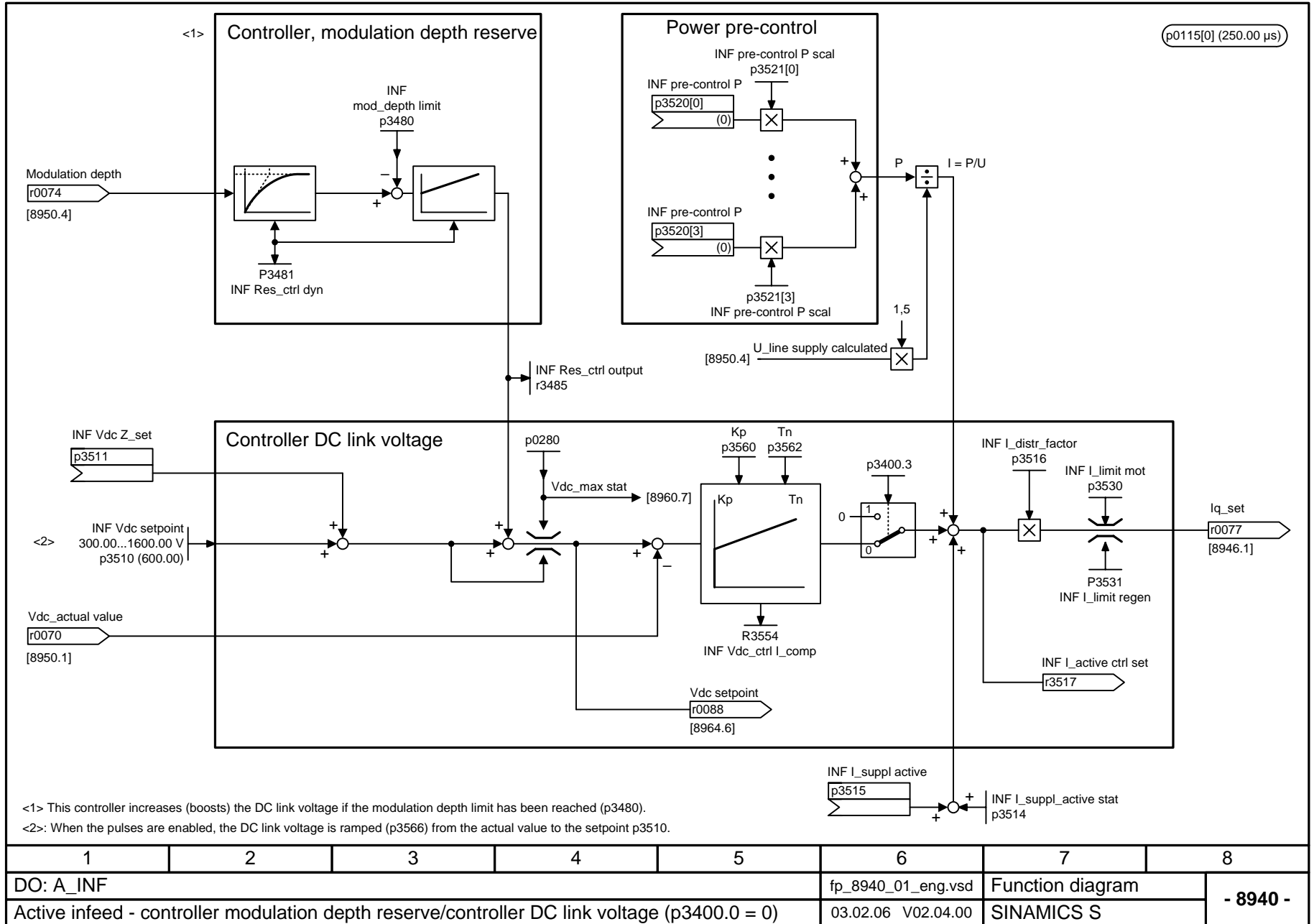


Figure 2-214 8940 – Controller control factor reserve/controller DC link voltage (p3400.0 = 0)



How to Set an ALM Into Active Mode on Line volts > 415V (US Supply)

When using Sinamics Active infeed modules , they can run in one of 2 modes . Smart and Active . Smart mode is basic uncontrolled front end operation (similar to diode bridge) and Active mode is full control (power dip ride though , DC link voltage selection , e.t.c)

When you select a line supply voltage greater than 415V (P210) the unit will automatically change itself from Active mode , to Smart mode . This means you will loose all the benefits of running Active mode . To force the unit back into Active mode the following parameters must be set , after the initial configuration has been made and a circuit identification has been performed :-

- 1) Select access level 3 (right mouse click in the ALM expert list and select the access level)
- 2) Set P10 = 2 (Power module commissioning)
- 3) P210 = 415 (Set the line voltage to 415 to force the unit to go back to Active mode)
- 4) P211 = 60 Hz (Supply frequency)
- 5) P280 = 715 (Max DC Voltage – This can be set lower if required ,but should be > P3510)
- 6) P210 = 460 (Line supply volts – At this point you will get an error message saying the parameter is rejected , however the value will still get entered)
- 7) P3510 = 680 (Required DC link Voltage .May be set in the range of 1.41 to 1.6 * P210)
- 8) P10 = 0 (Ready)

You can now check the status of the ALM mode on parameter P3400i0 .To confirm the unit is in Active mode , this should be at 0 and P3400 = AH

2) Setting an ALM to Active Mode:

By default, when an ALM is supplied 3 phase voltage > 415V, the ALM works in Smart Line mode. The following are the parameters in the ALM and Motor Modules that can be changed in order to set the ALM to Active mode.

Before this is done, the motors used must be verified for operation in a 700 V system. Possible sources for this verification can be Germany or Martin Gertz.

Parameters ALM:

| Voltage | Mode ALM | Vdc_max: p280 | Supply Voltage: p210 | INF Vdc Setp: p3510 | Active Mode On: p3400 | Vdc U_lower threshold r296 |
|---------|----------|------------------|-------------------------|------------------------|--------------------------|----------------------------------|
| 400VAC | Standard | 660 | 400 | 600 | 10 | 360 |
| 415VAC | Standard | 660 | 415 | 625 | 10 | 360 |
| 440VAC | possible | 700 | 440 | 660 | 10 | 374 |
| 460VAC | possible | 730 | 460 | 690 | 10 | 391 |
| 480VAC | possible | 730 | 480 | 720 | 10 | 408 |

p0210 Supply Voltage
 p0280 Vdc_max
 p3510 Vdc_setpoint
 p3400.0 / .3 Active_Mode

Parameters Motor-Module:

| Voltage | Mode ALM | P210 | p1244 | p1248 |
|---------|----------|------|-------|-------|
| 400VAC | Standard | 600 | 750 | 450 |
| 415VAC | Standard | 625 | 750 | 450 |
| 440VAC | possible | 650 | 750 | 480 |
| 460VAC | possible | 650 | 765 | 480 |
| 480VAC | possible | 650 | 765 | 500 |

P210 Drive unit line supply voltage
 P1244 DC link voltage threshold, upper
 P1248 DC link voltage threshold, lower