#16#0000 | MANIPULATED VALUE PERIPHERAL The manipulated value in the I/O format is connected to the controller at the "manipulated value peripheral" output. |
| QLMN_HLM | BOOL | | FALSE | HIGH LIMIT OF MANIPULATED VALUE REACHED The manipulated value is always limited to an upper and lower limit. The output "high limit of manipulated value reached" indicates that the upper limit has been exceeded. |
| QLMN_LLM | BOOL | | FALSE | LOW LIMIT OF MANIPULATED VALUE REACHED The manipulated value is always limited to an upper and lower limit. The output "low limit of manipulated value reached" indicates that the lower limit has been exceeded. |
| LMN_P | REAL | | 0.0 | PROPORTIONAL COMPONENT The "proportional component" output contains the proportional component of the manipulated variable. |
| LMN_I | REAL | | 0.0 | INTEGRAL COMPONENT The "integral component" output contains the integral component of the manipulated value. |

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|-----------------|---------|--|
| LMN_D | REAL | | 0.0 | DERIVATIVE COMPONENT The "derivative component" output contains the derivative component of the manipulated value. |
| PV | REAL | | 0.0 | PROCESS VARIABLE The effective process variable is output at the "process variable" output. |
| ER | REAL | | 0.0 | ERROR SIGNAL The effective error is output at the "error signal" output. |

25.2 Step Control with SFB42/FB42 "CONT_S"

Introduction

SFB/FB "CONT_S" (step controller) is used on SIMATIC S7 programmable logic controllers to control technical processes with digital manipulated value output signals for integrating actuators. During parameter assignment, you can activate or deactivate sub-functions of the PI step controller to adapt the controller to the process. You can easily do this by using the parameter assignment tool (Menu path: Start > Simatic > Step7 > Assign PID Control parameters). The online electronic manual is found under Start > Simatic > Step7 > Assign PID Control English.

Application

You can use the controller as a PI fixed setpoint controller or in secondary control loops in cascade, blending or ratio controllers, however not as the primary controller. The functions of the controller are based on the PI control algorithm of the sampling controller supplemented by the functions for generating the binary output signal from the analog actuating signal.

The following applies starting with FB V1.5 or V1.1.0 of CPU 314 IFM:

With TI = T#0ms, the integral component of the controller can be disabled, thus allowing the block to be used as a proportional controller.

Since the controller works without any position feedback signal, the internally calculated manipulated variable will not exactly match the signal control element position. An adjustment is made if the manipulated variable (ER * GAIN) is negative. The controller then sets the output QLMNDN (manipulated value signal low) until LMNR_LS (lower limit of the position feedback signal) is set.

The controller can also be used as a secondary actuator in a controller cascade. The setpoint input SP_INT is used to assign the control element position. In this case the actual value input and the parameter TI (integration time) must be set to zero. An application example is temperature regulation by means of heat output control using pulse-pause control and cooling capacity control by means of a valve. In this case, to close the valve completely, the manipulated variable (ER * GAIN) should have a negative setting.

Note

The calculation of the values in the control blocks is only correct if the block is called at regular intervals. For this reason, you should call the control blocks in a cyclic interrupt OB (OB30 to OB38). Enter the sampling time in the CYCLE parameter.

Description

Apart from the functions in the process value branch, the SFB implements a complete PI controller with a digital manipulated value output and the option of influencing the manipulated value manually. The step controller operates without a position feedback signal.

In the following you will find the description of the partial functions:

Setpoint Branch

The setpoint is entered in floating-point format at the **SP_INT** input.

Process Variable Branch

The process variable can be input in the peripheral (I/O) or floating-point format. The CRP_IN function converts the PV_PER peripheral value to a floating-point format of -100 to +100 % according to the following formula:

Output of CPR_IN = PV_PER
$$*\frac{100}{27648}$$

The PV_NORM function normalizes the output of CRP_IN according to the following formula:

Output of PV_NORM = (output of CPR_IN) * PV_FAC + PV_OFF

PV_FAC has a default of 1 and PV_OFF a default of 0.

Error Signal

The difference between the setpoint and process variable is the error signal. To suppress a small constant oscillation due to the manipulated variable quantization (for example, due to a limited resolution of the manipulated value by the actuator valve), a dead band is applied to the error signal (DEADBAND). If DEADB_W = 0, the dead band is switched off.

PI Step Algorithm

The SFB/FB operates without a position feedback signal. The I action of the PI algorithm and the assumed position feedback signal are calculated in **one** integrator (INT) and compared with the remaining P action as a feedback value. The difference is applied to a three-step element (THREE_ST) and a pulse generator (PULSEOUT) that creates the pulses for the actuator. The switching frequency of the controller can be reduced by adapting the threshold on of the three-step element.

Feed Forward Control

A disturbance variable can be fed forward at the **DISV** input.

Initialization

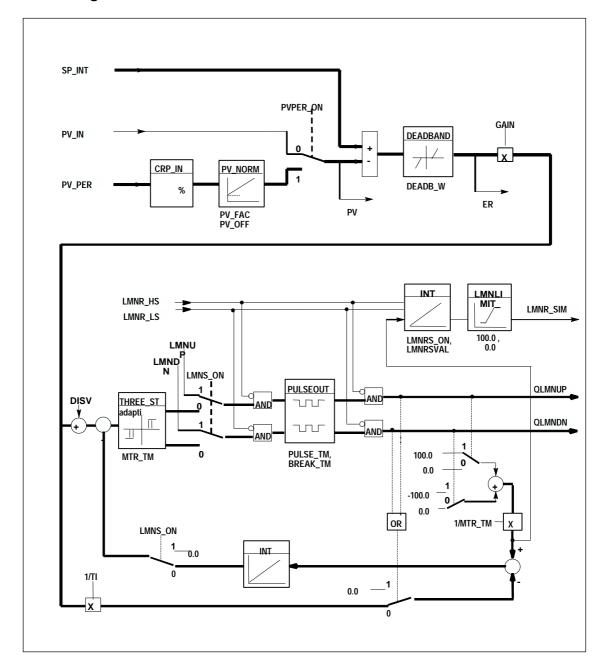
SFB/FB42 "CONT_S" has an initialization routine that is run through when the input parameter COM_RST = TRUE is set.

All other outputs are set to their default values.

Error Information

The error output parameter RET VAL is not used.

Block Diagram



Input Parameters

The following table contains the description of the input parameters for SFB42/FB42 "CONT_S."

| Parameter | Data Type | Values | Default | Description |
|--------------|-----------|--|---------------|--|
| COM_RST | BOOL | | FALSE | COMPLETE RESTART The block has an initialization routine that is processed when the input COM_RST is set. |
| LMNR_HS | BOOL | | FALSE | HIGH LIMIT OF POSITION FEEDBACK SIGNAL The "actuator at upper limit stop" signal is connected to the "high limit of position feedback signal" input. LMNR_HS=TRUE means the actuator is at upper limit stop. |
| LMNR_LS | BOOL | | FALSE | LOW LIMIT OF POSITION FEEDBACK SIGNAL The "actuator at lower limit stop" signal is connected to the "low limit of position feedback signal" input. LMNR_LS=TRUE means the actuator is at lower limit stop. |
| LMNS_ON | BOOL | | TRUE | MANUAL ACTUATING SIGNALS ON The actuating signal processing is switched to manual at the "manual actuating signals on" input. |
| LMNUP | BOOL | | FALSE | ACTUATING SIGNALS UP With manual actuating value signals, the output signal QLMNUP is set at the input "actuating signals up." |
| LMNDN | BOOL | | FALSE | ACTUATING SIGNALS DOWN With manual actuating value signals, the output signal QLMNDN is set at the input "actuating signals down." |
| PVPER_O N | BOOL | | FALSE | PROCESS VARIABLE PERIPHERAL ON If the process variable is read in from the I/Os, the input PV_PER must be connected to the I/Os and the input "process variable peripheral on" must be set. |
| CYCLE | TIME | >= 1ms | T#1s | SAMPLING TIME The time between the block calls must be constant. The "sampling time" input specifies the time between block calls. |
| SP_INT | REAL | -100.0 +100.0 (%) or phys. value 1) | 0.0 | INTERNAL SETPOINT The "internal setpoint" input is used to specify a setpoint. |
| PV_IN | REAL | -100.0 +100.0 (%) or phys. value 1) | 0.0 | PROCESS VARIABLE IN An initialization value can be set at the "process variable in" input or an external process variable in floating point format can be connected. |
| PV_PER | WORD | | W#16#000 0 | PROCESS VARIABLE PERIPHERAL The process variable in the I/O format is connected to the controller at the "process variable peripheral" input. |

| Parameter | Data Type | Values | Default | Description |
|--------------|-----------|---|---------|---|
| GAIN | REAL | | 2.0 | PROPORTIONAL GAIN The "proportional gain" input sets the controller gain. |
| ТІ | TIME | >= CYCLE | T#20s | RESET TIME The "reset time" input determines the time response of the integrator. |
| DEADB_W | REAL | 0.0100.0 (%) or phys. value 1) | 1.0 | DEAD BAND WIDTH A dead band is applied to the error. The "dead band width" input determines the size of the deadband. |
| PV_FAC | REAL | | 1.0 | PROCESS VARIABLE FACTOR The "process variable factor" input is multiplied by the process variable. The input is used to adapt the process variable range. |
| PV_OFF | REAL | | 0.0 | PROCESS VARIABLE OFFSET The "process variable offset" input is added to the process variable. The input is used to adapt the process variable range. |
| PULSE_TM | TIME | >= CYCLE | T#3s | MINIMUM PULSE TIME A minimum pulse duration can be assigned with the parameter "minimum pulse time." |
| BREAK_T M | TIME | >= CYCLE | T#3s | MINIMUM BREAK TIME A minimum break duration can be assigned with the parameter "minimum break time." |
| MTR_TM | TIME | >= CYCLE | T#30s | MOTOR ACTUATING TIME The time required by the actuator to move from limit stop to limit stop is entered at the "motor actuating time" parameter. |
| DISV | REAL | -100.0100.0 (%) or phys. value 2) | 0.0 | DISTURBANCE VARIABLE For feed forward control, the disturbance variable is connected to input "disturbance variable." |

¹⁾ Parameters in the setpoint and process variable branches with the same unit

²⁾ Parameters in the manipulated value branch with the same unit

Output Parameters

The following table contains the description of the output parameters for SFB42/FB42 "CONT_S."

| Parameter | Data Type | Values | Default | Description |
|-----------|-----------|--------|---------|--|
| QLMNUP | BOOL | | FALSE | ACTUATING SIGNAL UP If the output "actuating signal up" is set, the actuating valve is opened. |
| QLMNDN | BOOL | | FALSE | ACTUATING SIGNAL DOWN If the output "actuating signal down" is set, the actuating valve is opened. |
| PV | REAL | | 0.0 | PROCESS VARIABLE The effective process variable is output at the "process variable" output. |
| ER | REAL | | 0.0 | ERROR SIGNAL The effective error is output at the "error signal" output. |

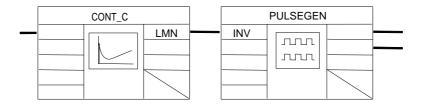
25.3 Pulse Generation with SFB43/FB43 "PULSEGEN"

Introduction

SFB43 "PULSEGEN" (pulse generator) is used to structure a PID controller with pulse output for proportional actuators. The electronic manual is found under Documentation > English > STEP 7 PID Control.

Application

Using SFB/FB "PULSEGEN," PID two or three step controllers with pulse duration modulation can be configured. The function is normally used in conjunction with the continuous controller "CONT_C."



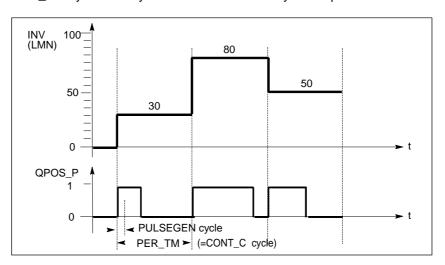
Note

The calculation of the values in the control blocks is only correct if the block is called at regular intervals. For this reason, you should call the control blocks in a cyclic interrupt OB (OB30 to OB38). Enter the sampling time in the CYCLE parameter.

Description

The PULSEGEN function transforms the input variable INV (= manipulated value of the PID controller) by modulating the pulse duration into a pulse train with a constant period, corresponding to the cycle time at which the input variable is updated and which must be assigned in PER_TM.

The duration of a pulse per period is proportional to the input variable. The cycle assigned to PER_TM is not identical to the processing cycle of the SFB/FB "PULSEGEN." The PER_TM cycle is made up of several processing cycles of SFB/FB "PULSEGEN," whereby the number of SFB/FB "PULSEGEN" calls per PER_TM cycle is the yardstick for the accuracy of the pulse duration modulation.

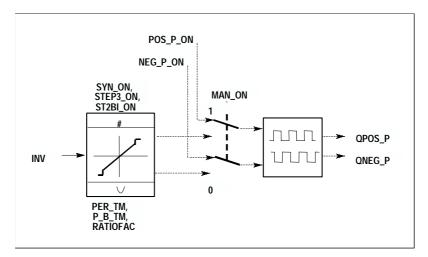


Pulse Duration Modulation

An input variable of 30% and 10 SFB/FB "PULSEGEN" calls per PER_TM means the following:

- "One" at the QPOS output for the first three calls of SFB/FB "PULSEGEN" (30% of 10 calls)
- "Zero" at the QPOS output for seven further calls of SFB/FB "PULSEGEN" (70% of 10 calls)

Block Diagram



Accuracy of the Manipulated Value

With a "sampling ratio" of 1:10 (CONT_C calls to PULSEGEN calls) the accuracy of the manipulated value in this example is restricted to 10%, in other words, set input values INV can only be simulated by a pulse duration at the QPOS output in steps of 10 %.

The accuracy is increased as the number of SFB/FB "PULSEGEN" calls per CONT C call is increased.

If PULSEGEN is called, for example, 100 times more often than CONT_C, a resolution of 1 % of the manipulated value range is achieved.

Note

The call frequency must be programmed by the user.

Automatic Synchronization

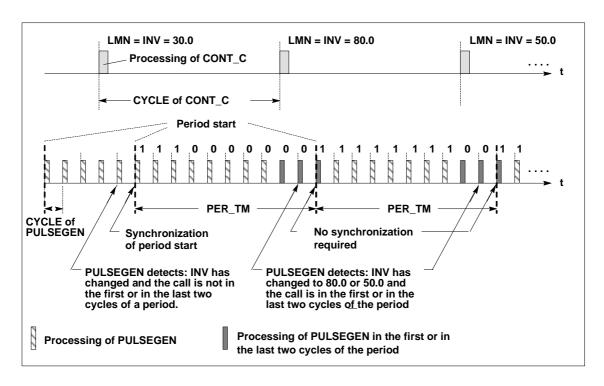
It is possible to synchronize the pulse output with the block that updates the input variable INV (for example, CONT_C). This ensures that a change in the input variable is output as quickly as possible as a pulse.

The pulse generator evaluates the input value INV at intervals corresponding to the period PER_TM and converts the value into a pulse signal of corresponding length.

Since, however, INV is usually calculated in a slower cyclic interrupt class, the pulse generator should start the conversion of the discrete value into a pulse signal as soon as possible after the updating of INV.

To allow this, the block can synchronize the start of the period using the following procedure:

If INV changes and if the block call is not in the first or last two call cycles of a period, the synchronization is performed. The pulse duration is recalculated and in the next cycle is output with a new period.



The automatic synchronization can be disabled at the "SYN_ON" input (= FALSE).

Note

With the beginning of a new period, the old value of INV (in other words, of LMN) is simulated in the pulse signal more or less accurately following the synchronization.

Modes

Depending on the parameters assigned to the pulse generator, PID controllers with a three-step output or with a bipolar or unipolar two-step output can be configured. The following table illustrates the setting of the switch combinations for the possible modes.

| | | Switch | |
|--|--------|----------|----------|
| Mode | MAN_ON | STEP3_ON | ST2BI_ON |
| Three-step control | FALSE | TRUE | Any |
| Two-step control with bipolar control range (-100 % to +100 %) | FALSE | FALSE | TRUE |
| Two-step control with unipolar control range (0 % 100 %) | FALSE | FALSE | FALSE |
| Manual mode | TRUE | Any | Any |

Three-Step Control

In the "three-step control" mode, the actuating signal can adopt three states. The values of the binary output signals QPOS_P and QNEG_P are assigned to the statuses of the actuator.

The table shows the example of a temperature control:

| | | Actuator | |
|----------------|-------|----------|-------|
| Output Signals | Heat | Off | Cool |
| QPOS_P | TRUE | FALSE | FALSE |
| QNEG_P | FALSE | FALSE | TRUE |

Based on the input variable, a characteristic curve is used to calculate a pulse duration. The form of the characteristic curve is defined by the minimum pulse or minimum break time and the ratio factor.

The normal value for the ratio factor is 1.

The "doglegs" in the curves are caused by the minimum pulse or minimum break times.

Minimum Pulse or Minimum Break Time

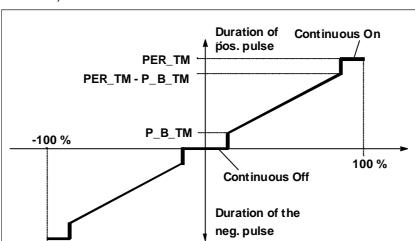
A correctly assigned minimum pulse or minimum break time P_B_TM can prevent short on/off times that reduce the working life of switching elements and actuators.

Note

Small absolute values at the input variable LMN that could otherwise generate a pulse duration shorter than P_B_TM are suppressed. Large input values that would generate a pulse duration longer than (PER_TM - P_B_TM) are set to 100 % or -100 %.

The duration of the positive or negative pulses is calculated from the input variable (in %) multiplied by the period time.

$$IPeriod time = \frac{INV}{100} * PER_TM$$



The following figure shows a symmetrical curve of a three-step controller (ratio factor = 1).

Three-Step Control Asymmetrical

Using the ratio factor RATIOFAC, the ratio of the duration of positive to negative pulses can be changed. In a thermal process, for example, this would allow different system time constants for heating and cooling.

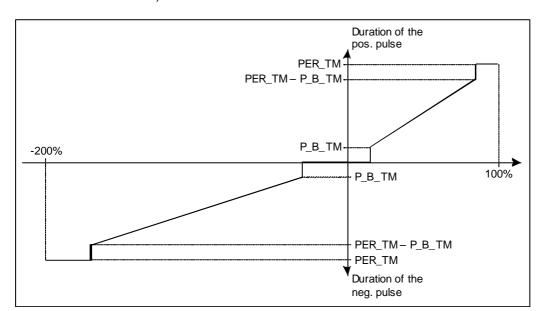
The ratio factor also influences the minimum pulse or minimum break time. A ratio factor < 1 means that the threshold value for negative pulses is multiplied by the ratio factor.

Ratio Factor < 1

The pulse duration at the negative pulse output calculated from the input variable multiplied by the period time is reduced by the ratio factor.

Dur. of positive pulse =
$$\frac{INV}{100}$$
 * PER_TM

Dur. of negative pulse =
$$\frac{INV}{100}$$
 * PER_TM * RATIOFAC



The following figure shows the asymmetric curve of the three-step controller (ratio factor = 0.5):

Ratio Factor > 1

The pulse duration at the positive pulse output calculated from the input variable multiplied by the period time is reduced by the ratio factor.

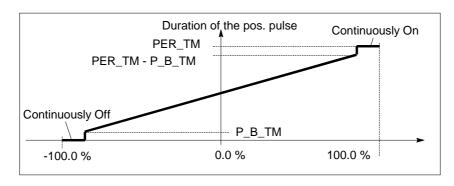
Dur. of negative pulse =
$$\frac{INV}{100}$$
 * PER_TM

Dur. of positive pulse =
$$\frac{INV}{100} * \frac{PER_TM}{RATIOFAC}$$

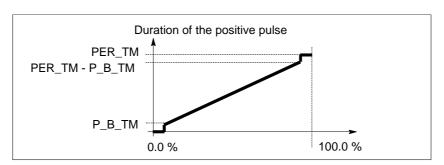
Two-Step Control

In two-step control, only the positive pulse output QPOS_P of PULSEGEN is connected to the on/off actuator. Depending on the manipulated value range being used, the two-step controller has a bipolar or a unipolar manipulated value range.

Two-Step Control with Bipolar Manipulated Variable Range (-100% to 100%)



Two-Step Control with Unipolar Manipulated Variable Range (0% to 100%)



The negated output signal is available at QNEG_P if the connection of the two-step controller in the control loop requires a logically inverted binary signal for the actuating pulses.

| | | Actuator | |
|--------|-------|----------|-------|
| Pulse | On | | Off |
| QPOS_P | TRUE | | FALSE |
| QNEG_P | FALSE | | TRUE |

Manual Mode in Two/Three-Step Control

In the manual mode (MAN_ON = TRUE), the binary outputs of the three-step or two-step controller can be set using the signals POS_P_ON and NEG_P_ON regardless of INV.

| Control | POS_P_ON | NEG_P_ON | QPOS_P | QNEG_P |
|--------------------|----------|----------|--------|--------|
| Three-step control | FALSE | FALSE | FALSE | FALSE |
| | TRUE | FALSE | TRUE | FALSE |
| | FALSE | TRUE | FALSE | TRUE |
| | TRUE | TRUE | FALSE | FALSE |
| Two-step control | FALSE | Any | FALSE | TRUE |
| | TRUE | Any | TRUE | FALSE |

Initialization

SFB/FB "PULSGEN" has an initialization routine that is run through when the input parameter COM_RST = TRUE is set.

All the signal outputs are set to 0.

Error Information

The error output parameter RET_VAL is not used.

Input Parameters

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|-----------------|---------|---|
| INV | REAL | -100.0100.0 (%) | 0.0 | INPUT VARIABLE An analog manipulated value is connected to the input parameter "input variable." |
| PER_TM | TIME | >=20*CYCLE | T#1s | PERIOD TIME The constant period of pulse duration modulation is input with the "period time" input parameter. This corresponds to the sampling time of the controller. The ratio between the sampling time of the pulse generator and the sampling time of the controller determines the accuracy of the pulse duration modulation. |
| P_B_TM | TIME | >= CYCLE | T#0ms | MINIMUM PULSE/BREAK TIME A minimum pulse or minimum break time can be assigned at the input parameters "minimum pulse or minimum break time." |

| Parameter | Data Type | Range of Values | Default | Description |
|-----------|-----------|-----------------|---------|---|
| RATIOFAC | REAL | 0.110.0 | 1.0 | RATIO FACTOR The input parameter "ratio factor" can be used to change the ratio of the duration of negative to positive pulses. In a thermal process, this would, for example, allow different time constants for heating and cooling to be compensated (for example, in a process with electrical heating and water cooling). |
| STEP3_ON | BOOL | | TRUE | THREE STEP CONTROL ON The "three-step control on" input parameter activates this mode. In three-step control, both output signals are active. |
| ST2BI_ON | BOOL | | FALSE | TWO STEP CONTROL FOR BIPOLAR MANIPULATED VALUE RANGE ON With the input parameter "two-step control for bipolar manipulated value range on" you can select between the modes "two-step control for bipolar manipulated value" and "two-step control for unipolar manipulated value range." The parameter STEP3_ON = FALSE must be set. |
| MAN_ON | BOOL | | FALSE | MANUAL MODE ON By setting the input parameter "manual mode on," the output signals can be set manually. |
| POS_P_ON | BOOL | | FALSE | POSITIVE PULSE ON In the manual mode with three-step control, the output signal QPOS_P can be set at the input parameter "positive pulse on." In the manual mode with two-step control, QNEG_P is always set inversely to QPOS_P. |
| NEG_P_ON | BOOL | | FALSE | NEGATIVE PULSE ON In the manual mode with three-step control, the output signal QNEG_P can be set at the input parameter "negative pulse on." In the manual mode with two-step control, QNEG_P is always set inversely to QPOS_P. |
| SYN_ON | BOOL | | TRUE | SYNCHRONIZATION ON By setting the input parameter "synchronization on," it is possible to synchronize automatically with the block that updates the input variable INV. This ensures that a changing input variable is output as quickly as possible as a pulse. |
| COM_RST | BOOL | | FALSE | COMPLETE RESTART The block has an initialization routine that is processed when the COM_RST input is set |
| CYCLE | TIME | >= 1ms | T#10ms | SAMPLING TIME The time between block calls must be constant. The "sampling time" input specifies the time between block calls. |

Note

The values of the input parameters are not limited in the block. There is no parameter check.

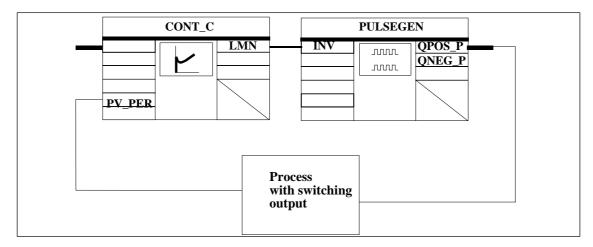
Output Parameters

| Parameter | Data Type | Values | Default | Description |
|-----------|-----------|--------|---------|--|
| QPOS_P | BOOL | | FALSE | OUTPUT POSITIVE PULSE The output parameter "output positive pulse" is set when a pulse is to be output. In three-step control, this is always the positive pulse. In two-step control, QNEG_P is always set inversely to QPOS_P. |
| QNEG_P | BOOL | | FALSE | OUTPUT NEGATIVE PULSE The output parameter "output negative pulse" is set when a pulse is to be output. In three-step control, this is always the negative pulse. In two-step control, QNEG_P is always set inversely to QPOS_P. |

25.4 Example of the PULSEGEN Block

Control Loop

With the continuous controller CONT_C and the pulse generator PULSEGEN, you can implement a fixed setpoint controller with a switching output for proportional actuators. The following figure shows the signal flow of the control loop.

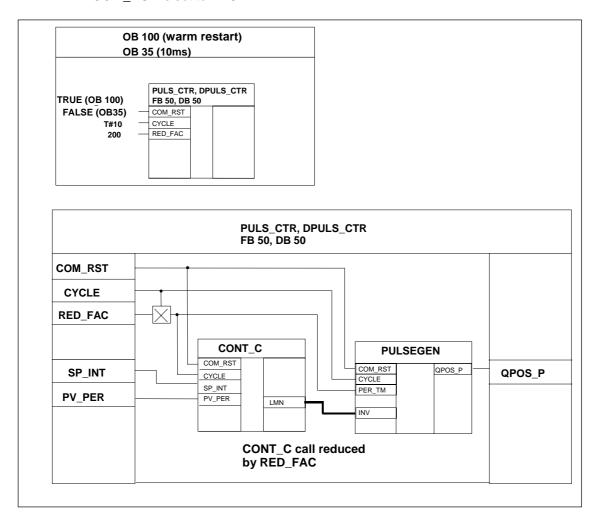


The continuous controller CONT_C forms the manipulated value LMN that is converted by the pulse generator PULSEGEN into pulse/break signals QPOS_P or QNEG_P.

Calling the Block and Connecting it

The fixed setpoint controller with switching output for proportional actuators PULS_CTR consists of the blocks CONT_C and PULSEGEN. The block call is implemented so that CONT_C is called every 2 seconds (=CYCLE*RED_FAC) and PULSEGEN every 10 ms (=CYCLE). The cycle time of OB35 is set to 10 ms. The interconnection can be seen in the following figure.

During a warm restart, the block PULS_CTR is called in OB100 and the input COM_RST is set to TRUE.



STL Program for FB PULS_CTR

| Address | Declaration | Name | Туре | Comment |
|---------|-------------|-------------|-------------|-----------------------------|
| 0.0 | in | SP_INT | REAL | Setpoint |
| 4.0 | in | PV_PER | WORD | Process variable peripheral |
| 6.0 | in | RED_FAC | INT | Call reduction factor |
| 8.0 | in | COM_RST | BOOL | Complete restart |
| 10.0 | in | CYCLE | TIME | Sampling time |
| 14.0 | out | QPOS_P | BOOL | Actuating signal |
| 16.0 | stat | DI_CONT_C | FB-CONT_C | Counter |
| 142.0 | stat | DI_PULSEGEN | FB-PULSEGEN | Counter |
| 176.0 | stat | SCount | INT | Counter |
| 0.0 | temp | TCycCtr | TIME | Controller sampling time |

| STL | | | Description |
|-------|---|---|---|
| | A #COM_R JCN M001 L 0 T #sCount | RST | //Initialization routine |
| M001: | L #CYCLE L #RED_FA *D T #tCycCtr | AC | //Calculate controller sampling time |
| | L #sCount L 1 -I T #sCount L 0 | | //Decrement counter and compare with zero |
| M002: | CALL #ECOM_RST: =# CYCLE: =# SP_INT: =# PV_PER: =# L #E T #S L #C T #C CALL #E PER_TM: =# CYCLE: =# | #tCycCtr #SP_INT #PV_PER RED_FAC sCount DI_CONT_C.LMN DI_PULSEGEN.INV DI_PULSEGEN #tCycCtr #COM_RST | //Conditional block call and set counter |

26 SFBs for Compact CPUs

26.1 Positioning With Analog Output Using SFB44 "Analog"

Description

To control the positioning functions via the user program, use **SFB ANALOG** (**SFB44**).

A fixed assigned analog output controls the power stage with a voltage (**voltage signal**) of $\pm 10 \text{ V}$ or with a current (**current signal**) of $\pm 20 \text{ mA}$.

- After the acceleration phase (RAM_UP) the drive approaches the target with the speed (Vsetpoint).
- At the braking point, that is calculated by the CPU, the deceleration (RAMP_DN) up to the change-over point is initialized.
- Once the change-over point is reached, run is continued with creep speed (Vcreep).
- The drive is switched off at the cut-off point.
- The change-over point and the cut-off point are determined for every Step Approach in the parameter values change-over difference and cut-off difference you have specified. The change-over difference and cut-off difference can be determined differently for the forward motion (in plus direction) and for the reverse motion (in minus direction).
- The run is completed (WORKING = FALSE) when the cut-off point is reached.
 A new run can then be started.
- The specified target is reached (POS_RCD = TRUE) when the actual position
 value has reached the target range. If the actual position value drifts off
 without a new run having been started the "Position reached" signal is not reset
 again.

When the change-over difference is smaller than the cut-off difference, the drive is slowed down as of the braking point to the speed setpoint 0.

Basic Parameters:

Here we describe the SFB parameters which apply to all operating modes. The parameters specific to the operating mode are described with the individual operating modes.

Parameters:

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|---------------|---|
| LADDR | INPUT | WORD | 0 | CPU specific | W#16#031 0 | The I/O address of your submodule, specified by you in "HW Config". If the E and A addresses are not equal, the lower one of the two must be |
| CHANNEL | INPUT | INT | 2 | 0 | 0 | specified. Channel number |
| STOP | INPUT | BOOL | 4.4 | TRUE/FALSE | FALSE | Stop run With STOP = TRUE you can stop/interrupt the run prematurely. |
| ERR_A | INPUT | BOOL | 4.5 | TRUE/FALSE | FALSE | Collect acknowledgment for external error External errors are cleared acknowledged with ERR_A = TRUE. |
| SPEED | INPUT | DINT | 12 | Creep speed up to 1,000,000 pulses/s No higher than the maximum speed declared in the parameter | 1000 | The axis is accelerated to the speed "Vsetpoint". It is not possible to change the speed during the run. |
| WORKING | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Run is in progress |
| ACT_POS | OUTPUT | DINT | 18 | -5x10 8 to +5x10 8 pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 22 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---------------------------|---------------|---|
| ERR | OUTPUT | WORD | 24 | Every bit "0" or "1": | 0 | External error: Bit 2: Zero point monitoring Bit 11: Travel range monitoring (always 1) Bit 12: operating range monitoring Bit 13: actual value monitoring Bit 14: Target home monitoring Bit 15: target range monitoring The remaining bits are reserved |
| ST_ENBLD | OUTPUT | BOOL | 26.0 | TRUE/FALSE | TRUE | The CPU sets start enable if all the following conditions apply: • no STOP pending (STOP = FALSE) • no external error pending (ERR = 0) • drive enable is set (DRV_EN = TRUE) • no positioning run active (WORKING = FALSE) |
| ERROR | OUTPUT | BOOL | 26.1 | TRUE/FALSE | FALSE | Error when starting /resuming a run |
| STATUS | OUTPUT | WORD | 28.0 | W#16#0000 to W#16#FFFF | W#16#000 0 | Error number |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declaration | Data type | Address (Instance DB) | Range of values | Default | Description |
|-------------------|-------------|-----------|-----------------------------|-----------------------|---------|--|
| ACCEL | STATIC | DINT | 30 | 1 to 100,000 | 100 | Acceleration |
| | | | | pulses/s ² | | Change during run not possible. |
| DECEL | STATIC | DINT | 34 | 1 to 100,000 | 100 | Deceleration |
| | | | | pulses/s ² | | Change during run not possible. |
| CHGDIFF_P | STATIC | DINT | 38 | 0 to +10 8 pulses | 1000 | Changeover difference plus: |
| | | | | paided | | "Changeover difference plus" defines the change-over point from which the drive continues its forward run with creep speed. |
| CUTOFF- DIFF_P | STATIC | DINT | 42 | 0 to +10 8 pulses | 100 | Cut-off difference plus: "Cut-off difference plus" defines the cut-off point at which the drive forward run at creep speed is |
| CHGDIFF_M | STATIC | DINT | 46 | 0 to +10 ⁸ | 1000 | switched off. Changeover |
| | | | | pulses | | difference minus: "Changeover difference minus" defines the changeover point from which the drive continues with a reverse run at creep speed. |
| CUTOFF- DIFF_P | STATIC | DINT | 50 | 0 to +10 8 pulses | 100 | Cut-off difference minus: "Cut-off difference plus" defines the cut-off point at which the drive reverse run at creep speed is switched off. |
| PARA | STATIC | BOOL | 54.0 | TRUE/FALSE | FALSE | Parameters have been assigned to the axis |

| Parameter | Declaration | Data type | Address (Instance DB) | Range of values | Default | Description |
|----------------|-------------|-----------|-----------------------------|--|---------|---|
| DIR | STATIC | BOOL | 54.1 | TRUE/FALSE | FALSE | Actual/last sense of direction FALSE = forward (in plus direction) TRUE = reverse (in minus direction) |
| CUTOFF | STATIC | BOOL | 54.2 | TRUE/FALSE | FALSE | Drive in cut-off range (as off the cut-off point to the start of the next run) |
| CHGOVER | STATIC | BOOL | 54.3 | TRUE/FALSE | FALSE | Drive in change-over range (between reaching creep speed and the start of the next run) |
| RAMP_DN | STATIC | BOOL | 54.4 | TRUE/FALSE | FALSE | The drive is slowed down (from braking point to changeover point) |
| RAMP_UP | STATIC | BOOL | 54.5 | TRUE/FALSE | FALSE | The drive is accelerated (from start until it reaches the speed SPEED (VSetpoint)) |
| DIST_TO_ GO | STATIC | DINT | 56 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual distance to go |
| LAST_TRG | STATIC | DINT | 60 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Last/current target Absolute Step Approach: At run start LST_TRG = current absolute target (TARGET). Relative Step Approach: At run start LST_TRG = LAST_TRG = LAST_TRG is the specified +/- distance of the previous run (TARGET). |

Parameters for "Jog" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Jogging in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Jogging in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 1 = jogging |
| WORKING | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Run is in progress |
| ACT_POS | OUTPUT | DINT | 18 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 22 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for "Reference run" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Reference run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Reference run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 3 = "Reference run" |
| WORKING | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Run is in progress |
| SYNC | OUTPUT | BOOL | 16.3 | TRUE/FALSE | FALSE | SYNC = TRUE: Axis is synchronized |
| ACT_POS | OUTPUT | DINT | 18 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 22 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for "Relative Step Approach" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|---|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 4 = Relative Step Approach |
| TARGET | INPUT | DINT | 8 | 0 to 10 9 pulses | 1000 | Distance in pulses (only positive values allowed) |
| WORKING | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Run is in progress |
| POS_RCD | OUTPUT | BOOL | 16.1 | TRUE/FALSE | FALSE | Position reached |
| ACT_POS | OUTPUT | DINT | 18 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 22 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for "Absolute Step Approach"

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| START | INPUT | BOOL | 4.1 | TRUE/FALSE | FALSE | Start run (positive edge) |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 5 = Absolute Step Approach |
| TARGET | INPUT | DINT | 8 | Linear axis -5x10 8 to +5x10 8 Rotary axis: 0 to rotary axis end -1 | 1000 | Target in pulses |
| WORKING | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Run is in progress |
| POS_RCD | OUTPUT | BOOL | 16.1 | TRUE/FALSE | FALSE | Position reached |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|----------------------------------|
| ACT_POS | OUTPUT | DINT | 18 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 22 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters For The Job "Set Reference Point"

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|-----------------|---------|----------------------|
| SYNC | OUTPUT | BOOL | 16.3 | TRUE/FALSE | FALSE | Axis is synchronized |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|--------------|------------------|-----------|-----------------------------|--|---------------|---|
| JOB_REQ | STATIC | BOOL | 76.0 | TRUE/FALSE | FALSE | Job initialization (positive edge) |
| JOB_DON E | STATIC | BOOL | 76.1 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | STATIC | BOOL | 76.2 | TRUE/FALSE | FALSE | Faulty job |
| JOB_ID | STATIC | INT | 78 | 1, 2 | 0 | Job, 1 = "Set Reference Point" |
| JOB_STAT | STATIC | WORD | 80 | W#16#0000 to W#16#FFFF | W#16#0 000 | Job error number |
| JOB_VAL | STATIC | DINT | 82 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Job parameter for reference point coordinates |

Parameters for the Job "Clear Remaining Distance"

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---------------------------|-----------|---|
| JOB_REQ | STATIC | BOOL | 76.0 | TRUE/FALSE | FALSE | Job initialization (positive edge) |
| JOB_DONE | STATIC | BOOL | 76.1 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | STATIC | BOOL | 76.2 | TRUE/FALSE | FALSE | Faulty job |
| JOB_ID | STATIC | INT | 78 | 1, 2 | 0 | Job, 2 = "Clear Remaining Distance" |
| JOB_STAT | STATIC | WORD | 80 | W#16#0000 to W#16#FFFF | W#16#0000 | Job error number |
| JOB_VAL | STATIC | DINT | 82 | - | 0 | Any setting |

Parameters for "Length Measurement" Operation

This operation is started at the positive edge on the digital input. There are no specific input parameters.

| Parameter | Declara- tion | Data type | Address (Instanc e DB) | Range of values | Default | Description |
|-----------|------------------|-----------|------------------------------|-----------------|---------|------------------------------|
| MSR_DONE | OUTPUT | BOOL | 16.2 | TRUE/FALSE | FALSE | Length measurement completed |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instanc e DB) | Range of values | Default | Description |
|-----------|------------------|-----------|------------------------------|--|---------|--|
| BEG_VAL | STATIC | DINT | 64 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value Start length measurement |
| END_VAL | STATIC | DINT | 68 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value Length measurement done |
| LEN_VAL | STATIC | DINT | 72 | 0 to 10 9 pulses | 0 | Measured Length |

Error Information

Operating mode error (ERROR = TRUE)

The output parameter ERROR is set TRUE if an error is detected. The parameter **STATUS** shows the cause of the error.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#2002 | Wrong SFB, use SFB44 |
| W#16#2004 | Wrong channel number (CHANNEL). Set channel "0" |
| W#16#3001 | Run job rejected because of job error in the same SFB call. Correct the respective JOB parameters |
| W#16#3002 | A change of MODE_IN is not permitted while the drive is in operation. Wait for the end of the current positioning run. |
| W#16#3003 | Unknown operating mode (MODE_IN). Permitted is 1 (jog), 3 (reference run), 4 (Relative Step Approach) and 5 (absolute Step Approach). |
| W#16#3004 | Only one start request is allowed the same time. Valid start requests are DIR_P, DIR_M or START. |
| W#16#3005 | START is only allowed in operating mode "Absolute Step Approach". Start the run with DIR_P or DIR_M |
| W#16#3006 | DIR_P or DIR_M is not allowed for linear axis and in operating mode "Absolute Step Approach". Start the run with START |
| W#16#3007 | Axis not synchronized. "Absolute Step Approach" is only possible synchronized axis. |
| W#16#3008 | Clear working range. Return run to working position is only allowed in jog mode. |
| W#16#3101 | No start enable because the axis is not parameterized. Parameterize the "Positioning" submodule via HWConfig |
| W#16#3102 | Start not enabled because the drive is not enabled. Set "Enable Drive" on the SFB (DRV_EN=TRUE) |
| W#16#3103 | Start not enabled because STOP is set. Clear the STOP on the SFB (STOP=FALSE) |
| W#16#3104 | Start not enabled because the drive is currently performing a positioning run (WORKING=TRUE). Wait for the end of the current positioning run. |
| W#16#3105 | Start not enabled because at least one pending error has not been cleared. First, eliminate and clear all external errors and the restart the run. |
| W#16#3202 | Wrong speed setpoint in SPEED. The speed setpoint is out of the permitted range of the creep speed of up to 1000000 pulses/s, though not higher than the parameterized maximum speed. |
| W#16#3203 | The acceleration setpoint in ACCEL is out of the range of 1 to 100,000 pulses/s ² . |
| W#16#3204 | The deceleration setpoint in DECEL is out of the range of 1 to 100,000 pulses/s ² . |
| W#16#3206 | The speed setpoint in SPEED must be higher than / equal to the parameterized referencing frequency. |
| W#16#3301 | Changeover/cut-off difference is too high. Set a maximum changeover/cut-off difference of 10 8 |
| W#16#3304 | Cut-off difference too low. The cut-off difference must be at least half the size of the target range. |
| W#16#3305 | Changeover difference too low. The changeover difference must be at least half the size of the target range. |
| W#16#3401 | Target setting out of working range. For a linear axis and Step Approach the target setting must be within the range of the software limit switches (inclusive). |
| W#16#3402 | Wrong target setting. For a rotary axis the target setting must be greater than 0 and lower than the rotary axis end value. |
| W#16#3403 | Wrong distance setting. The travel distance setpoint for the Relative Step Approach must be positive. |
| W#16#3404 | Wrong distance setting. The result, the absolute target coordinate, must be greater than -5x10 8 . |

| Event class Error code | Explanation |
|---------------------------|--|
| W#16#3405 | Wrong distance setting. The result, the absolute target coordinate, must be lower than $5x10^8$. |
| W#16#3406 | Wrong distance setting. The result, the absolute target coordinate, must lie within the working range (+/- half of the target range) |
| W#16#3501 | Travel distance too long. Target coordinate + actual remaining distance must be greater than / equal to -5x10 ⁸ |
| W#16#3502 | Travel distance too long. Target coordinate + actual remaining distance must be smaller than / equal to 5x10 ⁸ |
| W#16#3503 | Travel distance too short. The travel distance in plus direction must be greater than the specified cut-off difference in plus direction |
| W#16#3504 | Travel distance too short. The travel distance in minus direction must be greater than the specified cut-off difference in minus direction |
| W#16#3505 | Travel distance too short or the limit switch in plus direction is already actuated. The last approachable target in plus direction (working range or travel distance limit) is too close to the actual position |
| W#16#3506 | Travel distance too short or the limit switch in minus direction is already actuated. The last approachable target in minus direction (working range or travel distance limit) is too close to the actual position |

Job Error (JOB_ERR = TRUE)

The output parameter JOB_ERROR is set TRUE if an error is detected. The parameter JOB_STAT shows the cause of the error.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#4001 | Axis not parameterized. Parameterize the "Positioning" submodule via HWConfig |
| W#16#4002 | Job not possible because positioning is still in progress. Wait until WORKING = FALSE, then repeat the job. |
| W#16#4004 | Unknown job. Check the job ID and then repeat the job. |
| W#16#4101 | For a linear axis the reference point coordinate must not be out of range of the working range limits. |
| W#16#4102 | For a linear axis the set reference point coordinate + actual remaining distance must be greater than / equal to $-5x10^8$. |
| W#16#4103 | For a linear axis the set reference point coordinate + actual remaining distance must be smaller than / equal to $5x10^8$. |
| W#16#4104 | For a linear axis the set reference point coordinate + actual remaining difference to the starting point must be greater than / equal to -5x10 8. |
| W#16#4105 | For a linear axis the set reference point coordinate + actual remaining difference to the starting point must be smaller than / equal to -5x10 ⁸ . |
| W#16#4106 | For a rotary axis the reference point coordinate must not be lower than 0 and greater than / equal to the rotary axis end. |

External Error (ERR)

The technical circuit monitors the run, travel distance and the connected peripheral devices. Prerequisite is that you have switched on monitoring in the "Drive", "Axis" and "Encoder" parameter screen forms.

An external fault is reported when the monitoring unit is triggered. External errors can occur independent on the started operations. You must always clear external errors with ERR_A = TRUE.

A set bit in the SFB parameter ERR (WORD) the external errors.

| Monitoring | Error code | Bit in ERR-WORD |
|------------------------|------------|-----------------|
| Zero pulse (zero mark) | W#16#0004 | 2 |
| Travel distance | W#16#0800 | 11 |
| Working range | W#16#1000 | 12 |
| Actual value | W#16#2000 | 13 |
| Target position | W#16#4000 | 14 |
| Target range | W#16#8000 | 15 |

System Error

A system error is indicated with BIE = FALSE. A system error is caused by errors while reading/writing the instance DB or by a multiple call of the SFB.

26.2 Positioning with Digital Output Using SFB46 "DIGITAL"

Description

Use SFB DIGITAL (SFB46) to control the positioning functions via user program.

The four 24-V digital outputs are assigned fixed to drive. They control the power stage. Dependent on the control mode configuration, the digital outputs control the direction and speed stages (rapid/creep speed).

The distance is measured via an asymmetrical 24-V incremental transducer with two phases offset at 90 degrees.

- First, the target is approached with the speed (VRapid).
- At the changeover point the speed is toggled to creep speed (Vcreep).
- The drive is switched off at the switch-off point.
- The switch-over point and the switch-off point are determined for every Step Approach by the parameter values you have declared for changeover difference and cut-off difference. The changeover difference and cut-off difference can be determined differently for the forward motion (in plus direction) and for the reverse motion (in minus direction).
- The run is completed (WORKING = FALSE) when the cut-off point is reached.
 A new run can then be started.
- The specified target is reached (POS_RCD = TRUE) when the actual position
 value has reached the home target. If the actual position value drifts off
 without a new run having been started the signal "Position reached" is not reset
 again.

Basic Parameters:

Here we describe the SFB parameters. They apply to all operating modes. The parameters specific to the operating mode are described with the individual operating modes.

| Parameter | Declara- tion | Data type | Address (Instanc e DB) | Range of values | Default | Description |
|-----------|------------------|--------------|------------------------------|-----------------|-----------|---|
| LADDR | INPUT | WORD | 0 | CPU specific | W#16#0310 | The I/O address of your submodule, specified by you in "HW Config". If the E and A addresses are not equal, the lower one of the two must be |
| | | | | | | specified. |
| CHANNEL | INPUT | INT | 2 | 0 | 0 | Channel number: |
| STOP | INPUT | BOOL | 4.4 | TRUE/FALSE | FALSE | Stop run With STOP = TRUE you can stop/interrupt the run prematurely. |

| Parameter | Declara- tion | Data type | Address (Instanc e DB) | Range of values | Default | Description |
|-----------|------------------|--------------|------------------------------|--|-----------|--|
| ERR_A | INPUT | BOOL | 4.5 | TRUE/FALSE | FALSE | Collect acknowledgment for external error External errors are cleared acknowledged with ERR_A = TRUE. |
| SPEED | INPUT | BOOL | 12.0 | TRUE/FALSE | FALSE | Two speed stages for Fast/Creep mode TRUE = Rapid mode |
| WORKING | OUTPUT | BOOL | 14.0 | TRUE/FALSE | FALSE | FALSE = Creep mode |
| ACT_POS | OUTPUT | DINT | 16 | -5x10 ⁸ to 5x10 ⁸ pulses | 0 | Run is in progress Actual position value |
| MODE_OUT | OUTPUT | INT | 20 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |
| ERR | OUTPUT | WORD | 22 | Every bit "0" or "1": | 0 | External error: Bit2: Zero mark monitoring Bit11: Travel range monitoring (always 1) Bit12: Operating range monitoring Bit12: Actual value monitoring Bit12: Target position monitoring Bit15: Target position monitoring. The remaining bits are reserved |
| ST_ENBLD | OUTPUT | BOOL | 24.0 | TRUE/FALSE | TRUE | The CPU enables the if all the following conditions apply: • no STOP pending (STOP = FALSE) • no external error pending (ERR = 0) • drive enable is set (DRV_EN = TRUE • no positioning run active (WORKING = FALSE) |
| ERROR | OUTPUT | BOOL | 24.1 | TRUE/FALSE | FALSE | Error when starting /resuming a run |
| STATUS | OUTPUT | WORD | 26.0 | W#16#0000 to W#16#FFFF | W#16#0000 | Error number |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-------------------|------------------|-----------|-----------------------------|-------------------|---------|---|
| CHGDIFF_P | STATIC | DINT | 28 | 0 to +10 8 pulses | 1000 | Switch-over difference plus: The "Changeover difference plus" defines the point at which the drive continues its forward run with creep speed. |
| CUTOFF- DIFF_P | STATIC | DINT | 32 | 0 to +10 8 pulses | 100 | Cut-off difference plus: The "Cut-off difference plus" defines the cut-off point at which the drive forward run with creep speed is switched off. |
| CHGDIFF_M | STATIC | DINT | 36 | 0 to +10 8 pulses | 1000 | Changeover difference minus: The "Changeover difference minus" defines the point at which the drive continues its forward run with creep speed. |
| CUTOFF- DIFF_P | STATIC | DINT | 40 | 0 to +10 8 pulses | 100 | Cut-off difference minus: "Cut-off difference plus" defines the point at which the drive reverse run with crawl speed is switched off. |
| PARA | STATIC | BOOL | 44.0 | TRUE/FALSE | FALSE | Parameters have been assigned to the axis |
| DIR | STATIC | BOOL | 44.1 | TRUE/FALSE | FALSE | Actual/last sense of direction FALSE = forward (in plus direction) TRUE = reverse (in minus direction) |
| CUTOFF | STATIC | BOOL | 44.2 | TRUE/FALSE | FALSE | Drive in cut-off range (from cut-off position to the start of the next run) |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|------------|------------------|-----------|-----------------------------|--|---------|---|
| CHGOVER | STATIC | BOOL | 44.3 | TRUE/FALSE | FALSE | Drive in changeover range (from the point where it reaches creep speed to the start of the next run) |
| DIST_TO_GO | STATIC | DINT | 46 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual remaining distance |
| LAST_TRG | STATIC | DINT | 50 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Absolute Step Approach: At run start LST_TRG = current absolute target (TARGET). Relative Step Approach: At run start LST_TRG = LAST_TRG is the specified +/- distance of the previous run (TARGET). |

Parameters for "Jog" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Jogging in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Jogging in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 1 = jogging |
| WORKING | OUTPUT | BOOL | 14.0 | TRUE/FALSE | FALSE | Run is in progress |
| ACT_POS | OUTPUT | DINT | 16 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 20 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for "Reference run" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Reference run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Reference run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 3 = "Reference run" |
| WORKING | OUTPUT | BOOL | 14.0 | TRUE/FALSE | FALSE | Run is in progress |
| SYNC | OUTPUT | BOOL | 14.3 | TRUE/FALSE | FALSE | SYNC = TRUE: Axis is synchronized |
| ACT_POS | OUTPUT | DINT | 16 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 20 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for "Relative Step Approach" Mode

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|---|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 4 = Relative Step Approach |
| TARGET | INPUT | DINT | 8 | 0 to 10 9 pulses | 1,000 | Distance in pulses (only positive values allowed) |
| WORKING | OUTPUT | BOOL | 14.0 | TRUE/FALSE | FALSE | Run is in progress |
| POS_RCD | OUTPUT | BOOL | 14.1 | TRUE/FALSE | FALSE | Position reached |
| ACT_POS | OUTPUT | DINT | 16 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 20 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for " Absolute Step Approach "

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---|---------|--|
| DRV_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Drive enable |
| START | INPUT | BOOL | 4.1 | TRUE/FALSE | FALSE | Start run (positive edge) |
| DIR_P | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Run in plus direction (positive edge) |
| DIR_M | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Run in minus direction (positive edge) |
| MODE_IN | INPUT | INT | 6 | 0, 1, 3, 4, 5 | 1 | Operating mode, 5 = Absolute Step Approach |
| TARGET | INPUT | DINT | 8 | Linear axis -5x10 8 to +5x10 8 Rotary axis: 0 to rotary axis end -1 | 1,000 | Target in pulses |
| WORKING | OUTPUT | BOOL | 14.0 | TRUE/FALSE | FALSE | Run is in progress |
| POS_RCD | OUTPUT | BOOL | 14.1 | TRUE/FALSE | FALSE | Position reached |
| ACT_POS | OUTPUT | DINT | 16 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value |
| MODE_OUT | OUTPUT | INT | 20 | 0, 1, 3, 4, 5 | 0 | Active/configured operating mode |

Parameters for The Job "Set Reference Point"

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|-----------------|---------|----------------------|
| SYNC | OUTPUT | BOOL | 14.3 | TRUE/FALSE | FALSE | Axis is synchronized |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---|-----------|---|
| JOB_REQ | STATIC | BOOL | 66.0 | TRUE/FALSE | FALSE | Job initialization (positive edge) |
| JOB_DONE | STATIC | BOOL | 66.1 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | STATIC | BOOL | 66.2 | TRUE/FALSE | FALSE | Faulty job |
| JOB_ID | STATIC | INT | 68 | 1, 2 | 0 | Job, 1 = "Set Reference Point" |
| JOB_STAT | STATIC | WORD | 70 | W#16#0000 to W#16#FFFF | W#16#0000 | Job error number |
| JOB_VAL | STATIC | DINT | 72 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Job parameter for reference point coordinates |

Parameters for The Job "Clear Remaining Distance"

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|-----------------|---------|--|
| JOB_REQ | STATIC | BOOL | 66.0 | TRUE/FALSE | FALSE | Job initialization (positive edge) |
| JOB_DONE | STATIC | BOOL | 66.1 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | STATIC | BOOL | 66.2 | TRUE/FALSE | FALSE | Faulty job |
| JOB_ID | STATIC | IINT | 68 | 1, 2 | 0 | Job, 2 = "Clear Remaining Distance" |
| JOB_STAT | STATIC | WORD | 70 | 0 to FFFF hex | 0 | Job error number |
| JOB_VAL | STATIC | DINT | 72 | - | 0 | None. |

Parameters for the "Length Measurement" Function

This operation is started at the positive edge on the digital input. There are no specific input parameters.

| Parameter | Declara- tion | , ,, | Address (Instance DB) | | Default | Description |
|-----------|------------------|------|-----------------------------|------------|---------|------------------------------|
| MSR_DONE | OUTPUT | BOOL | 14.2 | TRUE/FALSE | FALSE | Length measurement completed |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|---|
| BEG_VAL | STATIC | DINT | 54 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value Start of length measurement |
| END_VAL | STATIC | DINT | 58 | -5x10 ⁸ to +5x10 ⁸ pulses | 0 | Actual position value Length measurement done |
| LEN_VAL | STATIC | DINT | 62 | 0 to 10 ⁹ pulses | 0 | Measured Length |

Error Information

Operating mode error (ERROR = TRUE)

The output parameter ERROR is set TRUE if an error is detected. The parameter **STATUS** shows the cause of the error.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#2001 | Wrong SFB, use SFB46 |
| W#16#2004 | Wrong channel number (CHANNEL). Set channel "0" |
| W#16#3001 | Run job rejected because of job error in the same SFB call. Correct the respective JOB parameters |
| W#16#3002 | A change of MODE_IN is not permitted while the drive is in operation. Wait for the end of the current positioning run. |
| W#16#3003 | Unknown operating mode (MODE_IN). Permitted is 1 (jog), 3 (reference run), 4 (Relative Step Approach) and 5 (Absolute Step Approach). |
| W#16#3004 | Only one start request is allowed the same time. Valid start requests are DIR_P, DIR_M or START. |
| W#16#3005 | START is only allowed in operating mode "Absolute Step Approach ". Start the run with DIR_P or DIR_M |
| W#16#3006 | DIR_P or DIR_M is not allowed for linear axis and in operating mode "Absolute Step Approach". Start the run with START |

| Event class Error code | Explanation | | | | | | |
|---------------------------|---|--|--|--|--|--|--|
| W#16#3007 | Axis not synchronized. "Absolute Step Approach" is only possible with a synchronized axis. | | | | | | |
| W#16#3008 | Clear working range. Return run to working position is only allowed in jog mode. | | | | | | |
| W#16#3101 | Start is not enabled because the axis is not parameterized. Parameterize the "Positioning" submodule via HWConfig | | | | | | |
| W#16#3102 | Start not enabled because the drive is not enabled. Set "Enable Drive" on the SFB (DRV_EN=TRUE) | | | | | | |
| W#16#3103 | Start not enabled because STOP is set. Clear the STOP on the SFB (STOP=FALSE) | | | | | | |
| W#16#3104 | Start is not enabled because the drive is currently performing a positioning run (WORKING=TRUE). Wait for the end of the current positioning run. | | | | | | |
| W#16#3105 | Start not enabled because at least one error that is pending has not been cleared. First, eliminate and clear all external errors and the restart the run. | | | | | | |
| W#16#3201 | Wrong speed setpoint SPEED. For positioning with digital outputs only "Creep speed" (0) and "Rapid speed" (1) are allowed. | | | | | | |
| W#16#3301 | Changeover/cut-off difference is too high. Set a maximum changeover/cut-off difference of 10 8 | | | | | | |
| W#16#3303 | Changeover difference too low. The changeover difference must be higher than / equal to the cut-off difference. | | | | | | |
| W#16#3304 | Cut-off difference too low. The cut-off difference must be at least half the size of the target range. | | | | | | |
| W#16#3401 | Target setting out of working range. For a linear axis and Step Approach the target setting must be within the range of the software limit switches (inclusive). | | | | | | |
| W#16#3402 | Wrong target setting. For a rotary axis the target setting must be greater than 0 and lower than the rotary axis end value. | | | | | | |
| W#16#3403 | Wrong distance setting. The travel distance setpoint for the Relative Step Approach must be positive. | | | | | | |
| W#16#3404 | Wrong distance setting. The result, the absolute target coordinate, must be greater than -5x10 ⁸ . | | | | | | |
| W#16#3405 | Wrong distance setting. The result, the absolute target coordinate, must be lower than $5x10^8$. | | | | | | |
| W#16#3406 | Wrong distance setting. The result, the absolute target coordinate, must lie within the working range (+/- half of the target range) | | | | | | |
| W#16#3501 | Travel distance too long. Target coordinate + actual remaining distance must be | | | | | | |
| NA !! 4 0 !! 0 5 0 0 | greater than / equal to -5x10 8 | | | | | | |
| W#16#3502 | Travel distance too long. Target coordinate + actual remaining distance must be | | | | | | |
| \\\\#16#2E02 | smaller than / equal to 5x10 8 | | | | | | |
| W#16#3503 | Travel distance too short. The travel distance in plus direction must be greater than the specified cut-off difference towards plus | | | | | | |
| W#16#3504 | Travel distance too short. The travel distance in minus direction must be greater than the specified cut-off difference towards minus | | | | | | |
| W#16#3505 | Travel distance too short or the limit switch in plus direction is already actuated. The last approachable target in plus direction (working range or travel distance limit) is too close to the actual position. | | | | | | |
| W#16#3506 | Travel distance too short or the limit switch in minus direction is already actuated. The last approachable target in minus direction (working range or travel distance limit) is too close to the actual position. | | | | | | |

Job Error (JOB_ERR = TRUE)

The output parameter JOB_ERROR is set TRUE if an error is detected. The parameter JOB_STAT shows the cause of the error.

| Event class Error code | Explanation |
|---------------------------|--|
| W#16#4001 | Axis not parameterized. Parameterize the "Positioning" submodule via HWConfig |
| W#16#4002 | Job not possible because positioning is in progress. Jobs can only be carried out if no positioning run is in progress. Wait until WORKING = FALSE, then repeat the job. |
| W#16#4004 | Unknown job. Check the job ID and then repeat the job. |
| W#16#4101 | For a linear axis the reference point coordinate must not be out of range of the working range limits. |
| W#16#4102 | For a linear axis the specified reference point coordinate + actual remaining distance must be greater than / equal to $-5x10^8$. |
| W#16#4103 | For a linear axis the specified reference point coordinate + actual remaining distance must be smaller than / equal to $5x10^8$. |
| W#16#4104 | For a linear axis the specified reference point coordinate + actual remaining difference to the starting point must be greater than / equal to $-5x10^8$. |
| W#16#4105 | For a linear axis the specified reference point coordinate + actual remaining difference to the starting point of the run must be smaller than / equal to $-5x10^8$. |
| W#16#4106 | For a rotary axis the reference point coordinate must not be lower than 0 and greater than / equal to the rotary axis end. |

External Error (ERR)

The technical circuit monitors the run, travel distance and the connected peripheral devices. Prerequisite is that you have switched on monitoring in the "Drive", "Axis" and "Encoder" parameter screen forms.

An external fault is reported when the monitoring unit is triggered. External errors can occur independent on the started operations. You must always clear external errors with ERR_A = TRUE.

A set bit in the SFB parameter ERR (WORD) the external errors.

| Monitoring | Error code | Bit in ERR-WORD |
|------------------------|------------|-----------------|
| Zero pulse (zero mark) | W#16#0004 | 2 |
| Travel distance | W#16#0800 | 11 |
| Working range | W#16#1000 | 12 |
| Actual value | W#16#2000 | 13 |
| Target approach | W#16#4000 | 14 |
| Target range | W#16#8000 | 15 |

System Error

A system error is indicated with BIE = FALSE. A system error is caused by errors when reading/writing the instance DB or by a multiple call of the SFB.

26.3 Controlling the Counter with SFB47 "COUNT"

Description

To control the positioning functions via the user program, use **SFB COUNT** (**SFB47**).

The following operations are available:

- Starting/stopping the counter via software gate SW_GATE
- Enabling/controlling the output DO
- Retrieving the status bits STS_CMP, STS_OFLW, STS_UFLW and STS_ZP
- Retrieving the actual counter value COUNTVAL
- Jobs for reading/writing the internal counter registers

Parameter

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|-----------|--|
| LADDR | INPUT | WORD | 0 | CPU specific | W#16#0300 | The I/O address of your submodule, specified by you in "HW Config". If the E and A addresses are not equal, the lower one of the two must be specified. |
| CHANNEL | INPUT | INT | 2 | CPU 312C: 0 to 1 CPU 313C: 0 to 2 CPU 314C: 0 to 3 | 0 | Channel number: |
| SW_GATE | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Software gate for starting/stopping the counter |
| CTRL_DO | INPUT | BOOL | 4.1 | TRUE/FALSE | FALSE | Enable output |
| SET_DO | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Control output |
| JOB_REQ | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Job initialization (positive edge) |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|-----------|--|
| JOB_ID | INPUT | WORD | 6 | W#16#0000 Job without function W#16#0001 Write count value W#16#0002 Write load value W#16#0004 Write comparison value W#16#0008 Write hysteresis W#16#0010 Write pulse period W#16#0082 Read load value W#16#0084 Read comparison value W#16#0088 Read hysteresis W#16#0090 Read pulse | W#16#0000 | Job number |
| JOB_VAL | INPUT | DINT | 8 | -2 31 up to +2 31 -1 | 0 | Value for write jobs. |
| STS_GATE | OUTPUT | BOOL | 12.0 | TRUE/FALSE | FALSE | Status of the internal gate |
| STS_STRT | OUTPUT | BOOL | 12.1 | TRUE/FALSE | FALSE | Status of the hardware gate (Start input) |
| STS_LTCH | OUTPUT | BOOL | 12.2 | TRUE/FALSE | FALSE | Status of the latch input |
| STS_DO | OUTPUT | BOOL | 12.3 | TRUE/FALSE | FALSE | Output status |
| STS_C_DN | ОИТРИТ | BOOL | 12.4 | TRUE/FALSE | FALSE | Status reverse direction. Displayed is always the last direction of count. The value of STS_C_DN is FALSE after the first call of the SFB. |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|---------|--|
| STS_C_UP | OUTPUT | BOOL | 12.5 | TRUE/FALSE | FALSE | Status forward direction |
| | | | | | | Displayed is always the last direction of count. The value of STS_C_DN is TRUE after the first call of the SFB. |
| COUNTVAL | OUTPUT | DINT | 14 | -2 ³¹ up to +2 ³¹ - | 0 | Actual count value |
| LATCHVAL | OUTPUT | DINT | 18 | -2 ³¹ up to +2 ³¹ - | 0 | Actual latch value |
| JOB_DONE | OUTPUT | BOOL | 22.0 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | OUTPUT | BOOL | 22.1 | TRUE/FALSE | FALSE | Faulty job |
| JOB_STAT | OUTPUT | WORD | 24 | 0 to W#16#FFFF | 0 | Job error number |

Note

If you have set the parameter "Reaction of the output" to "No comparison" via the configuration interface, the following is valid:

- The output will be switched in the same way as a normal output.
- The input parameters CTRL_DO and SET_DO of the SFB are not active.
- The status bit STS_DO and STS_CMP (Status comparator in the IDB) remain reset.

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|-----------------|---------|--|
| STS_CMP | STATIC | BOOL | 26.3 | TRUE/FALSE | FALSE | Status comparator. Reset with RES_STS. |
| | | | | | | The status bit STS_CMP indicates that the conditions for comparison for the comparator is met or has been met. |
| | | | | | | STS_CMP also indicates that the output was set (STS_DO = TRUE) |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|--|---------|--|
| STS_OFLW | STATIC | BOOL | 26.5 | TRUE/FALSE | FALSE | Status overflow Reset with RES_STS. |
| STS_UFLW | STATIC | BOOL | 26.6 | TRUE/FALSE | FALSE | Status underflow Reset with RES_STS. |
| STS_ZP | STATIC | BOOL | 26.7 | TRUE/FALSE | FALSE | Status zero crossing Reset with RES_STS. Only set for counters without master count direction. Indicates the zero crossing. Is also set when the counter is set to 0 or if the counter starts counting as of load value=0. |
| JOB_OVAL | STATIC | DINT | 28 | -2 ³¹ up to +2 ³¹ -1 | 0 | Output value for read jobs. |
| RES_STS | STATIC | BOOL | 32.2 | TRUE/FALSE | FALSE | Reset status bits. Resets the status bits STS_CMP, STS_OFLW, STS_UFLW and STS_ZP. Two calls of the SFB are required to reset the status bits. |

Note

For further information on the use of SFB47, see the manual *S7-300 Programmable Controller CPU 31xC Technological Functions.*

Error Information

Job Error

JOB_ERR = TRUE is set if a job error occurs. The precise error cause is displayed in **JOB_STAT**.

| Event class Error code | Explanation | | | |
|---------------------------|-------------------------|--|--|--|
| W#16#0121 | Compare value too low. | | | |
| W#16#0122 | Compare value too high. | | | |
| W#16#0131 | Hysteresis too small. | | | |
| W#16#0132 | Hysteresis too wide. | | | |
| W#16#0141 | Pulse period too low. | | | |
| W#16#0142 | Pulse period too high. | | | |
| W#16#0151 | Load value too low. | | | |
| W#16#0152 | Load value too high. | | | |
| W#16#0161 | Counter value too low. | | | |
| W#16#0162 | Counter value too high. | | | |
| W#16#01FF | Illegal job number. | | | |

System Error

BIE = False is set after a system error occurs.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#8001 | Wrong operating mode or faulty parameters. Set the correct operating mode in "Configure Hardware" or use an SFB that matches the set operating mode |
| W#16#8009 | Illegal channel number. Set a channel number ≤ 3 (CPU specific value). |

26.4 Controlling the Frequency Measurement with SFB48 "FREQUENC"

Description

You can operate the frequency counter via user program. In this case you must use **SFB FREQUENC (SFB48)**.

The following operations are available:

- Starting/stopping the via software gate **SW_GATE**
- Enabling/controlling the output DO
- Retrieving the status bits STS_CMP, STS_OFLW and STS_UFLW
- Retrieving the actual frequency value MEAS_VAL
- Jobs for reading/writing the internal frequency counter registers

Parameter

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|-----------|---|
| LADDR | INPUT | WORD | 0 | CPU specific | W#16#0300 | The I/O address of your submodule, specified by you in "HW Config". If the I and O addresses are not equal, the lower one of the two must be specified. |
| CHANNEL | INPUT | INT | 2 | CPU 312C: 0 to 1 CPU 313C: 0 to 2 CPU 314C: 0 to 3 | 0 | Channel number: |
| SW_GATE | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Software gate for starting/stopping the frequency measurement |
| MAN_DO | INPUT | BOOL | 4.1 | TRUE/FALSE | FALSE | Enable manual output control |
| SET_DO | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Control output |
| JOB_REQ | INPUT | BOOL | 4.3 | TRUE/FALSE | FALSE | Job initialization (positive edge) |

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|--------------|-----------------------------|---|-----------|--|
| JOB_ID | INPUT | WORD | 6 | W#16#0000 = Job without function W#16#0001 = Write low limit W#16#0001 = Write upper limit W#16#0004 = Write integration time W#16#0081 = Read low limit W#16#0081 = Read upper limit W#16#0084 = Read integration time | 0 | Job number |
| JOB_VAL | INPUT | DINT | 8 | -2 31 to +2 31 -1 | 0 | Value for write jobs. |
| STS_GATE | OUTPUT | BOOL | 12.0 | TRUE/FALSE | FALSE | Status of the internal gate |
| STS_STRT | OUTPUT | BOOL | 12.1 | TRUE/FALSE | FALSE | Status of the hardware gate (Start input) |
| STS_DO | OUTPUT | BOOL | 12.2 | TRUE/FALSE | FALSE | Output status |
| STS_C_DN | OUTPUT | BOOL | 12.3 | TRUE/FALSE | FALSE | Status reverse direction. Displayed is always the last direction of count. The value of STS_C_DN is FALSE after the first call of the SFB. |
| STS_C_UP | OUTPUT | BOOL | 12.4 | TRUE/FALSE | FALSE | Status forward direction Displayed is always the last direction of count. The value of STS_C_UP is TRUE after the first call of the SFB. |
| MEAS_VAL | OUTPUT | DINT | 14 | 0 to +2 ³¹ -1 | 0 | Actual frequency value |
| COUNTVAL | OUTPUT | DINT | 18 | -2 ³¹ to +2 ³¹ -1 | 0 | Actual count value (starts every time the gate opens at 0) |
| JOB_DONE | OUTPUT | BOOL | 22.0 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | OUTPUT | BOOL | 22.1 | TRUE/FALSE | FALSE | Faulty job |
| JOB_STAT | OUTPUT | WORD | 24 | W#16#0000 to W#16#FFFF | W#16#0000 | Job error number |

Note

If you have set the parameter "Reaction of the output" to "No comparison" via the configuration interface, the following is valid:

- The output will be switched in the same way as a normal output.
- The SFB input parameters MAN_DO and SET_DO are not active.
- The status bit STS_DO remains reset.

Parameters not assigned to the block (Statistical local data):

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|------------------|-----------|-----------------------------|---|---------|---|
| STS_CMP | STATIC | BOOL | 26.3 | TRUE/FALSE | FALSE | Status end of measurement. Reset with RES_STS. |
| | | | | | | The measured value is updated after every expired time interval. Here, the end of measurement is reported by the status bit STS_CMP |
| STS_OFLW | STATIC | BOOL | 26.5 | TRUE/FALSE | FALSE | Status overflow. Reset with RES_STS. |
| STS_UFLW | STATIC | BOOL | 26.6 | TRUE/FALSE | FALSE | Status underflow Reset with RES_STS. |
| JOB_OVAL | STATIC | DINT | 28 | -2 ³¹ up to 2 ³¹ -1 | 0 | Output value for read jobs. |
| RES_STS | STATIC | BOOL | 32.2 | TRUE/FALSE | FALSE | Reset status bits. |
| | | | | | | Resets the status bits STS_CMP, STS_OFLW, STS_UFLW. Two calls of the SFB are required to reset the status bits. |

Note

For further information on the use of SFB48, see the manual S7-300 Programmable Controller CPU 31xC Technological Functions.

Job Error

JOB_ERR = TRUE if a job error occurs. The precise error cause is displayed in **JOB_STAT**.

| Event class Error code | Explanation | | | |
|---------------------------|---|--|--|--|
| W#16#0221 | ntegration time too low. | | | |
| W#16#0222 | Integration time too high. | | | |
| W#16#0231 | Lower limit of the frequency is too low. | | | |
| W#16#0232 | Upper limit of the frequency is too high. | | | |
| W#16#0241 | Upper limit of the frequency is too low. | | | |
| W#16#0242 | Upper limit of the frequency is too high. | | | |
| W#16#02FF | Illegal job number. | | | |

System Error

BIE = False is set after a system error occurs.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#8001 | Wrong operating mode or faulty parameters. Set the correct operating mode in "Configure Hardware" or use an SFB that matches the set operating mode |
| W#16#8009 | Illegal channel number. Set a channel number ≤ 3 (CPU specific value). |

26.5 Controlling Pulse Width Modulation with SFB49 "PULSE"

Description

To control pulse width modulation via the user program, use **SFB ANALOG** (**SFB49**).

The following operations are available:

- Starting/stopping via software gate SW_EN
- Enabling/controlling the output DO
- Retrieving the status bits STS_EN, STS_STRT and STS_DO
- Input of the output value
- Jobs for reading/writing the registers

Parameter

| Parameter | Declara- tion | Data type | Address (Instance DB) | Range of values | Default | Meaning |
|-----------|------------------|--------------|-----------------------------|---|-----------|--|
| LADDR | INPUT | WORD | 0 | CPU specific | W#16#0300 | The I/O address of your submodule, specified by you in "HW Config". |
| | | | | | | If the E and A addresses are not equal, the lower one of the two must be specified. |
| CHANNEL | INPUT | INT | 2 | CPU 312C: 0 to 1 CPU 313C: 0 to 2 CPU 314C: 0 to 3 | 0 | Channel number: |
| SW_EN | INPUT | BOOL | 4.0 | TRUE/FALSE | FALSE | Software gate for starting/stopping the output |
| MAN_DO | INPUT | BOOL | 4.1 | TRUE/FALSE | FALSE | Enable manual output control |
| SET_DO | INPUT | BOOL | 4.2 | TRUE/FALSE | FALSE | Control output |
| OUTP_VAL | INPUT | INT | 6.0 | in ppm: 0 to 1,000 | 0 | Default output value |
| | | | | as S7 analog value: 0 to 27,648 | | if you enter an output value > 1 000 or 27648 the CPU limits it to 1,000 or 27,648 |

| Parameter | Declara- tion | Data type | Address (Instance DB) | | | Meaning |
|--------------|------------------|--------------|-----------------------------|---|-----------|---|
| JOB_REQ | INPUT | BOOL | 8.0 | TRUE/FALSE | FALSE | Job initialization (positive edge) |
| JOB_ID | INPUT | WORD | 10 | W#16#0000 = Job without function W#16#0001 = Write period time W#16#0001 = Write On delay W#16#0004 = Write minimum pulse period W#16#0081 = Read period time W#16#0081 = Read On delay W#16#0084 = Read minimum pulse period | W#16#0000 | Job number |
| JOB_VAL | INPUT | DINT | 12 | -2 ³¹ to +2 ³¹ -1 | 0 | Value for write jobs. |
| STS_EN | OUTPUT | BOOL | 16.0 | TRUE/FALSE | FALSE | Enable status |
| STS_STRT | OUTPUT | BOOL | 16.1 | TRUE/FALSE | FALSE | Status of the hardware gate (Start input) |
| STS_DO | OUTPUT | BOOL | 16.2 | TRUE/FALSE | FALSE | Output status |
| JOB_DON E | OUTPUT | BOOL | 16.3 | TRUE/FALSE | TRUE | New job can be started |
| JOB_ERR | OUTPUT | BOOL | 16.4 | TRUE/FALSE FALSE Faulty job | | Faulty job |
| JOB_STAT | OUTPUT | WORD | 18 | W#16#0000 to W#16#FFFF | W#16#0000 | Job error number |

Parameters not assigned to the block (Statistical local data):

| Parameter | Declaration | Data type | Address (Instance DB) | Range of values | Default | Description |
|-----------|-------------|-----------|-----------------------------|------------------------|---------|-----------------------------|
| JOB_OVAL | OUTPUT | DINT | 20 | -2 ³¹ up to | 0 | Output value for read jobs. |

Note

For further information on the use of SFB 49, see the manual *S7-300 Programmable Controller CPU 31xC Technological Functions*.

Job Error

JOB_ERR = TRUE if a job error occurs. The precise error cause is displayed in **JOB_STAT**.

| Event class Error code | Explanation | | | |
|---------------------------|--------------------------------|--|--|--|
| W#16#0411 | Period too low. | | | |
| W#16#0412 | Period too long. | | | |
| W#16#0421 | On delay too short. | | | |
| W#16#0422 | On delay too long. | | | |
| W#16#0431 | Minimum pulse period too low. | | | |
| W#16#0432 | Minimum pulse period too high. | | | |
| W#16#04FF | Illegal job number. | | | |

System Error

BIE = False is set after a system error occurs.

| Event class Error code | Explanation |
|---------------------------|---|
| W#16#8001 | Wrong operating mode or faulty parameters. Set the correct operating mode in "Configure Hardware" or use an SFB that matches the set operating mode |
| W#16#8009 | Illegal channel number. Set a channel number ≤ 3 (CPU specific value). |

26.6 Sending Data (ASCII, 3964(R)) with SFB60 "SEND PTP"

Description

You can transmit a data block from a DB via SFB SEND_PTP (SFB60).

The send operation is executed after the block is called and a positive edge on control input **REQ**.

The range of data to be transmitted is determined in **SD_1** (DB number and start address). The length of the data block is determined in **LEN**.

To enable the SFB to process the job, you must call it with R(Reset)=FALSE. At the positive edge on control input R the current transmission is aborted and the SFB is reset to basic state. An aborted job is terminated with an error message (STATUS output).

For your submodule, you declare the I/O address, which you specified in "HW Config", in **LADDR**.

DONE is set TRUE if the job was terminated without error, or **ERROR** is set TRUE if the job was terminated with an error.

If the job was processed with DONE=TRUE this means that:

- When using the ASCII driver: The data where transmitted to the communication partner. It is not ensured that all data has been received by the communication partner.
- When using the procedure 3964(R): The data have been transmitted to the communication partner and they where acknowledged positively by the partner. It is not ensured that the data were passed on the partner CPU.

In **STATUS** the CPU indicates an error or, as a result of a warning, the respective event ID.

DONE or ERROR/STATUS are also output when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. The CPU might go into STOP mode if the parameterization is faulty.

Instance DB

The SFB SEND_PTP operates in combination with an instance DB. The DB number is passed on with the call. Accessing data in the instance DB is not permitted.

Parameters

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|-------------|-----------|---------------------------|-----------|--|
| REQ | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Request": activates data exchange at the positive edge. |
| R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Reset". Job is aborted. Transmission is locked. |
| LADDR | INPUT | WORD | CPU specific | W#16#03FF | The I/O address of your submodule, specified by you in "HW Config". |
| DONE | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): 1. FALSE Job has not been started or is still being executed. 2. TRUE Job has been executed error-free. |
| ERROR | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): Completed job without error |
| STATUS | ООТРОТ | WORD | W#16#0000 to W#16#FFFF | W#16#0000 | Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: • ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. • ERROR=TRUE: An error has occurred, STATUS supplies detailed information on the type of error. |

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|------------------|-----------|-----------------|---------|--|
| SD_1: | INPUT/ OUTPUT | ANY | CPU specific | 0 | Send parameters: Here you enter the following values: 1. The number of the DB from which the data are to be transmitted. 2. The data byte number as of which data are to be transmitted. for example: DB 10 as of byte 2 |
| LEN | INPUT/ OUTPUT | INT | 1 to 1024 | 1 | -> DB10.DBB2 Here you declare the length of the data block that is to be transmitted. (Length is set here |

Data Consistency

Data consistency is limited to 206 bytes. If you want to consistent data transmission exceeding these 206 bytes, you must take the following into account:

Do not write to the currently used section of the send range SD_1 unless the transmission has been terminated. This is the case when the state parameter DONE has the value TRUE.

26.7 Receiving Data (ASCII, 3964(R)) with SFB61 "RCV PTP"

Description

With the SFB RCV_PTP (SFB61) you receive data and then file them in a data block.

The block is ready to receive data after it is called and when the control input **EN_R** is TRUE. You can cancel the current transmission by setting the signal status of parameter EN_R to FALSE. A cancelled job is terminated with an error message (STATUS output). The input is switched off as long as the signal status of parameter EN_R is set to FALSE.

The receiving area declared in **RD_1** (DB number and start address). The length of the data block is declared in **LEN**.

To enable the SFB to process the job, you must call it with \mathbf{R} (Reset)=FALSE. At the positive edge on control input R the current transmission is aborted and the SFB is reset to basic state. A cancelled job is terminated with an error message (STATUS output).

For your submodule, you declare the I/O address, which you specified by in "HW Config", in **LADDR**.

NDR is set TRUE if the job was terminated without error, or **ERROR** is set TRUE if the job was terminated with an error.

In **STATUS**, the CPU indicates an error or, as a result of a warning, the respective event ID.

NDR or ERROR/STATUS are also output (parameter LEN = 16#00) when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. The CPU might jump to STOP mode if the configuration is faulty.

Instance DB

The SFB RCV_PTP operates in combination with an instance DB. The DB number is passed on with the call. Access to the data in the instance DB is not allowed.

Parameters

| Parameters | Declara- tion | Data type | Range of values | Default | Description |
|------------|------------------|--------------|------------------------------|---------------|--|
| EN_R | INPUT | BOOL | TRUE/FALS E | FALSE | Control parameter "Enable to receive": Receive enable |
| R | INPUT | BOOL | TRUE/FALS E | FALSE | Control parameter "Reset". Job is aborted. |
| LADDR | INPUT | WORD | CPU specific | W#16#03F F | The I/O address of your submodule, specified by you in "HW Config". |
| NDR | OUTPUT | BOOL | TRUE/FALS E | FALSE | Job done without error, Data was accepted FALSE Job has not been started or is still being executed TRUE Job was completed successfully. |
| ERROR | OUTPUT | BOOL | TRUE/FALS E | FALSE | Status parameter (This parameter is only set for the duration of one call): Completed job without error |
| STATUS | OUTPUT | WORD | W#16#0000 to W#16#FFFF | W#16#0000 | Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: • ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. • ERROR=TRUE: An error has occurred, STATUS supplies detailed information on the type of error. |
| RD_1 | INPUT/ OUTPUT | ANY | CPU specific | 0 | Receive parameter: Here you declare: 1. The number of the DB in which the received data are to be stored. 2. The data byte number as of which data are to be stored. for example: DB 20 as of byte 5 -> DB10.DBB2 |
| LEN | INPUT/ OUTPUT | INT | 0 to 1024 | 0 | Output of the data length (number of bytes) |

Data Consistency

Data consistency is limited to 206 bytes. If you want consistent data transmission to exceed these 206 bytes, you must take the following points into account:

Do not access the receive DB until the data have been completely received (NDR = TRUE). Then, lock the receiving DB (EN_R = FALSE) until you have processed the data.

26.8 Deleting the Receive Buffer (ASCII, 3964(R)) with SFB62 "RES RCVB"

Description

You can clear the entire input buffer of the module, using the SFB RES_RECV (SFB62). All stored telegrams are discarded. An incoming message frame is stored when the SFB RES_RCVB is being called.

The job is activated after the block is called and at the positive edge on control input **REQ**. The job can run across multiple calls (program cycles).

To enable the SFB to process the job, you must call it with **R** (Reset)=FALSE. At the positive edge on control input R the delete process is cancelled and the SFB is reset to basic state. A cancelled job is terminated with an error message (STATUS output).

For your submodule, you declare the I/O address, which was specified by you in "HW Config", in **LADDR**.

DONE is TRUE is the job was terminated without error, or **ERROR** is TRUE if the job was terminated with an error.

In **STATUS**, the CPU indicates an error or, as a result of a warning, the respective event ID.

DONE or ERROR/STATUS are also output when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. The CPU might jump to STOP mode if the parameterization is faulty.

Instance DB

The SFB RES_RCVB operates in combination with an instance DB. The DB number is passed on with the call. Access to the data in the instance DB is not allowed.

| Parameters | Declara- tion | Data type | Range of values | Default | Description | |
|------------|------------------|--------------|------------------------------|---------------|--|--|
| REQ | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Request": Activates the job at the positive edge. | |
| R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Reset": Job is aborted. | |
| LADDR | INPUT | WORD | CPU specific | W#16#03F F | I/O address of your submodule that you have set in HW Config. | |
| DONE | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): FALSE Job has not been started or is still being executed. TRUE Job has been executed | |
| ERROR | OUTPUT | BOOL | TRUE/FALSE | FALSE | error-free. Status parameter (This parameter is only set for the duration of one call): Completed job without error | |
| STATUS | OUTPUT | WORD | W#16#0000 to W#16#FFFF | W#16#000 0 | Completed job without error Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. ERROR=TRUE: An error has occurred, STATUS supplies detailed information on the type of error. | |

26.9 Sending Data (512(R)) with SFB63 "SEND_RK"

Description

You can send a data from a data block via SFB SEND_PTP (SFB63).

The send operation is executed after the block is called and a positive edge on control input **REQ**.

The range of data to be transmitted is determined in **SD_1** (DB number and start address). The length of the data block is determined in **LEN**.

In the SFB you also declare the receive range of the partner station. The CPU enters this information in the message frame header (refer also to appendix F) and transfers it to the partner.

The target is specified by the CPU number **R_CPU** (only relevant for multiprocessor communication), the data type in **R_TYPE** (data blocks (DB) and expanded data blocks (DX)), the data block number in **R_DBNO** and the offset in **R_OFFSET** to where the first byte is to be written.

In **R_CF_BYT** and **R_CF_BIT**, declare the connection memory byte and bit on the partner CPU.

In parameter **SYNC_DB**, declare the DB in which the data that you used in all SFBs for the initialization during startup and synchronization is to be stored. The DB numbers must be identical for all SFBs in your user program.

To enable the SFB to process the job, you must call it with $\mathbf{R}(\text{Reset})=\text{FALSE}$. At the positive edge on control input R the current send operation is cancelled and the SFB is reset to basic state. A cancelled job is terminated with an error message (STATUS output).

For your submodule, you declare the I/O address, which you specified in "HW Config", in **LADDR**.

DONE is set TRUE if the job was terminated without error, or **ERROR** is set TRUE if the job was terminated with an error.

Once the job was processed with DONE = TRUE, the data are sent to the communication partner that confirms them positively and passes them on to the partner CPU.

In **STATUS**, the CPU indicates an error or, as a result of a warning, the respective event ID.

DONE or ERROR/STATUS are also output when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. If the CPU is assigned the wrong parameters it might jump to STOP mode.

Instance DB

The SFB SEND_RK operates in combination with an instance DB. The DB number is passed on with the call. Access to the data in the instance DB is not allowed.

Special Features for Sending Data

Take the following special features into account when "Sending Data":

- With RK512 you can only send an even number of data. If you declare an odd length (LEN) of data an additional fill byte with the value "0" is appended to the transmitted data.
- In RK512 you can only declare an even offset. If you declare an odd offset the data are stored in the partner station as of the next lower even offset.

Example: Offset is 7, the data are stored as of byte 6.

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|-------------|--------------|---|-----------|---|
| SYNC_DB | INPUT | INT | CPU specific, zero is not allowed | 0 | Number of the DB in which the common data for the synchronization of the RK-SFBs are stored (minimum length = 240 bytes). |
| REQ | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Request": Activates the job at the positive edge. |
| R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Reset". Job is aborted. |
| LADDR | INPUT | WORD | CPU specific | W#16#03FF | The I/O address of your submodule, specified by you in "HW Config". |
| R_CPU | INPUT | INT | 0 to 4 | 1 | CPU number of the partner CPU (only for multiprocessor operation) |
| R_TYPE | INPUT | CHAR | 'D', 'X' | 'D' | Address type on the partner CPU (only uppercase allowed) 'D': Data block 'X': Expanded data block |
| R_DBNO | INPUT | INT | 0 to 255 | 0 | Data block number on the partner CPU |
| R_OFFSET | INPUT | INT | 0 to 510 (only even values) | 0 | Data byte number on the partner CPU |
| R_CF_BYT | INPUT | INT | 0 to 255 | 255 | Connection memory bit on the partner CPU (255: Means: no connection memory bits) |
| R_CF_BIT | INPUT | INT | 0 to 7 | 0 | Connection memory bit on the partner CPU |
| DONE | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): 1. FALSE Job has not been started or is still being executed. 2. TRUE Job has been executed error-free. |
| ERROR | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): Completed job without error |

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|------------------|--------------|-----------------------------|-----------|--|
| STATUS | OUTPUT | WORD | W#16#0000 to W#16#FFF | W#16#0000 | Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: • ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. • ERROR=TRUE: An error has occurred, STATUS supplies detailed information on the type of error. |
| SD_1: | INPUT/ OUTPUT | ANY | CPU specific | 0 | Send parameters: Here you declare: 1. The number of the DB from which the data are to be transmitted. 2. The data byte number as of which data are to be transmitted. for example: DB 10 as of byte 2 -> DB10.DBB2 |
| LEN | INPUT/ OUTPUT | INT | 1 to 1024 | 1 | Here you declare the length of the data block that is to be transmitted. (Length is set here indirectly.) |

Declarations in the Message Frame

The table below shows the declarations in the message frame header of the RK 512 message frame.

| Source on your S7 automation system (local CPU) | To target, partner CPU | Message frame header, bytes | | |
|---|---------------------------|-----------------------------|------------------------|---------------|
| | | 3/4 Instruction type | 5/6 D-DBNR/D Offset | 7/8 Number in |
| Data block | Data block | AD | DB/DW | Words |
| Data block | Expanded data block | AD | DB/DW | Words |

Explanation of the abbreviations used:

| D-DBNR | Destination data block number | | | |
|----------|-------------------------------|--|--|--|
| D Offset | Destination start address | | | |
| DW | Offset in Words | | | |

Data Consistency

Data consistency is limited to 128 bytes. If you want to consistent data transmission exceeding these 128 bytes, you must take the following into account:

Do not write to the currently used section of the send range SD_1 unless the transmission has been terminated. This is the case when the state parameter DONE has the value TRUE.

26.10 Fetching Data (RK 512) with SFB64 "FETCH RK"

Description

SFB FETCH_RK (SFB64) is used to fetch a data block from a partner and store them in a data block.

The send operation is executed after the block is called and a positive edge on control input **REQ**.

The area in which the fetched data is stored is declared in **RD_1** (DB number and start address). The length of the data block is declared in **LEN**.

In the SFB you also specify the partner area from which the data are fetched. The CPU enters this information in the RK512 message frame header and transfers it to the partner.

The partner area is determined by the CPU number in **R_CPU** (only relevant for multiprocessor communication), the data type in **R_TYPE** (data blocks, expanded data blocks, memory bits, inputs, outputs, counters and times), the data block number in **R_DBNO** (only relevant for data blocks and expanded data blocks) and the offset in **R_OFFSET** from where the first byte is to be fetched.

In **R_CF_BYT** and **R_CF_BIT** you declare the connection memory byte and the connection memory bit on the partner CPU.

In parameter **SYNC_DB** you declare the DB in which the data that you used in all SFBs for the initialization during startup and synchronization is to be stored. The DB numbers must be identical for all SFBs in your user program.

To enable the SFB to process the job, you must call it with \mathbf{R} (Reset)=FALSE. At the positive edge on control input R the current transmission is cancelled and the SFB is reset to basic state. An cancelled job is closed with an error message (STATUS output).

For your submodule, you declare the I/O address, which you specified in "HW Config", in **LADDR**.

DONE is set TRUE if the job was terminated without error, or **ERROR** is set TRUE if the job was terminated with an error.

In **STATUS**, the CPU indicates an error or, as a result of a warning, the respective event ID.

DONE or ERROR/STATUS are also output when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. The CPU might go to STOP mode if the configuration is faulty.

Note

When data are fetched from your CPU, you must program the SFB "SERVE_RK" for your CPU.

Instance DB

The SFB FETCH_RK operates in combination with an instance DB. The DB number is passed on with the call. Access to the data in the instance DB is not allowed.

Special Features for (Expanded) Data Blocks

Note the following special features when "Fetching Data" from a data block or an expanded data block:

- With RK512 you can only send an even number of data. An additional byte is transmitted if you enter an odd length (LEN). In the target DB, however, always the correct number of data is entered.
- In RK512 you can only declare an even offset. If you declare an odd offset the data are stored in the partner station as of the next smaller even offset.

Example: Offset is 7, the data are stored as of byte 6.

Special Features for Timers and Counters

When you fetch times or counters from your communication partner, you must take into account that you need to fetch two bytes for every time or counter. For example, if you want to fetch 10 counters you must declare a length of 20.

Parameters

Note: In this SFB the range of values are all represented in the German memory conventions.

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|-------------|-----------|---|-----------|--|
| SYNC_DB | INPUT | INT | CPU specific, zero is not allowed | 0 | Number of the DB in which the common data for the synchronization of the RK- SFBs are stored (minimum length = 240 bytes). |
| REQ | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Request": Activates the job at the positive edge. |
| R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Reset". Job is aborted. |
| LADDR | INPUT | WORD | CPU specific | W#16#03FF | The I/O address of your submodule, specified by you in "HW Config". |
| R_CPU | INPUT | INT | 0 to 4 | 1 | CPU number of the partner CPU |
| | | | | | (only for multiprocessor operation) |

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|-------------|-----------|---|---------|---|
| R_TYPE | INPUT | CHAR | 'D', 'X', 'M', 'E', 'A', 'Z', 'T' | 'D' | Address type on the partner CPU 'D': Data block 'X': Expanded data block 'M': Memory bit 'E': Inputs 'A': Outputs 'Z': Counters 'T': Times |
| R_DBNO | INPUT | INT | 0 to 255 | 0 | Data block number on the partner CPU |
| R_OFFSET | INPUT | INT | Refer to the table: "Parameter in the FB for data source (Partner CPU)" | 0 | Data byte number on the partner CPU |
| R_CF_BYT | INPUT | INT | 0 to 255 | 255 | Connection memory bit on the partner CPU (255: Means: no connection |
| | | | | | memory bits) |
| R_CF_BIT | INPUT | INT | 0 to 7 | 0 | Connection memory bit on the partner CPU |
| DONE | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): • FALSE Job has not been started or is still being executed. • TRUE Job has been executed error-free. |
| ERROR | ОИТРИТ | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): Completed job without error |

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|------------------|-----------|--------------------------|-----------|---|
| STATUS | OUTPUT | WORD | W#16#0000 to W#16#FFF | W#16#0000 | Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: • ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. • ERROR=TRUE: An error has occurred, STATUS supplies detailed information on |
| RD_1 | INPUT/ OUTPUT | ANY | CPU specific | 0 | the type of error. Receive parameter: Here you declare: |
| | | | | | The number of the DB in which the fetched data are to be stored. The data byte number as of which the fetched |
| | | | | | data are to be stored. For example: DB 10 as of byte 2 -> DB10.DBB2 |
| LEN | INPUT/ OUTPUT | INT | 1 to 1024 | 1 | Here you declare the byte length of the data block that is to be fetched. You must declare two bytes per time and per counter. (Length is set here indirectly.) |

Parameter in the SFB for Data Source (Partner CPU)

The table below shows the data types which can be transmitted. The value for R_OFFSET is determined by the partner CPU.

| Source on the partner CPU | R_TYP | R_NO | R_OFFSET (in bytes) |
|---------------------------|-------|------------|---|
| Data block | 'D' | 0 - 255 | 0 - 510' only even values are appropriate |
| Expanded data block | 'X': | 0 - 255 | 0 - 510' only even values are appropriate |
| Memory bit | 'M' | Irrelevant | 0 – 255 |
| Inputs | 'E' | Irrelevant | 0 – 255 |
| Outputs | 'A' | Irrelevant | 0 – 255 |
| Counters | ʻZ' | Irrelevant | 0 – 255 |
| Times | 'T' | Irrelevant | 0 – 255 |

Declarations in the Message Frame

The table below shows the declarations in the message frame header of the RK512 message frame.

| Source on the partner CPU | to the target, your S7 automation system (local CPU) | Message frame header, bytes | | |
|---------------------------|--|-----------------------------|------------------------|------------------|
| | | 3/4 Instruction type | 5/6 S-DBNR/S Offset | 7/8 Number in |
| Data block | Data block | ED | DB/DW | Words |
| Expanded data block | Data block | EX | DB/DW | Words |
| Memory bit | Data block | EM | Byte address | Bytes |
| Inputs | Data block | EI | Byte address | Bytes |
| Outputs | Data block | EO | Byte address | Bytes |
| Counters | Data block | EC | Counter number | Words |
| Times | Data block | ET | Timer number | Words |

Explanation of the abbreviations used:

| S-DBNO | Source Data Block Number |
|----------|--------------------------|
| S Offset | Source start address |

Data Consistency

Data consistency is limited to 128 bytes. If you want to consistent data transmission exceeding these 128 bytes, you must take the following into account:

Do not write to the currently used section of the send range SD_1 unless the transmission has been terminated. This is the case when the state parameter DONE value is set to TRUE.

26.11 Receiving and Providing Data (RK 512) with SFB65 "SERVE RK"

Description

Use the SFB SERVE_RK (SFB65) to receive and provide data.

- Receiving data: The data are stored in the area that is specified by the partner
 in the RK512 message frame header. A call of the SFB is required when the
 communication partner executes a "Send Data" (SEND jobs) job.
- Providing Data: The data are fetched from the area that is specified by the
 partner in the RK512 message frame header. A call of the SFB is required
 when the communication partner executes a "Fetch Data" (FETCH jobs) job.

The block is ready to after it is called with the control input **EN_R** value TRUE. You can cancel the current transmission by setting the signal status of parameter EN_R to FALSE. A cancelled job is terminated with an error message (STATUS output). The input is switched off as long as the signal status of parameter EN_R is set to FALSE.

In parameter **SYNC_DB** you declare the DB in which the data that is used by you in all SFBs for the initialization during startup and synchronization is to be stored. The DB numbers must be identical for all SFBs in your user program.

To enable the SFB to process the job, you must call it with $\mathbf{R}(\text{Reset})=\text{FALSE}$. At the positive edge on control input R the current transmission is cancelled and the SFB is reset to basic state. A cancelled job is terminated with an error message (STATUS output).

For your submodule, you declare the I/O address, which was specified by you in "HW Config", in **LADDR**.

NDR is set TRUE if the job was terminated without error, or **ERROR** is set TRUE if the job was terminated with an error.

With NDR=TRUE for an SFB call the CPU indicates in the parameters **L_TYPE**, **L_DBNO** and **L_OFFSET** the area where data were stored or fetched from. Also shown for a call are the parameters **L_CF_BYT** and **L_CF_BIT** and the length **LEN** of the respective job.

In **STATUS**, the CPU indicates an error or, as a result of a warning, the respective event ID (refer to the appendix).

NDR or ERROR/STATUS are also output (parameter LEN == 16#00) when the SFB is RESET (R=TRUE).

The binary result BIE is reset if an error has occurred. The status of the binary result is TRUE if the block was terminated without error.

Note

A parameter check is not included in the SFB. The CPU might go to STOP mode if the configuration is faulty.

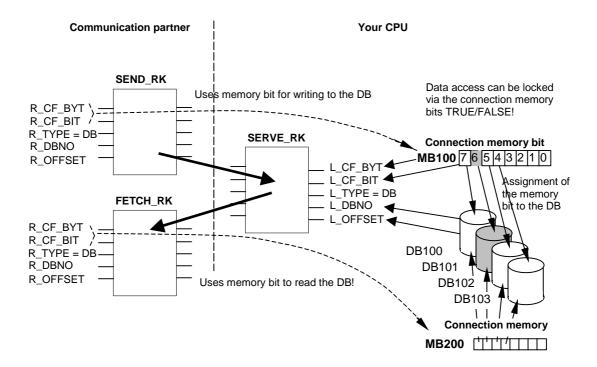
Instance DB

The SFB SERVE_RK operates in combination with an instance DB. The DB number is passed on with the call. Access to the data in the instance DB is not allowed.

How to Use Connection Memory Bits

You can lock or enable SEND and FETCH jobs of your communication partner via connection memory bit. Thus, you can prevent overwriting or reading of data that have not been processed yet.

You can specify a connection memory bit for every job.



Example: SEND_RK with connection memory bit

In this example the communication partner transmits data to DB 101 on your CPU

- 1. In your CPU, set the connection memory bit 100.6 to FALSE.
- 2. In your communication partner, specify connection memory bit 100.6 (parameters R_CF_BYT, R_CF_BIT) for the SEND job.

The connection memory bit is transferred to your CPU in the RK 512 message frame header.

Before it processes the job, the CPU verifies the connection memory bit that is specified in the RK512 message frame header. Th job is only processed if the connection memory bit is set to FALSE value on your CPU. If the connection memory bit is set to TRUE the error message "32 hex" is transmitted in the response message frame to the communication partner.

After the data are transferred to the DB101 connection memory 100.6 is set to TRUE on your CPU by SFB SERVE. Also, the connection memory byte and bit is output on SFB SERVE for the duration of one call (if NDR =TRUE).

- 3. When you evaluate the connection memory (connection memory 100.6 =TRUE) in your user program you can see whether the job is completed and the transmitted data can be processed.
- 4. After you have processed the data in your user program you must reset the connection memory 100.6 to FALSE. Not until the can your partner execute the job again without error.

Parameters

Note: In this SFB the range of values are all represented in the German memory conventions.

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|-------------|-----------|-----------------|-----------|---|
| SYNC_DB | INPUT | INT | CPU specific | 0 | Number of the DB in which the common data for the synchronization of the RK- SFBs are stored (minimum length = 240 bytes). |
| EN_R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Enable to receive" Job enable |
| R | INPUT | BOOL | TRUE/FALSE | FALSE | Control parameter "Reset". Job is aborted. |
| LADDR | INPUT | WORD | CPU specific | W#16#03FF | The I/O address of your submodule, specified by you in "HW Config". |
| NDR | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter "New Data Ready" (This parameter is only set for the duration of one call): 1. FALSE Job has not been started or is still being executed. 2. TRUE Job was executed successfully. |
| ERROR | OUTPUT | BOOL | TRUE/FALSE | FALSE | Status parameter (This parameter is only set for the duration of one call): Completed job without error |

| Parameters | Declaration | Data type | Range of values | Default | Description | |
|------------|-------------|-----------|-----------------------------------|-----------|---|--|
| STATUS | OUTPUT | WORD | W#16#0000 to W#16#FFFF | W#16#0000 | Status parameter (This parameter is only set for the duration of one call): To display the status, you should copy STATUS to a free data area) STATUS has the following meaning, dependent on the ERROR bit: • ERROR=FALSE: STATUS has the value W#16#0000: Neither the warning nor the error STATUS have the value <> W#16#0000: Warning, STATUS supplies detailed information. • ERROR=TRUE: An error has occurred, STATUS supplies detailed information on the type of error. | |
| L_TYPE | OUTPUT | CHAR | 'D', 'X', 'M', 'E', 'A', 'Z', 'T' | ,, | Receiving data: Type of the target area on the local CPU (only uppercase allowed): 'D': Data block Providing data: Type of the source area on the local CPU (only uppercase allowed): 'D': Data block 'M': Memory bit 'E': Inputs 'A': Outputs 'Z': Counters 'T': Timers This parameter is only set for the duration of one call. | |
| L_DBNO | OUTPUT | INT | CPU specific | 0 | Data block number on local CPU. This parameter is only set for the duration of one call. | |
| L_OFFSET | OUTPUT | INT | 0 - 510 | 0 | Data byte number on local CPU. This parameter is only set for the duration of one call. | |

| Parameters | Declaration | Data type | Range of values | Default | Description |
|------------|------------------|-----------|-----------------|---------|---|
| L_CF_BYT | OUTPUT | INT | 0 to 255 | 0 | Connection memory byte on local CPU. This parameter is only set for the duration of one call. (255: Means: no connection memory) |
| L_CF_BIT | OUTPUT | INT | 0 to 7 | 0 | Connection memory bit on local CPU. This parameter is only set for the duration of one call. |
| LEN | INPUT/ OUTPUT | INT | 0 to 1024 | 0 | Length of message frame, number in bytes (This parameter is only set for the duration of one call). |

Data Consistency

Data consistency is limited to 128 bytes. If you want to consistent data transmission exceeding these 128 bytes, you must take the following into account:

Use the connection memory function. Do not access the data until they are completely transmitted (evaluation of the connection memory specified for this job; the connection memory is active for a call on SFB if NDR = TRUE). Do not reset the connection memory to FALSE unless you have processed the data.

26.12 Additional Error Information of the SFBs 60 to 65

Error Information

The table below shows the diverse event classes and event IDs.

| | Error in the SFB parameter configuration" | | | |
|---------------------------|--|---|--|--|
| Event class Error code | Event | Remedy | | |
| W#16#0301 | Source/destination data type illegal or does not exist. | Verify the parameterization and correct it if required. | | |
| | Illegal range (start address, length). DB illegal or does not exist. | Partner delivers illegal parameters in the message frame header. | | |
| | Other data type is illegal or does not exist. | Verify the parameters, create a block if required. | | |
| | Invalid connection memory byte or bit ID. | Refer to the job tables for info on permitted data types. | | |
| | | The partner delivers the wrong parameters in the message frame header. | | |
| W#16#0303 | Range cannot be accessed | Verify the parameters. Refer to the job tables for info on permitted start addresses and lengths, or the partner supplies the wrong parameters in the message frame header. | | |
| | "Job processing | errors" | | |
| Event class Error code | Event | Remedy | | |
| W#16#0501 | The current job was aborted by restart or reset. | Repeat the aborted job. When you re-assign parameters via PG you should make sure that no more jobs are being processed before you write to an interface. | | |
| W#16#0502 | The job is not allowed while in this operating state (for example, no parameters assigned to the device interface). | Assign parameters to the device interface. | | |
| W#16#050E | Invalid message frame length The end-of-message ID assigned in the parameters has not occurred within the maximum permitted length. | The message frame length > 1024 bytes. Select a smaller message frame length Add the end-of-message IDs at the desired position in the send buffer. | | |
| W#16#0513 | Data type error (DB): Unknown data type or illegal data type (for example, DE) | Refer to the job tables for info on permitted data types and their combinations. | | |
| | The source and target data types specified in the SFB do not match. | | | |
| W#16#0515 | Wrong bit number declared in the coordination memory. | Permitted bit no. 0 to 7 | | |
| W#16#0516 | CPU number specified too high. | Permitted CPU no. 0, 1, 2, 3 or 4 | | |
| W#16#0517 | Transmission > 1024 byte is too large | Split the job into several jobs of a smaller length. | | |

| | "Job processing | errors" |
|---------------------------|---|---|
| Event class Error code | Event | Remedy |
| W#16#051D | Send/receive job aborted by Reset of the communication block Re-assigning parameters | Repeat the call of the communication block. |
| W#16#0522 | A new SEND job was started even though the previous job has not yet been completed yet. | Do not start the new SEND job unless the previous send job is terminated with DONE or ERROR. |
| | "Error when processing a partn | er job" only for RK512 |
| Event class Error code | Event | Remedy |
| W#16#0601 | Error in the 1st instruction byte (not 00 or FFH) | Basic header structure error in the partner. Prove the faulty behavior of the partner device if required by hooking up an interface tester to the data link. |
| W#16#0602 | Error in 3rd instruction byte (not A, 0 or E) | Basic header structure error in the partner. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. |
| W#16#0603 | Error in 3rd instruction byte in subsequent message frames (instruction not as in the first message frame) | Basic header structure error in the partner. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. |
| W#16#0604 | Error in 4th instruction byte (wrong instruction character) | Basic header structure error in the partner or an illegal instruction combination was requested. Check the permitted instructions. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. |
| W#16#0606 | Error in 5th instruction byte (illegal DB number) | Refer to the job tables for info on permitted DB numbers, start addresses or lengths. |
| W#16#0607 | Error in 5th or 6th instruction byte (start address too high) | Refer to the job tables for info on permitted DB numbers, start addresses or lengths. |
| W#16#0609 | Error in 9th or 10th instruction byte (coordination memory bit not permitted for this data type or the bit number is too high). | Basic header structure error in the partner. Refer to the job tables for info on when a coordination memory bit is permitted. |
| W#16#060A | Error in 10th instruction byte (illegal CPU number) | Basic header structure error in the partner. |

| | "Send error" | | | |
|---------------------------|--|---|--|--|
| Event class Error code | Event | Remedy | | |
| W#16#0701 | Only for 3964(R): Sending the first repetition: An error was detected when sending the message frame The partner requested a repetition with a negative confirmation character (NCC). | A repetition does not represent an error. However, it can be an indication of disruptions on the data link or of a faulty behavior of the partner. If the message frame is not transmitted within the maximum number of repetitions an error number is reported which describes the error that first occurred. | | |
| W#16#0702 | Only for 3964(R): Error while establishing the connection After STX was transmitted the NCC or any character (except DLE or STX) was received. | Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0703 | Only for 3964(R): Confirmation time (QVZ) exceeded: After the transmission of STX the partner did not respond within the confirmation delay time. | The partner device is too slow or not ready to receive, or the data link is interrupted. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0704 | Only for 3964(R): Abortion by the partner: One or several characters were received from the partner while the send operation was in progress. | Check whether the partner also indicates an error because possibly it has not received all of the transmitted data (for example, due to an interrupted data link), or because fatal errors are pending, or the behavior of the partner device is faulty. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0705 | Only for 3964(R): Negative confirmation while transmission was in progress | Check whether the partner also indicates an error because possibly it has not received all of the transmitted data (for example, due to an interrupted data link), or because fatal errors are pending, or the behavior of the partner device is faulty. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0706 | Only for 3964(R): End-of-transmission error: The partner has rejected the message frame at the end with NCC or any character (except DLE) The confirmation character (DLE) was received too early. | Check whether the partner also indicates an error because possibly it has not received all of the transmitted data (for example, due to an interrupted data link), or because fatal errors are pending, or the behavior of the partner device is faulty. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0707 | Only for 3964(R): End-of-transmission confirmation delay time / response watchdog time was exceeded: The partner did not respond within the QVZ after the connection went down via DLE ETX. | The partner device is too slow or disrupted. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | |
| W#16#0708 | Only for ASCII drivers: The waiting time on XON has expired. | The communication partner is disrupted, too slow or switched offline. Check the communication partner or change the parameters if required. | | |

| | "Send error" | | | | |
|---------------------------|---|--|--|--|--|
| Event class Error code | Event | Remedy | | | |
| W#16#0709 | Only for 3964(R): Could not establish a connection, the permitted number of startup attempts was exceeded. | Check the interface cord or the transmission parameters. Also check in the partner whether the parameters for the receive function between CPU and CP have been correctly assigned. | | | |
| W#16#070A | Only for 3964(R): Could not transmit data, the permitted number of attempts to transmit was exceeded. | Check the interface cord or the transmission parameters. | | | |
| W#16#070B | Only for 3964(R): Initialization conflict cannot be solved because both partners are set to high priority. | Change the parameters. | | | |
| W#16#070C | Only for 3964(R): Initialization conflict cannot be solved because both partners are set to low priority. | Change the parameters. | | | |
| | "Receive err | or" | | | |
| Event class Error code | Event | Remedy | | | |
| W#16#0801 | Only for 3964(R): Expecting the first repetition: An error was detected when the message frame was received and the CPU requested a repetition with a negative confirmation (NCC) from the partner. | A repetition does not represent an error. However, it can be an indication of disruptions on the data link or of a faulty behavior of the partner. If the message frame is not transmitted within the maximum number of repetitions an error number is reported which describes the error that first occurred. | | | |
| W#16#0802 | Only for 3964(R): Error while establishing the connection One or several characters (except NCC or STX) were received when idle After having received the STX the partner transmitted more characters without waiting for the response DLE. After the partner is powered ON: The CPU receives an undefined character while the partner is switched on. | Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | | |
| W#16#0805 | Only for 3964(R): Logical receive error: After receiving the DLE another character was received (except DLE, ETX). | Check whether the partner doubles the DLE in the message frame header and in the data string or if the connection is established via DLE ETX. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | | |

| | "Receive error" | | | | |
|---------------------------|---|---|--|--|--|
| Event class Error code | Event | Remedy | | | |
| W#16#0806 | Character Delay Time (CDT) was exceeded: Two subsequent characters were not received within the CDT. Only for 3964(R): 1. The character was not received within the CDT after sending the DLE when the connection was established. | The partner device is too slow or disrupted. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | | |
| W#16#0807 | Illegal message frame length: A message frame with 0 length was received. | Receiving a message frame with 0 length does not represent an error. Check why the communication partner transmits message frames without user data. | | | |
| W#16#0808 | Only for 3964(R): Block Check Character error BCC: The internally generated value for the BCC does not correspond with the BCC received by the partner at the end of the communication link. | Check whether the communication is seriously disrupted. In this case you can also see occasional error codes. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | | |
| W#16#0809 | Only for 3964(R): The delay time for block repetition has expired | Declare the same block delay time in the parameters for the communication partner and your module. Prove the faulty behavior of the partner if required by hooking up an interface tester to the data link. | | | |
| W#16#080A | There is no free input buffer: There was no cleared input buffer available for receiving. | The SFB RCV must be called more frequently. | | | |
| W#16#080C | Transfer error A transfer error was detected (parity/stop bit/overflow error). Only for 3964(R): If a disrupted character is received while in idle mode the error is reported immediately in order to recognize disturbing influences on the data link as soon as possible. Only for 3964(R): The repetitions are started if this happens during send and receive operations. | Disturbances on the data link cause message frame repetitions and, thus, reduce user data throughput. The risk of not detecting an error increases. Change your system structure or your wiring. Check the data links of the communication partners or whether the same baud rate, parity and stop bits are set on both devices. | | | |

| | "Receive err | or" |
|---------------------------|---|--|
| Event class Error code | Event | Remedy |
| W#16#080D | BREAK: | Establish the link again or switch on the partner. |
| W#16#080E | Input buffer overflow while flow control is not enabled. | The SFB for receiving must be called more frequently in the user program or you must assign parameters with flow control to the communication. |
| W#16#0810 | Parity error | Check the data links of the communication partners or whether the same baud rate, parity and stop bits are set on both devices. |
| W#16#0811 | Character frame error | Check the data links of the communication partners or whether the same baud rate, parity and stop bits are set on both devices. Change your system structure or your wiring. |
| | "Receive err | or" |
| Event class Error code | Event | Remedy |
| W#16#0812 | Only for ASCII drivers: Further characters were received after the CPU has transmitted XOFF. | Re-assign the parameters in the communication partner or dispose of the data faster. |
| W#16#0814 | Only for ASCII drivers: One or several message frames were lost because operation was carried out without flow control. | Operate with flow control as far as possible. Utilize the entire input buffer. In the basic parameters set the "Reaction to CPU STOP" parameter to "Continue operation". |
| W#16#0816 | The length of a received message frame exceeded the maximum specified length. | Needs to be corrected in the partner station. |
| "Recei | ving a reaction message frame with erro communication p | |
| Event class Error code | Event | Remedy |
| W#16#0902 | Only for RK 512: Memory access error in the partner station (memory does not exist) With SIMATIC S5 as partner: | · |
| | Wrong range in the display word Data range does not exist (except DB/DX) | Check the length specified in the SFB. |
| | Data range insufficient (except DB/DX) | |
| W#16#0903 | Only for RK 512: DB/DX access error in the partner station (DB/DX does not exist or too short) | Check whether the partner is equipped with the required data range and whether it is of a sufficient size or check the parameters of the called SFB. |
| | With SIMATIC S5 as partner: DB/DX does not exist DB/DX too short Illegal DB/DX no. | Check the length specified in the SFB. |
| | Permitted source range exceeded by FETCH job. | |

| "Recei | "Receiving a reaction message frame with error or an error message frame from the communication partner" | | | | |
|---------------------------|--|--|--|--|--|
| Event class Error code | Event | Remedy | | | |
| W#16#0904 | Only for RK 512: Partner reports "Job type not permitted". | Faulty partner behavior because the CPU never outputs a system instruction. | | | |
| W#16#0905 | Only for RK 512: Partner error or SIMATIC S5 partner error: | Check whether the partner is able to transfer the desired data type. | | | |
| | Source/target type not permitted | Check the partner's hardware structure. | | | |
| | Memory error in partner device Error in partner CP/CPU communication | Switch the partner PLC to RUN mode. | | | |
| | Partner PLC is in STOP mode | | | | |
| W#16#0908 | Only for RK 512: Partner recognizes synchronization error: The message frame sequence is disrupted. | This error occurs when you restart your own or your partner's PLC. This is a normal startup behavior of the system. No remedies are required. When operation is in progress this error might occur as a result of previous errors. Otherwise, you can assume faulty behavior of the partner. | | | |
| W#16#0909 | Only for RK 512: DB/DX locked in the partner by coordination memory bit. | In the partner program: Reset the coordination memory bit after you have processed the last transmitted data! | | | |
| | | The program: Repeat job! | | | |
| W#16#090A | Only for RK 512: Errors in the message frame header recognized by the partner: 3. Wrong instruction byte in the header | Check whether the error is the result if disturbances or faulty partner behavior. Prove this with the help of an interface tester you hook up into the data link. | | | |
| W#16#090C | Only for RK 512: Partner detects wrong message frame length (length total). | Check whether the error is the result if disturbances or faulty partner behavior. Prove this with the help of an interface tester you hook up into the data link. | | | |
| W#16#090D | Only for RK 512: Up to now there is no restart at the partner. | Restart the partner PLC or set the operating mode selection switch to RUN. | | | |
| W#16#090E | Only for RK 512: Received unknown error number in the response message frame. | Check whether the error is the result if disturbances or faulty partner behavior. Prove this with the help of an interface tester you hook up into the data link. | | | |

| "The | "The CPU has detected errors in the response message frame of the partners" | | | |
|---------------------------|--|--|--|--|
| Event class Error code | Event | Remedy | | |
| W#16#0A02 | Only for RK 512: Error in the structure of the received response message frame | Prove the faulty behavior of the partner, if required, by hooking up an interface tester to the data link. | | |
| | (1. Byte not 00 or FF) | | | |
| W#16#0A03 | Only for RK 512: received response message frame contains too many or insufficient data. | Prove the faulty behavior of the partner, if required, by hooking up an interface tester to the data link. | | |
| W#16#0A05 | Only for RK 512: No response | Is the partner a very slow device? | | |
| | message frame from the partner within the monitoring time. | Quite often this error is also displayed as a result of a previous error. For example, receive procedure errors (event class 8) can be displayed after a FETCH message frame was transmitted. | | |
| | | Reason: The response message frame could not be received due to disturbances, the watchdog time expires. This error might also occur if the partner is restarted before it was able to respond to the last received FETCH message frame. | | |
| | "Warnings | н | | |
| Event class Error code | Event | Remedy | | |
| W#16#0B01 | Input buffer loaded over 2/3 of its capacity | Call the receive block more frequently in order to avoid an input buffer overflow. | | |

27 SFCs for H CPUs

27.1 Controlling Operation in H systems with SFC90 "H CTRL"

Description

With SFC90 "H_CTRL," you can influence H systems as follows:

 You can prevent the standby link-up in the master CPU. This is then disabled until you cancel the setting with SFC90 "H_CTRL" or the H system goes into STOP mode.

Any request from the standby CPU to link-up with the master is stored.

 You can disable updating on the master CPU. This is then disabled until you cancel the setting with SFC90 "H_CTRL" or the H system goes into STOP mode.

Any request from the standby CPU to update is stored.



Caution

If you have disabled update but not connect, the hardware system still can determine the connection status as before. Please note that when the master CPU is connecting, it does not process any remove/insert interrupts, station failure/returned interrupts or rack failure/returned interrupts.

 You can remove a test component from the cyclical self-test, add it again or start immediately. If you have disabled one or more test components of the cyclical self test, the component or components remain disabled until you cancel the setting with SFC90 "H_CTRL" or the H system goes into STOP mode.

Note:

If you use a CPU 414-4H or 417-4H in a redundant system, please observe the following: If you disable the component for more than 24 hours, the CPU goes into STOP mode. For redundant systems, the applicable regulation states that certain tests must be completed within 24 hours.

The following table explains the permitted combinations of the input parameters MODE and SUBMODE.

| Job | MODE Input | SUBMODE Input |
|--|---------------|------------------|
| Disable link-up | 3 | 0 |
| Re-enable link-up | 4 | 0 |
| Disable updating | 1 | 0 |
| Re-enable updating | 2 | 0 |
| Remove the test component specified in the SUBMODE from the cyclical self-test. | 20 | 0.1,5 |
| A test component can only be removed once. | | |
| Add the test component specified in the SUBMODE to the cyclical self-test again. | 21 | 0.1,5 |
| A test component can only be added again if it has been previously removed. | | |
| Start the test component specified in the SUBMODE immediately. | 22 | 0.1,5 |
| The test component can't have been removed. | | |

The following table shows the assignment of the individual test components for the cyclical self-test with the SUBMODE input values. (only relevant for the values 20, 21, and 22 of the input MODE)

| Value from SUBMODE | Associated Test Component |
|--------------------|---|
| 0 | SP7 – ASIC – Test |
| 1 | Code memory test |
| 2 | Data memory test |
| 3 | Operating system code checksum test |
| 4 | Code block checksum test |
| 5 | Comparison of numbers, times, markers and data blocks in redundant operation. |

How the SFC Operates

SFC90 "H_CTRL" is an asynchronous SFC, in other words its execution can extend over several SFC calls.

You start the job by calling SFC90 with REQ=1.

If the job could be executed immediately, the SFC returns the value 0 at the BUSY output parameter. Initialization of a long-term test routine ends with the first SFC call (BUSY=0), even if the test covers multiple cycles (RET_VAL=W#16#0001 with MODE=22). If BUSY has the value 1, the job is still active (see also Meaning of the Parameters REQ, RET_VAL and BUSY with Asynchronous SFCs).

Identifying A Job

The input parameters MODE and SUBMODE specify the job. If these match a job that is not yet completed, the SFC call is a follow-on call.

Parameters

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|-----------------------|--|
| REQ | INPUT | BOOL | I, Q, M, D, L, const. | Level-triggered control parameter REQ=1: Triggers the job |
| MODE | INPUT | BYTE | I, Q, M, D, L, const. | Job |
| SUBMODE | INPUT | WORD | I, Q, M, D, L, const. | Secondary job |
| RET_VAL | OUTPUT | INT | I, Q, M, D, L | If an error occurs while the function is being executed, the return value contains an error code. Make sure that you evaluate RET_VAL each time the block has been executed. |
| BUSY | OUTPUT | BOOL | I, Q, M, D, L | BUSY=1: The job is not yet completed. |

Error Information

| Error Code (W#16#) | Explanation | | | |
|--------------------|--|--|--|--|
| 0000 | Job executed without error | | | |
| 7000 | REQ = 0 at first call: the job was not activated; BUSY has the value 0. | | | |
| 7001 | REQ = 1 at first call: the job was started; BUSY has the value 1. | | | |
| 7002 | Follow-on call (REQ irrelevant). The activated job is still running; BUSY has the value 1. | | | |
| 0001 | When MODE=1: updating was already disabled. | | | |
| | When MODE=3: link-up was already disabled. | | | |
| | When MODE=22: the test component is already running and cannot be restarted. | | | |
| 8082 | When MODE=1: updating is already active and can no longer be disabled. | | | |
| | When MODE=3: link-up is already active and can no longer be disabled. | | | |
| | When MODE=20: the test component indicated has already been removed from the cyclical self-test. | | | |
| | When MODE=21: the test component indicated has not been removed from the cyclical self-test. | | | |
| | When MODE=22: the test component indicated cannot be executed because you have removed in from the cyclical self-test. | | | |
| 8090 | The MODE input parameter has an invalid value. | | | |
| 8091 | The SUBMODE input parameter has an invalid value. | | | |
| 8xyy | General error information, see Evaluating Errors with the Output Parameter RET_VAL | | | |

Example of Using SFC90

With SFC90 "H_CTRL," you can make sure that no link-up and no updating is started at times when the maximum resources of the CPU are required.

You can achieve this by including the following program sections on the master CPU prior to the period of increased process activity:

- Call SFC90 with MODE = 3 and SUBMODE =0 (disable link-up)
- Call SFC90 with MODE = 1 and SUBMODE = 0 (disable updating)

At the end of the period of increased activity, include the following program sections on the master CPU:

- Call SFC90 with MODE = 4 and SUBMODE = 0 (re-enable link-up)
- Call SFC90 with MODE = 2 and SUBMODE = 0 (re-enable updating).

28 Integrated Functions (for CPUs with integrated I/Os)

28.1 SFB29 (HS_COUNT)

Description

With SFB29 "HS_COUNT" (counter), you can influence the integrated counter function of a CPU with integrated I/Os, as follows:

- Set and enter a start value.
- Select and set comparison values.
- Enable counters.
- Enable digital outputs.
- Read current counted values and current comparison values.
- Query the relationship between the counted value and the comparison value.

Further Information

The meaning of the individual parameters of SFB29 in conjunction with the parameters for the integrated function counter and the hardware inputs and outputs of the CPU is described in detail in *S7-300 Programmable Controller, Integrated Functions* manual.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-------------|-------------|----------------------------|-----------------------------|---|
| | | I, Q, M, D, L, constant | Start value for the counter | |
| PRES_COMP_A | INPUT | DINT | I, Q, M, D, L, constant | New comparison value COMP_A |
| PRES_COMP_B | INPUT | DINT | I, Q, M, D, L, constant | New comparison value COMP_B |
| EN_COUNT | INPUT | | I, Q, M, D, L | Enable the counter |
| EN_DO | INPUT | BOOL | I, Q, M, D, L, constant | Enable the digital outputs |
| SET_COUNT | INPUT | BOOL | I, Q, M, D, L, constant | Set input for the start value PRES_COUNT |
| SET_COMP_A | INPUT | BOOL | I, Q, M, D, L, constant | Set input for the comparison value COMP_A |

| Parameter | Declaration | Data Type | Memory Area | Description |
|------------|-------------|-----------|----------------------------|---|
| SET_COMP_B | INPUT | BOOL | I, Q, M, D, L, constant | Set input for the comparison value COMP_B |
| COUNT | OUTPUT | DINT | I, Q, M, D, L | Actual value of the counter |
| COMP_A | OUTPUT | DINT | I, Q, M, D, L | Current comparison value COMP_A |
| COMP_B | OUTPUT | DINT | I, Q, M, D, L | Current comparison value COMP_B |
| STATUS_A | OUTPUT | BOOL | I, Q, M, D, L | Status bit STATUS_A 1: COUNT ≥ COMP_A 0: COUNT < COMP_A |
| STATUS_B | OUTPUT | BOOL | I, Q, M, D, L | Status bit STATUS_B 1: COUNT ≥ COMP_B 0: COUNT < COMP_B |

28.2 SFB30 (FREQ_MES)

Description

With SFB30 "FREQ_MES" (frequency meter), you can influence the integrated frequency meter function of a CPU with integrated I/Os, as follows:

- Select and set comparison values.
- · Output the measured frequency.
- Read the current comparison values.
- Query the relationship of the measured frequency to the comparison value.

Further Information

The meaning of the individual parameters of SFB30 in conjunction with the parameters for the integrated frequency meter function and the hardware inputs and outputs of the CPU is described in detail in the S7-300 Programmable Controller, Integrated Functions manual.

| Parameter | Declaration | Data Type | Memory Area | Description |
|--------------|-------------|-----------|----------------------------|--|
| PRES_U_LIMIT | INPUT | DINT | I, Q, M, D, L, constant | New (upper) comparison value U_LIMIT |
| PRES_L_LIMIT | INPUT | DINT | I, Q, M, D, L, constant | New (lower) comparison value L_LIMIT |
| SET_U_LIMIT | INPUT | BOOL | I, Q, M, D, L, constant | Set input for new comparison value U_LIMIT |
| SET_L_LIMIT | INPUT | BOOL | I, Q, M, D, L, constant | Set input for new comparison value L_LIMIT |
| FREQ | OUTPUT | DINT | I, Q, M, D, L | Measured frequency in MHz |
| U_LIMIT | OUTPUT | DINT | I, Q, M, D, L | Current comparison value (upper limit) |
| L_LIMIT | OUTPUT | DINT | I, Q, M, D, L | Current comparison value (lower limit) |
| STATUS_U | OUTPUT | BOOL | I, Q, M, D, L | Status bit "1": FREQ > U_LIMIT "0": FREQ ≤ U_LIMIT |
| STATUS_L | OUTPUT | BOOL | I, Q, M, D, L | Status bit "1": FREQ < L_LIMIT "0": FREQ ≥ U_LIMIT |

28.3 SFB38 (HSC_A_B)

Description

With SFB38 (HSC_A_B), you can influence the integrated A/B counter function of a CPU with integrated inputs/outputs, as follows:

- Specify and adopt the start value
- Specify and set comparison values
- · Enable counters
- Enable digital outputs
- Read current counted values and current comparison values
- Query the counted value relative to the comparison value

SFB38 (HSC_A_B) reads or writes data from the user program in the instance DB of the integrated function. The A/B counter consists of two counters A and B that can count simultaneously and are independent of each other (counting up and down is possible).

The counters function identically; count pulses can be registered up to a frequency of 10 kHz.

Further Information

The precise meaning of the parameters of SFB38 in conjunction with the parameters of the integrated function A/B counter and the hardware inputs and outputs of the CPU is described in detail in the manual S7-300 Programmable Controller, Integrated Functions CPU 312 IFM/314 IFM.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-----------|-------------|-----------|----------------------------|--|
| PRES_COMP | INPUT | DINT | I, Q, M, D, L, constant | New comparison value COMP |
| EN_COUNT | INPUT | BOOL | I, Q, M, D, L constant | Enable the counter |
| EN | INPUT | BOOL | I, Q, M, D, L, constant | Enable the digital output |
| SET_COMP | INPUT | BOOL | I, Q, M, D, L, constant | Set input for comparison value COMP |
| COUNT | OUTPUT | DINT | I, Q, M, D, L | Actual value of the counter |
| COMP | OUTPUT | DINT | I, Q, M, D, L | Current comparison value COMP |
| ENO | OUTPUT | BOOL | I, Q, M, D, L | Error handling: 1 : no error in execution 0 : error in execution |

28.4 SFB39 (POS)

Description

With SFB39 (POS), you can influence the integrated positioning function of a CPU with integrated inputs/outputs. SFB39 (POS) provides the following functions:

- Synchronization
- Execution of the inching mode
- Positioning

SFB39 (POS) for the integrated positioning function reads or writes data from the user program to the instance DB of the integrated function. The integrated positioning function acquires signals from asymmetrical 24 V incremental encoders up to a frequency of 10 kHz. It controls a rapid/creep mode or a frequency converter via specified integrated outputs of the CPU 314 IFM (controlled positioning)

Further Information

The precise meaning of the parameters of SFB39 in conjunction with the parameters of the integrated function A/B counter and the hardware inputs and outputs of the CPU is described in detail in the manual S7-300 Programmable Controller, Integrated Functions CPU 312 IFM/314 IFM.

| Declaration | Data Type | Memory Area | Description |
|-------------|-------------------------------------|--|---|
| INPUT | BOOL | I, Q, M, D, L, constant | Enable the digital inputs |
| INPUT | DINT | I, Q, M, D, L, constant | Destination position for the integrated positioning function |
| INPUT | DINT | I, Q, M, D, L, constant | Reference point for synchronization |
| INPUT | WORD | I, Q, M, D, L, constant | Switch-off difference (difference between the switch-off point and the destination position) in travel increments |
| INPUT | DINT | I, Q, M, D, L, constant | New comparison value COMP |
| INPUT | BYTE | I, Q, M, D, L, constant | Maximum analog value with which the traversing movement is controlled |
| INPUT | BOOL | I, Q, M, D, L, constant | Start and execute inching mode |
| INPUT | BOOL | I, Q, M, D, L, constant | Start positioning operation on rising edge |
| INPUT | BOOL | I, Q, M, D, L, constant | When there is a rising edge, the value of the input parameter REF_VAL is adopted as the new actual value |
| | INPUT INPUT INPUT INPUT INPUT INPUT | INPUT BOOL INPUT DINT INPUT DINT INPUT WORD INPUT DINT INPUT BYTE INPUT BOOL INPUT BOOL | INPUT BOOL I, Q, M, D, L, constant INPUT DINT I, Q, M, D, L, constant INPUT DINT I, Q, M, D, L, constant INPUT WORD I, Q, M, D, L, constant INPUT DINT I, Q, M, D, L, constant INPUT BYTE I, Q, M, D, L, constant INPUT BOOL I, Q, M, D, L, |

| Parameter | Declaration | Data Type | Memory Area | Description |
|-------------------------------|-------------|-----------|---------------|--|
| ENO | OUTPUT | BOOL | I, Q, M, D, L | Error handling: 1 : no error in execution 0 : error in execution |
| ACTUAL_POS | OUTPUT | DINT | I, Q, M, D, L | Current actual value |
| POS_READY (status message) | OUTPUT | BOOL | I, Q, M, D, L | Positioning / inching completed if POS_READY=1 |
| REF_VALID (status message) | OUTPUT | BOOL | I, Q, M, D, L | Reference point switch reached or not |
| POS_VALID (status message) | OUTPUT | BOOL | I, Q, M, D, L | Actual position of the axis synchronized with the actual position of the integrated function |

29 Plastics Techology

29.1 SFC63 (AB_CALL)

Description

SFC63 (AB_CALL) calls an assembly code block. Assembly code blocks are logic blocks that were written in the programming language "C" or in Assembler and then compiled.

Application

You can only use assembly code blocks for the CPU 614.

Further Information

The meaning of the individual parameters of SFC63 is explained in detail in the documentation for the CPU 614. There is a separate programming guide for programming assembly code blocks.

| Parameter | Declaration | Data Type | Memory Area | Description |
|-------------|-------------|-----------|----------------------------|--|
| AB_NUMBER | INPUT | WORD | I, Q, M, D, L, constant | Bits for the assembly code blocks to be called |
| CALL_REASON | INPUT | WORD | I, Q, M, D, L, constant | Organization block in which the SFC was called or evaluation of the DB pointer (parameter DB_NUMBER) or activation of the debugger |
| DB_NUMBER | INPUT | WORD | I, Q, M, D, L, constant | Number of the DB pointer |
| RET_VAL | OUTPUT | WORD | I, Q, M, D, L | Return value of the SFC |

30 Diagnostic Data

30.1 Overview of the Structure of Diagnostic Data

Data Record 0 and 1 of the System Data

The diagnostic data of a module are located in data records 0 and 1 of the system data area (see Writing and Reading Data Records).

- Data record 0 contains 4 bytes of diagnostic data that describe the current status of a signal module.
- Data record 1 contains
 - The 4 bytes of diagnostic data, also located in data record 0 and
 - The diagnostic data specific to the module.

Structure and Contents of the Diagnostic Data

This section describes the structure and contents of the individual bytes of the diagnostic data.

Whenever an error occurs, the corresponding bit is set to "1."

30.2 Diagnostic Data

Structure and contents of the diagnostic data:

| Byte | Bit | Meaning | Remarks | Data Record |
|-------|--------------|---------------------------------------|--|----------------|
| 0 | 0 | Module fault | | 0 and 1 |
| | 1 | Internal error | | |
| | 2 | External error | | |
| | 3 | Channel error | | |
| | 4 | No external auxiliary voltage | | |
| | 5 | No front connector | | |
| | 6 | No parameter assignment | | |
| | 7 | Wrong parameters in the module | | |
| 1 | 0 to 3 | Module class | 0101: Analog module 0000: CPU 1000: Function module 1100: CP 1111: Digital module 0011: DP standard slave 1011: I slave 0100: IM | 0 and 1 |
| | 4 | Channel information exists | | |
| | 5 | User information exists | | |
| | 6 | Diagnostic interrupt from substitute | | |
| | 7 | Reserved | | |
| 2 | 0 | No or wrong memory card | | 0 and 1 |
| | 1 | Communication problem | | |
| | 2 | Mode | 0: RUN 1: STOP | |
| | 3 | Cycle monitoring responded | | |
| | 4 | Internal module supply voltage failed | | |
| | 5 | Battery exhausted | | |
| | 6 | Entire battery backup failed | | |
| | 7 | Reserved | | |
| 3 | 0 | Expansion rack failure | | 0 and 1 |
| | 1 | Processor failure | | |
| | 2 | EPROM error | | |
| | 3 | RAM error | | |
| | 4 | ADC/DAC error | | |
| | 5 | Fuse tripped | | |
| · · · | 6 | Hardware interrupt lost | | |
| | 7 | Reserved | | |

| Byte | Bit | Meaning | Remarks | Data Record |
|------|--------------|---|--|----------------|
| 4 | 0 to 6 | Channel type | B#16#70: Digital input B#16#72: Digital output B#16#71: Analog input B#16#73: Analog output B#16#74: FM-POS B#16#75: FM-REG B#16#76: FM-ZAEHL B#16#77: FM-TECHNO B#16#78: FM-NCU B#16#79 to B#16#7D: reserved B#16#7F: US300 B#16#7F: reserved | 1 |
| | 7 | Further channel type exists? | 0: No 1: Yes | |
| 5 | 0 to 7 | Number of diagnostic bits output per channel by a module. | The number of diagnostic bits per channel is rounded up to byte boundaries | 1 |
| 6 | 0 to 7 | Number of channels of one channel type on a module | If different channel types exist on a module, the structure is repeated in data record 1 from byte 4 onwards for each channel type. | 1 |
| 7 | 0 | Channel error channel 0/ Channel group 0 | First byte of the channel error vector (the length of the channel error vector depends on the number of channels and is rounded up to a byte boundary). | 1 |
| | 1 | Channel error channel 1/ Channel group 1 | | |
| | 2 | Channel error channel 2/ Channel group 2 | | |
| | 3 | Channel error channel 3/ Channel group 3 | | |
| | 4 | Channel error channel 4/ Channel group 4 | | |
| | 5 | Channel error channel 5/ Channel group 5 | | |
| | 6 | Channel error channel 6/ Channel group 6 | | |
| | 7 | Channel error channel 7/ Channel group 7 | | |
| | - | Channel-specific errors (see Structure of Channel-Specific Diagnostic Data) | | 1 |

30.3 Structure of Channel-Specific Diagnostic Data

Channel-Specific Errors

Starting at the byte immediately following the channel error vector, the channel-specific errors are indicated for each channel of the module. The tables below show the structure of channel-specific diagnostic data for the different channel types. The bits have the following meaning:

- 1 = Error
- 0 = No error

Analog Input Channel

Diagnostic byte for an analog input channel:

| Bit | Meaning | Remarks |
|-----|--|---|
| 0 | Configuration/ parameter assignment error | Can be signaled by SFC52 and EVENTN = W#16#8x50 |
| 1 | Common mode error | Can be signaled by SFC52 and EVENTN = W#16#8x51 |
| 2 | P short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x52 |
| 3 | M short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x53 |
| 4 | Wire break | Can be signaled by SFC52 and EVENTN = W#16#8x54 |
| 5 | Reference channel error | Can be signaled by SFC52 and EVENTN = W#16#8x55 |
| 6 | Current below measuring range | Can be signaled by SFC52 and EVENTN = W#16#8x56 |
| 7 | Current above measuring range | Can be signaled by SFC52 and EVENTN = W#16#8x57 |

Analog Output Channel

Diagnostic byte for an analog output channel:

| Bit | Meaning | Remarks |
|-----|--|---|
| 0 | Configuration/ parameter assignment error | Can be signaled by SFC52 and EVENTN = W#16#8x60 |
| 1 | Common mode error | Can be signaled by SFC52 and EVENTN = W#16#8x61 |
| 2 | P short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x62 |
| 3 | M short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x63 |
| 4 | Wire break | Can be signaled by SFC52 and EVENTN = W#16#8x64 |
| 5 | 0 | Reserved |
| 6 | No load voltage | Can be signaled by SFC52 and EVENTN = W#16#8x66 |
| 7 | 0 | Reserved |

Digital Input Channel

Diagnostic byte for a digital input channel:

| Bit | Meaning | Remarks |
|-----|--|---|
| 0 | Configuration/parameter assignment error | Can be signaled by SFC52 and EVENTN = W#16#8x70 |
| 1 | Ground error | Can be signaled by SFC52 and EVENTN = W#16#8x71 |
| 2 | P short circuit (sensor) | Can be signaled by SFC52 and EVENTN = W#16#8x72 |
| 3 | M short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x73 |
| 4 | Wire break | Can be signaled by SFC52 and EVENTN = W#16#8x74 |
| 5 | No sensor power supply | Can be signaled by SFC52 and EVENTN = W#16#8x75 |
| 6 | 0 | Reserved |
| 7 | 0 | Reserved |

Digital Output Channel

Diagnostic byte for a digital output channel:

| Bit | Meaning | Remarks |
|-----|--|---|
| 0 | Configuration/parameter assignment error | Can be signaled by SFC52 and EVENTN = W#16#8x80 |
| 1 | Ground error | Can be signaled by SFC52 and EVENTN = W#16#8x81 |
| 2 | P short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x82 |
| 3 | M short circuit | Can be signaled by SFC52 and EVENTN = W#16#8x83 |
| 4 | Wire break | Can be signaled by SFC52 and EVENTN = W#16#8x84 |
| 5 | Fuse tripped | Can be signaled by SFC52 and EVENTN = W#16#8x86 |
| 6 | No load voltage | Can be signaled by SFC52 and EVENTN = W#16#8x86 |
| 7 | Over temperature | Can be signaled by SFC52 and EVENTN = W#16#8x87 |

31 System Status Lists (SSL)

31.1 Overview of the System Status Lists (SSL)

This chapter describes all the partial lists of the system status list that relate to the following:

- CPUs
- Modules whose partial lists are not module-specific (for example, SSL-IDs W#16#00B1, W#16#00B2, W#16#00B3).

Module-specific partial lists, for example, for CPs and FMs are included in the descriptions of the particular modules.

Definition: System Status List

The system status list (SSL) describes the current status of a programmable logic controller. The contents of the SSL can only be read using information functions but cannot be modified. The partial lists are virtual lists, in other words, they are only created by the operating system of the CPUs when specifically requested.

You can only read one system status list using SFC51 "RDSYSST."

Contents

The system status lists contain information about the following:

- System data
- Module status data in the CPU
- Diagnostic data on modules
- Diagnostic buffer

System Data

System data are fixed or assigned characteristic data of a CPU. They provide information about the following:

- The configuration of the CPU
- The status of the priority classes
- Communication

Module Status Data

Module status data describe the current status of the components monitored by system diagnostic functions.

Diagnostic Data on Modules

The modules with diagnostic capabilities assigned to a CPU have diagnostic data that are stored directly on the module.

Diagnostic Buffer

The diagnostic buffer contains diagnostic entries in the order in which they occur.

31.2 Structure of a Partial SSL List

Basics

You can read partial lists and partial list extracts using SFC51 "RDSYSST." You specify what you want to read using the parameters SSL_ID and INDEX.

Structure

A partial list consists of the following:

- A header and
- The data records.

Header

The header of a partial list consists of the following:

- SSL-ID
- Index
- Length of a data record of the partial list in bytes
- Number of data records contained in the partial list.

Index

With certain partial lists or partial list extracts an object type ID or an object number must be specified. The index is used for this purpose. If it is not required for the information, its contents are irrelevant.

Data Records

A data record in a partial list has a specific length. This depends on the information in the partial list. How the data words in a data record are used also depends on the particular partial list.

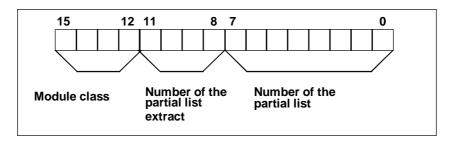
31.3 SSL-ID

SSL-ID

Every partial system status list has a number. You can output a complete partial list or an extract from it. The possible partial list extracts are predefined and are identified by a number. The SSL-ID consists of the number of the partial list, the number of the partial list extract, and the module class.

Structure

The SSL-ID is one word long. The meaning of the bits in the SSL-ID is as follows:



Structure of the SCL ID

Module Class

Examples of module classes:

| Module Class | Coding (Binary) | |
|--------------|-----------------|--|
| CPU | 0000 | |
| IM | 0100 | |
| FM | 1000 | |
| СР | 1100 | |

Number of the Partial List Extract

The number of the partial list extracts and their meaning depend on the particular system status list to which they belong. With the number of the partial list extract, you specify which subset of a partial list you want to read.

Number of the Partial List

Using the number of the partial list, you specify which partial list of the system status list you want to read.

31.4 Possible Partial System Status Lists

Subset

Any one module only has a subset of all the possible partial lists. Which partial lists are available depends on the particular module.

Possible SSL Partial Lists

The following table lists all the possible partial lists with the number contained in the SSL-ID.

| Partial List | SSL-ID |
|---|-----------|
| Module identification | W#16#xy11 |
| CPU characteristics | W#16#xy12 |
| User memory areas | W#16#xy13 |
| System areas | W#16#xy14 |
| Block types | W#16#xy15 |
| Status of the module LEDs | W#16#xy19 |
| Assignment between process image partitions and OBs | W#16#xy25 |
| Communication status data | W#16#xy32 |
| H CPU group information | W#16#xy71 |
| Status of the module LEDs | W#16#xy74 |
| Switched DP slaves in the H-system | W#16#xy75 |
| Module status information | W#16#xy91 |
| Rack / station status information | W#16#xy92 |
| Extended DP master system information | W#16#xy95 |
| Diagnostic buffer of the CPU | W#16#xyA0 |
| Module diagnostic information (data record 0) | W#16#00B1 |
| Module diagnostic information (data record 1), geographical address | W#16#00B2 |
| Module diagnostic information (data record 1), logical address | W#16#00B3 |
| Diagnostic data of a DP slave | W#16#00B4 |

31.5 SSL-ID W#16#xy11 - Module Identification

Purpose

If you read the system status list with SSL-ID W#16#xy11, you obtain the module identification of this module.

Header

The header of system status list SSL-ID W#16#xy11 is structured as follows:

| Contents | Meaning |
|----------|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0111: a single identification data record |
| INDEX | Number of a particular data record W#16#0001: identification of the module W#16#0006: identification of the basic hardware W#16#0007: identification of the basic firmware |
| LENTHDR | W#16#001C: one data record is 14 words long (28 bytes) |
| N_DR | Number of data records |

Data Record

A data record of system status list SSL-ID W#16#xy11 has the following structure:

| Name | Length | Meaning | |
|--------|----------|---|--|
| Index | 1 word | Index of an identification data record | |
| MIFB | 20 bytes | With INDEX W#16#0007: reserved | |
| | | With INDEX W#16#0001 and W#16#0006: Order number of the module; String consists of 19 characters and a blank (20H); such as for CPU 314: "6ES7314-0AE01-0AB0" | |
| ВСТур | 1 word | Reserved | |
| Ausbg1 | 1 word | With Index W#16#0001: version of the module With Index W#16#0006 and W#16#0007: "V" and first number of the version ID | |
| Ausbg2 | 1 word | With Index W#16#0001: reserved With Index W#16#0006 and W#16#0007: remaining numbers of the version ID | |

31.6 SSL-ID W#16#xy12 - CPU Characteristics

Purpose

CPU modules have different characteristics depending on the hardware being used. Each characteristic is assigned an ID. If you read the partial list with SSL-ID W#16#xy12, you obtain the characteristics of the module.

Header

The header of partial list SSL-ID W#16#xy12 is structured as follows:

| Contents | Meaning |
|----------|---|
| SSL-ID | The SSL-ID of the partial list extract: W#16#0012: all characteristics W#16#0112: characteristics of a group You specify the group in the INDEX parameter. W#16#0F12: partial list header information |
| INDEX | Group W#16#0000: MC7 processing unit W#16#0100: time system W#16#0200: system response W#16#0300: MC7 language description of the CPU W#16#0400: availability of SFCs |
| LENTHDR | W#16#0002: one data record is 1 word long (2 bytes) |
| N_DR | Number of data records |

Data Record

A data record of partial list SSL-ID W#16#xy12 is one word long. An identifier is entered for each characteristic. A characteristics identifier is one word long.

Characteristics Identifier

The following table lists all the characteristics identifiers.

| Identifier | Meaning |
|------------------|--|
| W#16#0000 - 00FF | MC7 processing unit (group with index 0000) |
| W#16#0001 | MC7 processing generating code |
| W#16#0002 | MC7 interpreter |
| W#16#0100 - 01FF | Time system (group with index 0100) |
| W#16#0101 | 1 ms resolution |
| W#16#0102 | 10 ms resolution |
| W#16#0103 | No real time clock |
| W#16#0104 | BCD time-of-day format |
| W#16#0105 | All time-of-day functions (set time-of-day, set and read time-of-day, time-of-day synchronization: time-of-day slave and time-of-day master) |

| Identifier | Meaning | |
|------------------|---|--|
| W#16#0200 - 02FF | System response (group with index 0200) | |
| W#16#0201 | Capable of multiprocessor mode | |
| W#16#202 | Cold restart, warm restart and hot restart possible | |
| W#16#203 | Cold restart and hot restart possible | |
| W#16#204 | Warm restart and hot restart possible | |
| W#16#205 | Only warm restart possible | |
| W#16#0206 | New distributed I/O configuration is possible during RUN by using predefined resources | |
| W#16#0207 | H-CPU in stand-alone mode: New distributed I/O configuration is possible during RUN by using predefined resources | |
| W#16#0300 - 03FF | MC7 Language description of the CPU (group with index 0300) | |
| W#16#0301 | Reserved | |
| W#16#0302 | All 32 bit fixed-point instructions | |
| W#16#0303 | All floating-point instructions | |
| W#16#0304 | sin, asin, cos, acos, tan, atan, sqr, sqrt, ln, exp | |
| W#16#0305 | Accumulator 3/accumulator 4 with corresponding instructions (ENT, PUSH, POP, LEAVE) | |
| W#16#0306 | Master Control Relay instructions | |
| W#16#0307 | Address register 1 exists with corresponding instructions | |
| W#16#0308 | Address register 2 exists with corresponding instructions | |
| W#16#0309 | Operations for area-crossing addressing | |
| W#16#030A | Operations for area-internal addressing | |
| W#16#030B | All memory-indirect addressing instructions for bit memory (M) | |
| W#16#030C | All memory-indirect addressing instructions for data blocks (DB) | |
| W#16#030D | All memory-indirect addressing instructions for data blocks (DI) | |
| W#16#030E | All memory-indirect addressing instructions for local data (L) | |
| W#16#030F | All instructions for parameter transfer in FCs | |
| W#16#0310 | Memory bit edge instructions for process image input (I) | |
| W#16#0311 | Memory bit edge instructions for process image output (Q) | |
| W#16#0312 | Memory bit edge instructions for bit memory (M) | |
| W#16#0313 | Memory bit edge instructions for data blocks (DB) | |
| W#16#0314 | Memory bit edge instructions for data blocks (DI) | |
| W#16#0315 | Memory bit edge instructions for local data (L) | |
| W#16#0316 | Dynamic evaluation of the FC bit | |
| W#16#0317 | Dynamic local data area with the corresponding instructions | |
| W#16#0318 | Reserved | |
| W#16#0319 | Reserved | |
| W#16#0401 | SFC87 "C_DIAG" is available | |
| W#16#0402 | SFC88 "C_CNTRL" is available | |

31.7 SSL-ID W#16#xy13 - Memory Areas

Purpose

If you read the partial list with SSL-ID W#16#xy13, you obtain information about the memory areas of the module.

Header

The header of partial list SSL-ID W#16#xy13 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0113: data record for one memory area You specify the memory area with the INDEX parameter. | |
| INDEX | Specifies a memory area (only with SSL-ID W#16#0113) W#16#0001: work memory | |
| LENTHDR | W#16#0024: one data record is 18 words long (36 bytes) | |
| N_DR | Number of data records | |

Data Record

A data record of partial list SSL-ID W#16#xy13 has the following structure:

| Name | Length | Meaning | |
|---------|---------|--|--|
| Index | 1 word | Index of a memory area W#16#0001: work memory | |
| Code | 1 word | Memory type: W#16#0001: volatile memory (RAM) W#16#0002: non-volatile memory (FEPROM) W#16#0003: mixed memory (RAM + FEPROM) | |
| Size | 2 words | Total size of the selected memory (total of area 1 and area 2) | |
| Mode | 1 word | Logical mode of the memory Bit 0: volatile memory area Bit 1: non-volatile memory area Bit 2: mixed memory area For work memory: Bit 3: code and data separate Bit 4: code and data together | |
| Granu | 1 word | Always has the value 0 | |
| Ber1 | 2 words | Size of the volatile memory area in bytes. | |
| Belegt1 | 2 words | Size of the volatile memory area being used | |
| Block1 | 2 words | Largest free block in the volatile memory area If 0: no information available or cannot be ascertained. | |
| Ber2 | 2 words | Size of the non-volatile memory area in bytes | |
| Belegt2 | 2 words | Size of the non-volatile memory area being used | |
| Block2 | 2 words | Largest free block in the non-volatile memory area If 0: no information available or cannot be ascertained. | |

31.8 SSL-ID W#16#xy14 - System Areas

Purpose

If you read the partial list with SSL-ID W#16#xy14, you obtain information about the system areas of the module.

Header

The header of partial list SSL-ID W#16#xy14 is structured as follows:

| Contents | Meaning | |
|----------|--|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0014: all system areas of a module W#16#0F14: only for partial list header information | |
| INDEX | Not relevant | |
| LENTHDR | W#16#0008: one data record is 4 words long (8 bytes) | |
| N_DR | Number of data records | |
| | You must at least assign a number of 9 data records. If you select a target area which is too small, SFC51 does not provide a data record. | |

Data Record

A data record of partial list SSL-ID W#16#xy14 has the following structure:

| Name | Length | Meaning | |
|-------|--------|--|---|
| Index | 1 word | Index of the sys W#16#0001: W#16#0002: W#16#0003: | PII (number in bytes) PIQ (number in bytes) memory (number in bits) Note: This index is only provided by the CPU, where the number of flags can be |
| | | W#16#0004: W#16#0005: W#16#0006: W#16#0007: | shown in one word. If your CPU does not provide this value, you must evaluate index W#16#0008. timers (number) counters (number) number of bytes in the logical address area local data (entire local data area of the CPU in bytes) |
| | | W#16#0008: | Note: This index is only provided by the CPU, where the number of flags can be shown in one word. If your CPU does not provide this value, you must evil index W#16#0009. memory (number in bytes) |
| | | W#16#0009: | local data (entire local data area of the CPU in Kbytes) |

| Name | Length | Meaning |
|----------|--------|---|
| Code | 1 word | Memory type W#16#0001: volatile memory (RAM) W#16#0002: non-volatile memory (FEPROM) W#16#0003: mixed memory (RAM and FEPROM) |
| Quantity | 1 word | Number of elements of the system area |
| Reman | 1 word | Number of retentive elements |

31.9 SSL-ID W#16#xy15 - Block Types

Purpose

If you read the partial list with SSL-ID W#16#xy15, you obtain the block types that exist on the module.

Header

The header of partial list SSL-ID W#16#xy15 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0015: Data records of all block types of a module | |
| INDEX | Not relevant | |
| LENTHDR | W#16#0006: one data record is 5 words long (10 bytes) | |
| N_DR | Number of data records | |

Data Record

A data record of partial list SSL-ID W#16#xy15 has the following structure:

| Name | Length | Meaning | |
|--------|---------|---|--|
| Index | 1 word | Block type number W#16#0800: OB W#16#0A00: DB W#16#0B00: SDB W#16#0C00: FC W#16#0E00: FB | |
| MaxAnz | 1 word | Maximum number of blocks of the type OBs: max. possible number of OBs for a CPU DBs: max. possible number of DBs including DB0 SDBs: max. possible number of SDBs including SDB2 FCs and FBs: max. possible number of loadable blocks | |
| MaxLng | 1 word | Maximum total size of the object to be loaded in Kbytes | |
| Maxabl | 2 words | Maximum length of the work memory part of a block in bytes | |

31.10 SSL-ID W#16#xy19 - Status of the Module LEDs

Purpose

If you read the partial list with SSL-ID W#16#xy19, you obtain the status of the module LEDs.

Note

If you want to read out the partial list W#16#16#xy19 for an H CPU, remember that this is only possible in the non-redundant H operating modes.

Header

The header of partial list W#16#xy19 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | The SSL-ID of the partial system status list W#16#0019 Status of all LEDs W#16#0119 Status of one LED | |
| LENTHDR | W#16#0004: one data record is 2 words long (4 bytes) | |
| N_DR | Number of data records | |

Data Record

A data record of the partial list with SSL-ID W#16#xy19 has the following structure:

| Name | Length | Meaning |
|-------|--------|--|
| Index | 1 word | Meaning LED ID (only relevant for SSL-ID W#16#0119) W#16#0001: SF (group error) W#16#0002: INTF (internal error) W#16#0003: EXTF (external error) W#16#0004: RUN W#16#0005: STOP W#16#0006: FRCE (force) W#16#0007: CRST (restart) |
| | | W#16#0008: BAF (battery fault/overload, short circuit of battery voltage on bus) W#16#0009: USR (user-defined) W#16#000A: USR1 (user-defined) W#16#000B: BUS1F (bus error interface 1) W#16#000C: BUS2F (bus error interface 2) W#16#000D: REDF (redundancy error) W#16#000E: MSTR (master) W#16#000F: RACK0 (rack number 0) W#16#0010: RACK1 (rack number 1) W#16#0011: RACK2 (rack number 2) W#16#0012: IFM1F (interface error interface module 1) W#16#0013: IFM2F (interface error interface module 2) |

| Name | Length | Meaning |
|-----------|--------|---|
| led_on | 1 byte | Status of the LED: 0 : off 1 : on |
| led_blink | 1 byte | Flashing status of the LED: 0: not flashing 1: flashing normally (2 Hz) 2: flashing slowly (0.5 Hz) |

31.11 SSL-ID W#16#xy1C - Component Identification

Purpose

If you read the partial list with SSL-ID W#16#xy1C, you can identify the CPU or the PLC.

Header

The header of partial list W#16#xy1C is structured as follows:

| Contents | Meaning | | |
|----------|--|---|--|
| SSL-ID | The SSL-ID of the partial list extract | | |
| | W#16#001C: | Identification of all components | |
| | W#16#011C: | Identification of one component | |
| | W#16#0F1C: | SSL partial list header information only | |
| INDEX | Identification of t W#16#011C | he component for the partial system status list with the SSL ID | |
| | W#16#0001: | Name of the PLC | |
| | W#16#0002: | Name of the module | |
| | W#16#0003: | Plant identification of the module | |
| | W#16#0004: | Copyright entry | |
| | W#16#0005 | Serial number of the module | |
| | W#16#0006: | Reserved for the operating system | |
| | W#16#0007: | Module type name | |
| | W#16#0008: | Serial number of the Memory Card | |
| | | Modules unable to receive a Memory Card are supplied without data record. | |
| | W#16#0009 | Manufacturer and profile of a CPU module | |
| | W#16#000A | OEM ID of a module | |
| | W#16#000B | Location designation of a module | |
| LENTHDR | W#16#0022: | A data record is 17 words long (34 bytes) | |
| N_DR | Number of data records | | |

Data Record

A data record of the partial list with SSL-ID W#16#xy1C has the following structure:

• INDEX = W#16#0001

| Name | Length | Meaning | |
|-------|----------|--|--|
| Index | 1 word | Component identification: W#16#0001 | |
| Name | 12 words | Name of the PLC (max. 24 characters; when using shorter names, the gaps are filled with B#16#00) | |
| Res | 4 words | Reserved | |

• INDEX = W#16#0002

| Name | Length | Meaning |
|-------|----------|---|
| Index | 1 word | Component identification: W#16#0002 |
| Name | 12 words | Name of the module (max. 24 characters; when using shorter names, the gaps are filled with B#16#00) |
| Res | 4 words | Reserved |

• INDEX = W#16#0003

| Name | Length | Meaning |
|-------|----------|---|
| Index | 1 word | Component identification: W#16#0003 |
| Tag | 16 words | Plant identification of the module (max. 32 characters; when using a shorter plant identification the gaps are filled with B#16#00) |

• INDEX = W#16#0004

| Name | Length | Meaning | |
|-----------|----------|--|--|
| Index | 1 word | Component identification: W#16#0004 | |
| Copyright | 13 words | Constant character sequence "Original Siemens Equipment" | |
| Res | 3 words | Reserved | |

• INDEX = W#16#0005

| Name | Length | Meaning |
|---------|----------|--|
| index | 1 word | Component ID: W#16#0005 |
| serialn | 12 words | Serial number of the module; character string with max. length of 24 characters. Shorter numbers are filled with B#16#00. Note: This serial number is unique world-wide for SIMATIC components and permanently associated to the CPU hardware, that is, it remains unchanged when a firmware update is performed. |
| res | 4 words | Reserved |

• INDEX = W#16#0006

The corresponding data record is reserved for the operating system.

• INDEX = W#16#0007

| Name | Length | Meaning |
|------------|----------|--|
| index | 1 word | Component ID: W#16#0007 |
| Cputypname | 16 words | Module type name; character string with a max. length of 32 characters. Shorter names are filled with B#16#00. |

• INDEX = W#16#0008

| Name | Length | Meaning |
|-----------|----------|--|
| index | 1 word | Component ID: W#16#0008 |
| sn_mc/mmc | 16 words | Serial number of the Memory Card/Micro Memory Card; character string with a max. length of 32 characters. Shorter names are filled with B#16#00. • Siemens serial number: only serial number, no index |
| • | | Product serial number (PSN) of an S7 Micro Memory Card: "MMC" plus serial number (PSN) On the MC of |
| | | The character string ends immediately after "MMC" or "MC" if no Memory Card is installed. |

• INDEX = W#16#0009

| Name | Length | Meaning |
|----------------------|----------|--|
| index | 1 word | Component ID: W#16#0009 |
| manufacturer_id | 1 word | See PROFIBUS Profile Guidelines Part 1, Identification & Maintenance Functions |
| profile_id | 1 word | See PROFIBUS Profile Guidelines Part 1, Identification & Maintenance Functions |
| profile_specific_typ | 1 word | See PROFIBUS Profile Guidelines Part 1, Identification & Maintenance Functions |
| res | 13 words | Reserved |

• INDEX = W#16#000A

| Name | Length | Meaning |
|----------------------|----------|--|
| index | 1 word | Component ID: W#16#000A |
| oem_copyright_string | 13 words | OEM Copyright ID; character string with a max. length of 20 characters. Shorter names are filled with B#16#00. |
| oem_id | 1 word | OEM ID; issued by Siemens. |
| oem_add_id | 2 words | OEM additional ID; can be issued by user. |

• INDEX = W#16#000B

| Name | Length | Meaning |
|--------|----------|--|
| index | 1 word | Component ID: W#16#000B |
| loc_id | 16 words | Location designation; character string with a max. length of 32 characters. Shorter names are filled with B#16#00. |

31.12 SSL ID W#16#xy25 - Assigning Process Images Partitions to the OBs

Purpose

The partial list with SSL ID W#16#xy25 shows you how process image partitions are assigned to the OBs.

This list provides information about

- Process image partitions you have assigned to specific OBs for update by the system
- Process image partitions you have assigned to specific clock synchronization interrupt OBs (OBs 61 to 64). The process image partition is here updated by calling SFCs 126 "SYNC_PI" and 127 "SYNC_PO".
 The assignment between the DP master systems and clock synchronization interrupt OBs is found in SSL W#16#xy95.

Header

The header of the partial list with the SSL ID W#16#xy25 has the following structure:

| Contents | Meaning | | |
|----------|---|--|--|
| SSL ID | The SSL ID of the partial list extract | | |
| | W#16#0025: Assignment of the process image partition to the OBs in the CPU | | |
| | W#16#0125: Assignment of a process image partition to the corresponding OB Specify the process image partition ID in the parameter INDEX. | | |
| | W#16#0225: Assignment of the OB to the process image partition Specify the OB number in parameter INDEX. Note: The clock synchronization interrupt OB (OBs 61 to 64) are the only ones you can assign to multiple process image partitions. | | |
| | W#16#0F25: Only info on the header SSL partial list | | |
| INDEX | For SSL ID W#16#0025: irrelevant | | |
| | For SSL ID W#16#0125: process image partition ID | | |
| | For SSL ID W#16#0225: OB number. | | |
| | For SSL ID W#16#0F25: irrelevant | | |
| LENTHDR | W#16#0004: One data record has a length of 2 words (4 bytes) | | |
| N_DR | Number of data records | | |

Data record

A data record of partial list extract SSL ID W#16#xy25 has the following structure:

| Name | Length | Meaning |
|---------|--------|--|
| tpa_nr | 1 byte | Partial process image ID |
| tpa_use | 1 byte | Type of assignment between process image partitions and the OB: |
| | | Bit 0 = 1: The process image partition of the inputs is assigned to the specified OB for update by the system. |
| | | Bit 1 = 1: The process image partition of the outputs is assigned to the specified OB for update by the system. |
| | | Bit 2 = 1: The process image partition of the inputs is assigned to the specified clock synchronization interrupt OB. It can be updated in this OB by calling SFC126 "SYNC_PI". |
| | | Bit 3 = 1: The process image partition of the outputs is assigned to the specified clock synchronization interrupt OB. It can be updated in this OB by calling SFC126 "SYNC_PO". |
| | | • Bits 4 to 7: 0 |
| ob_nr | 1 byte | OB number |
| res | 1 byte | Reserved |

Partial list extracts

- Partial list extract with SSL ID = W#16#0025: The data records of all process image partitions you have assigned to an OB in your configuration are returned in ascending order. The value of this ob_nr parameter is zero for process image partitions not assigned to any OB. In this case a data record is not returned for process image partitions.
- Partial list extract with SSL ID = W#16#0125:
 A data record is returned if you have assigned the addressed process image partition to an OB in your configuration. No data record is returned if you have not assigned an OB.

Note

OB 1 is permanently assigned to process image partition 0. Thus, you will always receive a data record when you request information on process image partition 0.

Partial list extract with SSL ID = W#16#0225:
 A data record is returned for all process image partitions you have assigned to the called OB. No data record is returned if you have not assigned a process image partition to the called OB.

Note

Clock synchronization interrupt OBs can be assigned multiple process image partitions. If this is the case, several data records will be returned.

Partial list extract with SSL ID = W#16#0F25:
 The maximum number of data records is returned.

Example of the significance of data records

| Call parameters of SFC51 | Returned variables | Explanation |
|--|--|---|
| SZL_ID = W#16#0125, INDEX = W#16#0008 | tpa_nr = B#16#08, tpa_use = B#16#03, ob_nr = B#16#15 | A data record is returned. The input/output process images 8 are assigned to OB 21 for the update of the process image by the system. |
| SZL_ID = W#16#0125, INDEX = W#16#0009 | _ | No data record is returned. Thus: Process image partition 9 is not assigned to any OB. |
| SZL_ID = W#16#0225, INDEX = W#16#003D | tpa_nr = B#16#0A, tpa_use = B#16#C0, ob_nr = B#16#3D tpa_nr = B#16#10, tpa_use = B#16#C0, ob_nr = B#16#3D | Two data records are returned. OB 61 is assigned the process images 10 and 16 for the inputs and outputs. They can be updated in OB 61 by a call of SFCs 126 and 127. |
| SZL_ID = W#16#0225, INDEX = W#16#0001 | tpa_nr = B#16#00, tpa_use = B#16#03, ob_nr = B#16#01 | One data record is returned. OB 1 is assigned process image 0 for the inputs and outputs. They are updated by the system. |

31.13 SSL-ID W#16#xy32 - Communication Status Data

Purpose

If you read the partial list with SSL-ID W#16#xy32 you obtain the status data of module communication.

Header

The header of partial list SSL-ID W#16#xy32 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | The SSL ID of the partial list extract | |
| | W#16#0132: Status data for one communication section of the CPI (always one data record). You specify the communication section of CPU with the INDEX parameter. W#16#0232: Status data for one communication section (in an H system in RUN-REDUNDANT mode, solo mode or stand-alone operation, 2 data records are returned.). You specify the communication of the CPU with the INDEX parameter. | |
| | | |
| INDEX | Communication section | |
| | • For SSL ID W#16#013 | 32: |
| | W#16#0005 | Diagnostics |
| | W#16#0008 | Time system |
| | W#16#000B | Time system |
| | W#16#000C | Time system |
| | • For SZL- ID W#16#0232: | |
| | W#16#0004 | CPU protection level, operator control settings and version ID |
| LENTHDR | W#16#0028: one data record has a length of 20 words (40 bytes) | |
| N_DR | Number of data records | |

Data Record

A data record of partial list SSL-ID W#16#0132 is always 20 words long. The data records have different contents. The contents depend on the INDEX parameter, in other words, on the communication section of the CPU to which the data record belongs.

31.14 Data Record of the Partial List Extract with SSL-ID W#16#0132 Index W#16#0005

Contents

The partial list extract with SSL-ID W#16#0132 and index W#16#0005 contains information about the status of the diagnostics on the module.

Data Record

A data record of partial list extract SSL-ID W#16#0132 with index W#16#0005 has the following structure:

| Name | Length | Meaning |
|-------|----------|--|
| Index | 1 word | W#16#0005: Diagnostics |
| Erw | 1 word | Extended functions 0: no 1: yes |
| Send | 1 word | Automatic sending 0: no 1: yes |
| Moeg | 1 word | Sending user-defined diagnostic messages currently possible 0: no 1: yes |
| Res | 16 words | Reserved |

31.15 Data Record of the Partial List Extract with SSL-ID W#16#0132 Index W#16#0008

Contents

The partial list extract with SSL-ID W#16#0132 and index W#16#0008 contains information about the status of the time system on the module.

Data Record

A data record of partial list extract SSL-ID W#16#01032 with index W#16#0008 has the following structure:

| Name | Length | Meaning | |
|------------------|---------|---|--|
| Index | 1 word | W#16#0008: Time system status | |
| Zykl | 1 word | Cycle time of the synchronization frames | |
| Korr | 1 word | Correction factor for the time | |
| clock 0 | 1 word | Run-time meter 0: time in hours | |
| clock 1 | 1 word | Run-time meter 1: time in hours | |
| clock 2 | 1 word | Run-time meter 2: time in hours | |
| clock 3 | 1 word | Run-time meter 3: time in hours | |
| clock 4 | 1 word | Run-time meter 4: time in hours | |
| clock 5 | 1 word | Run-time meter 5: time in hours | |
| clock 6 | 1 word | Run-time meter 6: time in hours | |
| clock 7 | 1 word | Run-time meter 7: time in hours | |
| Time | 4 words | Current date and time (format: DATE_AND_TIME) | |
| bszl_0 to bszl_1 | 2 bytes | Run-time meter active (bit =1: run-time meter active) | |
| bszl_0 | 1 byte | Bit x: run-time meter x, $0 \le x \le 7$ | |
| bszl_1 | 1 byte | Reserved | |
| bszü_0 to bszü_1 | 2 bytes | Run-time meter overflow (bit = 1: overflow) | |
| bszü_0 | 1 byte | Bit x: run-time meter x, $0 \le x \le 7$ | |
| bszü_1 | 1 byte | Reserved | |
| Status | 1 word | Time status (for bit assignment, see below) | |
| Res | 3 byte | Reserved | |
| status_valid | 1 byte | Validity of variable status: B#16#01: status valid | |

Status

| Bit | Default Value | Description | |
|----------|--|--|--|
| 15 | 0 | Sign for the correction value (0: positive, 1: negative) | |
| 14 to 10 | 00000 Correction value This parameter allows the basic time in the frame to be corrected local time: | | |
| | | Local time = basic time ± correction value * 0.5 h | |
| | | This correction takes into account the time zone and the time difference in summer time (daylight savings time) and winter time (standard time). | |
| 9 | 0 | Reserved | |
| 8 | 0 | Reserved | |
| 7 | 0 | Notification hour This parameter indicates whether the next time adjustment also includes a switchover from summer (daylight savings time) to winter time (standard time) or vice versa. (0: no adjustment made, 1: adjustment made). | |
| 6 | 0 | Summer (daylight savings time)/winter time (standard time) indicator The parameter indicates whether the local time calculated using the correction value is summer or winter time. (0: winter time, 1: summer time) | |
| 5 | 0 | Parameter not used by S7. | |
| 4 to 3 | 00 | Time resolution This parameter indicates the resolution of the transmitted clock time. (00: 0.001 s, 01: 0.01 s, 10: 0.1 s, 11: 1 s) | |
| 2 | 0 | Parameter not used by S7. | |
| 1 | 0 | Parameter not used by S7. | |
| 0 | 0 | Synchronization failure This parameter indicates whether the time transmitted in the frame from an external time master (e.g. SICLOCK) is synchronized (0: synchronization failed, 1: synchronization occurred) Note: Evaluation of this bit in a CPU is only meaningful if there is continuous external time synchronization. | |

31.16 Data Record of the Partial List Extract with SSL-ID W#16#0132 Index W#16#000B

Contents

The partial list extract with SSL ID W#16#0132 and index W#16#000B contains information about the status of the 32-bit run-time meters 0 ... 7 of the module.

Note

The partial list extract with SSL ID W#16#0132 and index W#16#0008 displays these run-time meters in 16-bit mode.

This allows you to use programs developed for CPUs that operate with 16-bit runtime meters and with partial list extract with SSL ID W#16#0132 and index W#16#0008.

Data record

A data record of the partial list extract with SSL ID W#16#0132 and index W#16#000B has the following structure:

| Name | Length | Meaning |
|---------|---------|---|
| Index | 1 word | W#16#000B: Time system status |
| bszl_0 | 1 byte | Bit x: Status of run-time meter x , $0 \le x \le 7$ (Bit = 1: run-time meter is busy) |
| bszl_1 | 1 byte | Reserved |
| bszü_0 | 1 byte | Bit x: Overflow of run-time meter x, $0 \le x \le 7$ (Bit = 1: Overflow) |
| bszü_1 | 1 byte | Reserved |
| clock 0 | 2 words | Run-time meter 0: time in hours |
| clock 1 | 2 words | Run-time meter 1: time in hours |
| clock 2 | 2 words | Run-time meter 2: time in hours |
| clock 3 | 2 words | Run-time meter 3: time in hours |
| clock 4 | 2 words | Run-time meter 4: time in hours |
| clock 5 | 2 words | Run-time meter 5: time in hours |
| clock 6 | 2 words | Run-time meter 6: time in hours |
| clock 7 | 2 words | Run-time meter 7: time in hours |
| Res | 1 word | Reserved |

31.17 Data Record of the Partial List Extract with SSL-ID W#16#0132 Index W#16#000C

Contents

The partial list extract with SSL ID W#16#0132 and index W#16#000C contains information about the status of the 32-bit run-time meters 8 ... 15 of the module.

Data record

A data record of the partial list extract with SSL ID W#16#0132 and index W#16#000C has the following structure:

| Name | Length | Meaning | |
|----------|---------|---|--|
| Index | 1 word | W#16#000C: Time system status | |
| Bszl_0 | 1 byte | Bit x: Status of run-time meter (8+x) , $0 \le x \le 7$ (Bit = 1: run-time meter is busy) | |
| Bszl_1 | 1 byte | Reserved | |
| Bszü_0 | 1 byte | Bit x: Overflow of run-time meter (8+x), $0 \le x \le 7$ (Bit = 1: Overflow) | |
| Bszü_1 | 1 byte | Reserved | |
| Clock 8 | 2 words | Run-time meter 8: time in hours | |
| Clock 9 | 2 words | Run-time meter 9: time in hours | |
| Clock 10 | 2 words | Run-time meter 10: time in hours | |
| Clock 11 | 2 words | Run-time meter 11: time in hours | |
| Clock 12 | 2 words | Run-time meter 12: time in hours | |
| Clock 13 | 2 words | Run-time meter 13: time in hours | |
| Clock 14 | 2 words | Run-time meter 14: time in hours | |
| clock 15 | 2 words | Run-time meter 15: time in hours | |
| Res | 1 word | Reserved | |

31.18 Data Record of the Partial List Extract with SSL-ID W#16#0232 Index W#16#0004

Contents

The partial list extract with SSL-ID W#16#0232 and index W#16#0004 contains information about the CPU protection level and the settings of the operator mode switch and version identifications of the hardware configuration and the user program.

In an H system in the RUN-REDUNDANT mode, one data record per redundant CPU is returned.

Data Record

A data record of partial list extract SSL-ID W#16#0232 and index W#16#0004 has the following structure:

| Name | Length | Meaning | |
|--------------|---------|---|--|
| Index | 1 word | Byte 1: B#16#04: CPU protection level and operator control settings and version identifications Byte 0: Standard CPU: B#16#00 H CPU: Bits 0 to 2: rack number Bit 3: 0 = standby CPU, 1 = master CPU Bits 4 to 7: 1111 | |
| sch_schal | 1 word | Protection level set with the mode selector (1, 2, 3) | |
| sch_par | 1 word | Protection level set in parameters (0, 1, 2, 3; 0: no password, protection level invalid) | |
| sch_rel | 1 word | Valid protection level of the CPU | |
| bart_sch | 1 word | Mode selector setting (1:RUN, 2:RUN-P, 3:STOP, 4:MRES, 0:undefined or cannot be determined) | |
| anl_sch | 1 word | Startup switch setting (1:CRST, 2:WRST, 0:undefined, does not exist of cannot be determined) | |
| ken_rel | 1 word | ID for valid version identification (0: invalid) | |
| ken_ver1_hw | 1 word | Version ID 1 of the hardware configuration | |
| ken_ver2_hw | 1 word | Version ID 2 of the hardware configuration | |
| ken_ver1_awp | 1 word | Version ID 1 of the user program | |
| ken_ver2_awp | 1 word | Version ID 2 of the user program | |
| Res | 8 words | Reserved | |

31.19 SSL-ID W#16#xy71 - H CPU Group Information

Purpose

The partial list extract with SSL-ID W#16#xy71 contains information about the current status of the H system.

Header

The header of partial list SSL-ID W#16#xy71 is structured as follows:

| Contents | Meaning | |
|----------|---|---|
| | The SSL-ID of the W#16#0071: W#16#0F71: | e partial list extract: Information about the current status of the H system Only SSL partial list header information |
| INDEX | W#16#0000 | |
| LENTHDR | W#16#0010: | One data record is 8 words long (16 bytes) |
| N_DR | W#16#0001: | Number of data records |

Data Record

A data record of partial list extract ID W#16#xy71 has the following structure:

| Contents | Length | Meaning | | |
|----------|---------|-----------------|---------------------------|--|
| Redinf | 2 bytes | Information abo | out redundancy | |
| | 1 | W#16#0011: | Single H CPU | |
| | | W#16#0012: | 1 of 2 H system | |
| Mwstat1 | 1 byte | Status byte 1 | • | |
| | | Bit 0: | reserved | |
| | | Bit 1: | reserved | |
| | | Bit 2: | reserved | |
| | | Bit 3: | reserved | |
| | | Bit 4: | H status of CPU in rack 0 | |
| | | | =0: standby CPU | |
| | | | =1: master CPU | |
| | | Bit 5: | H status of CPU in rack 1 | |
| | | | =0: standby CPU | |
| | | | =1: master CPU | |
| | | Bit 6: | reserved | |
| | | Bit 7: | reserved | |

| Contents | Length | Meaning | | |
|-----------|---------|----------------------------|---|--|
| Mwstat2 | 1 byte | Status byte 2 | | |
| | | Bit 0: | Status of the synchronization link-up 01: Synchronization between CPU 0 and CPU 1 =0: not possible =1: possible | |
| | | Bit 1: | 0 | |
| | | Bit 2: | 0 | |
| | | Bit 3: | reserved | |
| | | Bit 4: | =0: CPU not inserted in rack 0 | |
| | | | =1: CPU inserted in rack 0 | |
| | | D; . c. | (in redundant mode: bit 4 = 0) | |
| | | Bit 5: | =0: CPU not inserted in rack 1 =1: CPU inserted in rack 1 | |
| | | | (in redundant mode: bit 5 = 0) | |
| | | Bit 6: | reserved | |
| | | Bit 7: | Standby-master switchover since last | |
| | | | Re-enable | |
| | | | =0: no | |
| | | | =1: yes | |
| Hsfcinfo | 2 bytes | | SFC90 "H_CTRL" | |
| | | Bit 0: | =0: Re-enable inactive | |
| | | Dit 1. | =1: Re-enable active | |
| | | Bit 1: | =0: Updating of standby enabled=1: Updating of standby disabled | |
| | | Bit 2: | =1. Opdating of standay disabled =0: Link-up to standby enabled | |
| | | Dit Z. | =1: Link-up to standby disabled | |
| | | Bit 3: | reserved | |
| | | Bit 4: | reserved | |
| | | Bit 5: | reserved | |
| | | Bit 6: | reserved | |
| | | Bit 7: | =1: Upgrade with updating requested | |
| 0 (11 | | Bit 8: | =1: Upgrade without updating requested | |
| Samfehl | 2 bytes | Reserved | | |
| Bz_cpu_0 | 2 bytes | Mode of CPU | in rack u STOP (update) | |
| | | | STOP (reset memory) | |
| | | | STOP (self-initialization) | |
| | | | STOP (internal) | |
| | | | STARTUP (cold restart) | |
| | | | STARTUP (warm restart) | |
| | | | STARTUP (hot restart) | |
| | | | RUN (solo mode) | |
| | | W#16#0009: F | RUN-R (redundant mode) | |
| | | W#16#000A. I | | |
| | | W#16#000D: U | | |
| | | W#16#000D: I | | |
| | | W#16#000E: \$ | | |
| | | W#16#000F: N | | |
| Bz_cpu_1 | 2 bytes | Mode of CPU (values as for | | |
| Bz_cpu_2 | 2 bytes | Reserved | | |
| Cpu_valid | 1 byte | | variables bz_cpu_0 and bz_cpu_1 | |
| 1 2 | 1 ,,,, | B#16#01: bz_6 | | |
| | | B#16#02: bz_6 | cpu_1 valid | |
| | | B#16#03: bz_ | cpu_0 and bz_cpu_1 valid | |
| Reserve | 1 byte | Reserved | | |

31.20 SSL-ID W#16#xy74 - Status of the Module LEDs

Purpose

If you read the partial list SSL-ID W#16#xy74, with standard CPUs (if present) and with the H CPUs, you obtain the status of the module LEDs.

If the H CPUs are in a non-redundant H mode, you obtain the LED status of the CPU addressed. If the H CPUs are in the RUN-REDUNDANT mode, the LED status of all redundant H CPUs is returned.

Header

The header of partial list SSL-ID W#16#xy74 is structured as follows:

| Contents | Meaning |
|----------|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0174 Status of an LED. You select the LED with the INDEX parameter. |
| INDEX | LED ID (only relevant for SSL-ID W#16#0174) W#16#0001: SF (group error) W#16#0002: INTF (internal error) W#16#0003: EXTF (external error) W#16#0004: RUN W#16#0005: STOP W#16#0006: FRCE (force) W#16#0007: CRST (cold restart) W#16#0008: BAF (battery fault/overload, short circuit of battery voltage on bus) W#16#0009: USR (user-defined) W#16#000A: USR1 (user-defined) W#16#000B: BUS1F (bus error interface 1) W#16#000D: REDF (redundancy error) W#16#000E: MSTR (master) W#16#0010: RACK1 (rack number 0) W#16#0011: RACK2 (rack number 2) W#16#0012: IFM1F (interface error interface module 1) W#16#0013: IFM2F (interface error interface module 2) |
| LENTHDR | W#16#0004: one data record is 2 words long (4 bytes) |
| N_DR | Number of data records |

Data Record

A data record of partial list extract SSL-ID W#16#0074 has the following structure:

| Name | Length | Meaning | |
|------------|--------|--|--|
| cpu_led_ID | 1 word | Byte 0 | |
| | | - Standard CPU: B#16#00 | |
| | | - H-CPU: Bits 0 to 2: rack number | |
| | | Bit 3: 0=standby CPU, 1=master CPU Bits 4 to 7: 1111 | |
| | | Byte 1: LED ID | |
| led_on | 1 byte | Status of the LED: 0: off 1: on | |
| led_blink | 1 byte | Flashing status of the LED: 0: not flashing 1: flashing normally (2 Hz) 2: flashing slowly (0.5 Hz)) | |

31.21 SSL-ID W#16#xy75 - Switched DP Slaves in the H system

Purpose

If you read the partial list SSL-ID W#16#xy75, with CPUs of an H system in a redundant H operating mode, you obtain the status information on the communication between the H system and the switched DP slaves.

The partial list tells you in which rack the DP master system interface module currently being used for communication with a DP slave is inserted.

Header

The header of partial list SSL-ID W#16#xy75 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | The SSL-ID of the partial list extract W#16#0C75: Communication status between the H system and a switched DP slave. You select the DP slave with the INDEX parameter. | |
| INDEX | Diagnostic address of the DP slave interface module(s) | |
| LENTHDR | W#16#0010: One data record is 8 words long (16 bytes) | |
| N_DR | W#16#0001: Number of data records | |

Data Record

A data record of partial list ID SSL-ID W#16#xy75 has the following structure:

| Name | Length | Meaning | |
|-----------|---------|---|--|
| adr1_bgt0 | 1 word | First address section of the DP slave interface module whose DP master interface module is inserted in rack 0: DP master system ID and station number | |
| adr2_bgt0 | 1 word | Second address section of the DP slave interface module whose DP master interface module is inserted in rack 0: Slot and submodule slot | |
| adr1_bgt1 | 1 word | First address section of the DP slave interface module whose DP master interface module is inserted in rack 1: DP master system ID and station number | |
| adr2_bgt1 | 1 word | Second address section of the DP slave interface module whose DP master interface module is inserted in rack 1: Slot and submodule slot | |
| Res | 2 words | Reserved | |
| Logadr | 1 word | Diagnostic address of the DP slave interface module(s): Bits 0 to 14: logical base address Bit 15: I/O identifier (0 = input, 1 = output) | |

| Name | Length | Meaning | |
|-------------|--------|--|--|
| Slavestatus | 1 word | Communication status: | |
| | | Bit 0 = 1: No access to DP the slave interface module whose DP master interface module is inserted in rack 0 | |
| | | Bit 1 = 1: No access to DP the slave interface module whose DP master interface module is inserted in rack 1 | |
| | | Bits 2 to 7: Reserved (each = 0) | |
| | | Bit 8 = 1: Both communication channels functioning properly; communication currently taking place via the DP master interface module in rack 0 | |
| | | Bit 9 = 1: Both communication channels functioning properly; communication currently taking place via the DP master interface module in rack 1 | |
| | | • Bits 10 to 15: Reserved (each = 0) | |

31.22 SSL-ID W#16#xy90 - DP Master System Information

Purpose

If you read the partial list SSL-ID W#16#xy90, you obtain the status information of all DP master systems known to the CPU.

Header

The header of partial list SSL-ID W#16#xy90 is structured as follows:

| Contents | Meaning | | |
|----------|---|---|--|
| SSL-ID | The SSL-ID of the partial list extract | | |
| | W#16#0090: | Information of all DP master systems known to the CPU | |
| | W#16#0190: | Information of one DP master system | |
| | W#16#0F90: | SSL partial list header information only | |
| INDEX | For the parti | al list extract with the SSL-ID W#16#0190: | |
| | Low Byte: B | #16#00 | |
| | High Byte: [| DP master system ID | |
| | • For the partial list extracts with the SSL-IDs W#16#0090 and W#16#0F90: | | |
| | W#16#0000 | | |
| LENTHDR | W#16#000E: A data record is 7 words long (14 bytes) | | |
| N_DR | Number of data records | | |
| | For the partial list extract with the SSL-ID W#16#0190: | | |
| | 0 to 1 | | |
| | For the parti | al list extract with the SSL-ID W#16#0090: | |
| | - with a standard CPU: | | |
| | 0 to 14 | | |
| | | ł system: (in all system states except redundant) | |
| | | 12 (in redundant system state) | |

Data Record

A data record of partial list ID W#16#xy90 has the following structure:

| Name | Length | Meaning | | |
|--------------|---------|---|--|--|
| dp_m_id | 1 byte | DP master system ID | | |
| rack_dp_m | 1 byte | Rack number of the DP master | | |
| | | with a standard CPU: 0 | | |
| | | with a H system: 0 or 1 | | |
| Steckpl_dp_m | 1 byte | Slot of the DP master or slot of the CPU (with integrated DP interface) | | |
| Subm_dp_m | 1 byte | with integrated DP interface: interface number of the DP master: | | |
| | | - 1: X2 | | |
| | | - 2: X1 | | |
| | | - 3: IF1 | | |
| | | - 4: IF2 | | |
| | | with external DP interface: 0 | | |
| Logadr | 1 word | logic start address of the DP master | | |
| dp_m_sys_cpu | 1 word | reserved | | |
| dp_m_sys_dpm | 1 word | reserved | | |
| dp_m_state | 1 byte | further properties of the DP master system | | |
| | | Bit 0: DP mode | | |
| | | 0: S7 compatible | | |
| | | • 1: DPV1 | | |
| | | Bit 1 DP cycle | | |
| | | 0: not equidistant | | |
| | | 1: equidistant | | |
| | | Bit 2 to 6: Reserved | | |
| | | Bit 7: DP master type | | |
| | | 0: integrated DP master | | |
| | | 1: external DP master | | |
| Reserve | 3 bytes | Reserved | | |

Note on multicomputing (\$7-400 only)

31.23 SSL-ID W#16#xy91 - Module Status Information

Purpose

If you read the partial list SSL-ID W#16#xy91, you obtain the status information of modules assigned to the CPU.

Note

An evaluation of the SSL-ID W#16#xy91 is not possible for a submodule with packed addresses (ET 200S).

Header

The header of partial list SSL-ID W#16#xy91 is structured as follows:

| Contents | Meaning | Meaning | | |
|----------|--|---|--|--|
| SSL-ID | The SSL-ID of the partial list extract | | | |
| | W#16#0091 | Module status information of all plugged-in modules and submodules (S7-400 only) | | |
| | W#16#0191 | Status information of all not-deactivated modules/racks with wrong module identifier (S7-400 only) | | |
| | W#16#0291 | Module status information of all faulty and not-deactivated modules (S7-400 only) | | |
| | W#16#0391 | Module status information of all unavailable modules (S7-400 only) | | |
| | W#16#0591 | Module status information of all submodules of the host module | | |
| | W#16#0991 | Module status information of a DP master system | | |
| | W#16#0A91 | Status information of all DP submodules and DP master systems (S7-300 only, not CPU 318-2 DP) | | |
| | W#16#0C91 | Module status information of a module in the central rack or of an integrated DP interface via the logical base address | | |
| | W#16#4C91 | Module status information of a module connected to an external DP interface via the logical base address | | |
| | | If you use more than four external DP interfaces the result by mistake can be RET_VAL W#16#80A4. | | |
| | W#16#0D91 | Module status information of all modules in the specified rack/in the specified station (DP) | | |
| | W#16#0E91 | Module status information of all configured modules | | |

| Contents | Meaning | |
|----------|---|--|
| INDEX | For the partial list extract with SSL-ID W#16#0C91: | |
| | - S7-400: bit 0 to 14: logical base address of the module bit 15: 0 = input, 1 = output | |
| | - S7-300: module start address | |
| | For the partial list extract with SSL-ID W#16#4C91 (S7-400 only): Bits 0 to 14 : logical base address of the module Bit 15 : 0 = input, 1 = output | |
| | For the partial list extract with SSL-IDs W#16#0091, W#16#0191,W#16#0291, W#16#0391, W#16#0491, W#16#0591, W#16#0A91, W#16#0E91,W#16#0F91: INDEX is irrelevant, all modules (in the rack and in the distributed I/Os) | |
| | For the partial list extract with SSL-Ids W#16#0991 and W#16#0D91: | |
| | W#16#00xx all modules and submodules of a rack | |
| | (xx contains the number of the rack) | |
| | W#16#xx00 all modules of a DP master system | |
| | (xx contains the DP master system ID) | |
| | W#16#xxyy all modules of a DP station | |
| | (xx contains the DP master system ID, yy station number) | |
| LENTHDR | W#16#0010: One data record is 8 words long (16 bytes) | |
| N_DR | Number of data records. Depending on the product the number of records transferred in the SFC51 can be lower | |

In the case of W#16#0091, W#16#0191 and W#16#0F91 two additional data records are supplied per rack:

- A record for the power supply in as far as it exists and has been planned and
- A record for the rack.
- The sequence of the records in case of a centralized structure is: PS, Slot 1, Slot 2, ..., Slot 18, rack.

A data record of partial list ID W#16#xy91 has the following structure:

| Name | Length | Meaning | |
|---------|--------|---|--|
| Adr1 | 1 word | Number of the rack (DP master system ID and station number with DP) of the physical address | |
| Adr2 | 1 word | Slot and submodule slot | |
| Logadr | 1 word | First assigned logical I/O address (base address) | |
| Solltyp | 1 word | Reserved | |
| Isttyp | 1 word | Reserved | |
| Alarm | 1 word | Reserved (00xx=CPU No. 1-4) | |

| Name | Length | Meaning | | |
|----------|--------|---|---|--|
| Eastat | 1 word | I/O status | | |
| | | Bit 0 = 1: | module error (detected by diagnostic interrupt) | |
| | | Bit 1 = 1: | module exists | |
| | | Bit 2 = 1: | module does not exist | |
| | | Bit 3 = 1: | module disabled | |
| | | Bit 4 = 1: | station error (only representative slot) | |
| | | Bit 5 = 1: | M7: module can be host for submodules | |
| | | | S7: A CiR event at this module /station is busy or not yet completed | |
| | | Bit 6 = 1: | reserved for S7-400 | |
| | | Bit 7 = 1: | module in local bus segment | |
| | | Bit 8 to 15: | data ID for logical address | |
| | | | (input: B#16#B4, output: B#16#B5, | |
| | | | external DP interface: B#16#FF) | |
| Ber_bgbr | 1 word | Bit 0 to bit 2: Bit 3: reserved Bit 4 to bit 6: 0 = S7-400 1 = S7-300 2 = ET area 3 = P area 4 = Q area 5 = IM3 area 6 = IM4 area | 1 = S7-300 2 = ET area 3 = P area 4 = Q area 5 = IM3 area | |

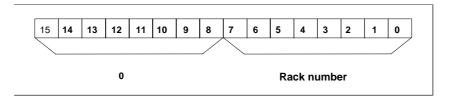
At certain modules the following values are indicated in the record:

| Name | PS (only S7-400) | СРИ | IFM-CPU (S7-300) | Rack (only S7-400) |
|----------|---|---|---|---|
| Adr1 | Number of the rack | Standard information as described above | Standard information as described above | Number of the rack |
| Adr2 | W#16#01FF | W#16#0200 or W#16#0200 to W#16#1800 | W#16#0200 | W#16#00FF |
| Logadr | W#16#0000 | W#16#7FFF | W#16#007C | W#16#0000 |
| Solltyp | Standard information as described above | W#16#00C0 or W#16#0081 or W#16#0082 | W#16#00C0 | Standard information as described above |
| Eastat | W#16#0000 | Standard information as described above | Standard information as described above | W#16#0000 |
| Ber_bgbr | W#16#0000 | W#16#0011 or W#16#0001 or W#16#0002 | W#16#0011 | W#16#0000 |

adr1

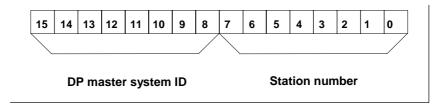
The parameter adr1 contains the following:

• when installed centrally, the rack number.



Bits of the parameter adr1 when installed centrally

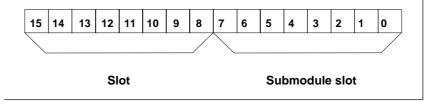
 with a distributed configuration the DP master system ID the station number.



Bits of the parameter adr1 in a distributed configuration.

adr2

The parameter adr2 contains the slot and submodule slot.



Bits of the parameter adr2.

Information on Multicomputing (only S7-400)

31.24 SSL-ID W#16#xy92 - Rack / Station Status Information

Purpose

If you read the partial list SSL-ID W#16#xy92, you obtain information about the expected and the current hardware configuration of centrally installed racks and stations of a DP master system.

Reading out the SSL with SFC51 "RDSYSST" using a S7-400 CPU

If you read out the partial list with SFC51 you must see to the fact that the parameters SSL ID and INDEX of SFC51 match each other.

| SSL_ID | INDEX |
|--------------|---|
| W#16#0092 or | DP master system ID of a DP master system which |
| W#16#0292 or | is connected via an integrated DP switch. |
| W#16#0692 or | |
| W#16#4092 or | DP master system ID of a DP master system which |
| W#16#4292 or | is connected via an external DP switch. |
| W#16#4692 or | |

Header

The header of partial list SSL-ID W#16#xy92 is structured as follows:

| Contents | Meaning | | | | |
|----------|-----------------|--|--|--|--|
| SSL-ID | SSL-ID of the p | SSL-ID of the partial list extract: | | | |
| | W#16#0092: | Expected status of the central racks/stations of a DP master system connected via an integrated DP interface | | | |
| | W#16#4092: | Expected status of the stations of a DP master system connected via an external DP interface | | | |
| | W#16#0292: | Actual status of the central racks/stations of a DP master system connected via an integrated DP interface | | | |
| | W#16#0392 | Status of battery powered buffering of a CPU rack/station if at least one battery has failed | | | |
| | W#16#0492 | Status of the entire battery powered buffering of all racks/stations of a CPU | | | |
| | W#16#0592 | Status of the 24 V supply of all racks/stations of a CPU | | | |
| | W#16#4292: | Actual status of the stations of a DP master system connected via an external DP interface | | | |
| | W#16#0692: | OK state of the expansion racks in the | | | |
| | | central configuration/of the stations of a DP master system connected via an integrated DP interface | | | |
| | W#16#4692: | OK state of the stations of a DP master system connected via an external DP interface | | | |
| INDEX | 0/ DP master s | ystem ID | | | |
| LENTHDR | W#16#0010: | one data record is 8 words long (16 bytes) | | | |
| N_DR | Number of data | a records | | | |

Data Record

A data record of the partial list with the ID W#16#xy92 has the following structure:

| Contents | Length | Meaning | | |
|-------------|----------|-------------------------------|------------------------|--|
| status_0 to | 16 bytes | | | or backup status. (The backup status is only |
| status_15 | | relevant for DP W#16#0092: | modules) Bit=0: Bit=1: | rack/station not configured rack/station configured |
| | | W#16#4092 | Bit=0: Bit=1: | station not configured station configured |
| | | W#16#0192: | Bit=0: | station is not configured or configured and activated |
| | | | Bit=1: | station is configured and activated |
| | | W#16#0292: | Bit=0: | rack/station failure, deactivated or not configured |
| | | | Bit=1: | rack/station exists, activated and has not failed |
| | | W#16#4292: | Bit=0: | station failure, deactivated or not configured |
| | | | Bit=1: | station exists, activated and has not failed |
| | | W#16#0692: | Bit=0: Bit=1: | all modules of the expansion rack/ of a station exist, are available and no problems and the station is activated at least 1 module of the expansion rack/ |
| | | W/// 0 // 4000 | D:: 0 | of a station is not OK or the station is deactivated |
| | | W#16#4692: | Bit=0: | all modules of a station exist are available and no problems, and the station is activated |
| | | | Bit=1: | at least 1 module of a station is not ok or the station is deactivated |
| status_0 | 1 byte | Bit 0: | | rack (INDEX = 0) or (INDEX tu0) |
| | | Bit 1: | 1. Expa : | ansion rack or station 2 |
| | | Bit 7: | : 7. Expa | ansion rack or station 8 |
| status_1 | 1 byte | Bit 0: | | ansion rack or station 9 |
| | | Bit 7: | : 15 Evp | ansion rack or station 16 |
| status_2 | 1 byte | Bit 0: | - | ansion rack or station 17 |
| | | Bit 5: | | ansion rack or station 22 |
| | | Bit 6: Bit 7: | | ation 23 ation 24 |
| status_3 | 1 byte | Bit 0: | | ation 25 |
| | | Bit 5: Bit 6: | Expansi | ation 30 on rack (SIMATIC S5 area) |
| | | Bit 7: | or statio 0 or st | n 31 ation 32 |

| Contents | Length | Meaning | |
|-----------|--------|---------|------------------|
| status_4 | 1 byte | Bit 0: | 0 or station 33 |
| | | Bit 7: | 0 or station 40 |
| : | | | |
| status_15 | 1 byte | Bit 0: | 0 or station 121 |
| | | Bit 7: | 0 or station 128 |

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31.25 SSL-ID W#16#xy95 - Extended DP Master System Information

Purpose

The partial list with the SSL ID W#16#xy95 supplies you with extended status information on all DP master systems known to the CPU. Compared to the partial list with SSL ID W#16#xy90, this list contains additional information about the clock synchronism of a DP master system.

Header

The header of partial list SSL ID W#16#xy95 is structured as follows:

| Content | Meaning | | | |
|---------|--|---|--|--|
| SZL-ID | The SSL ID of | the partial list extract | | |
| | W#16#0195: | Extended information on a DP master system | | |
| | W#16#0F95: | Only info about the header of an SSL partial list | | |
| INDEX | For the pa | rtial list extract with SSL ID W#16#0195: | | |
| | Low byte: B#16#00 | | | |
| | High byte: DP master system ID | | | |
| | • For the partial list extract with SSL ID W#16#0F95: | | | |
| | W#16#0000 | | | |
| LENTHDR | W#16#0028: One data records is 20 words long (40 byte) | | | |
| N_DR | Number of data records: | | | |
| | For the partial list extract with SSL ID W#16#0195: 0 to 1 | | | |

Data record

A data record of the partial list with the ID W#16#xy95 is structured as follows:

| Name | Length | Meaning | | |
|--------------|--------|---|--|--|
| dp_m_id | 1 byte | DP master system ID | | |
| rack_dp_m | 1 byte | Module rack number of the DP master For standard CPU: 0 For H system: 0 or 1 | | |
| steckpl_dp_m | 1 byte | Slot of the DP master or slot of the CPU (with integrated DP interface) | | |
| subm_dp_m | 1 byte | with integrated DP interface: Interface ID of the DP master: 1: X2 2: X1 3: IF1 4: IF2 with external DP interface: 0 | | |

| Name | Length | Meaning | Meaning | | | |
|--------------|----------|--------------------------|--|--|--|--|
| logadr | 2 bytes | Logical start | Logical start address of the DP master | | | |
| dp_m_sys_cpu | 2 bytes | Reserved | | | | |
| dp_m_sys_dpm | 2 bytes | Reserved | | | | |
| dp_m_state | 1 bytes | Further prop | erties of the DP master system | | | |
| | | Bit 0: | DP mode | | | |
| | | | 0: S7 compatible | | | |
| | | | • 1: DPV1 | | | |
| | | Bit 1: | DP cycle | | | |
| | | | 0: not equidistant | | | |
| | | | 1: equidistant | | | |
| | | Bit 2 to 6: | Reserved | | | |
| | | Bit 7: Type of DP master | | | | |
| | | | 0: integrated DP master | | | |
| | | | 1: external DP master | | | |
| reserve | 3 bytes | Reserved | | | | |
| tsal_ob | 1 byte | - | Assigned clock synchronization interrupt OB (only relevant if the DP cycle is equidistant) | | | |
| reserve | 1 byte | Reserved | | | | |
| baudrate | 4 bytes | Transmission | Transmission rate of the DP master system (hex value) | | | |
| dp_iso_takt | 4 bytes | Period of the | Period of the equidistant DP cycle in µs | | | |
| reserve | 16 bytes | Reserved | | | | |

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31.26 SSL-ID W#16#xyA0 - Diagnostic Buffer

Purpose

If you read the partial list SSL-ID W#16#xyA0, you obtain the entries in the diagnostic buffer of the module.

Header

The header of partial list SSL-ID W#16#xyA0 is structured as follows:

| Contents | Meaning |
|----------|--|
| SSL-ID | The SSL-ID of the partial list extract: W#16#00A0: W#16#01A0: The most recent entries; you specify the number of most recent entries with the INDEX parameter. If the number of messages in the diagnostic buffer is smaller than the configured maximum number of messages, the SFC51 may provide invalid values using this partial list extract. You therefore should avoid a power loss which is not backed up! W#16#0FA0: Only partial list header information |
| INDEX | Only for SSL-ID W#16#01A0: Number of most recent entries |
| LENTHDR | W#16#0014: one data record is 10 words long (20 bytes) |
| N_DR | Number of data records |

Data Record

A data record of partial list SSL-ID W#16#xyA0 has the following structure:

| Name | Length | Meaning | |
|------|---------|--|--|
| ID | 1 word | Event ID | |
| info | 5 words | Information about the event and its consequences | |
| time | 4 words | Time stamp of the event | |

Diagnostic Buffer

You obtain more information about the events in the diagnostic buffer using STEP 7.

31.27 SSL-ID W#16#00B1 - Module Diagnostic Information

Purpose

If you read the partial list SSL-ID W#16#00B1, you obtain the first 4 diagnostic bytes of a module with diagnostic capability.

Header

The header of partial list SSL-ID W#16#00B1 is structured as follows:

| | Meaning |
|---------|---|
| SSL-ID | W#16#00B1 |
| INDEX | Bit 0 to bit 14: logical base address Bit 15: 0 = input, 1 = output |
| LENTHDR | W#16#0004: one data record is 2 words long (4 bytes) |
| N_DR | 1 |

Data Record

A data record of partial list SSL-ID W#16#00B1 has the following structure:

| Name | Length | Meaning | |
|-------|--------|---|---|
| byte1 | 1 byte | Bit 0: Bit 1: Bit 2: Bit 3: Bit 4: Bit 5: Bit 6: Bit 7: | Module fault/OK (group fault ID) Internal fault External fault Channel error exists No external auxiliary voltage No front connector Module not assigned parameters Wrong parameters on module |
| byte2 | 1 byte | Bit 0 to bit 3: Bit 4: Bit 5: Bit 6: Bit 7: | Module class (CPU, FM, CP, IM, SM,) Channel information exists User information exists Diagnostic interrupt from substitute Reserve (initialized with 0) |
| byte3 | 1 byte | Bit 0: Bit 1: Bit 2: Bit 3: Bit 4: Bit 5: Bit 6: Bit 7: | User module incorrect/does not exist Communication fault Mode RUN/STOP (0 = RUN, 1 = STOP) Watchdog responded Internal module power supply failed Battery exhausted (BFS) Entire buffer failed Reserve (initialized with 0) |

| Name | Length | Meaning | |
|-------|--------|---------|---|
| byte4 | 1 byte | Bit 0: | Expansion rack failure (detected by IM) |
| | | Bit 1: | Processor failure |
| | | Bit 2: | EPROM error |
| | | Bit 3: | RAM error |
| | | Bit 4: | ADC/DAC error |
| | | Bit 5: | Fuse blown |
| | | Bit 6: | Hardware error lost |
| | | Bit 7: | Reserve (initialized with 0) |

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31.28 SSL-ID W#16#00B2 - Diagnostic Data Record 1 with Physical Address

Purpose

If you read the partial list with SSL-ID W#16#00B2, you obtain diagnostic data record 1 of a module in a central rack (not for DP or submodules). You specify the number using the rack and slot number.

Header

The header of partial list SSL-ID W#16#00B2 is structured as follows:

| Contents | Meaning | |
|----------|---|--|
| SSL-ID | W#16#00B2 | |
| INDEX | W#16#xxyy: xx contains the number of the rack yy contains the slot number | |
| LENTHDR | The length of the data record depends on the module. | |
| N_DR | 1 | |

Data Record

The size of a data record of partial list SSL-ID W#16#00B2 and its contents depend on the particular module. For further information refer to /70/, /101/ and to the manual describing the module concerned.

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31.29 SSL-ID W#16#00B3 - Module Diagnostic Data with Logical Base Address

Purpose

If you read the partial list SSL-ID W#16#00B3, you obtain all the diagnostic data of a module. You can also obtain this information for DP and submodules. You select the module using its logical base address.

Header

The header of partial list SSL-ID W#16#00B3 is structured as follows:

| Contents | Meaning |
|----------|---|
| SSL-ID | W#16#00B3 |
| INDEX | Bit 0 to bit 14: logical base address Bit 15: 0 = input, 1 = output |
| LENTHDR | The length of the data record depends on the module. |
| N_DR | 1 |

Data Record

The size of a data record of partial list SSL-ID W#16#00B3 and its contents depend on the particular module. For further information refer to <u>/70/</u>, /101/ and to the manual describing the module concerned.

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All the partial lists only supply information on the modules which are assigned to a CPU. In multicomputing mode you must therefore sample all the CPUs in order to obtain the data of all the connected modules.

Note

With SFC51 you must read out the partial list with the SSL-ID W#16#00B3 only outside OB82.

31.30 SSL-ID W#16#00B4 - Diagnostic Data of a DP Slave

Purpose

If you read the partial list SSL-ID W#16#00B4, you obtain the diagnostic data of a DP slave. This diagnostic data is structured in compliance with EN 50 170 Volume 2, PROFIBUS. You select the module using the diagnostic address you configured.

Header

The header of partial list SSL-ID W#16#00B4 is structured as follows:

| Contents | Meaning |
|----------|--|
| SSL-ID | W#16#00B4 |
| INDEX | Configured diagnostic address of the DP slave |
| LENTHDR | Length of a data record. The maximum length is 240 bytes. For standard slaves which have a diagnostic data length of more than 240 bytes up to a maximum of 244 bytes, the first 240 bytes are read and the overflow bit is set in the data. |
| N_DR | 1 |

Data Record

A data record of partial list SSL-ID W#16#00B4 has the following structure:

| Name | Length | Meaning | |
|---------|--------|--|--|
| status1 | 1 byte | Station status1 | |
| status2 | 1 byte | Station status2 | |
| status3 | 1 byte | Station status3 | |
| stat_nr | 1 byte | Master station number | |
| ken_hi | 1 byte | Vendor ID (high byte) | |
| ken_lo | 1 byte | Vendor ID (low byte) | |
| | | Further diagnostic data specific to the particular slave | |

Information on Multicomputing (only S7-400)

32 Events

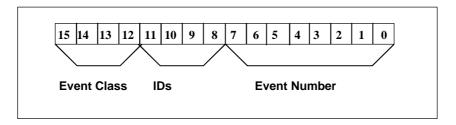
32.1 Events and Event ID

Event

All events are numbered within the SIMATIC S7 programmable logic controller. This allows you to relate a message text to an event.

Event ID

An event ID is assigned to every event. The event ID is structured as follows:



Structure of the Event ID.

Event Class

The event classes are as follows:

| Number | Event Class | |
|----------|--|--|
| 1 | Standard OB events | |
| 2 | Synchronous errors | |
| 3 | Asynchronous errors | |
| 4 | Mode transitions | |
| 5 | Run-time events | |
| 6 | Communication events | |
| 7 | Events for fail-safe and fault-tolerant systems | |
| 8 | Standardized diagnostic data on modules | |
| 9 | Predefined user events | |
| A, B | Freely definable events | |
| C , D, E | Reserved | |
| F | Events for modules other than CPUs (for example, CPs, FMs) | |

Identifier

The identifier is used to distinguish the type of events. The four bits have the following significance:

| Bit No. in the Event ID | Meaning | Meaning | |
|-------------------------|------------|--|--|
| 8 | = 0 = 1 | Event leaving state Event entering state | |
| 9 | = 1 | Entry in diagnostic buffer | |
| 10 | = 1 | Internal error | |
| 11 | = 1 | External error | |

32.2 Event Class 1 - Standard OB Events

| Event ID | Event |
|-----------|--|
| W#16#1381 | Request for manual warm restart |
| W#16#1382 | Request for automatic warm restart |
| W#16#1383 | Request for manual hot restart |
| W#16#1384 | Request for automatic hot restart |
| W#16#1385 | Request for manual cold restart |
| W#16#1386 | Request for automatic cold restart |
| W#16#1387 | Master CPU: request for manual cold restart |
| W#16#1388 | Master CPU: request for automatic cold restart |
| W#16#138A | Master CPU: request for manual warm restart |
| W#16#138B | Master CPU: request for automatic warm restart |
| W#16#138C | Standby CPU: request for manual hot restart |
| W#16#138D | Standby CPU: request for automatic hot restart |

32.3 Event Class 2 - Synchronous Errors

| Event ID | Event | ОВ |
|-----------|--|--------|
| W#16#2521 | BCD conversion error | OB 121 |
| W#16#2522 | Area length error when reading | OB 121 |
| W#16#2523 | Area length error when writing | OB 121 |
| W#16#2524 | Area error when reading | OB 121 |
| W#16#2525 | Area error when writing | OB 121 |
| W#16#2526 | Timer number error | OB 121 |
| W#16#2527 | Counter number error | OB 121 |
| W#16#2528 | Alignment error when reading | OB 121 |
| W#16#2529 | Alignment error when writing | OB 121 |
| W#16#2530 | Write error when accessing the DB | OB 121 |
| W#16#2531 | Write error when accessing the DI | OB 121 |
| W#16#2532 | Block number error when opening a DB | OB 121 |
| W#16#2533 | Block number error when opening a DI | OB 121 |
| W#16#2534 | Block number error when calling an FC | OB 121 |
| W#16#2535 | Block number error when calling an FB | OB 121 |
| W#16#253A | DB not loaded | OB 121 |
| W#16#253C | FC not loaded | OB 121 |
| W#16#253D | SFC not loaded | OB 121 |
| W#16#253E | FB not loaded | OB 121 |
| W#16#253F | SFB not loaded | OB 121 |
| W#16#2942 | I/O access error, reading | OB 122 |
| W#16#2943 | I/O access error, writing | OB 122 |
| W#16#2544 | I/O access error, at nth read access (n>1) | OB 122 |

32.4 Event Class 3 - Asynchronous Errors

| Event ID | Event | ОВ |
|----------------|---|-------|
| W#16#3501 | Cycle time exceeded. | OB 80 |
| W#16#3502 | User interface (OB or FRB) request error | OB 80 |
| W#16#3503 | Delay too long processing a priority class | - |
| W#16#3505 | Time-of-day interrupt(s) skipped due to new clock setting | OB 80 |
| W#16#3506 | Time-of-day interrupt(s) skipped when changing to RUN after HOLD | OB 80 |
| W#16#3507 | Multiple OB request errors caused internal buffer overflow | OB 80 |
| W#16#3508 | Synchronous cycle interrupt-timing error | OB 80 |
| W#16#3509 | Interrupt loss due to excess interrupt load | OB 80 |
| W#16#350A | Resume RUN mode after CiR | OB 80 |
| W#16#3921/3821 | BATTF: failure on at least one backup battery of the central rack/ problem eliminated | OB 81 |
| | Note: the event entering state only occurs if one of the backup battery fails (if there are redundant backup batteries). If the other backup battery should also happen to fail, the event will no occur again. | |
| W#16#3922/3822 | BAF: failure of backup voltage on central rack/ problem eliminated | OB 81 |
| W#16#3923/3823 | 24 volt supply failure on central rack / problem eliminated | OB 81 |
| W#16#3925/3825 | BATTF: failure on at least one backup battery of the redundant central rack/ problem eliminated | OB 81 |
| W#16#3926/3826 | BAF: failure of backup voltage on redundant central rack/ problem eliminated | OB 81 |
| W#16#3917/3827 | 24 volt supply failure on redundant central rack / problem eliminated | OB 81 |
| W#16#3931/3831 | BATTF: failure of at least one backup battery of the expansion rack/ problem eliminated | OB 81 |
| W#16#3932/3832 | BAF: failure of backup voltage on expansion rack/ problem eliminated | OB 81 |
| W#16#3933/3833 | 24 volt supply failure on at least one expansion rack/ problem eliminated | OB 81 |
| W#16#3942 | Module error | OB 82 |
| W#16#3842 | Module OK | OB 82 |
| W#16#3861 | Module/interface module inserted, module type OK | OB 83 |
| W#16#3961 | Module/interface module removed, cannot be addressed | OB 83 |
| W#16#3863 | Module/interface module plugged in, but wrong module type | OB 83 |
| W#16#3864 | Module/interface module plugged in, but causing problem (type ID unreadable) | OB 83 |
| W#16#3865 | Module plugged in, but error in module parameter assignment | OB 83 |
| W#16#3866 | Module can be addressed again, load voltage error removed | OB 83 |
| W#16#3966 | Module cannot be addressed, load voltage error | OB 83 |
| W#16#3367 | Start of module reconfiguration | OB 83 |
| W#16#3267 | End of module reconfiguration | OB 83 |

| Event ID | Event | ОВ |
|----------------|---|-------|
| W#16#3968 | Module reconfiguration has ended with error | OB 83 |
| W#16#3571 | Nesting depth too high in nesting levels | OB 88 |
| W#16#3572 | Nesting depth for Master Control Relays too high | OB 88 |
| W#16#3573 | Nesting depth too high after synchronous errors | OB 88 |
| W#16#3574 | Nesting depth for block calls (U stack) too high | OB 88 |
| W#16#3575 | Nesting depth for block calls (B stack) too high | OB 88 |
| W#16#3576 | Local data allocation error | OB 88 |
| W#16#3578 | Unknown instruction | OB 88 |
| W#16#357A | Jump instruction to target outside of the block | OB 88 |
| W#16#3884 | Interface module plugged in | OB 83 |
| W#16#3984 | Interface module removed | OB 83 |
| W#16#3981 | Interface error entering state | OB 84 |
| W#16#3881 | Interface error leaving state | OB 84 |
| W#16#3582 | Memory error detected and corrected by operating system | OB 84 |
| W#16#3583 | Accumulation of detected and corrected memo errors | OB 84 |
| W#16#3585 | Error in the PC operating system (only for LC RTX) | OB 84 |
| W#16#3986 | Performance of an H-Sync link negatively affected | OB 84 |
| W#16#3587 | Multi-bit memory error detected and corrected | OB 84 |
| W#16#35A1 | User interface (OB or FRB) not found | OB 85 |
| W#16#35A2 | OB not loaded (started by SFC or operating system due to configuration) | OB 85 |
| W#16#35A3 | Error when operating system accesses a block | OB 85 |
| W#16#35A4 | PROFInet Interface DB cannot be addressed | OB 85 |
| W#16#34A4 | PROFInet Interface DB can be addressed again | OB 85 |
| W#16#39B1 | I/O access error when updating the process image input table | OB 85 |
| W#16#39B2 | I/O access error when transferring the process image to the output modules | OB 85 |
| W#16#39B3/38B3 | I/O access error updating the process image input table | OB 85 |
| W#16#39B4/38B4 | I/O access error when transferring the process image to the output modules | OB 85 |
| W#16#38C1 | Expansion rack operational again (1 to 21), leaving state | OB 86 |
| W#16#39C1 | Expansion rack failure (1 to 21), entering state | OB 86 |
| W#16#38C2 | Expansion rack operational again but mismatch between setpoint and actual configuration | OB 86 |
| W#16#39C3 | Distributed I/Os: master system failure entering state | OB 86 |
| W#16#39C4 | Distributed I/Os: station failure, entering state | OB 86 |
| W#16#38C4 | Distributed I/Os: station failure, leaving state | OB 86 |
| W#16#39C5 | Distributed I/Os: station fault, entering state | OB 86 |
| W#16#38C5 | Distributed I/Os: station fault, leaving state | OB 86 |
| W#16#38C6 | Expansion rack operational again, but error(s) in module parameter assignment | OB 86 |
| W#16#38C7 | DP: station operational again, but error(s) in module parameter assignment | OB 86 |
| W#16#38C8 | DP: station operational again, but mismatch between setpoint and actual configuration | OB 86 |

| Event ID | Event | ОВ |
|-----------|--|-------|
| W#16#35D2 | Diagnostic entries cannot be sent at present | OB 87 |
| W#16#35D3 | Synchronization frames cannot be sent | OB 87 |
| W#16#35D4 | Illegal time jump resulting from synchronization | OB 87 |
| W#16#35D5 | Error adopting the synchronization time | OB 87 |
| W#16#35E1 | Incorrect frame ID in GD | OB 87 |
| W#16#35E2 | GD packet status cannot be entered in DB | OB 87 |
| W#16#35E3 | Frame length error in GD | OB 87 |
| W#16#35E4 | Illegal GD packet number received | OB 87 |
| W#16#35E5 | Error accessing DB in communication SFBs for configured S7 connections | OB 87 |
| W#16#35E6 | GD total status cannot be entered in DB | OB 87 |

32.5 Event Class 4 - Stop Events and Other Mode Changes

| Event ID | Event |
|-----------|---|
| W#16#4300 | Backed-up power on |
| W#16#4301 | Mode transition from STOP to STARTUP |
| W#16#4302 | Mode transition from STARTUP to RUN |
| W#16#4303 | STOP caused by stop switch being activated |
| W#16#4304 | STOP caused by PG STOP operation or by SFB20 "STOP" |
| W#16#4305 | HOLD: breakpoint reached |
| W#16#4306 | HOLD: breakpoint exited |
| W#16#4307 | Memory reset started by PG operation |
| W#16#4308 | Memory reset started by switch setting |
| W#16#4309 | Memory reset started automatically (power on not backed up) |
| W#16#430A | HOLD exited, transition to STOP |
| W#16#430D | STOP caused by other CPU in multicomputing |
| W#16#430E | Memory reset executed |
| W#16#430F | STOP on the module due to STOP on a CPU |
| W#16#4510 | STOP violation of the CPU's data range |
| W#16#4318 | Start of CiR |
| W#16#4319 | CiR completed |
| W#16#4520 | DEFECTIVE: STOP not possible |
| W#16#4521 | DEFECTIVE: failure of instruction processing processor |
| W#16#4522 | DEFECTIVE: failure of clock chip |
| W#16#4523 | DEFECTIVE: failure of clock pulse generator |
| W#16#4524 | DEFECTIVE: failure of timer update function |
| W#16#4525 | DEFECTIVE: failure of multicomputing synchronization |
| W#16#4926 | DEFECTIVE: failure of the watchdog for I/O access |
| W#16#4527 | DEFECTIVE: failure of I/O access monitoring |
| W#16#4528 | DEFECTIVE: failure of scan time monitoring |
| W#16#4530 | DEFECTIVE: memory test error in internal memory |
| W#16#4931 | STOP or DEFECTIVE: memory test error in memory submodule |
| W#16#4532 | DEFECTIVE: failure of core resources |
| W#16#4933 | Checksum error |
| W#16#4934 | DEFECTIVE: memory not available |
| W#16#4935 | DEFECTIVE: cancelled by watchdog/processor exceptions |
| W#16#4536 | DEFECTIVE: switch defective |
| W#16#4540 | STOP: Memory expansion of the internal work memory has gaps. First memory expansion too small or missing. |
| W#16#4541 | STOP caused by priority class system |
| W#16#4542 | STOP caused by object management system |
| W#16#4543 | STOP caused by test functions |
| W#16#4544 | STOP caused by diagnostic system |
| W#16#4545 | STOP caused by communication system |
| W#16#4546 | STOP caused by CPU memory management |
| W#16#4547 | STOP caused by process image management |

| Event ID | Event | |
|-----------|--|--|
| W#16#4548 | STOP caused by I/O management | |
| W#16#4949 | STOP caused by continuous hardware interrupt | |
| W#16#454A | STOP caused by configuration: an OB deselected with STEP 7 was being loaded into th CPU during STARTUP | |
| W#16#494D | STOP caused by I/O error | |
| W#16#494E | STOP caused by power failure | |
| W#16#494F | STOP caused by configuration error | |
| W#16#4550 | DEFECTIVE: internal system error | |
| W#16#4555 | No restart possible, monitoring time elapsed | |
| W#16#4556 | STOP: memory reset request from communication system | |
| W#16#4357 | Module watchdog started | |
| W#16#4358 | All modules are ready for operation | |
| W#16#4959 | One or more modules not ready for operation | |
| W#16#4562 | STOP caused by programming error (OB not loaded or not possible | |
| W#16#4563 | STOP caused by I/O access error (OB not loaded or not possible | |
| W#16#4567 | STOP caused by H event | |
| W#16#4568 | STOP caused by time error (OB not loaded or not possible) | |
| W#16#456A | STOP caused by diagnostic interrupt (OB not loaded or not possible) | |
| W#16#456B | STOP caused by removing/inserting module (OB not loaded or not possible) | |
| W#16#456C | STOP caused by CPU hardware error (OB not loaded or not possible, or no FRB) STOP | |
| W#16#456D | STOP caused by program sequence error (OB not loaded or not possible) | |
| W#16#456E | STOP caused by communication error (OB not loaded or not possible) | |
| W#16#456F | STOP caused by rack failure OB (OB not loaded or not possible) | |
| W#16#4570 | STOP caused by process interrupt (OB not loaded or not possible) | |
| W#16#4571 | STOP caused by nesting stack error | |
| W#16#4572 | STOP caused by master control relay stack error | |
| W#16#4573 | STOP caused by exceeding the nesting depth for synchronous errors | |
| W#16#4574 | STOP caused by exceeding interrupt stack nesting depth in the priority class stack | |
| W#16#4575 | STOP caused by exceeding block stack nesting depth in the priority class stack | |
| W#16#4576 | STOP caused by error when allocating the local data | |
| W#16#4578 | STOP caused by unknown opcode | |
| W#16#457A | STOP caused by code length error | |
| W#16#497C | STOP caused by integrated technology | |
| W#16#457B | STOP caused by DB not being loaded on on-board I/Os | |
| W#16#457F | STOP caused by STOP command | |
| W#16#4580 | STOP: back-up buffer contents inconsistent (no transition to RUN) | |
| W#16#4590 | STOP caused by overloading the internal functions | |
| W#16#49A0 | STOP caused by parameter assignment error or non-permissible variation of setpoint and actual extension: Start-up blocked. | |
| W#16#49A1 | STOP caused by parameter assignment error: memory reset request | |
| W#16#49A2 | STOP caused by error in parameter modification: startup disabled | |
| W#16#49A3 | STOP caused by error in parameter modification: memory reset request | |
| W#16#49A4 | STOP: inconsistency in configuration data | |

| Event ID | Event |
|-----------|--|
| W#16#49A5 | STOP: distributed I/Os: inconsistency in the loaded configuration information |
| W#16#49A6 | STOP: distributed I/Os: invalid configuration information |
| W#16#49A7 | STOP: distributed I/Os: no configuration information |
| W#16#49A8 | STOP: error indicated by the interface module for the distributed I/Os |
| W#16#43B0 | Firmware update was successful |
| W#16#49B1 | Firmware update data incorrect |
| W#16#49B2 | Firmware update: hardware version does not match firmware |
| W#16#49B3 | Firmware update: module type does not match firmware |
| W#16#43B4 | Error in firmware fuse |
| W#16#43B6 | Firmware updates canceled by redundant modules |
| W#16#49D0 | LINK-UP aborted due to violation of coordination rules |
| W#16#49D1 | LINK-UP/UPDATE sequence aborted |
| W#16#49D2 | Standby CPU changed to STOP due to STOP on the master CPU during link-up |
| W#16#43D3 | STOP on standby CPU |
| W#16#49D4 | STOP on a master, since partner CPU is also a master (link-up error) |
| W#16#45D5 | LINK-UP rejected due to mismatched CPU memory configuration of the sub-PLC |
| W#16#45D6 | LINK-UP rejected due to mismatched system program of the sub-PLC |
| W#16#49D7 | LINK-UP rejected due to change in user program or in configuration |
| W#16#45D8 | DEFECTIVE: hardware fault detected due to other error |
| W#16#45D9 | STOP due to SYNC module error |
| W#16#45DA | STOP due to synchronization error between H CPUs |
| W#16#43DC | Abort during link-up with switchover |
| W#16#45DD | LINK-UP rejected due to running test or other online functions |
| W#16#43DE | Updating aborted due to monitoring time being exceeded during the n-th attempt, new update attempt initiated |
| W#16#43DF | Updating aborted for final time due to monitoring time being exceeded after completing the maximum amount of attempts. User intervention required. |
| W#16#43E0 | Change from solo mode after link-up |
| W#16#43E1 | Change from link-up after updating |
| W#16#43E2 | Change from updating to redundant mode |
| W#16#43E3 | Master CPU: change from redundant mode to solo mode |
| W#16#43E4 | Standby CPU: change from redundant mode after error-search mode |
| W#16#43E5 | Standby CPU: change from error-search mode after link-up or STOP |
| W#16#43E6 | Link-up aborted on the standby CPU |
| W#16#43E7 | Updating aborted on the standby CPU |
| W#16#43E8 | Standby CPU: change from link-up after startup |
| W#16#43E9 | Standby CPU: change from startup after updating |
| W#16#43F1 | Reserve-master switchover |
| W#16#43F2 | Coupling of incompatible H-CPUs blocked by system program |
| W#16#42F3 | Checksum error detected and corrected by the operating system |
| W#16#42F4 | Standby CPU: connection/update via SFC90 is locked in the master CPU |

32.6 Event Class 5 - Mode Run-time Events

| Event ID | Event |
|----------------|---|
| W#16#530D | New startup information in the STOP mode |
| W#16#5311 | Startup despite Not Ready message from module(s) |
| W#16#5545 | Start of System reconfiguration in RUN mode |
| W#16#5445 | Start of System reconfiguration in RUN mode |
| W#16#5380 | Diagnostic buffer entries of interrupt and asynchronous errors disabled |
| W#16#5395 | Distributed I/Os: reset of a DP master |
| W#16#5481 | All licenses for runtime software are complete again. |
| W#16#5498 | No more inconsistency with DP master systems due to CiR |
| W#16#5581 | One or several licenses for runtime software are missing. |
| W#16#558A | Difference between the MLFB of the configured and inserted CPU |
| W#16#558B | Difference in the firmware version of the configured and inserted CPU |
| W#16#5598 | Start of possible inconsistency with DP master systems due to CiR |
| W#16#5960 | Parameter assignment error when switching |
| W#16#5961 | Parameter assignment error |
| W#16#5962 | Parameter assignment error preventing startup |
| W#16#5963 | Parameter assignment error with memory reset request |
| W#16#5966 | Parameter assignment error when switching |
| W#16#5969 | Parameter assignment error with startup blocked |
| W#16#5371 | Distributed I/Os: end of the synchronization with a DP master |
| W#16#5979/5879 | Diagnostic message from DP interface: EXTF LED on/off |
| W#16#597C | DP Global Control command failed or moved |
| W#16#597C | DP command Global Control failure or moved |
| W#16#59A0 | The interrupt can not be associated in the CPU |
| W#16#59A1 | Configuration error in the integrated technology |
| W#16#53A2 | Download of technology firmware successful |
| W#16#59A3 | Error when downloading the integrated technology |
| W#16#53A4 | Download of technology DB not successful |
| W#16#55A5 | Version conflict: internal interface with integrated technology |
| W#16#53FF | Reset to factory setting |

32.7 Event Class 6 - Communication Events

| Event ID | Event |
|----------------|--|
| W#16#6316 | Interface error when starting programmable controller |
| W#16#6390 | Formatting of Micro Memory Card complete |
| W#16#6500 | Connection ID exists twice on module |
| W#16#6501 | Connection resources inadequate |
| W#16#6502 | Error in the connection description |
| W#16#6510 | CFB structure error detected in instance DB when evaluating EPROM |
| W#16#6514 | GD packet number exists twice on the module |
| W#16#6515 | Inconsistent length specifications in GD configuration information |
| W#16#6521 | No memory submodule and no internal memory available |
| W#16#6522 | Illegal memory submodule: replace submodule and reset memory |
| W#16#6523 | Memory reset request due to error accessing submodule |
| W#16#6524 | Memory reset request due to error in block header |
| W#16#6526 | Memory reset request due to memory replacement |
| W#16#6527 | Memory replaced, therefore restart not possible |
| W#16#6528 | Object handling function in the STOP/HOLD mode, no restart possible |
| W#16#6529 | No startup possible during the "load user program" function |
| W#16#652A | No startup because block exists twice in user memory |
| W#16#652B | No startup because block is too long for submodule - replace submodule |
| W#16#652C | No startup due to illegal OB on submodule |
| W#16#6532 | No startup because illegal configuration information on submodule |
| W#16#6533 | Memory reset request because of invalid submodule content |
| W#16#6534 | No startup: block exists more than once on submodule |
| W#16#6535 | No startup: not enough memory to transfer block from submodule |
| W#16#6536 | No startup: submodule contains an illegal block number |
| W#16#6537 | No startup: submodule contains a block with an illegal length |
| W#16#6538 | Local data or write-protection ID (for DB) of a block illegal for CPU |
| W#16#6539 | Illegal command in block (detected by compiler) |
| W#16#653A | Memory reset request because local OB data on submodule too short |
| W#16#6543 | No startup: illegal block type |
| W#16#6544 | No startup: attribute "relevant for processing" illegal |
| W#16#6545 | Source language illegal |
| W#16#6546 | Maximum amount of configuration information reached |
| W#16#6547 | Parameter assignment error assigning parameters to modules (not on P bus, cancel download) |
| W#16#6548 | Plausibility error during block check |
| W#16#6549 | Structure error in block |
| W#16#6550 | A block has an error in the CRC |
| W#16#6551 | A block has no CRC |
| W#16#6560 | SCAN overflow |
| W#16#6881 | Interface error leaving state |
| W#16#6905/6805 | Resource problem on configured connections/eliminated |
| W#16#6981 | Interface error entering state |

32.8 Event Class 7 - H/F Events

| Event ID | Event | ОВ |
|----------------|---|-------|
| W#16#72A2 | Failure of a DP master or a DP master system | OB 70 |
| W#16#72A3 | Redundancy restored on the DP slave | OB 70 |
| W#16#7301 | Loss of redundancy (1 of 2) due to failure of a CPU | OB 72 |
| W#16#7302 | Loss of redundancy (1 of 2) due to STOP on the standby triggered by user | OB 72 |
| W#16#7303 | H system (1 of 2) changed to redundant mode | OB 72 |
| W#16#7323 | Discrepancy found in operating system data | OB 72 |
| W#16#7331 | Standby-master switchover due to master failure | OB 72 |
| W#16#7333 | Standby-master switchover due to system modification during runtime | OB 72 |
| W#16#7334 | Standby-master switchover due to communication error at the synchronization module | |
| W#16#7335 | Standby-master switchover triggered by SFC90 "H_CTRL" | OB 72 |
| W#16#7340 | Synchronization error in user program due to elapsed wait time | OB 72 |
| W#16#7341 | Synchronization error in user program due to waiting at different synchronization points | OB 72 |
| W#16#7342 | Synchronization error in operating system due to waiting at different synchronization points | OB 72 |
| W#16#7343 | Synchronization error in operating system due to elapsed wait time | OB 72 |
| W#16#7344 | Synchronization error in operating system due to incorrect data | OB 72 |
| W#16#734A | The "Re-enable" job triggered by SFC90 "H_CTRL" was executed. | OB 72 |
| W#16#73A3 | Loss of redundancy on the DP slave | OB 70 |
| W#16#73D8 | Safety mode disabled | |
| W#16#73E0/72E0 | Loss of redundancy in communication/ problem eliminated | OB 73 |
| W#16#7520 | Error in RAM comparison | OB 72 |
| W#16#7521 | Error in comparison of process image output value | OB 72 |
| W#16#7522 | Error in comparison of memory bits, timers, or counters | OB 72 |
| W#16#73C1 | Update process canceled | OB 72 |
| W#16#73C2 | Updating aborted due to monitoring time being exceeded during the n-th attempt ($1 \le n \le max$. possible number of update attempts after abort due to excessive monitoring time) | OB 72 |
| W#16#75D1 | Safety program: Internal CPU error | |
| W#16#75D2 | Safety program error: Cycle time time-out | |
| W#16#75D6 | Data corrupted in safety program prior to the output to F I/O | |
| W#16#75D7 | Data corrupted in safety program prior to the output to partner F CPU | |
| W#16#75D9 | Invalid REAL number in a DB | |
| W#16#75DA | Safety program: Error in safety data format | |
| W#16#73DB/72DB | Safety program: safety mode enabled/disabled | |
| W#16#75DC | Runtime group, internal protocol error | |

| Event ID | Event | ОВ |
|----------------|--|-------|
| W#16#75DD/74DD | Safety program: Shutdown of a fail-save runtime group enabled/disabled | |
| W#16#75DE/74DE | Safety program: Shutdown of the F program enabled/disabled | - |
| W#16#75DF/74DF | Start / end of F program initialization | - |
| W#16#75E1 | Safety program: Error in FB "F_PLK" or "F_PLK_O" or F_CYC_CO" or "F_TEST" or "F_TESTC" | |
| W#16#7934 | Standby-master switchover due to connection problem at the SYNC module | OB 72 |
| W#16#7950 | Synchronization module missing | OB 72 |
| W#16#7951 | Change at the SYNC module without Power On | OB 72 |
| W#16#7952/7852 | SYNC module removed/inserted | OB 72 |
| W#16#7953 | Change at the SYNC-module without reset | OB 72 |
| W#16#7954 | SYNC module: rack number assigned twice | OB 72 |
| W#16#7955/7855 | SYNC module error/eliminated | OB 72 |
| W#16#7956 | Illegal rack number set on SYNC module | OB 72 |
| W#16#7960 | Redundant I/O: Time-out of discrepancy time at digital input, error is not yet localized | |
| W#16#7961 | Redundant I/O, digital input error: Signal change after expiration of the discrepancy time | |
| W#16#7962 | Redundant I/O: Digital input error | |
| W#16#796F | Redundant I/O: The I/O was globally disabled | |
| W#16#7970 | Redundant I/O: Digital output error | |
| W#16#7980 | Redundant I/O: Time-out of discrepancy time at analog input | |
| W#16#7981 | Redundant I/O: Analog input error | |
| W#16#7990 | Redundant I/O: Analog output error | |
| W#16#79D3/78D3 | Communication error between PROFIsafe and F I/O | |
| W#16#79D4/78D4 | Error in safety relevant communication between F CPUs | |
| W#16#79D5/78D5 | Error in safety relevant communication between F CPUs | |
| W#16#75E2 | Safety program: Area length error | |

32.9 Event Class 8 - Diagnostic Events for Modules

| Event ID | Event | Module type |
|-----------|---|---------------|
| W#16#8x00 | Module fault/OK | Any |
| W#16#8x01 | Internal error | |
| W#16#8x02 | External error | |
| W#16#8x03 | Channel error | |
| W#16#8x04 | No external auxiliary voltage | |
| W#16#8x05 | No front connector | |
| W#16#8x06 | No parameter assignment | |
| W#16#8x07 | Incorrect parameters in module | |
| W#16#8x30 | User submodule incorrect/not found | |
| W#16#8x31 | Communication problem | |
| W#16#8x32 | Operating mode: RUN/STOP (STOP: entering state, RUN: leaving state) | |
| W#16#8x33 | Time monitoring responded (watchdog) | |
| W#16#8x34 | Internal module power failure | |
| W#16#8x35 | BATTF: battery exhausted | |
| W#16#8x36 | Total backup failed | |
| W#16#8x40 | Expansion rack failed | |
| W#16#8x41 | Processor failure | |
| W#16#8x42 | EPROM error | |
| W#16#8x43 | RAM error | |
| W#16#8x44 | ADC/DAC error | |
| W#16#8x45 | Fuse blown | |
| W#16#8x46 | Hardware interrupt lost | |
| W#16#8x50 | Configuration/parameter assignment error | Analog input |
| W#16#8x51 | Common mode error | |
| W#16#8x52 | Short circuit to phase | |
| W#16#8x53 | Short circuit to ground | |
| W#16#8x54 | Wire break | |
| W#16#8x55 | Reference channel error | |
| W#16#8x56 | Below measuring range | |
| W#16#8x57 | Above measuring range | |
| W#16#8x60 | Configuration/parameter assignment error | Analog output |
| W#16#8x61 | Common mode error | |
| W#16#8x62 | Short circuit to phase | |
| W#16#8x63 | Short circuit to ground | |
| W#16#8x64 | Wire break | |
| W#16#8x66 | No load voltage | |
| W#16#8x70 | Configuration/parameter assignment error | Digital input |
| W#16#8x71 | Chassis ground fault | |
| W#16#8x72 | Short circuit to phase (sensor) | |
| W#16#8x73 | Short circuit to ground (sensor) | |
| W#16#8x74 | Wire break | |

| Event ID | Event | Module type |
|-----------|---|----------------|
| W#16#8x75 | No sensor power supply | |
| W#16#8x80 | Configuration/parameter assignment error | Digital output |
| W#16#8x81 | Chassis ground fault | |
| W#16#8x82 | Short circuit to phase | |
| W#16#8x83 | Short circuit to ground | |
| W#16#8x84 | Wire break | |
| W#16#8x85 | Fuse tripped | |
| W#16#8x86 | No load voltage | |
| W#16#8x87 | Excess temperature | |
| W#16#8xB0 | Counter module, signal A faulty | FM |
| W#16#8xB1 | Counter module, signal B faulty | |
| W#16#8xB2 | Counter module, signal N faulty | |
| W#16#8xB3 | Counter module, incorrect value passed between the channels | |
| W#16#8xB4 | Counter module, 5.2 V sensor supply faulty | |
| W#16#8xB5 | Counter module, 24 V sensor supply faulty | |

32.10 Event Class 9 - Standard User Events

| Event ID | Event |
|-----------|---|
| W#16#9001 | Automatic mode |
| W#16#9101 | Manual mode |
| W#16#9x02 | OPEN/CLOSED, ON/OFF |
| W#16#9x03 | Manual command enable |
| W#16#9x04 | Unit protective command (OPEN/CLOSED) |
| W#16#9x05 | Process enable |
| W#16#9x06 | System protection command |
| W#16#9x07 | Process value monitoring responded |
| W#16#9x08 | Manipulated variable monitoring responded |
| W#16#9x09 | System deviation greater than permitted |
| W#16#9x0A | Limit position error |
| W#16#9x0B | Runtime error |
| W#16#9x0C | Command execution error (sequencer) |
| W#16#9x0D | Operating status running > OPEN |
| W#16#9x0E | Operating status running > CLOSED |
| W#16#9x0F | Command blocking |
| W#16#9x11 | Process status OPEN/ON |
| W#16#9x12 | Process status CLOSED/OFF |
| W#16#9x13 | Process status intermediate position |
| W#16#9x14 | Process status ON via AUTO |
| W#16#9x15 | Process status ON via manual |
| W#16#9x16 | Process status ON via protective command |
| W#16#9x17 | Process status OFF via AUTO |
| W#16#9x18 | Process status OFF via manual |
| W#16#9x19 | Process status OFF via protective command |
| W#16#9x21 | Function error on approach |
| W#16#9x22 | Function error on leaving |
| W#16#9x31 | Actuator (DE/WE) limit position OPEN |
| W#16#9x32 | Actuator (DE/WE) limit position not OPEN |
| W#16#9x33 | Actuator (DE/WE) limit position CLOSED |
| W#16#9x34 | Actuator (DE/WE) limit position not CLOSED |
| W#16#9x41 | Illegal status, tolerance time elapsed |
| W#16#9x42 | Illegal status, tolerance time not elapsed |
| W#16#9x43 | Interlock error, tolerance time = 0 |
| W#16#9x44 | Interlock error, tolerance time > 0 |
| W#16#9x45 | No reaction |
| W#16#9x46 | Final status exited illegally, tolerance time = 0 |
| W#16#9x47 | Final status exited illegally, tolerance time > 0 |
| W#16#9x50 | Upper limit of signal range USR |
| W#16#9x51 | Upper limit of measuring range UMR |
| W#16#9x52 | Lower limit of signal range LSR |

| Event ID | Event |
|----------------|--|
| W#16#9x53 | Lower limit of measuring range LMR |
| W#16#9x54 | Upper alarm limit UAL |
| W#16#9x55 | Upper warning limit UWL |
| W#16#9x56 | Upper tolerance limit UTL |
| W#16#9x57 | Lower tolerance limit LTL |
| W#16#9x58 | Lower warning limit LWL |
| W#16#9x59 | Lower alarm limit LAL |
| W#16#9x60 | GRAPH7 step entering/leaving |
| W#16#9x61 | GRAPH7 interlock error |
| W#16#9x62 | GRAPH7 execution error |
| W#16#9x63 | GRAPH7 error noted |
| W#16#9x64 | GRAPH7 error acknowledged |
| W#16#9x70 | Trend exceeded in positive direction |
| W#16#9x71 | Trend exceeded in negative direction |
| W#16#9x72 | No reaction |
| W#16#9x73 | Final state exited illegally |
| W#16#9x80 | Limit value exceeded, tolerance time = 0 |
| W#16#9x81 | Limit value exceeded, tolerance time > 0 |
| W#16#9x82 | Below limit value, tolerance time = 0 |
| W#16#9x83 | Below limit value, tolerance time > 0 |
| W#16#9x84 | Gradient exceeded, tolerance time = 0 |
| W#16#9x85 | Gradient exceeded, tolerance time > 0 |
| W#16#9x86 | Below gradient, tolerance time = 0 |
| W#16#9x87 | Below gradient, tolerance time > 0 |
| W#16#9190/9090 | User parameter assignment error entering/leaving |
| W#16#91F0 | Overflow |
| W#16#91F1 | Underflow |
| W#16#91F2 | Division by 0 |
| W#16#91F3 | Illegal calculation operation |

32.11 Event Classes A and B - Free User Events

| Event ID | Event |
|-----------|---------------------------|
| W#16#Axyz | Events available for user |
| W#16#Bxyz | |

32.12 Reserved Event Classes

Reserved

The following event classes are reserved for later expansions:

- C
- D
- E
- F Reserved for modules not in central rack (for example, CPs or FMs)

33 List of SFCs, and SFBs

33.1 List of SFCs, Sorted Numerically

| No. | Short Name | Function |
|-------|------------|---|
| SFC 0 | SET_CLK | Set System Clock |
| SFC1 | READ_CLK | Read System Clock |
| SFC2 | SET_RTM | Set Run-time Meter |
| SFC3 | CTRL_RTM | Start/Stop Run-time Meter |
| SFC4 | READ_RTM | Read Run-time Meter |
| SFC5 | GADR_LGC | Query Logical Address of a Channel |
| SFC6 | RD_SINFO | Read OB Start Information |
| SFC7 | DP_PRAL | Trigger a Hardware Interrupt on the DP Master |
| SFC9 | EN_MSG | Enable Block-Related, Symbol-Related and Group Status Messages |
| SFC10 | DIS_MSG | Disable Block-Related, Symbol-Related and Group Status Messages |
| SFC11 | DPSYC_FR | Synchronize Groups of DP Slaves |
| SFC12 | D_ACT_DP | Deactivation and activation of DP slaves |
| SFC13 | DPNRM_DG | Read Diagnostic Data of a DP Slave (Slave Diagnostics) |
| SFC14 | DPRD_DAT | Read Consistent Data of a Standard DP Slave |
| SFC15 | DPWR_DAT | Write Consistent Data to a DP Standard Slave |
| SFC17 | ALARM_SQ | Generate Acknowledgeable Block-Related Messages |
| SFC18 | ALARM_S | Generate Permanently Acknowledged Block-Related Messages |
| SFC19 | ALARM_SC | Query the Acknowledgment Status of the last ALARM_SQ Entering State Message |
| SFC20 | BLKMOV | Copy Variables |
| SFC21 | FILL | Initialize a Memory Area |
| SFC22 | CREAT_DB | Create Data Block |
| SFC23 | DEL_DB | Delete Data Block |
| SFC24 | TEST_DB | Test Data Block |
| SFC25 | COMPRESS | Compress the User Memory |
| SFC26 | UPDAT_PI | Update the Process Image Update Table |
| SFC27 | UPDAT_PO | Update the Process Image Output Table |
| SFC28 | SET_TINT | Set Time-of-Day Interrupt |
| SFC29 | CAN_TINT | Cancel Time-of-Day Interrupt |
| SFC30 | ACT_TINT | Activate Time-of-Day Interrupt |
| SFC31 | QRY_TINT | Query Time-of-Day Interrupt |
| SFC32 | SRT_DINT | Start Time-Delay Interrupt |
| SFC33 | CAN_DINT | Cancel Time-Delay Interrupt |

| No. | Short Name | Function |
|-------|------------|--|
| SFC34 | QRY_DINT | Query Time-Delay Interrupt |
| SFC35 | MP_ALM | Trigger Multicomputing Interrupt |
| SFC36 | MSK_FLT | Mask Synchronous Errors |
| SFC37 | DMSK_FLT | Unmask Synchronous Errors |
| SFC38 | READ_ERR | Read Error Register |
| SFC39 | DIS_IRT | Disable New Interrupts and Asynchronous Errors |
| SFC40 | EN_IRT | Enable New Interrupts and Asynchronous Errors |
| SFC41 | DIS_AIRT | Delay Higher Priority Interrupts and Asynchronous Errors |
| SFC42 | EN_AIRT | Enable Higher Priority Interrupts and Asynchronous Errors |
| SFC43 | RE_TRIGR | Re-trigger Cycle Time Monitoring |
| SFC44 | REPL_VAL | Transfer Substitute Value to Accumulator 1 |
| SFC46 | STP | Change the CPU to STOP |
| SFC47 | WAIT | Delay Execution of the User Program |
| SFC48 | SNC_RTCB | Synchronize Slave Clocks |
| SFC49 | LGC_GADR | Query the Module Slot Belonging to a Logical Address |
| SFC50 | RD_LGADR | Query all Logical Addresses of a Module |
| SFC51 | RDSYSST | Read a System Status List or Partial List |
| SFC52 | WR_USMSG | Write a User-Defined Diagnostic Event to the Diagnostic Buffer |
| SFC54 | RD_PARM | Read Defined Parameters |
| SFC55 | WR_PARM | Write Dynamic Parameters |
| SFC56 | WR_DPARM | Write Default Parameters |
| SFC57 | PARM_MOD | Assign Parameters to a Module |
| SFC58 | WR_REC | Write a Data Record |
| SFC59 | RD_REC | Read a Data Record |
| SFC60 | GD_SND | Send a GD Packet |
| SFC61 | GD_RCV | Fetch a Received GD Packet |
| SFC62 | CONTROL | Query the Status of a Connection Belonging to a Communication SFB Instance |
| SFC63 | AB_CALL | Assembly Code Block |
| SFC64 | TIME_TCK | Read the System Time |
| SFC65 | X_SEND | Send Data to a Communication Partner outside the Local S7 Station |
| SFC66 | X_RCV | Receive Data from a Communication Partner outside the Local S7 Station |
| SFC67 | X_GET | Read Data from a Communication Partner outside the Local S7 Station |
| SFC68 | X_PUT | Write Data to a Communication Partner outside the Local S7 Station |
| SFC69 | X_ABORT | Abort an Existing Connection to a Communication Partner outside the Local S7 Station |
| SFC72 | I_GET | Read Data from a Communication Partner within the Local S7 Station |
| SFC73 | I_PUT | Write Data to a Communication Partner within the Local S7 Station |
| SFC74 | I_ABORT | Abort an Existing Connection to a Communication Partner within the Local S7 Station |
| SFC78 | OB_RT | Determine OB program runtime |
| SFC79 | SET | Set a Range of Outputs |
| SFC80 | RSET | Reset a Range of Outputs |
| SFC81 | UBLKMOV | Uninterruptible Block Move |

| No. | Short Name | Function |
|--------|------------|---|
| SFC82 | CREA_DBL | Create a Data Block in the Load Memory |
| SFC83 | READ_DBL | Read from a Data Block in Load Memory |
| SFC84 | WRIT_DBL | Write from a Data Block in Load Memory |
| SFC85 | CREA_DB | Create a Data Block |
| SFC87 | C_DIAG | Diagnosis of the Actual Connection Status |
| SFC90 | H_CTRL | Control Operation in H systems |
| SFC100 | SET_CLKS | Setting the Time-of-Day and the TOD Status |
| SFC101 | RTM | Handling runtime meters |
| SFC102 | RD_DPARA | Redefined Parameters |
| SFC103 | DP_TOPOL | Identifying the bus topology in a DP master system |
| SFC104 | CiR | Controlling CiR |
| SFC105 | READ_SI | Reading Dynamic System Resources |
| SFC106 | DEL_SI | Deleting Dynamic System Resources |
| SFC107 | ALARM_DQ | Generating Always Acknowledgeable and Block-Related Messages |
| SFC108 | ALARM_D | Generating Always Acknowledgeable and Block-Related Messages |
| SFC112 | PN_IN | Update inputs in the user program interface of PROFInet components |
| SFC113 | PN_OUT | Update outputs in the user program interface of PROFInet components |
| SFC114 | PN_DP | Update DP interconnections |
| SFC126 | SYNC_PI | Update process image partition input table in synchronous cycle |
| SFC127 | SYNC_PO | Update process image partition output table in synchronous cycle |

^{*} SFC63 "AB_CALL" only exists for CPU 614. For a detailed description, refer to the corresponding manual.

33.2 List of SFCs, Sorted Alphabetically

| Short Name | No. | Function |
|------------|--------|---|
| AB_CALL | SFC63 | Assembly Code Block |
| ACT_TINT | SFC30 | Activate Time-of-Day Interrupt |
| ALARM_D | SFC108 | Generating Permanently Acknowledgeable and Block-Related Messages |
| ALARM_DQ | SFC107 | Generating Permanently Acknowledgeable and Block-Related Messages |
| ALARM_S | SFC18 | Generate Permanently Acknowledged Block-Related Messages |
| ALARM_SC | SFC19 | Query the Acknowledgment Status of the last ALARM_SQ Entering State Message |
| ALARM_SQ | SFC17 | Generate Acknowledgeable Block-Related Messages |
| BLKMOV | SFC20 | Copy Variables |
| C_DIAG | SFC87 | Diagnosis of the Actual Connection Status |
| CAN_DINT | SFC33 | Cancel Time-Delay Interrupt |
| CAN_TINT | SFC29 | Cancel Time-of-Day Interrupt |
| CiR | SFC104 | Controlling CiR |
| COMPRESS | SFC25 | Compress the User Memory |
| CONTROL | SFC62 | Query the Status of a Connection Belonging to a Communication SFB Instance |
| CREA_DB | SFC85 | Create Data a Block |
| CREA_DBL | SFC82 | Generating a Data Block in the Load Memory |
| CREAT_DB | SFC22 | Create Data Block |
| CTRL_RTM | SFC3 | Start/Stop Run-time Meter |
| D_ACT_DP | SFC12 | Deactivation and activation of DP slaves |
| DEL_DB | SFC23 | Delete Data Block |
| DEL_SI | SFC106 | Deleting Dynamically Occupied System Resources |
| DIS_AIRT | SFC41 | Delay Higher Priority Interrupts and Asynchronous Errors |
| DIS_IRT | SFC39 | Disable New Interrupts and Asynchronous Errors |
| DIS_MSG | SFC10 | Disable Block-Related, Symbol-Related and Group Status Messages |
| DMSK_FLT | SFC37 | Unmask Synchronous Errors |
| DP_PRAL | SFC7 | Trigger a Hardware Interrupt on the DP Master |
| DP_TOPOL | SFC103 | Identify the bus topology in DP master system |
| DPNRM_DG | SFC13 | Read Diagnostic Data of a DP Slave (Slave Diagnostics) |
| DPRD_DAT | SFC14 | Read Consistent Data of a Standard DP Slave |
| DPSYC_FR | SFC11 | Synchronize Groups of DP Slaves |
| DPWR_DAT | SFC15 | Write Consistent Data to a DP Standard Slave |
| EN_AIRT | SFC42 | Enable Higher Priority Interrupts and Asynchronous Errors |
| EN_IRT | SFC40 | Enable New Interrupts and Asynchronous Errors |
| EN_MSG | SFC9 | Enable Block-Related, Symbol-Related and Group Status Messages |
| FILL | SFC21 | Initialize a Memory Area |
| GADR_LGC | SFC5 | Query Logical Address of a Channel |
| GD_RCV | SFC61 | Fetch a Received GD Packet |
| GD_SND | SFC60 | Send a GD Packet |
| H_CTRL | SFC90 | Control Operation in H systems |

| Short Name | No. | Function |
|------------|--------|---|
| I_ABORT | SFC74 | Abort an Existing Connection to a Communication Partner within the Local S7 Station |
| I_GET | SFC72 | Read Data from a Communication Partner within the Local S7 Station |
| I_PUT | SFC73 | Write Data to a Communication Partner within the Local S7 Station |
| LGC_GADR | SFC49 | Query the Module Slot Belonging to a Logical Address |
| MP_ALM | SFC35 | Trigger Multicomputing Interrupt |
| MSK_FLT | SFC36 | Mask Synchronous Errors |
| PARM_MOD | SFC57 | Assign Parameters to a Module |
| PN_DP | SFC114 | Update DP interconnections |
| PN_IN | SFC112 | Update inputs in the user program interface of PROFInet components |
| PN_OUT | SFC113 | Update outputs in the user program interface of PROFInet components |
| QRY_DINT | SFC34 | Query Time-Delay Interrupt |
| QRY_TINT | SFC31 | Query Time-of-Day Interrupt |
| RD_DPARA | SFC102 | Redefined Parameters |
| RD_LGADR | SFC50 | Query all Logical Addresses of a Module |
| RD_PARM | SFC54 | Read Defined Parameters |
| RD_REC | SFC59 | Read a Data Record |
| RD_SINFO | SFC6 | Read OB Start Information |
| RDSYSST | SFC51 | Read a System Status List or Partial List |
| RE_TRIGR | SFC43 | Re-trigger Cycle Time Monitoring |
| READ_CLK | SFC1 | Read System Clock |
| READ_DBL | SFC83 | SFC83 |
| READ_ERR | SFC38 | Read Error Register |
| READ_RTM | SFC4 | Read Run-time Meter |
| READ_SI | SFC105 | Reading Dynamically Occupied System Resources |
| REPL_VAL | SFC44 | Transfer Substitute Value to Accumulator 1 |
| RSET | SFC80 | Reset a Range of Outputs |
| RTM | SFC101 | Handling the runtime meter |
| SET | SFC79 | Set a Range of Outputs |
| SET_CLK | SFC0 | Set System Clock |
| SET_CLKS | SFC100 | Setting the Time-of-Day and the TOD Status |
| SET_RTM | SFC2 | Set Run-time Meter |
| SET_TINT | SFC28 | Set Time-of-Day Interrupt |
| SNC_RTCB | SFC48 | Synchronize Slave Clocks |
| SRT_DINT | SFC32 | Start Time-Delay Interrupt |
| STP | SFC46 | Change the CPU to STOP |
| SYNC_PI | SFC126 | Update process image partition input table in synchronous cycle |
| SYNC_PO | SFC127 | Update process image partition output table in synchronous cycle |
| TEST_DB | SFC24 | Test Data Block |
| TIME_TCK | SFC64 | Read the System Time |
| UBLKMOV | SFC81 | Uninterruptible Block Move |
| UPDAT_PI | SFC26 | Update the Process Image Update Table |
| UPDAT_PO | SFC27 | Update the Process Image Output Table |
| WAIT | SFC47 | Delay Execution of the User Program |

| Short Name | No. | Function |
|------------|-------|--|
| WR_DPARM | SFC56 | Write Default Parameters |
| WR_PARM | SFC55 | Write Dynamic Parameters |
| WR_REC | SFC58 | Write a Data Record |
| WR_USMSG | SFC52 | Write a User-Defined Diagnostic Event to the Diagnostic Buffer |
| WRIT_DBL | SFC84 | Writing from a Data Block in Load Memory |
| X_ABORT | SFC69 | Abort an Existing Connection to a Communication Partner outside the Local S7 Station |
| X_GET | SFC67 | Read Data from a Communication Partner outside the Local S7 Station |
| X_PUT | SFC68 | Write Data to a Communication Partner outside the Local S7 Station |
| X_RCV | SFC66 | Receive Data from a Communication Partner outside the Local S7 Station |
| X_SEND | SFC65 | Send Data to a Communication Partner outside the Local S7 Station |

SFC63 "AB_CALL" only exists for CPU 614. For a detailed description, refer to the corresponding manual.

33.3 List of SFBs, Sorted Numerically

| No. | Short Name | Function |
|-------|-------------|--|
| SFB 0 | СТИ | Count Up |
| SFB1 | CTD | Count Down |
| SFB2 | CTUD | Count Up/Down |
| SFB3 | TP | Generate a Pulse |
| SFB4 | TON | Generate an On Delay |
| SFB5 | TOF | Generate an Off Delay |
| SFB8 | USEND | Uncoordinated Sending of Data |
| SFB9 | URCV | Uncoordinated Receiving of Data |
| SFB12 | BSEND | Sending Segmented Data |
| SFB13 | BRCV | Receiving Segmented Data |
| SFB14 | GET | Read Data from a Remote CPU |
| SFB15 | PUT | Write Data to a Remote CPU |
| SFB16 | PRINT | Send Data to Printer |
| SFB19 | START | Initiate a Warm or Cold Restart on a Remote Device |
| SFB20 | STOP | Changing a Remote Device to the STOP State |
| SFB21 | RESUME | Initiate a Hot Restart on a Remote Device |
| SFB22 | STATUS | Query the Status of a Remote Partner |
| SFB23 | USTATUS | Receive the Status of a Remote Device |
| SFB29 | HS_COUNT* | Counter (high-speed counter, integrated function) |
| SFB30 | FREQ_MES* | Frequency Meter (frequency meter, integrated function |
| SFB31 | NOTIFY_8P | Generating block related messages without acknowledgement indication |
| SFB32 | DRUM | Implement a Sequencer |
| SFB33 | ALARM | Generate Block-Related Messages with Acknowledgment Display |
| SFB34 | ALARM_8 | Generate Block-Related Messages without Values for 8 Signals |
| SFB35 | ALARM_8P | Generate Block-Related Messages with Values for 8 Signals |
| SFB36 | NOTIFY | Generate Block-Related Messages without Acknowledgment Display |
| SFB37 | AR_SEND | Send Archive Data |
| SFB38 | HSC_A_B* | Counter A/B (integrated function) |
| SFB39 | POS* | Position (integrated function) |
| SFB41 | CONT_C 1) | Continuous Control |
| SFB42 | CONT_S 1) | Step Control |
| SFB43 | PULSEGEN 1) | Pulse Generation |
| SFB44 | ANALOG 2) | Positioning with Analog Output |
| SFB46 | DIGITAL 2) | Positioning with Digital Output |
| SFB47 | COUNT 2) | Controlling the Counter |
| SFB48 | FREQUENC 2) | Controlling the Frequency Measurement |
| SFB49 | PULSE 2) | Controlling Pulse Width Modulation |
| SFB52 | RDREC | Reading a Data Record from a DP Slave |
| SFB53 | WRREC | Writing a Data Record in a DP Slave |
| SFB54 | RALRM | Receiving an Interrupt from a DP Slave |
| SFB60 | SEND_PTP 2) | Sending Data (ASCII, 3964(R)) |

| No. | Short Name | Function |
|-------|-------------|--|
| SFB61 | RECV_PTP 2) | Receiving Data (ASCII, 3964(R)) |
| SFB62 | RES_RECV 2) | Deleting the Receive Buffer (ASCII, 3964(R)) |
| SFB63 | SEND_RK 2) | Sending Data (RK 512) |
| SFB64 | FETCH_RK 2) | Fetching Data (RK 512) |
| SFB65 | SERVE_RK 2) | Receiving and Providing Data (RK 512) |
| SFB75 | SALRM | Send interrupt to DP master |

- * SFB29 "HS_COUNT" and SFB30 "FREQ_MES" only exist on the CPU 312 IFM and CPU 314 IFM. SFBs 38 "HSC_A_B" and 39 "POS" only exist on the CPU 314 IFM. For a detailed description, refer to 173/
- 1) SFBs 41 "CONT_C," 42 "CONT_S" and 43 "PULSEGEN" only exist on the CPU 314 IFM.
- 2) SFBs 44 to 49 and 60 to 65 only exist on the S7-300C CPUs.

33.4 List of SFBs, Sorted Alphabetically

| | FB33 | |
|----------------|--------------------|---|
| ALARM 8 SF | | Generate Block-Related Messages with Acknowledgment |
| , 0. | FB34 | Generate Block-Related Messages without Values for 8 Signals |
| ALARM_8P SF | FB35 | Generate Block-Related Messages with Values for 8 Signals |
| ANALOG SF | ۵) | Positioning with Analog Output |
| AR_SEND SF | FB37 | Send Archive Data |
| BRCV SF | FB13 | Receiving Segmented Data |
| BSEND SF | FB12 | Sending Segmented Data |
| CONT_C 1) SF | FB41 | Continuous Control |
| CONT_S 1) SF | FB42 | Step Control |
| COUNT SE | FB47 ²⁾ | Controlling the Counter |
| CTD SF | FB1 | Count Down |
| CTU SF | FB0 | Count Up |
| CTUD SF | FB2 | Count Up/Down |
| DIGITAL SF | FB46 ²⁾ | Positioning With Digital Output |
| DRUM SF | FB32 | Implement a Sequencer |
| FETCH_RK SI | FB64 | Receiving Data (RK 512) |
| FREQ_MES* SF | FB30 | Frequency Meter (frequency meter, integrated function) |
| FREQUENC SE | FB48 ²⁾ | Controlling the Frequency Measurement |
| GET SF | FB14 | Read Data from a Remote CPU |
| HSC_A_B* SF | FB38 | Counter A/B (integrated function) |
| HS_COUNT* SF | FB29 | Counter (high-speed counter, integrated function) |
| NOTIFY SE | FB36 | Generate block-related messages without acknowledgment display |
| NOTIFY_8P SF | FB31 | Generate block-related messages without acknowledgment indication |
| POS* SF | FB39 | Position (integrated function) |
| PRINT SE | FB16 | Send Data to Printer |
| PULSE SF | FB49 ²⁾ | Controlling Pulse Width Modulation |
| PULSEGEN 1) SF | FB43 | Pulse Generation |
| PUT SF | FB15 | Write Data to a Remote CPU |
| RALRM SF | FB54 | Receiving an Interrupt from a DP Slave |
| RDREC SI | FB52 | Reading a Data Record from a DP Slave |
| RECV_PTP SF | FB61 ²⁾ | Receiving Data (ASCII, 3964(R)) |
| RES_RECV SI | FB62 ²⁾ | Deleting the Receive Buffer (ASCII, 3964(R)) |
| RESUME SF | FB21 | Initiate a Hot Restart on a Remote Device |
| SALRM SF | FB75 | Send interrupt to DP master |
| SEND_PTP SF | FB60 ²⁾ | Sending Data (ASCII, 3964(R)) |
| SEND_RK SF | FB63 ²⁾ | Sending Data (RK 512) |
| SERVE_RK SI | FB65 ²⁾ | Receiving and Providing Data (RK 512) |
| START SE | FB19 | Initiate a Warm or Cold Restart on a Remote Device |
| STATUS SE | FB22 | Query the Status of a Remote Partner |
| STOP SF | FB20 | Changing a Remote Device to the STOP State |
| TOF SE | FB5 | Generate an Off Delay |

| Short Name | No. | Function |
|------------|-------|---------------------------------------|
| TON | SFB4 | Generate an On Delay |
| TP | SFB3 | Generate a Pulse |
| URCV | SFB9 | Uncoordinated Receiving of Data |
| USEND | SFB8 | Uncoordinated Sending of Data |
| USTATUS | SFB23 | Receive the Status of a Remote Device |

- *) SFB29 "HS_COUNT" and SFB30 "FREQ_MES" only exist for CPU 312 IFM and CPU 314 IFM. SFBs 38 "HSC_A_B" and 39 "POS" only exist on the CPU 314 IFM. For more information please refer to /73/.
- 1) SFBs 41 "CONT_C," 42 "CONT_S" and 43 "PULSEGEN" only exist on the CPU 314 IFM.
- 2) SFBs 44 to 49 and 60 to 65 only exist on the S7-300C CPUs.

Bibliography

/30/ Getting Started: Working with STEP 7 V5.3

/70/ Manual: "S7-300 Automation System CPU Specifications:

CPU 31xC and CPU 31x" and

" S7-300 Automation System CPU Specifications: CPU 312IFM - 318-2 DP"

/71/ Reference Manual: S7-300, M7-300 Programmable Controllers

Module Specifications

/72/ Instructions List: S7-300 Programmable Controller

/101/ Reference Manual: Automation System S7-400: CPU Specifications

/102/ Instructions List: S7-400 Programmable Controller

/231/ Manual: Configuring Hardware and Communication Connections,

STEP 7 V5.3

/232/ Reference Manual: Statement List (STL) for S7-300 and S7-400

/233/ Reference Manual: Ladder Logic (LAD) for S7-300 and S7-400

/234/ Manual: Programming with STEP 7 V5.3

/236/ Reference Manual: Function Block Diagram (FBD) for

S7-300 and S7-400

/250/ Manual: Structured Control Language (SCL) for S7-300

and S7-400 Programming

/251/ Manual: S7-GRAPH for S7-300 and S7-400,

Programming Sequential Control Systems

/252/ Manual: S7-HiGraph for S7-300 and S7-400,

Programming State Graphs

/254/ Manual: Continuous Functions Charts (CFC) for S7 and M7

Programming Continuous Function Charts

/270/ Manual: S7-PDIAG for S7-300 and S7-400

"Configuring Process Diagnostics for LAD, STL, and FBD"

/350/ User Manual: SIMATIC 7,

Standard Controller

Glossary

Accompanying Value

A value that can be output along with a message and provided information about the status of a variable or and address at the time the message was generated.

ACCU (Accumulator)

Accumulators are registers in the CPU and serve as buffers for load and transfer operations, as well as for comparison, math, and conversion operations.

Actual Parameter

Actual parameters replace formal parameters when a function block (FB) or function (FC) is called, for example, the formal parameter "REQ" is replaced by the actual parameter "I 3.6."

Address

The address is the identifier given to a memory location or range of memory locations, for example: input I 12.1; bit memory MW25; data block DB3.

Addressing

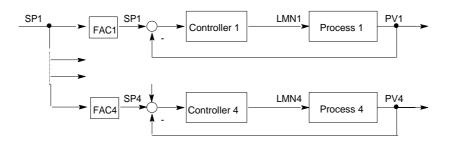
Assigning an address in the user program. Addresses can be assigned to a memory location or range of memory locations (for example: input I 12.1; bit memory MW25).

Bit Memory

This is a 1 bit memory location. Bit memory allows write and read access with STEP 7 basic operations (addressing using bits, bytes, words, and double words). The user can use the bit memory address area to save interim results.

Blending Control

Blending control involves a controller structure in which the setpoint for the total amount SP is converted to percentages of the individual components. The total of the blending factors FAC must be 1 (= 100 %).



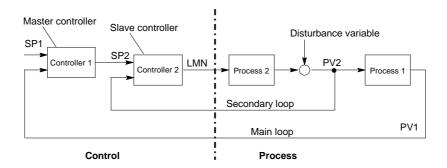
Block-Related Message

A message that is configured for a message-capable block (FB or DB).

Cascade Control

Cascade control involves a series of interconnected controllers, in which the master controller adjusts the setpoint for the secondary (slave) controllers according to the instantaneous error signal of the main process variable.

A cascade control system can be improved by including additional process variables. A secondary process variable PV2 is measured at a suitable point and controlled to the reference setpoint (output of the master controller SP2). The master controller controls the process variable PV1 to the fixed setpoint SP1 and sets SP2 so that the target is achieved as quickly as possible without overshoot.



Closed-Loop Controller

A closed-loop controller is a device in which the error signal is continuously calculated and an actuating signal generated with the aim of eliminating the error signal quickly and without overshoot.

Communication, Bilateral

When using communication SFBs for data exchange, a distinction is made between unilateral and bilateral communication. Communication is bilateral when there is a SFB on the local and the remote module, for example, the communication SFBs "USEND" and "URCV."

Communication SFBs for Configured Connections

Communication SFBs are system function blocks for data exchange and program management.

Examples of data exchange: SEND, RECEIVE, GET.

Examples of program management: setting the CPU of a communication partner to the STOP state, querying the STATUS of the CPU of a communication partner.

Communication SFCs for Non-Configured Connections

Communication SFCs are system functions for data exchange and for aborting existing connections established by the communication SFCs.

Communication, Unilateral

When using communication SFBs for data exchange, a distinction is made between unilateral and bilateral communication. Communication is unilateral when there is a SFB only on the local module, for example, the SFB "GET."

Complete Restart

When a CPU starts up (for example, when the mode selector is moved from STOP to RUN or when power is turned on), before cyclic program processing starts (OB1), either the organization block OB101 (restart; only in the S7-400) or OB100 (complete restart) is processed first. In a complete restart the process-image input table is read in and the STEP 7 user program processed starting with the first statement in OB1.

Constant

"Constants" are token values for constant values in logic blocks. Constants are used to improve the legibility of a program. For example, instead of entering a value directly (for example, 10), the token value "Max_iteration_count" is entered in a function block. The value of the constant (for example, 10) is then entered when the block is called.

Continuous Controller

A continuous controller is a controller in which every change in the error signal produces a change in the manipulated variable. This can adopt any value within the range of the manipulated variable.

Control Device

The entire device used to determine the process variable. It consists of a controller, a controlled device (i.e. actuator), and a sensor (measuring device).

Control Loop

The control loop is the connection between the process output (process variable) and the controller input and between the controller output (manipulated variable) and the process input, so that the controller and process form a closed loop.

Control System Group Message

A group message generated by the CPU operating system when a standard diagnostic event is entered into the diagnostic buffer.

Controller Parameters

Controller parameters are characteristic values for the static and dynamic adaptation of the controller response to the given loop or process characteristics.

CPU Operating System

The CPU operating system organizes all functions and processes of the CPU that are not linked to a special control task.

Data Block (DB)

Data blocks are areas in the user program which contain user data. There are shared data blocks which can be accessed by all logic blocks, and there are instance data blocks which are associated with a particular function block (FB) call.

Diagnostic Buffer

The diagnostic buffer is a memory area in the CPU in which all diagnostic events are stored in the order in which they occurred.

Diagnostic Data

Diagnostic data is information contained in an error message (diagnostic event, time stamp).

Diagnostic Entry

A diagnostic event is described in the diagnostic buffer using a diagnostic entry.

Diagnostic Interrupt

Diagnostic modules report recognized system errors using diagnostic interrupts to the CPU.

Diagnostic Message

The diagnostic message consists of a processed diagnostic event and is sent from the CPU to the display unit.

Diagnostics

Diagnostic functions incorporate all the system diagnostics and include the recognition, interpretation and reporting of errors within the PLC.

Display Device

A device used to display the results of a process.

Error, Asynchronous

Asynchronous errors are run time errors which are not assigned to any particular place in the user program (for example, power supply error, scan time overrun). When these errors occur, the operating system calls the corresponding organization blocks in which the user can program a reaction.

Error Handling with OBs

If the system program recognizes a particular error (for example, access error in S7), it will call the designated organization block in which the CPU's response to the error can be set by the user program.

Error OB

Error OBs are organization blocks which the user can use to program the reaction to an error. However, a programmed reaction to an error is only possible if the error does not cause the PLC to stop. There is an error OB for each type of error. (For example, error OB for addressing error, error OB for access error in S7.)

Error Reaction

Reaction to a run-time error. The operating system can react in the following ways: by changing the PLC to the STOP status, by calling an organization block in which the user can program a reaction, or by displaying the error.

Error, Synchronous

Synchronous errors are run-time errors assigned to a particular place in the user program (for example, error accessing an I/O module). When these errors occur, the operating system calls the corresponding organization blocks in which the user can program a reaction.

Error, System Error

System errors are errors which may occur within a PLC (not in the process). System errors can be, for example program errors in the CPU and faults in modules.

Formal Parameter

A formal parameter is a placeholder for the actual parameter in logic blocks that can be assigned parameters. In FBs and FCs, the formal parameters are declared by the user; in SFBs and SFCs, they already exist. When a block is called, an actual parameter is assigned to the formal parameter so that the called block works with the latest value. The formal parameters belong to the local data of the block and are declared as input, output, and in/out parameters.

Group Error

Error message indicated by a LED display on the front panel of modules (only) in S7-300. The LED lights up whenever there is an error in the module concerned (internal errors and external errors).

Hardware Interrupt

A hardware interrupt is triggered by modules with interrupt capability as a result of a specific event in the process. The hardware interrupt is reported to the CPU. The assigned organization block is then processed according to the priority of this interrupt.

Input Parameter

Input parameters only exist in functions and function blocks. With the help of the input parameters, data are transferred to the called block for processing.

Instruction

An instruction (STEP 5 or STEP 7) is the smallest part of a program created in a textual language. It represents a command for the processor.

Integral Component

Integral component of the controller.

After a step change in the process variable (or error signal) the output variable changes with a ramp function over time at a rate of change proportional to the integral-action factor KI (= 1/TI). The integral component in a closed control loop has the effect of correcting the controller output variable until the error signal becomes zero.

Integrated Controller

An integrated controller is a ready programmed controller block available in the operating system and containing the most important functions of a closed-loop control application. The user can select and deselect functions using software switches.

Complete Restart

CPU startup mode. The following applies to complete restart mode: Data blocks generated by SFCs will be deleted from work memory, all other data blocks are assigned their default values as in load memory. The process image, times, counters and memory bits will also be reset - irrespective of a remanent memory configuration. During the complete restart, the CPU executes OB 102, reads the process image input table and then continues to process the user program, starting at the first OB 1 instruction.

Interrupt

The SIMATIC S7 priority class system recognizes 10 different priority classes, which regulate the processing of the user program. Interrupts belong to these priority classes, for example, hardware interrupts. When an interrupt occurs, the operating system automatically calls an organization block in which the user can program the required reaction (for example, in a function block).

Interrupt, Time-of-Day

The time-of-day interrupt belongs to one of the priority classes in SIMATIC S7 program execution. It is generated at a specific date (or day) and time (for example, 9:50 or every hour or every minute). A corresponding organization block is then executed.

Interrupt, Time-Delay

The time-delay interrupt belongs to one of the priority classes in SIMATIC S7 program execution. It is generated when a timer has expired in the user program. A corresponding organization block is then executed.

Logic Block

In SIMATIC S7, a logic block is a block that contains part of the STEP 7 user program. The other type of block is a data block which contains only data. The following list shows the types of logic blocks:

- Organization block (OB)
- Function block (FB)
- Function (FC)
- System function block (SFB)
- System function (SFC)

Message

The report of the occurrence of a event. A message can be output to a suitably configured display device and contains information such as priority, location, and time of the message event as well as information about the state transition (entering the state/leaving the state).

Message Configuration

Message configuration refers to the creation and editing of message and message templates with their texts and attributes and concerns such messages as block-related messages, symbol-related messages, and diagnostic messages.

Message Number

A unique number assigned to a message and used to identify it, such as for acknowledgement.

Module Parameter

Module parameters are values with which the behavior of the module can be set. Depending on the particular module, some of these parameters can be modified in the user program.

OB1

The organization block OB1 is the user interface for the system program for cyclic program processing.

OB Priority

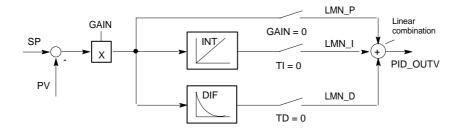
The operating system of the CPU differentiates between various priority classes, for example, cyclic program processing, hardware interrupt- controlled program processing. Organization blocks (OB) are assigned to each priority class, in which the S7 user can program a reaction. The OBs have different priorities, which allow them to be processed in the correct sequence when two occur at the same time and allow OBs with higher priority to interrupt those with lower priority. The S7 user can change the standard priorities.

Organization Block (OB)

Organization blocks form the interface between the CPU operating system and the user program. The sequence in which the user program is processed is specified in the organization blocks.

Parallel Structure

The parallel structure is a special type of signal processing in the controller (mathematical processing). The P, I and D components are calculated parallel to each other with no interaction and then totaled.



Parameter

1. A parameter is a variable of an S7 logic block

(see block parameter actual parameter formal parameter)

2. A variable for setting the behavior of a module

(one or more per module)

Every configurable module has a basic parameter setting when it is supplied from the factory, but this can be changed using STEP 7.

(one or more per module).

There are two types of parameter:

static and dynamic parameters parameter, static/ parameter, dynamic).

Parameter, Dynamic

Dynamic parameters of modules, in contrast to static parameters, can be changed by the user program during operation by calling an SFC, for example, limit values of an analog module.

Parameter, Static

Static parameters of modules, in contrast to dynamic parameters, cannot be changed by the user program, but only using STEP 7, for example, the input delay of a digital input module.

P Algorithm

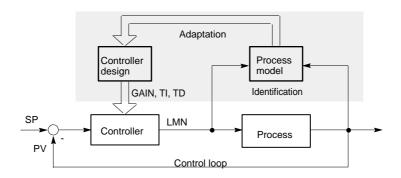
Algorithm for calculating an output signal in which there is a proportional relationship between the error signal and manipulated variable change. Characteristics: steady-state error signal, not to be used with processes including dead time.

PI Algorithm

Algorithm for calculating an output signal in which the change in the manipulated variable is made up of a component proportional to the error signal and an I component proportional to the error signal and time. Characteristics: no steady-state error signal, faster compensation than with an I algorithm, suitable for all processes.

PID Algorithm

Algorithm for calculating an output signal formed by multiplication, integration and differentiation of the error signal. The PID algorithm is a parallel structure. Characteristics: high degree of control quality can be achieved providing the dead time of the process is not greater than the other time constants.



Priority

When you assign a priority to an organization block, you determine the interrupt ability of the currently active user program so that high-priority events interrupt lower-priority events.

Priority Class

The operating system of a CPU has a maximum of 28 priority classes, to which the various organization blocks are assigned. The priority classes decide which OBs can interrupt other OBs. If a priority class includes more than one OB, these do not interrupt each other but are executed sequentially.

Process

The process is the part of the system in which the process variable is influenced by the manipulated variable (by changing the level of energy or mass). The process can be divided into the actuator and the actual process being controlled.



Program Execution, Event-Controlled

With event-controlled program execution, the running of the cyclic user program is interrupted by start events (priority classes). If a start event occurs, the block currently being executed is interrupted before the next instruction and an assigned organization block called and executed. Cyclic program execution then continues from the point of interruption.

Proportional Actuator

Pulse duration modulation

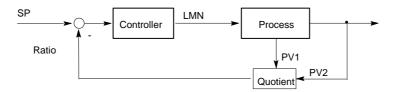
Pulse Duration Modulation

Pulse duration modulation is a method of influencing the manipulated variable at a discontinuous output. The calculated manipulated value as a percentage is converted to a proportional signal pulse time Tp at the manipulated variable output, for example, 100 % Tp = TA or = CYCLE.

Ratio Control

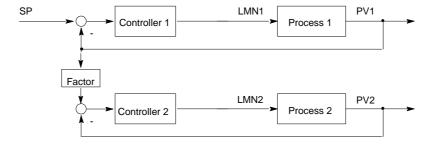
• Single loop ratio controller

A single loop ratio controller is used when the ratio of two process variables is more important than the absolute values of the variables.



• Multi-loop ratio controller

In a multi-loop ratio controller, the ratio of the two process variables PV1 and PV2 must be kept constant. To do this, the setpoint of the 2nd control loop is calculated from the process variable of the 1st control loop. Even if the process variable PV1 changes dynamically, the ratio is maintained.



Remote Device

Remote devices are devices, for example, printers or computers that are obtainable on a network. In contrast to local devices, they must be assigned a network address when they are installed.

Restart

When a CPU starts up (for example, when the mode selector is moved from STOP to RUN or when the power is turned on), before cyclic program processing starts (OB1), either the organization block OB100 (restart) or the organization block OB101 (restart; only in the S7-400) or the organization block OB 102 (complete restart) (complete restart) is processed first. In a restart the process-image input table is read in and the STEP 7 user program processing is restarted at the point where it was interrupted by the last stop (STOP, power off).

Result of Logic Operation (RLO)

The result of logic operation (RLO) is the current signal state in the processor which is used for further binary signal processing. The signal state of the last RLO decides whether or not certain operations are executed.

Run-time Error

Errors which occur during execution of the user program in the PLC (not in the process).

SCAN

An operating system function integrated in the CPU that is used to scan for and detect a signal at set intervals in order to determine if a signal change has occurred.

Standard Function

Standard functions are function blocks available from SIEMENS for implementing complex tasks.

Standard Function Block

Standard function blocks are function blocks available from SIEMENS for implementing complex tasks.

Start Event

Start events are defined events such as errors or interrupts which prompt the operating system to call the appropriate organization block.

Start Event Information

The start event information is part of an organization block (OB). Start event information provides the S7 user with detailed information about the event which triggered the call for the OB. The start event information contains the event number (consisting of event classes and event IDs), an event time stamp, and additional information (for example, the address of the interrupt-activating signal module).

Start Information

When the operating system calls an organization block, the operating system transfers start information which can be interpreted in the user program.

Startup OB

Depending on the setting of the startup mode selector (only S7-400), the reason for the startup (return of power after outage, manual switch from STOP to RUN with the mode selector or command from the programming device) either the startup organization block "Complete restart" or "Restart" (only exists on the S7-400) is called by the operating system. In the startup OB, the SIMATIC S7 user can, for example, program how the system will start up again after a power outage.

An instruction (STEP 5 or STEP 7) is the smallest part of a program created in a textual language. It represents a command for the processor.

Statement List

The Statement List is the assembly language of STEP 7. When a program is processed in STL, the individual instructions correspond to the sequence with which the CPU processes the program.

STEP 7

Programming software for creating user programs for SIMATIC S7 controllers.

STEP 7 Programming Language

Programming language for SIMATIC S7 controllers. The S7 programmer can use STEP 7 in different representation types: a) Statement List, b) Control System Flowchart, c) Ladder Logic.

Step Controller

A step controller is a quasi continuous controller with a discontinuous output (and motor-driven actuator with an I action). The actuator has a three-step response, for example, up - stop - down (or open - hold – close).

(Three-step controller).

STL

Statement List.

Subnumber

The number of the signal to be monitored if a message block can monitor more than one signal.

Symbol-Related Message

A message used in configuring messages for a symbol (input, output, bit memory, data block) in the symbol table. During configuration, the time interval must be set for the SCAN function used to monitor the signal.

Symbolic Programming

The STEP 7 programming language allows the use of symbolic names instead of STEP 7 addresses. For example, a STEP 7 address "Q 1.1" can be replaced with "Valve 17."

The symbol list in STEP 7 also creates the link between the address and the assigned symbolic name.

System Diagnostics

The detection and evaluation of system diagnostic events.

System Diagnostic Event

An entry which is made in the diagnostic buffer of the CPU and is used to initialize operating system.

System Function (SFC)

A system function (SFC) is a function which is integrated in the CPU operating system and can be called in the STEP 7 user program as required.

System Function Block (SFB)

A system function block (SFB) is a function block integrated in the CPU operating system which can be called in the STEP 7 user program when required.

Three-Step Controller

A controller that can only adopt three discrete states; for example, "heat - off cool" or "right - stop - left" (step controller).

Time-Delay Interrupt

The time-delay interrupt belongs to one of the priority classes used in SIMATIC S7 program processing. This interrupt is generated in the user program after a specified time has elapsed and is processed in the associated organization block.

Tool

A software feature used for configuring and programming.

Two-step Controller

A two-step controller is a controller that can only set two states for the manipulated variable (for example, on - off).

User-Defined Diagnostics

The detection and evaluation of user-defined diagnostic events.

User-Defined Diagnostic Event

A diagnostic event detected by the user which can be placed into the diagnostic buffer (with SFC52).

User-Defined Diagnostic Message

A message reporting the occurrence of a user-defined diagnostic event.

User Program

The user program contains all the statements and declarations and the data for signal processing with which a system or process can be controlled. It is assigned to a programmable module (module, programmable) and can be structured in smaller units known as blocks.

User Program Error

Errors which may occur during the processing of the user program in a SIMATIC S7 PLC (in contrast to process errors). The operating system handles errors using error OBs (priority class system), the status word and output parameters from system functions.

Variable

A variable defines a data with variable contents that can be used in the STEP 7 user program. A variable consists of an address (for example, M 3.1) and a data type (for example, BOOL) and is represented by a symbol (for example, MOTOR_ON).

Variable Declaration

The variable declaration incorporates the entry of a symbolic name, a data type and possibly a default value, address and comment.

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